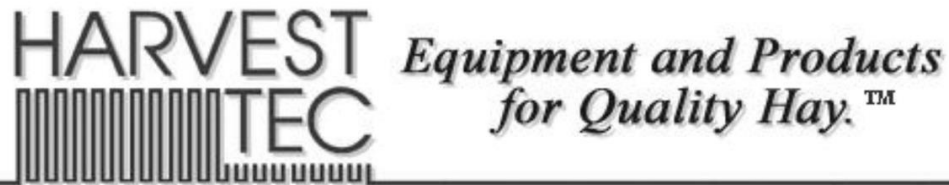


Installation Manual

Model 344, 345, 350 & 351-M **25 & 55 gallon Automatic Preservative Applicator**



P.O. Box 63 • 2821 Harvey Street • Hudson, WI 54016
800-635-7468 • www.harvesttec.com

DECLARATION OF INCORPORATION



MANUFACTURER: Harvest Tec Inc.
2821 Harvey St.
P.O. Box 63
Hudson, WI 54016, U.S.A.

REPRESENTATIVE ESTABLISHED IN COMMUNITY : Profitable Farming Company
Middle Barlington, Roborough
Winkleigh, Devon, EX19 8AG
ENGLAND

The person above certifies and declares that:

VIRTUAL MACHINE: Equipment mounted on a farm press for the application of inoculants onto forage crops.

MODEL: 344,345,350,351-17-M

BRAND: Harvest Tec

SERIAL NUMBER:

This application preservatives for hay Harvest Tec system meets the Directive 2006/42/EC of the European Parliament and the Council of 17 May 2006 and other applicable European Directives including Directive 2004/108/EC on the Electromagnetic compatibility.

The application of preservatives for hay Harvest Tec system will be turned on after being installed on a farm press has been declared in conformity with the Machinery Directive.

Person in the community authorized to provide information on the partly completed machinery and making this statement:

Richard Snell, President, Profitable Farming Company

Signed on May 21, 2011: Middle Barlington, Roborough
Winkleigh, Devon, EX19 8AG
ENGLAND

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Introduction

Read this manual carefully to ensure correct steps are done to attach the applicator to the baler. This applicator is designed to apply Harvest Tec buffered propionic acid. Use of alternative products may cause complications. Including inaccurate readings from the flow meter and damage to all parts. Resulting in the warranty being void. The applicator can be installed on many square balers with the proper installation kit. Before installing the unit on the baler, make sure you have the proper installation kit (See the chart below). If you are unsure about your installation kit contact your local authorized dealer for specifications. There is a parts break down in the back of this manual for the applicator.

Left and Right sides are determined by facing in the direction of forward travel.

Model Kit Reference

Baler Make	Baler Model	Model Number	Installation Kit	Tank Size
AGCO	7105, 7110, 7115, 7120, 1835, 1837, 1837, 1841	344	4416C	55 Gallon
Case IH	8500 Series	344	4416C	55 Gallon
Case IH	SBX 520, 521	345	4409C	25 Gallon
Case IH	SBX 530, 540, 550, SB531, SB541, SB551	345	4415C	25 Gallon
Case IH	SBX 530, 540, 550, SB531, SB541, SB551	351	4415C	55 Gallon
Challenger	SB 34, 36, 44	344	4416C	55 Gallon
Freeman	270, 370	350	4506C	55 Gallon
Hesston	4550, 4570, 4590, 4600, 4655	344	4416C	55 Gallon
Hesston	4690N, 4690S	350	4502C	55 Gallon
John Deere	328, 336, 338, 346, 347, 348	345	4410C	25 Gallon
Massey Ferguson	1835, 1836, 1837, 1838, 1839, 1840, 1841, 1842	344	4416C	55 Gallon
Massey Ferguson	1843N, 1843S	350	4502C	55 Gallon
Massey Ferguson	1844N, 1844S	350	4485C	55 Gallon
New Holland	200, 300 Series, 565 & BC5050	345	4409C	25 Gallon
New Holland	570, 575, 580, BC5060, BC5070, BC5080	345	4415C	25 Gallon
New Holland	570, 575, 580, BC5060, BC5070, BC5080	351	4415C	55 Gallon
New Holland	585, BB900	350	4507C	55 Gallon
New Idea	7205, 7210, 7215	344	4416C	55 Gallon
Welger	AP630, AP730, AP830	345	4412C	25 Gallon

Tools Needed

Standard wrench and socket set
Hose cutter
Metal drilling and cutting tools
Straight edge

Standard screwdriver set
Crescent wrench
Tape measure
1-1/2" hole saw (4415B only)

Side cutter
Hammer
Center punch

Installation of Applicator

Installation of Mounting Brackets, Tank, Pump Manifold & Hose Manifold

Model 344

Tank legs will be mounted to the back side of baler behind knotters and before the bale tensioner (Figure1).

Using Figure 2 as a reference, mark the two holes on each side of bale chamber that need to be drilled. Line up saddle leg on each side to verify holes before drilling (Figure 3). Drill all four holes to 1/2" (13mm) in size.

Bolt legs to baler with 1/2" x 1 3/4" Allen button head bolts, flat washer, Lock washer, and nuts.

*Note: bolt head is on inside of bale chamber. Level top of leg before completely tightening bolts, Figure 4.

Bale Thrower - Additional Bracket

When baler is equipped with a bale thrower, bracket (001-4703QC) will need to be used. First secure the kicker so it will not rotate when you remove the front pin on the hydraulic cylinder. Remove pin, install tank leg over mount. Reinstall pin. Use part 001-4703QC which is a spacer that will go between the leg and side of the baler to take up the space the throwers front hydraulic mount adds.



Figure 1



Figure 2

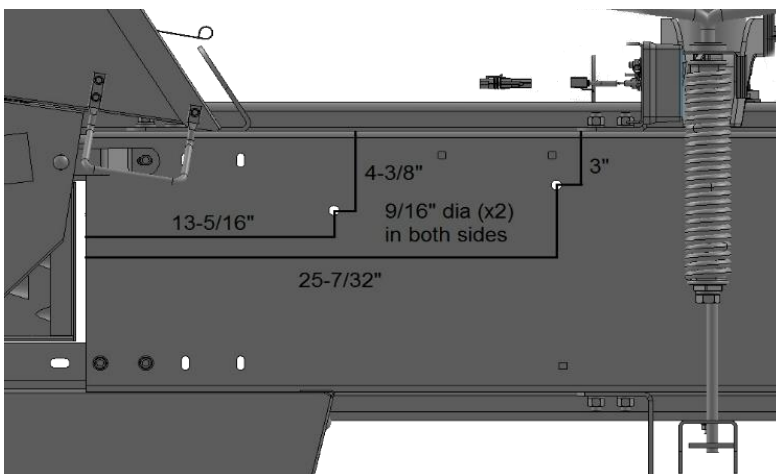


Figure 3



Figure 4

Model 344 (continued)

Saddle & Tank

Mount tank saddle (001-4703X) onto tank legs as shown in figure 5. Bolts are pre-installed on saddle, secure with 1/2" locks, washers, and nuts.



Figure 5

344 Pump Manifold

Locate parts bag 8. Using two 3/8" x 1/4" bolts, locks, washers, and nuts. Mount the U shaped pump plate mount 001-4647 (right) onto the tank saddle in the mounting holes located between the strap brackets on back of saddle (figure 7).

Connect the pump plate mounting bracket (001-4648X), shown in figure 8, using two 3/8" x 1 1/4" bolts, nuts, locks, and flat washers to the mounting bracket. Install the pump plate as shown completed in figure 9.

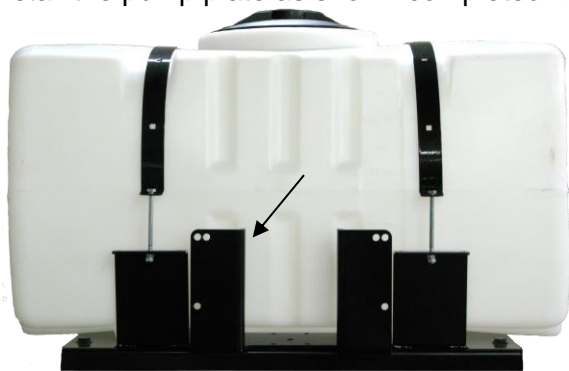


Figure 7

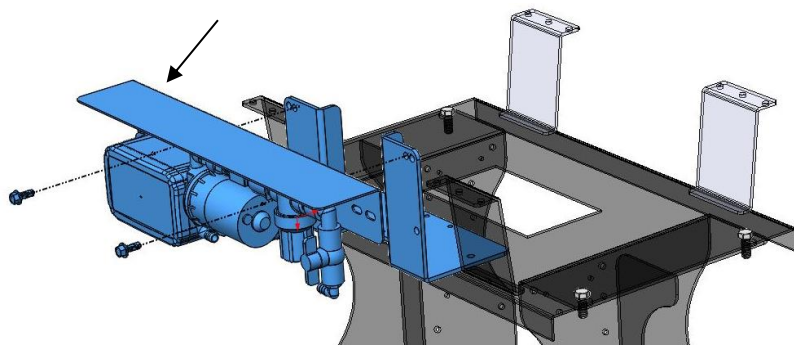


Figure 8

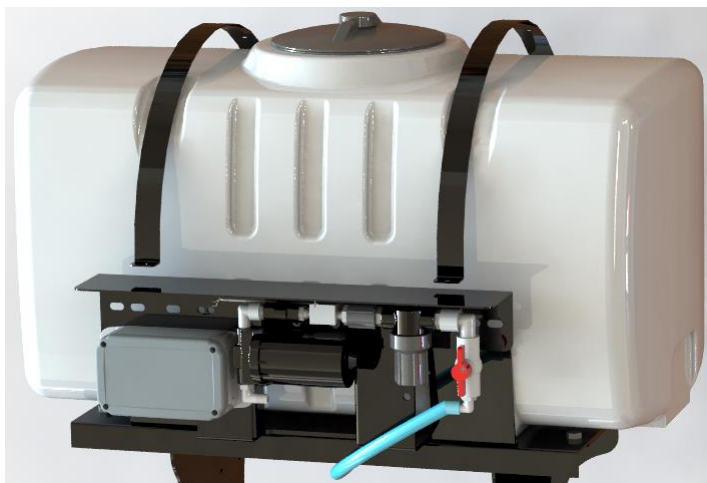


Figure 9

Model 345

Mount the unit on the diagonal frame behind the twine box, as pictured using the base clamp (001-4406) and u-bolts (001-4406A). The tank and pump assembly is shown below (figure 1). Bolt one end to the top stub pipe on the tank saddle and the other end to a secure location on the baler (figure2). **NOTE: REACH RODS MAY HAVE TO BE BENT ON THE TAB TO ALIGN PROPERLY.**



Figure 1

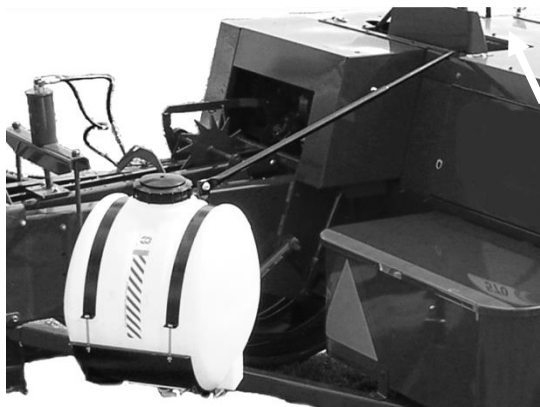


Figure 2

Mounting Control Box

Locate the Three Hundred Series control box (006-3671SS) and two vinyl clips (008-9013) from parts bag 17. Mount the control box to the stub pipe by using two 1/4" x 1" bolts, 1/4" flat washers, and 1/4" Nylock nuts, threaded through the mounting holes on control box (Figure 3). The control box will mount on the stub pipe as shown in Figure 4.



Figure 3



Figure 4

Model 350

Locate parts bag 7. Attach legs part (001-4703B) to the tank saddle with 3/8" x 1" bolts, flat and lock washers. The legs will attach on top of the bale chamber in front of the hydraulic compression area shown in Figures 1 & 2. You will need to drill four 1/2" (13 mm) holes on top of the chamber to mount the tank and frame. Clamp legs on top of the bale chamber, mark the holes and drill. The 1/2" x 1-3/4" allen head carriage bolts will be inserted through the bale chamber along with flat washers so that the carriage head will be inside of the chamber. Secure the allen head carriage bolts with 1/2" nuts, flat and lock washers. Mount support bracket (001-4424C) at these locations. Two tie models only (Figure 3).

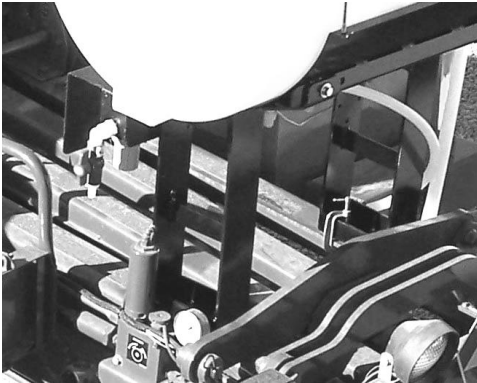


Figure 1

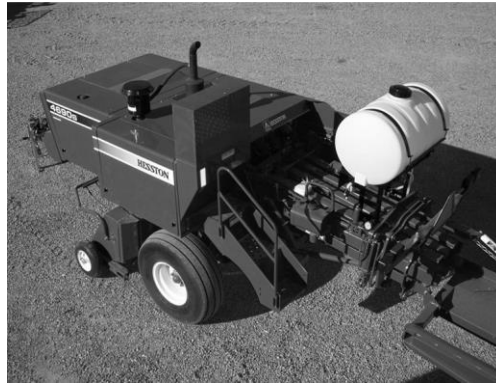


Figure 2



Figure 3

350 Pump Manifold Installation



Figure 4



Figure 5

1. Locate parts bag 8.
2. Locate the two mounting holes as shown in Figure 4.
3. Connect the pump plate mounting bracket and pump assembly (001-4646X), shown in Figure 5
4. Using two 3/8" x 1 1/4" bolts, nuts, locks, and flat washers to the saddle.

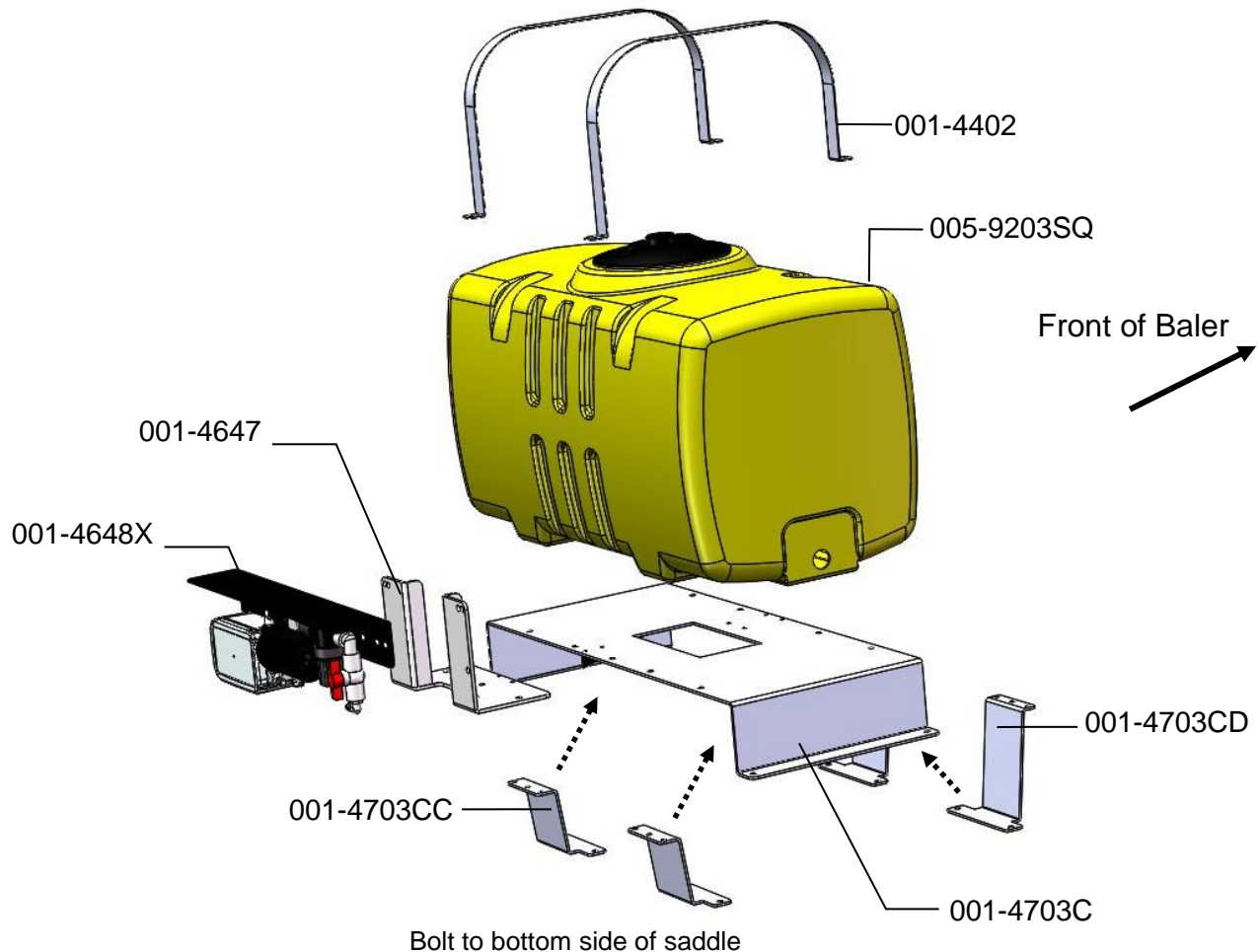
Model 351

Locate parts bag 12. Mount the two long strap bases (001-4703CD) to the bottom side of the saddle (001-4703C) front edge. Note: This is the side that has a 2" (5 cm) diameter hole in one of the sides. Use four 3/8" x 1-1/4" bolts, washers, locks, and nuts to secure. Mount the two short bases (001-4703CC) to the bottom side of the saddle's back edge. Use 3/8" x 1-1/4" bolts on the outside holes. Leave the inside holes open for the installation of the pump plate mount.

Install the "U" shaped pump plate mount (001-4647) to the top and back edge of the saddle. Secure with two 3/8" x 1-1/2" bolts on the outside that also go through the short mounting bases as listed above. Place one 3/8" x 1-1/4" bolt in the middle. Secure with washers, locks and nuts.

Install the tank fitting into the bottom of the tank (003-EL3412) and mount the tank on top of the saddle and between the strap bases. Locate the two straps (001-4402). Position the straps over the top of the tank and secure with four 5/16" x 4-1/2" bolts and eight nuts. All of the strap bolts need to have double nuts.

Connect the pump plate mounting bracket (001-4648X) using two 3/8" x 1" bolts, nuts, locks, and flat washers to the U shaped bracket (001-4647).



Model 351 (continued)

Mount the tank as shown below on the right side of the baler. The side tank fitting will be facing the right side of the baler. The pump plate assembly will be at the back of the baler. Place the tank on top of the baler and open the front access door (Figure 1).

Position the tank so that the front access door can be lifted open and locked in place. Line up the side of the tank saddle closest to the plunger with the bolts on top of the hood. Remove the two bolts, line saddle up with existing holes, and secure with new M8 x 30 bolts, flat washers, and locks. The back access door will be held open with the door strap. Mark and drill two 3/8" (10mm) holes on the top of the baler for the other open holes in the saddle to attach, secure with two 8mm x 30mm bolts, locks, flats, and nuts.

Before drilling, verify that the hole placement will not interfere with any baler operation.

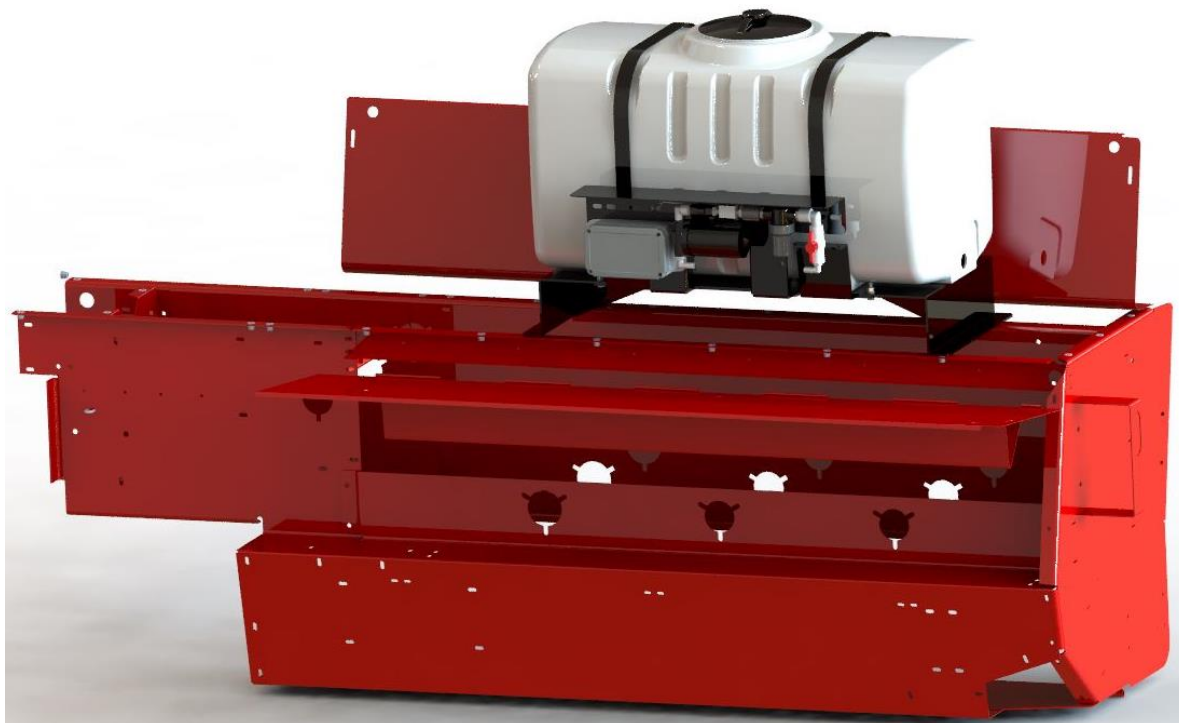


Figure 1

Installation of Drain Fill Kit (Models 344, 350 & 351)

Model 344

Using parts bag 1, locate the pre-drilled hole at the front of the bale chamber (Figure 1). Secure valve assembly to baler using 5/16" x 3/4" carriage bolts (Figure 2). Thread 3/4" (19mm) elbow fitting into tank, cut hose to correct length and connect to valve assembly. Secure with hose clamps on both ends (Figure 3).

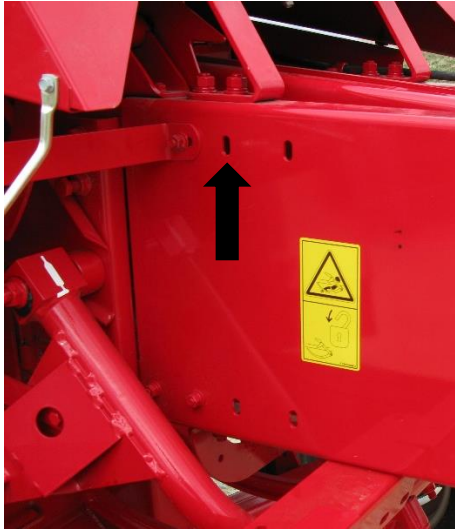


Figure 1



Figure 2



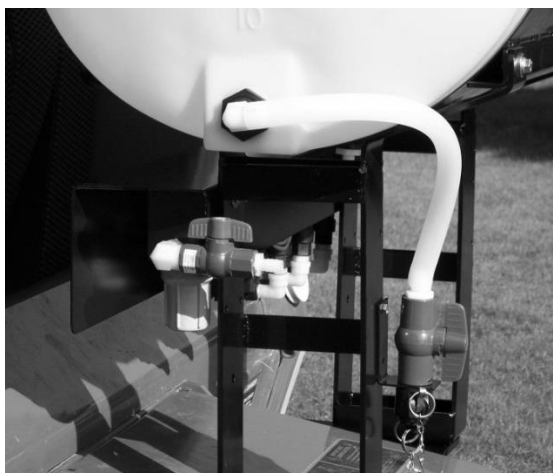
Figure 3

Model 350

Locate parts bag 1. Install the straight fitting (003-A3434) or elbow fitting (003-EL3434) into the side fitting in the tank (Figure B). Drill two 5/16" (8mm) holes using the valve holder (001-6702H) as a template on the right side of the baler above the tire. Mount the valve holder with two 5/16" x 1" self-tapping bolts and flange nuts. Attach the 3/4" (19mm) cam coupler to the 3/4" (19mm) ball valve through the valve holder. Insert the straight fitting (003-A3434) into the ball valve. Cut the 3/4" (19mm) hose to length secure on both sides using hose clamps. Install supplied safety decals (DCL-8001 & DCL-8005) next to the ball valve assembly.

Model 351

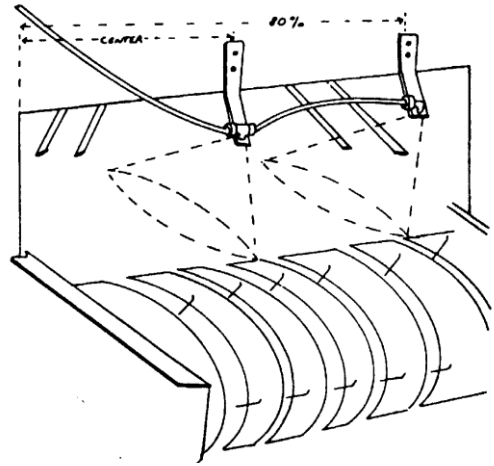
Locate parts bag 1. Thread 3/4" (19mm) elbow fitting into end of tank (003-EL3434). Run 3/4" (19mm) hose from the elbow down the frame to the bottom of the baler. Drill 1/4" (7mm) holes to accept the valve holder bracket and use 5/16" x 1" self-tapping screws and flange nuts. Connect valve assembly to other end of hose. Place hose clamps on both ends. Secure hose to frame using zip ties. Install supplied safety decals (DCL-8001 & DCL-8005) next to the ball valve assembly.



Placement of Spray Nozzle Assembly

Install Kit 4409C

1. Mount the left hand nozzle strap (it has an elbow fitting and a silver tip) so that it is approximately 80% across the width of the pick-up head. Example: if the head is 60" wide, locate the nozzle 48" from the right side of the head (60"x 80%).
2. Mount the right hand nozzle strap (it has a tee fitting and a silver tip) in the center of the pickup head.
3. Bend the nozzle bar in so that the tip is pointed in toward the bottom of the gathering chamber and about 16" above the sheet metal base of the chamber. Twist the nozzle so the tip is tilted 45 degrees from horizontal.
4. One 1/4" lines will need to be run from the hose manifold to the nozzle straps.



Install Kit 4410C

Install Hoses before installation of shield. Bolt the shield assembly (Figure 1) up under the baler's hood. Remove 3 bolts shown in Figure B (labeled A, B, C) on the baler and replace with hardware in kit to fasten lip securely in place. One 1/2" line will need to be run from the hose manifold to the spray shield.

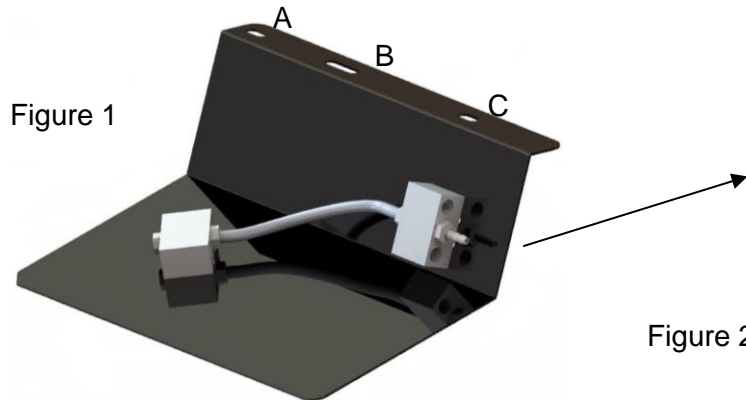


Figure 1

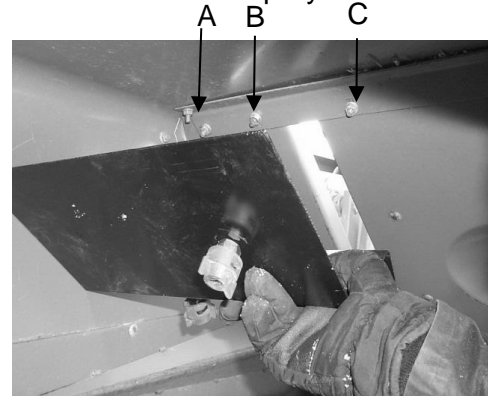
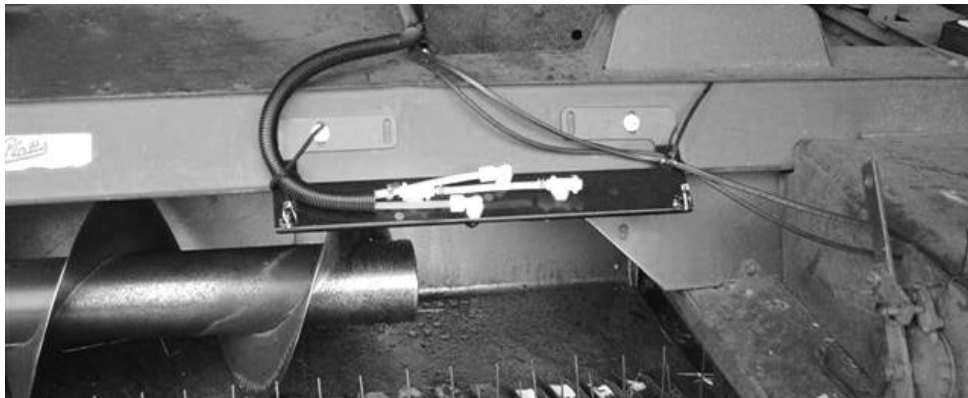


Figure 2

Install Kit 4412C

Align the shield, with brackets attached, to the front sheet metal 10"-14" (25 – 36 cm) from the edge of the knife in the baler chamber. The spray pattern should be aimed towards the middle of the baler chamber. Verify the mounting location will not interfere with any baler functions. Mark and drill 4 holes with a 10 mm drill bit. Install the shield using 3/8" x 1-1/4" bolts, flat and lock washers, and nuts.



Install Kit 4415C

Locate the hay guard directly above the bale chamber. This install can be done with the hay guard in the baler, but it is recommended removing it for ease of installation. Consult your dealer for guidance.

Installation of Spray Shield

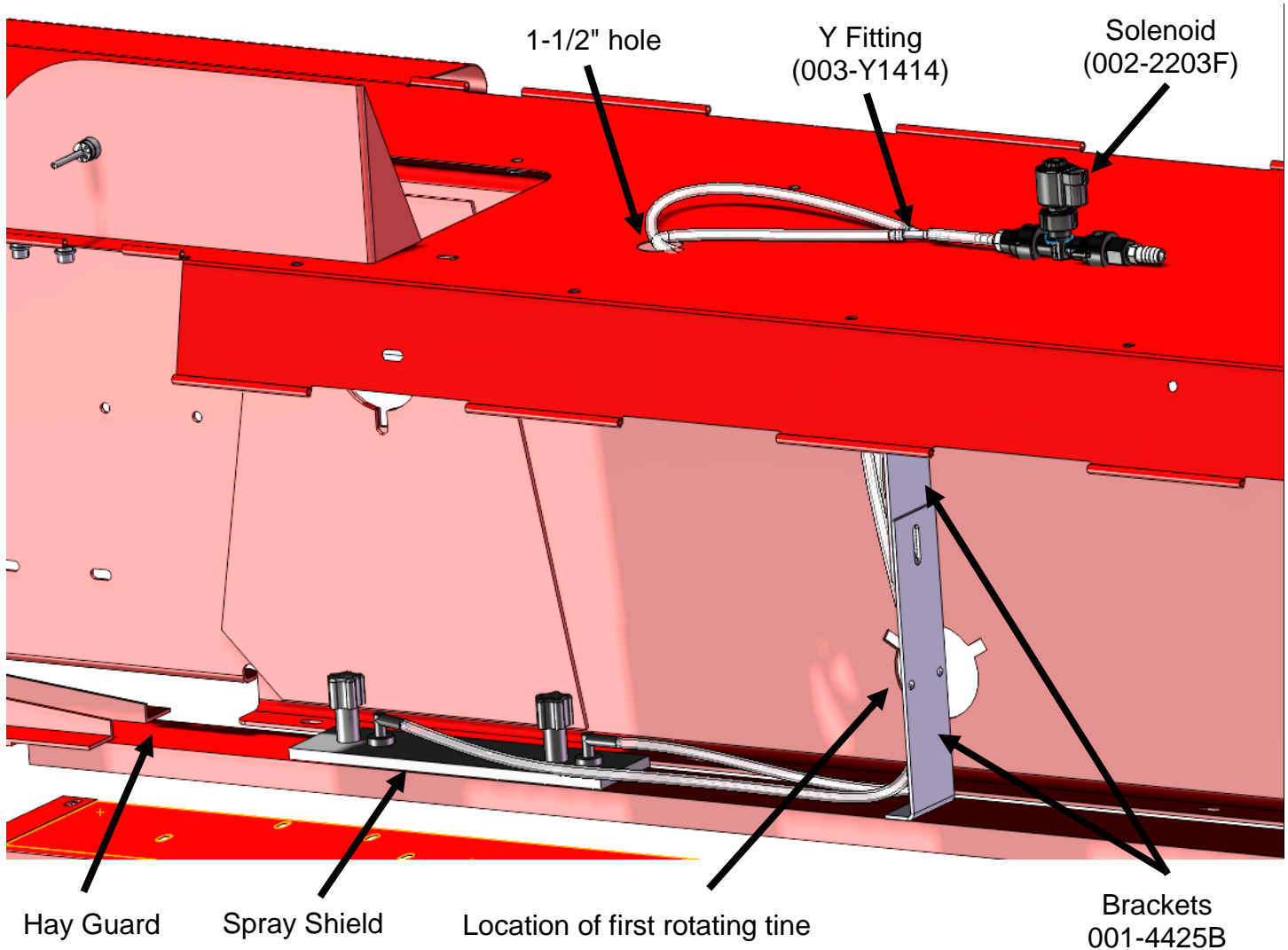
1. Mark a point 9-1/4" (24cm) from the knife on the hay guard and draw a squared line across width.
2. Remove hay guard from baler if possible. Mark the top and bottom of the hay guard for the correct re-installation.
3. Back out plastic drill guides from the gray spray shield until they are flush with the bottom of the spray shield. Line up the spray shield on the hay guard with the KNIFE sticker against the line just marked.
4. Center and clamp the spray shield firmly in place.
5. Using a 1/2" (13mm) drill bit, mark the location of the two 1/2" (13mm) holes to create a center mark. **DO NOT DRILL THROUGH STEEL.**
6. Remove spray shield. On the holes just marked, use a 1/4" (7mm) drill bit and drill through both pieces of steel as square as possible.
7. Insert two 1/4" x 2" button head cap screws through holes in the bottom of the hay guard. The head of the screw will need to be down (in the chamber). Secure with nylon lock nut on top side.
8. Replace spray shield and secure with the hold-down knobs.
9. Drill out the two holes with drill guides installed with a 1/4" (7mm) drill bit. Drill through both pieces of steel.
10. Remove the spray shield and use a 1-1/2" (38mm) hole saw, drill the two holes through the TOP STEEL ONLY.
11. Drill out the bottom holes with a 9/16" (14mm) bit. Be careful not to oblong the holes. De-burr any metal filings left around the three holes on both sides of the hay guard. Use touch-up paint on bare surfaces to preserve the metal and the baler.
12. Remove plastic drill guides from the shield and thread the elbow completely into the spray shield.
13. Thread both elbows into the shield. Install the high output tips (004-1104-SS) onto the elbows by securing with nozzle caps (003-BC12).
14. Back the threaded fittings out as far as possible. Place the shield on the hay guard and secure by pressing down. Secure the spray shield with the hold-down knobs.
15. Thread both elbows down until they touch the bottom metal and align as needed for routing the hoses.
NOTE: Tips should protrude slightly out of the bottom of the hay guard with no space between the tip and the hole.
16. Re-install hay guard onto the baler.
17. Align nozzle at 45 degree angle inside the chamber.

Installation of Hose and Support Bracket

1. If the hay guard was removed for shield installation reinstall at this time.
2. Mark a point 6" (15cm) from the first rotating tine on the center of the hay guard. Center punch this mark and drill a 1/4" (7mm) hole through both the top and bottom of the hay guard.
3. Bolt the bottom bracket (001-4425B) using 1/4" x 2" button head cap screw. Secure with a 1/4" flange nut. The head will need to be down (in the chamber).
4. Loosely install the remaining bracket (001-4425B) to the bottom bracket attaching in the middle. Level the two pieces and extend the top bracket until it reaches the top of the baler. Secure with a 1/4" flange bolt and nut.
5. Mark and drill the top hole with a 1/4" (7mm) bit. Secure with a 1/4" (7mm) flange bolt and nut.
6. Route the hoses from the pumps down the cross member of the tank is mounted on towards the right side tire. The hose will go up the right side of the baler towards to the top and center of the baler towards the hole that will be made in the next step.
7. Cut a 1-1/2" hole in the top of the baler for the hose to route through. Install the grommet once the hole is complete.
8. Install the hoses from the elbows on the shield, under the hay tine, to the bracket, and out the 1-1/2" hole in the hood of the baler. Cut hose to 10" outside the hole.

Install Kit 4415C (continued)

9. Secure hoses on the end of spray shield with two jiffy clips (008-9014) and 1/4" x 1/2" round head screw.
10. Secure the hose to the bracket with two jiffy clips (008-9014) and 1/4" flange bolts and nuts. Keep the hose in the center of the bracket.
11. Attach the Y fitting (003-Y1414) to the hoses leaving the hole in the hood of the baler. Cut 6" to go between single leg of Y fitting and pulsing solenoid.
12. Install the 1/2" hose from the pump to the straight 1/4" x 1/2" fitting (003-A1412) connected to solenoid.



View from behind the twine box with the inspection door open.

Install Kit 4416C & 4485C

On baler tongue above center of the baler (Figure 1), install spray shield holders (001-4424B) on both sides of tongue using pre-drilled holes (Figure 2). Securing each with one 3/8" bolt. Do not tighten bolts. Place the spray shield (001-4424A2) on the shield holders using two 3/8" bolts, washers, lock and nuts. Spray shield should spray toward back of pickup, between augers, in area before crop enters baler (Figure 3). When angle of tips is correct, tighten shield holder bolts. Route hose to hose manifold.



Figure 1



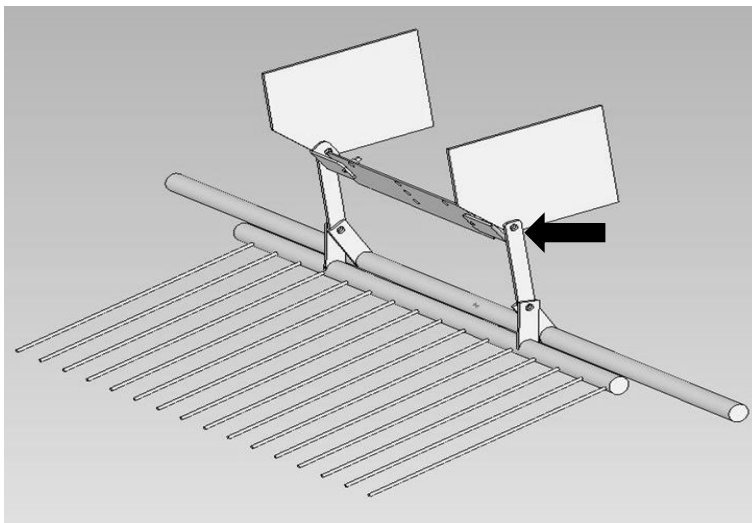
Figure 2



Figure 3

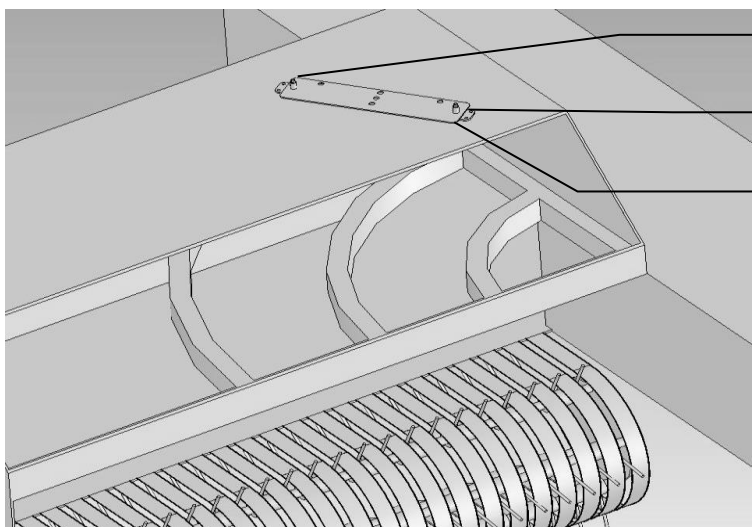
Install Kit 4502C

The shield for your baler will mount in the throat of the baler as shown above. Remove nut and bolt on both sides of baler, shown below. Install shield holders (001-4703I) with 1/2 x 2" bolts, nuts, locks and flat washers. Do not tighten these bolts until the shield is properly aimed. Aim the shield at bottom of the pickup head at the point where stuffer fingers connect with hay (between the two augers) and make sure the bushing is not removed. Once the shield is in place the nuts may be tightened down.



Install Kit 4506C

The shield for your baler will mount on top of the sheet metal directly above the pickup head shown in the picture below. Mount shield holder (001-4703H) on top of metal 6" (15cm) from the front of the baler and 10" (25cm) from the side of the baler. Attach this holder with 1/4 x 1 1/4" self-tapping bolts. Place shield on top of holder and rotate the shield to a 45-degree angle. Mark the location of the next holder's position and install. Four holes will need to be drilled below the tips using a 3/4" (19mm) hole saw or bit.



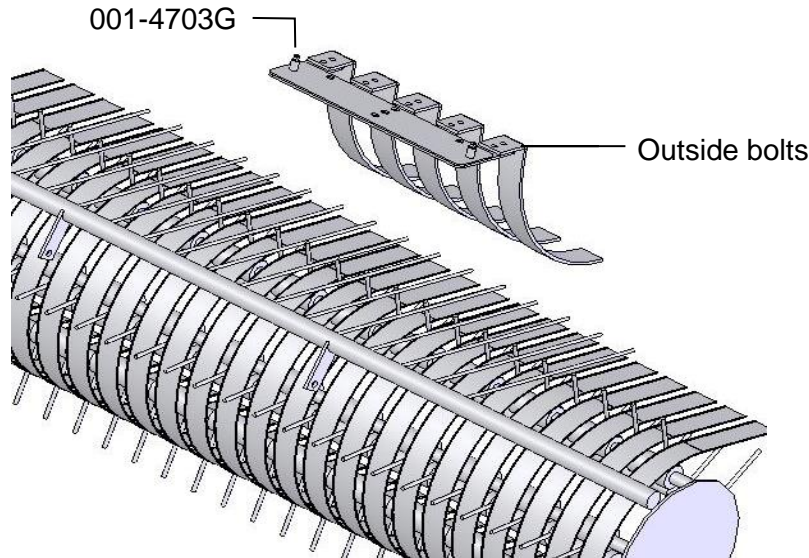
001-4703H

10" (25cm)

6" from front
(15cm)

Install Kit 4507C

The shield for your baler will mount on the wrap guard as shown in the picture above. Remove the two outside bolts on each side of the wrapper guard. Place bracket 001-4703G so pins are facing up and bolt through with 3/8 x 1-1/2" into bracket 001-4703G, through wrap guard, and into threaded holes on baler frame that the bolts were removed from.



Installation of Plumbing

Model 344, 345 & 350

A. Intake

Locate parts bag 16. Use the 003-EL3412 on the bottom of the tank to route 1/2" line (002-9001) to the 003-A1212 or 003-EL1212 fitting used on the ball valve attached to the pump plate. Attach hose clamps (003-9003) on both of the fittings.

B. Discharge

Route the 1/2" hose from the pump output toward the front of the baler and connect to the solenoid assembly (SOL-3SP-B). Secure the solenoid assembly and hose along baler, positioning the solenoid as close to the spray tips as possible. Connect the 1/4" hose to the outgoing side of the solenoid to tip assembly.

Model 351

A. Intake

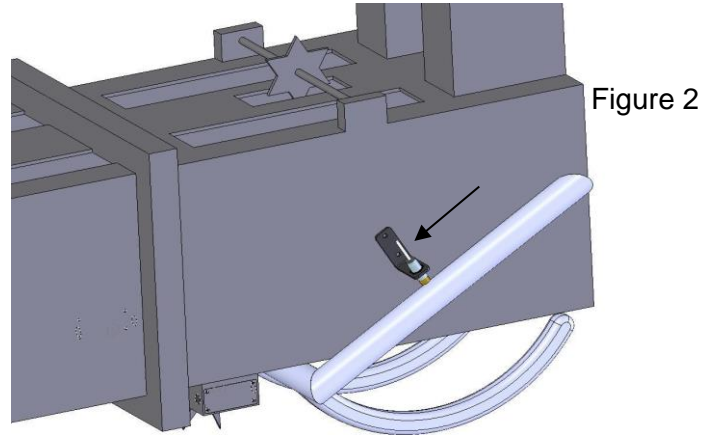
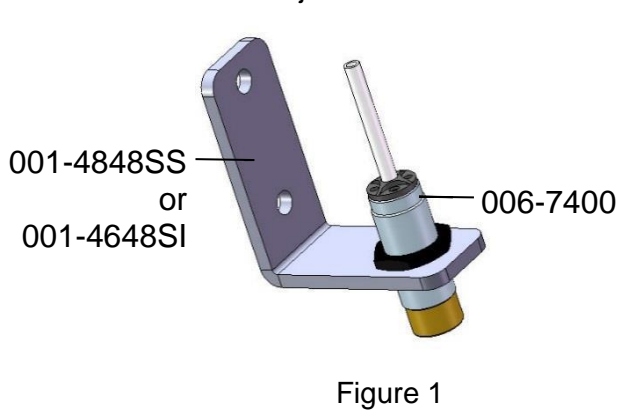
Locate parts bag 16. Use the 003-EL3412 on the bottom of the tank to route 1/2" line (002-9001) to the 003-A1212 or 003-EL1212 fitting used on the ball valve attached to the pump plate. Attach hose clamps (003-9003) on both of the fittings.

B. Discharge

Route the 1/2" hose from the pump output toward the front of the baler and connect to the solenoid assembly (SOL-3SP-A). Secure the solenoid assembly and hose along baler, positioning the solenoid as close to the spray tips as possible. Connect the 1/4" hose to the outgoing side of the solenoid to tip assembly.

Installation of End of Bale Sensor

Mount the 006-7400 sensor to the mounting bracket 001-4648SI for AGCO as shown below (Figure 1). Case IH, New Holland, & John Deere and other balers will use bracket 001-4648SS. Mount the assembly on the right side of the baler chamber. The face of the sensor needs to be parallel to the arm attached to the needles (Figure 2). Mark and drill two 3/8" (10mm) holes. Install the sensor using two 5/16" x 1" allen head bolts, locks, and nuts. The end of the sensor needs to be no greater than 1/4" (7mm) away from the needle arm. Tighten nuts on sensor after adjustment.



Installation of Star Wheels

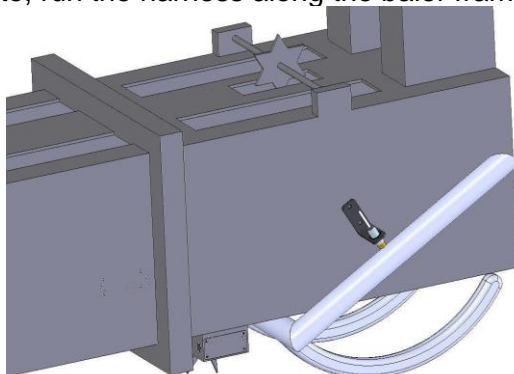
Model 344, 345, 350 & 351 Two-Tie only)

The pair of star wheels will need to mount on the bottom side as close to the front of the bale chute as possible and at least 3/8" (10mm) away from any metal. They will need to maintain a safe distance away from the twine.

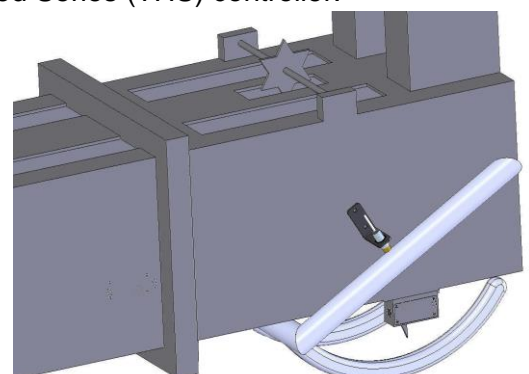
The star wheels will require two holes to be drilled per block, when drilling make sure to keep the wheel square to the bale chamber. Any angle will cause stress on the wheel and will eventually cause the wheel to work itself out of the block. Some balers may require a notch cut on the bottom of the bale chamber to mount the star wheels as close to the front of the chamber as possible.

Use the supplied bolts and place the carriage head inside of the bale chamber followed by lock and nut. Next attach the star wheels to the bolts followed by flat washer, lock washer and nut.

First, remove the cover from the star wheel block and use a 1/4" (7mm) nut driver to remove the nut from the electronic swivel. Next, run the star wheel sensor wire through the black grommet and place the eye terminal on the star wheel sensor. Tighten the eye loop with the nut on the sensor and put the star wheel cover back on the base. Next, tighten the grommet to form a tight seal around the wire. Once the star wheel connection is complete, run the harness along the baler frame to the Three Hundred Series (THS) controller.



Model 351



Model 344, 345 & 350

Wiring Diagram – 344, 345, 350, 351

1. Connect the power harness (006-3650T) to the tractor battery (12 volt) using the red wire with fuse to the positive side and the black wire to the negative.



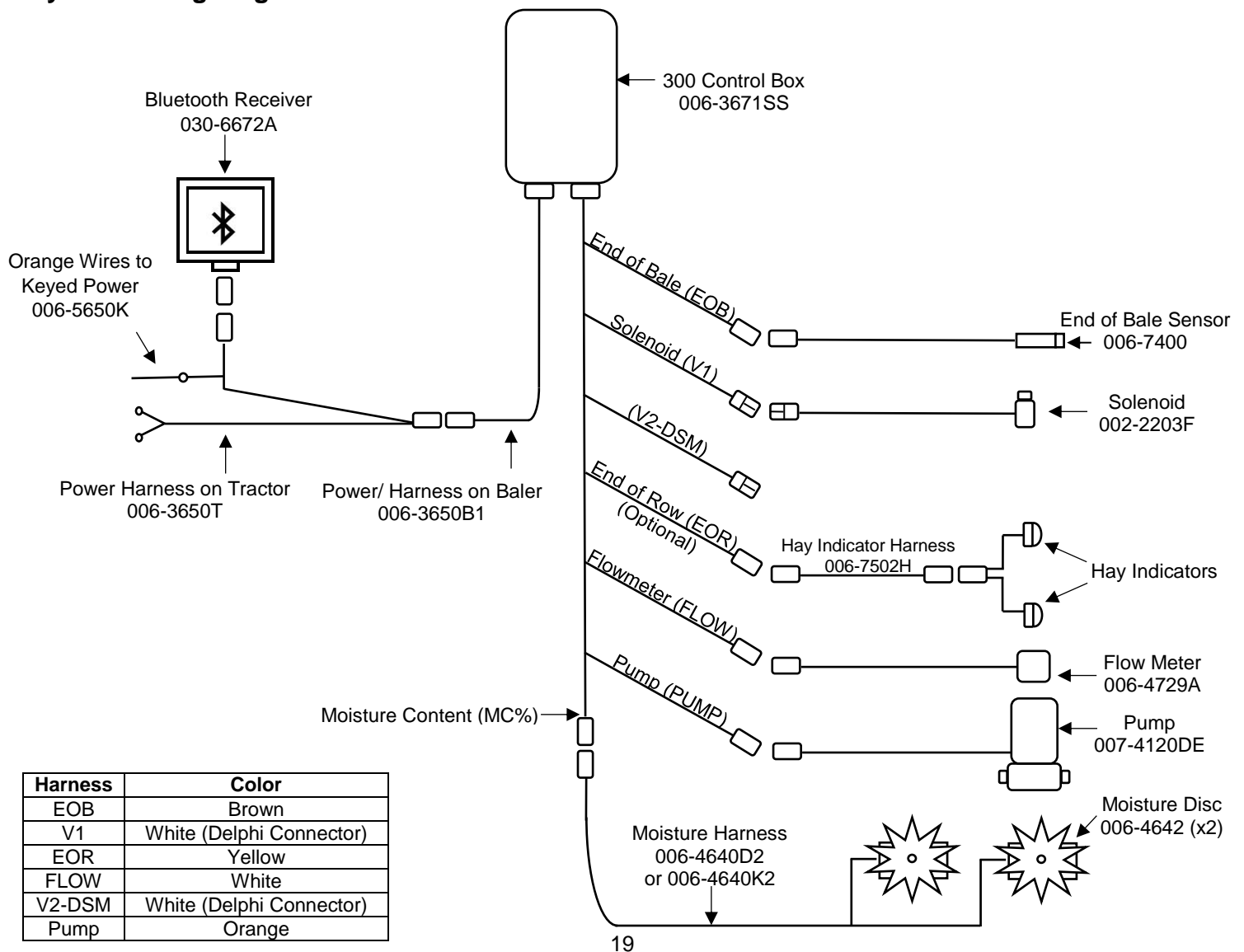
A. The power harness must be connected to the battery! The unit will draw more amps than convenience outlets can handle. Any modifications of the power harness will void systems warranty. **CONTACT HARVEST TEC BEFORE MODIFICATIONS.**

B. This unit will not function on positive ground tractors.

C. If the unit loses power while operating it will not keep track of accumulated pounds of product used.

2. The power harness on the tractor (006-3650T) will run from the tractor battery to the hitch. The power harness on the baler (006-3650B1) will connect to the tractor power harness (006-3650T) at the hitch.
3. Connect the keyed power wire (006-5650K) to a keyed power source on the tractor. **The keyed power wire must connect to a keyed source or the unit will not power up correctly.**
4. Attached the Bluetooth Receiver (030-6672A) to the tractor power harness (006-3650T). Mount the Bluetooth receiver in a safe location as close to iPad as possible in cab.
5. Attach the End of Bale (EOB) connection on the controller to the End of Bale Sensor (006-7400).
6. Attach the Solenoid (V1) (Delphi connector) connection on the controller to the wire from the solenoid (002-2203F). Note: If solenoid is connected to V2-DSM (not used) connection, solenoid will not work.
7. Attach the Flowmeter (FLOW) connection on the controller to the flowmeter (006-4729A).
 - A. Attach the spade connectors on the FLOW harness to the Pump (007-4120DE).

System wiring diagram



Pin Outs

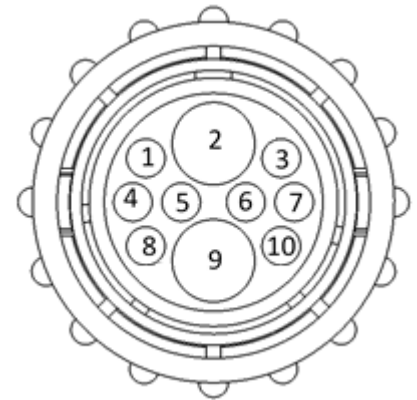
Power Harness 006-3650T at Tractor Hitch

Pin 1	Red	+12V Power to BLE
Pin 2	Red	+12V Power to THS
Pin 3	Orange	Keyed Power
Pin 4	Not Used	
Pin 5	Green	HT Can Low
Pin 6	Yellow	HT Can Hi
Pin 7	Not Used	
Pin 8	Black	Ground from BLE
Pin 9	Black	Ground from THS
Pin 10	Not Used	



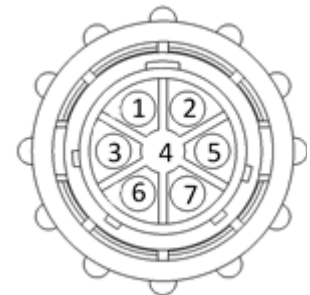
Power Harness 006-3650B1 at Baler Hitch

Pin 1	Red	+12V Power to BLE
Pin 2	Red	+12V Power to THS
Pin 3	Orange	Keyed Power
Pin 4	Not Used	
Pin 5	Green	HT Can Low
Pin 6	Yellow	HT Can Hi
Pin 7	Not Used	
Pin 8	Black	Ground from BLE
Pin 9	Black	Ground from THS
Pin 10	Not Used	



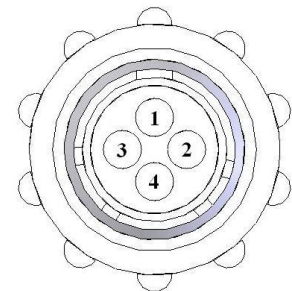
Bluetooth Receiver on Harness 006-3650T

Pin 1	Red	+12V Power for BLE
Pin 2	Black	Ground for BLE
Pin 3	Yellow	HT Can Low
Pin 4	Not Used	
Pin 5	Green	HT Can Hi
Pin 6	Not Used	
Pin 7	Not Used	



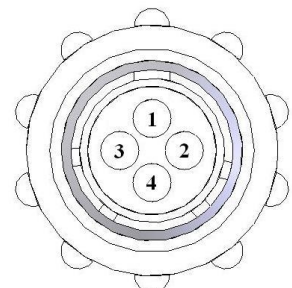
End of Bale Sensor at 300 Controller Harness

Pin 1	Brown	Sensor Power
Pin 2	Blue	Sensor Ground
Pin 3	N/A	
Pin 4	Black	Signal from Sensor



Flow Meter at 300 Controller Harness

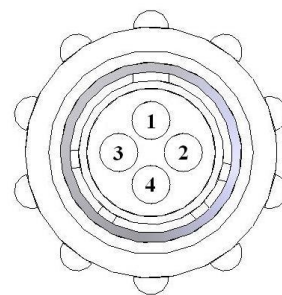
Pin 1	White	+5-12V Power
Pin 2	Brown	Ground
Pin 3	Green	Signal
Pin 4	Not Used	



Pin Outs (continued)

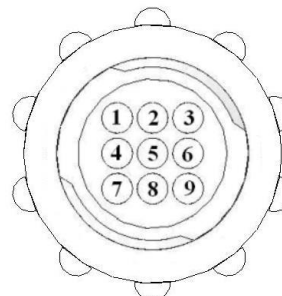
End of Row Sensor at 300 Controller Harness

Pin 1	Red/White	+12V Power
Pin 2	Black/White	Ground
Pin 3	Yellow	Signal
Pin 4	N/A	



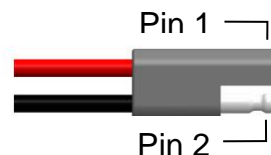
Moisture Sensor connection at 300 Controller Harness

Pin 1	Not Used	
Pin 2	Not Used	
Pin 3	Not Used	
Pin 4	Not Used	
Pin 5	Not Used	
Pin 6	Not Used	
Pin 7	Not Used	
Pin 8	Blue	Signal for Sensor 1
Pin 9	Blue	Signal for Sensor 2



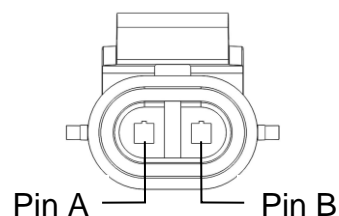
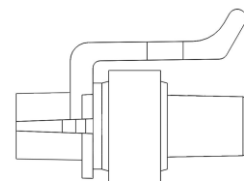
Pump connection at 300 Controller Harness

Pin 1	Red	Power to Pump
Pin 2	Black	Ground to Pump



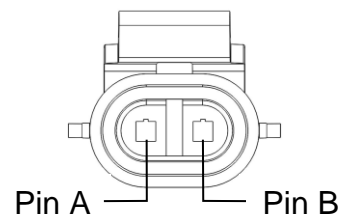
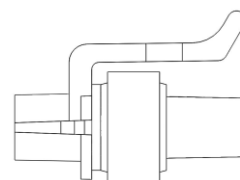
Solenoid Connection at 300 Controller Harness

Pin A	Black	Solenoid Pause
Pin B	White	Solenoid Ground



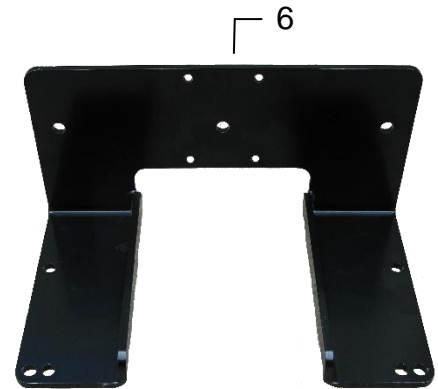
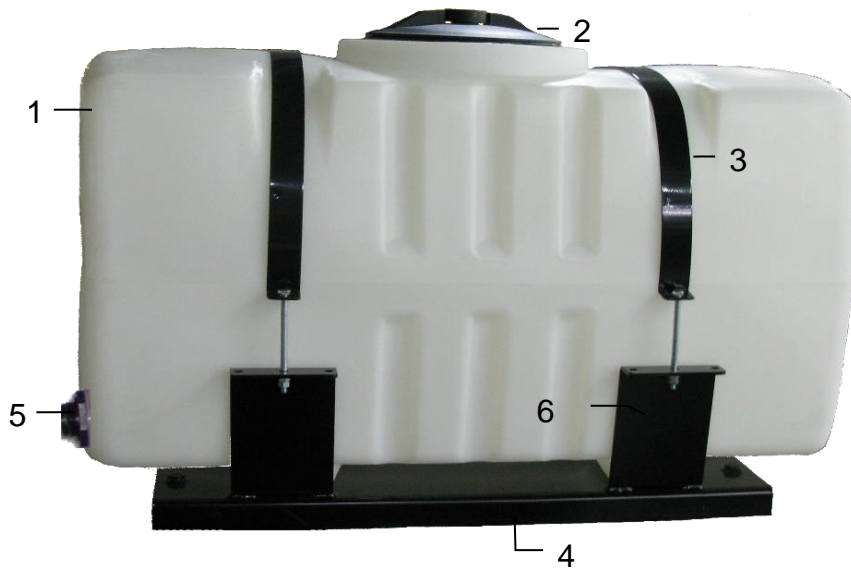
V2-DSM Connection at 300 Controller Harness

Pin A	Black	Solenoid Pause
Pin B	White	Solenoid Ground



Parts Breakdown

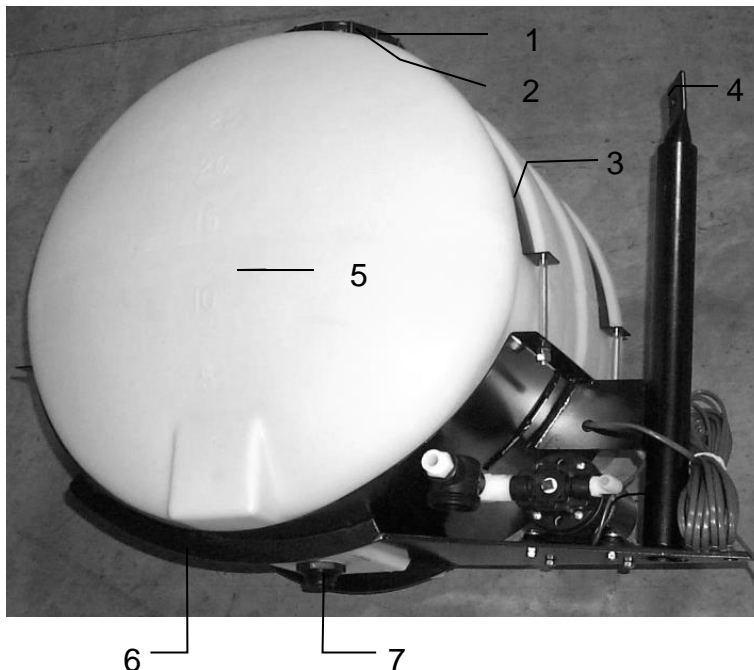
Model 344 Base Kit



<u>Ref#</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref#</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Tank	005-9203SQ	1	4	Tank Saddle	001-4703X	1
2	Tank lid	005-9022H	1	5	Tank fitting	005-9100	1
3	Tank straps	001-4402	2	6	Pump Plate Mount	001-4647	1

Tank Saddle Kit (1-5) 030-0432-TK
4647 Mount Kit (6) PMP-4647MT

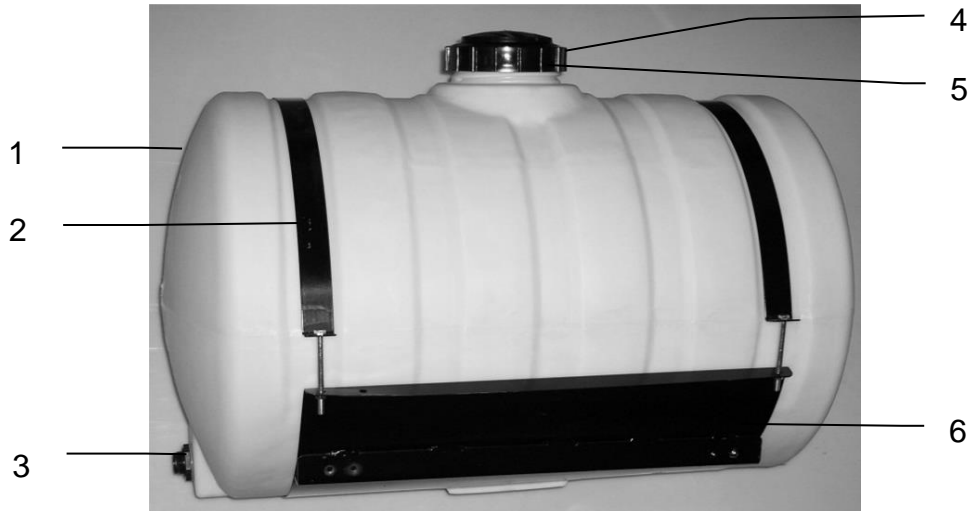
Model 345 Base Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Tank Cap	005-9022C	1
2	Tank Cap Gasket	005-9022CG	1
3	Tank Strap	001-4402	2
4	Stub Pipe	001-4403	1
5	Tank	005-9022	1
6	Saddle	001-4401	1
7	Tank Fitting	005-9100	1

*25 Gal Tank Includes Bottom Fitting Only
Tank Saddle Kit 030-0441-TK

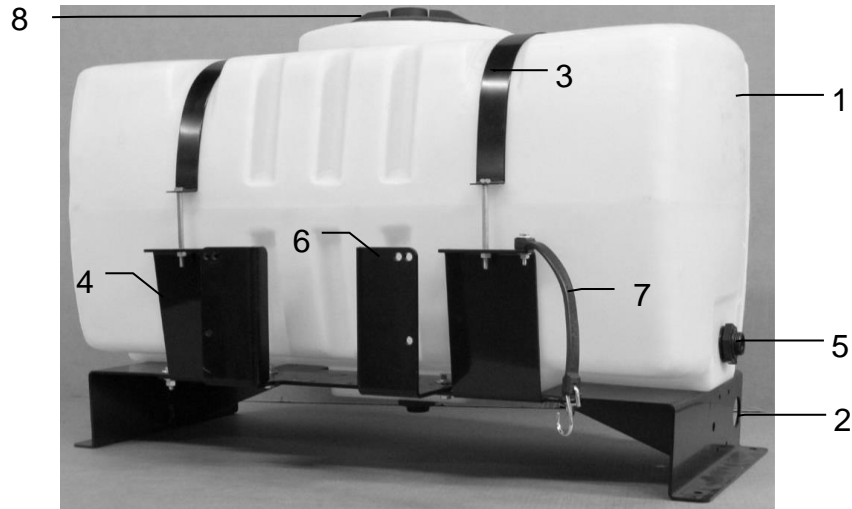
Model 350 Base Kit



<u>Ref#</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref#</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Tank	005-9203	1	4	Tank Cap	002-9022C	1
2	Straps	001-4402	2	5	Tank Gasket	002-9022CG	1
3	Tank Fitting	005-9100	1	6	Saddle	001-4703	1

*55 Gal Tank Includes Side Tank Fitting Only
Complete Saddle Kit 030-0448-TK

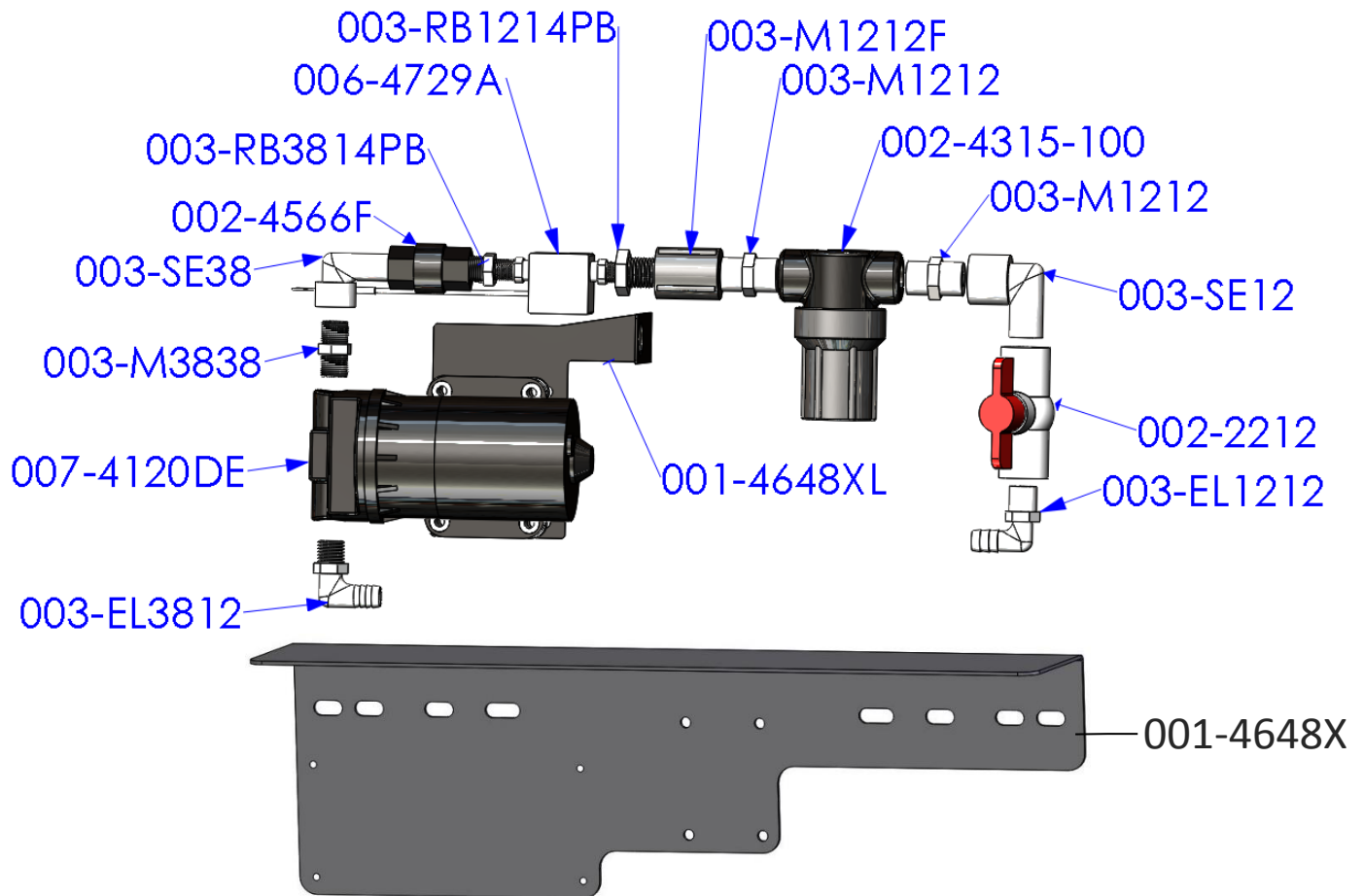
Model 351 Base Kit



<u>Ref#</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref#</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Tank	005-9203SQ	1	6	Mounting Bracket	001-4647	1
2	Tank Saddle	001-4703C	1	7	Door Latch	001-4703CL	1
3	Tank Straps	001-4402	2	8	Tank Lid	005-9022H	1
4	Short Strap Base	001-4703CC	2	NP	Long Strap Base	001-4703CD	2
5	Tank fitting	005-9100	2				

*Tank Includes Cap, Bottom & Side Tank Fitting
Complete Saddle Kit (1-5,7-NP) 030-0440-TK
4647 Mount Kit (6) PMP-4647MT

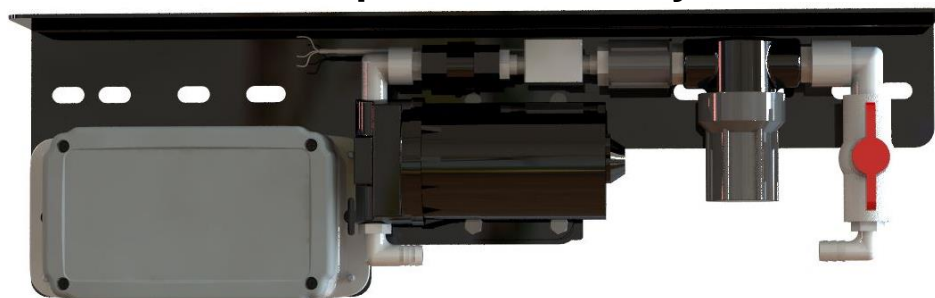
Parts Breakdown for Pump Assembly



Part#	Description	Qty	Part#	Description	Qty
003-EL3812	3/8" MPT X 1/2" HB Elbow	1	003-M1212	1/2" Union	2
007-4120DE	300 Series Pump	1	002-4315-100	1/2" Line Strainer-100 Mesh	1
003-M3838	3/8" x 3/8" Union	1	003-SE12	1/2" Street Elbow	1
003-SE38	3/8" Street Elbow	1	002-2212	1/2" Ball Valve	1
002-4566F	3/8" Check Valve	1	003-EL1212	1/2" MPT x 1/2" HB	1
003-RB3814PB	RB 3/8" x 1/4" Reducer	1	001-4648XL	300 Pump Support	1
006-4729A	Flow Meter – Block Style	1	001-4648X	Pump Plate Mount	1
003-RB1214PB	RB 1/2" x 1/4" Reducer	1	003-A1212	Not Pictured	
003-M1212F	1/2" Coupler	1	003-A3812	Not Pictured	

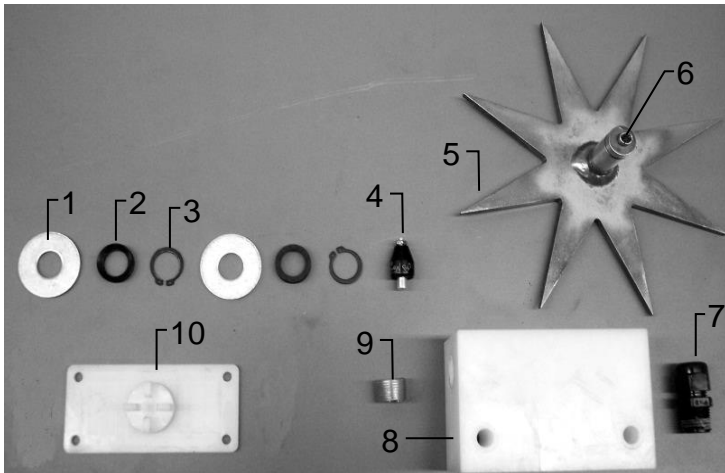
Pump Assembly PMP-3636P (001-4648X Not Included)

Completed Assembly



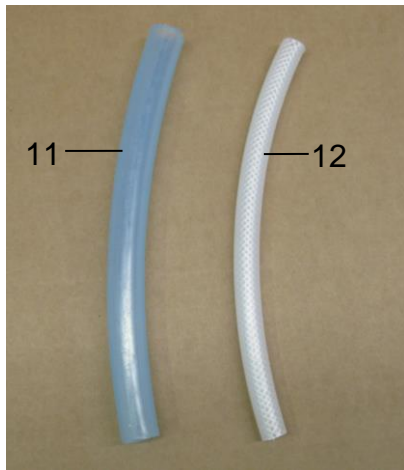
*Note: Due to alternative baler designs, elbow 003-EL3812 can be replaced by straight fitting 003-A3812. As well as elbow 003-EL1212 can be replaced by straight fitting 003-A1212. Both straight fittings are included.

Star Wheel Sensors



<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Washer (per side)	006-4642K	2
2	Dust Seal (per side)	w/006-4642K	1
3	Snap Ring (per side)	w/006-4642K	2
4	Swivel	006-4642A	2
5	Star Wheel	030-4641E	2
6	Insert	w/ Ref # 5	2
7	Wiring grommet	008-0821A	2
8	Star wheel block	006-4641A	2
9	Plug Fitting	003-F38	2
10	Block Cover	006-4641B	2
1-10	Star wheel assembly	030-4642	2

Hoses



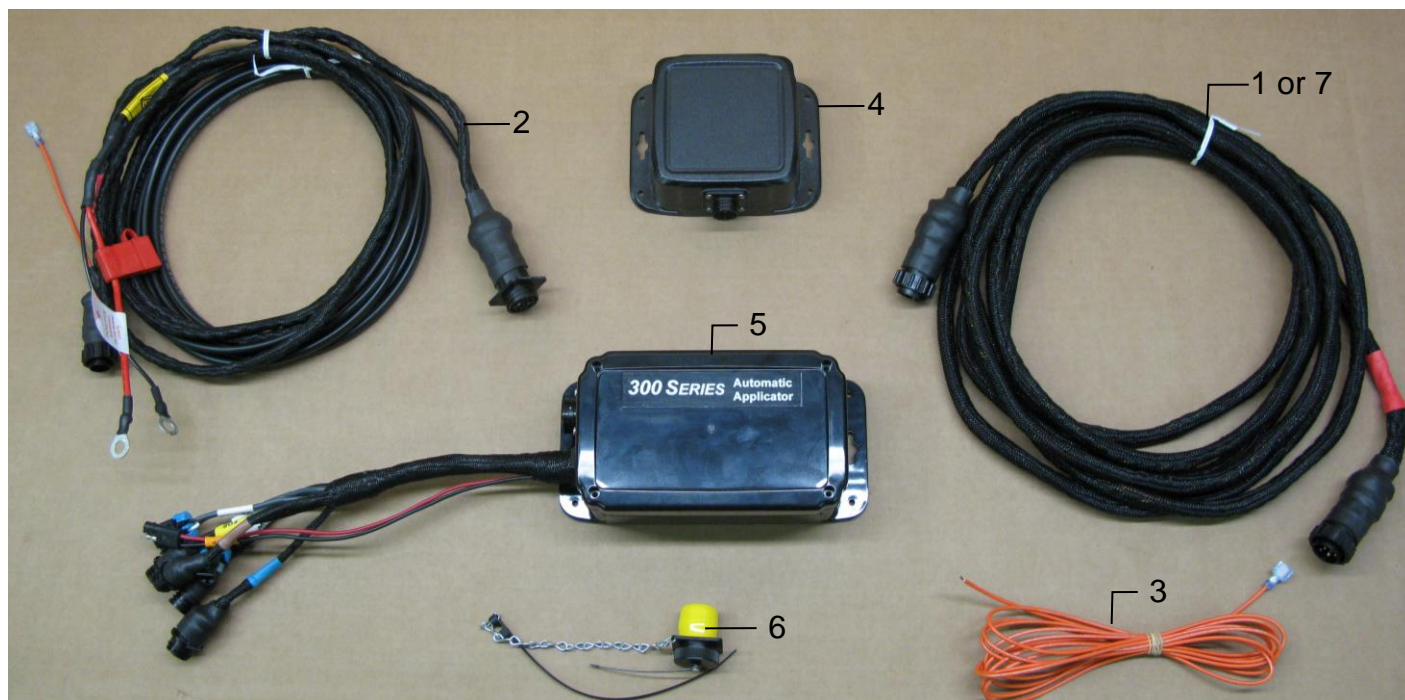
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
11	1/2" Hose (Tank to Solenoid)	002-9001	15ft
12	1/4" Hose (Solenoid to Tips)	002-9016	6ft

Moisture Harness



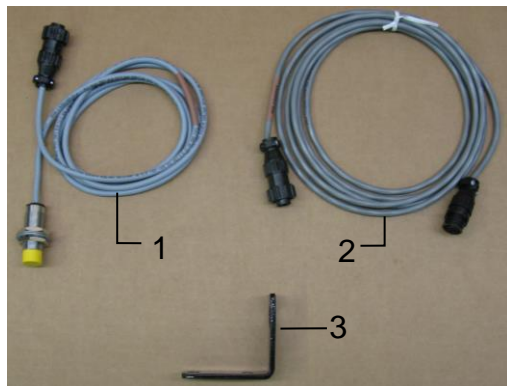
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
NP	Moisture Harness (344,345,350 Kits)	006-4640D2	1
NP	Moisture Harness (351 Kit)	006-4640K2	1

Control Box and Wiring Harnesses



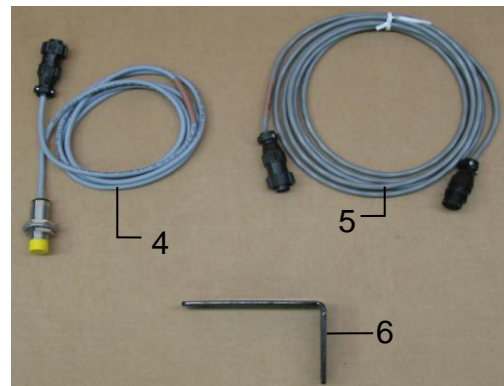
<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Power lead baler 20' (344, 345, 350 Kits)	006-3650B1	1	5	300 Series Controller	006-3671SS	1
2	Power lead tractor	006-3650T	1	6	Dust Plugs	006-5651Plugs	1
3	Key Switch Wire	006-5650K	1	7	Power lead baler 30' (451)	006-3650B2	1
4	Bluetooth Receiver	006-6672A	1				
					Complete Assembly (1-6)	030-362CPA	
					Complete Assembly (2-7)	030-362CPB	

End of Bale Sensor Kit A



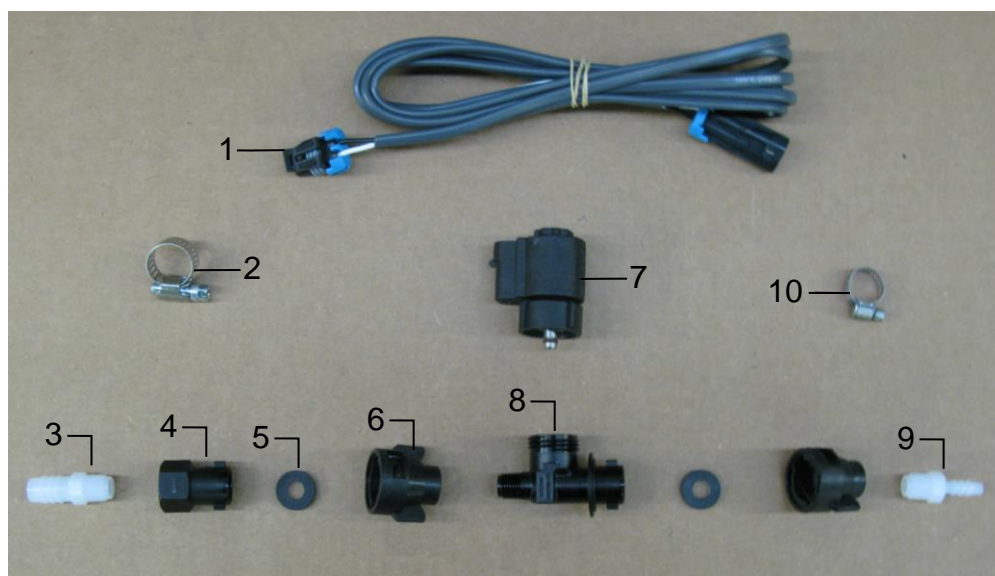
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	End of Bale Sensor	006-7400	1
2	EOB Extension	006-7400EXT	1
3	End of Bale Bracket	001-4648SS	1
	Complete Assembly	EOB-SS-A	

End of Bale Sensor Kit B



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
4	End of Bale Sensor	006-7400	1
5	EOB Extension	006-7400EXT	1
6	End of Bale Bracket	001-4648SI	1
	Complete Assembly	EOB-SS-B	

300 Solenoid Packages



Solenoid Package A (Applicator Kit: 351)

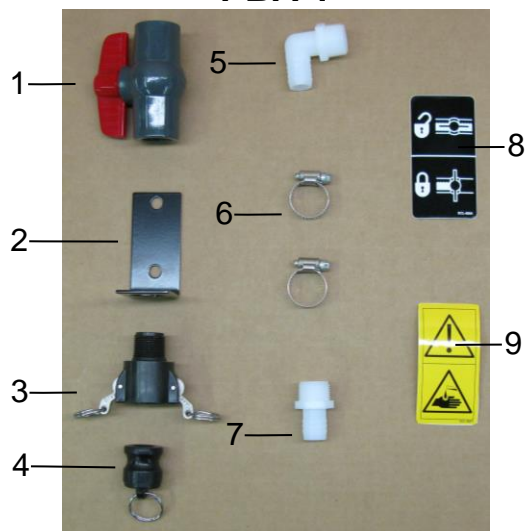
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Solenoid Harness (5')	006-3650-S1	1	6	1/4" Female Disconnect	004-1207H	2
2	#6 Hose Clamp	003-9003	1	7	Solenoid	002-2203F	1
3	1/4" x 1/2" Straight Fitting	003-A1412	1	8	Solenoid Valve Body	004-1207VF	1
4	1/4" Female Connector	004-1207G	1	9	1/4" x 1/4" Straight Fitting	003-A1414	1
5	Rubber Washer	004-1207W	2	10	Mini Hose Clamp	003-9002	1
Complete Assembly						SOL-3SP-A	

Solenoid Package B (Applicator Kits: 344, 345, 350)

<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Solenoid Harness (10')	006-3650-S2	1	6	1/4" Female Disconnect	004-1207H	2
2	#6 Hose Clamp	003-9003	1	7	Solenoid	002-2203F	1
3	1/4" x 1/2" Straight Fitting	003-A1412	1	8	Solenoid Valve Body	004-1207VF	1
4	1/4" Female Connector	004-1207G	1	9	1/4" x 1/4" Straight Fitting	003-A1414	1
5	Rubber Washer	004-1207W	2	10	Mini Hose Clamp	003-9002	1
Complete Assembly						SOL-3SP-B	

Parts Bag Packages

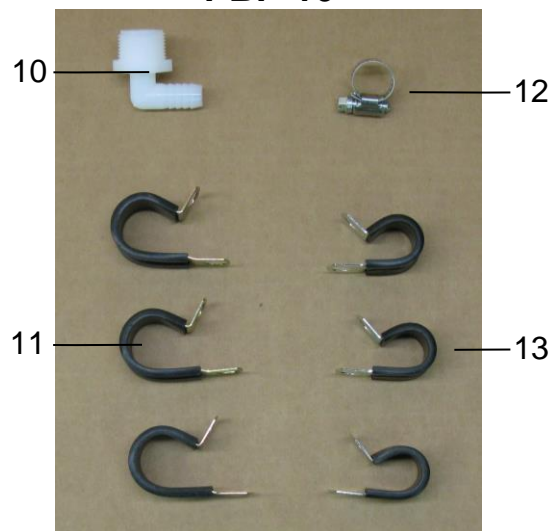
PBA-1



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	3/4" Ball Valve	002-2200	1
2	Valve Holder	001-6702H	1
3	Female Coupler	002-2204A	1
4	Male Shut-Off Plug	002-2205G	1
5	3/4" x 3/4" Elbow	003-EL3434	1
6	#10 Hose Clamp	003-9004	2
7	3/4" x 3/4" Straight Fitting	003-A3434	1
8	Valve Decal	DCL-8004	1
9	Chemical Hazard Decal	DCL-8001	1

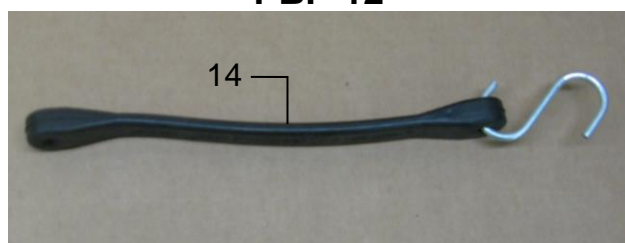
Complete Drain Fill Kit 030-0493DFK

PBP-16



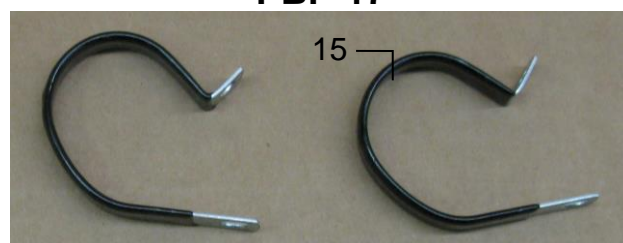
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
10	3/4" x 1/2" Elbow	003-EL3412	1
11	3/4" Jiffy Clip	008-9010	3
12	#6 Hose Clamp	003-9003	1
13	Small Jiffy Clip	008-9009	3

PBP-12



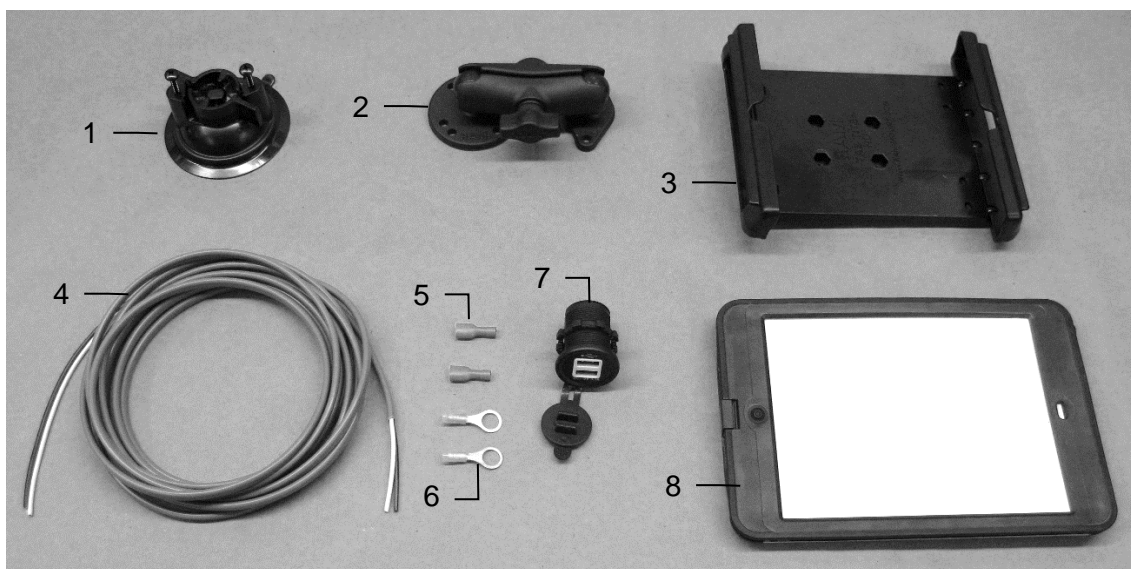
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
14	Door Latch	001-4703CL	1

PBP-17



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
15	Vinyl Clamp	008-9013	1

Optional iPad Mini Mounting Kit (030-2012MK)



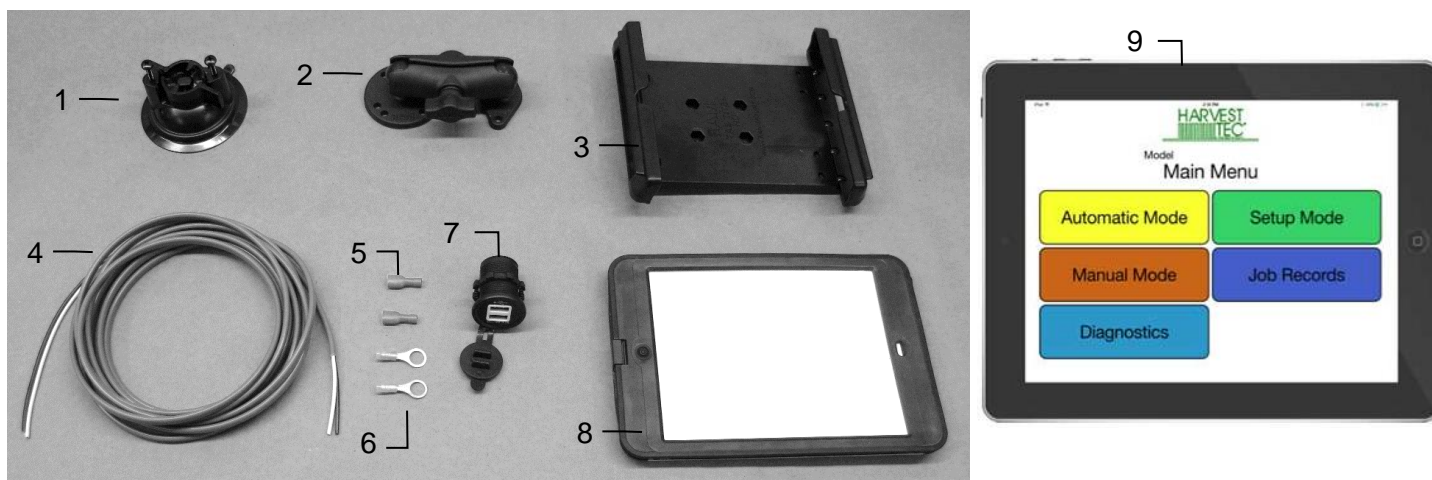
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Suction cup mount	001-2012SCM	1
2	Ram mount	001-2012H	1
3	iPad Mini spring load cradle (Mini 2)	001-2012SLC	1
4	16 gauge power wire	006-4723P	1
5	Female spade connector	Hardware	2
6	Eye loop connector	Hardware	2
7	iPad Mini Charger 12V	001-2012P	1
8	iPad Mini 2 case	001-2012C2	1
NP	4 amp fuse	Hardware	1
Mounting Kit Assembly		030-2012MK (Includes All Parts)	

Installation Instructions

- Identify 12V power source for wires to connect.
 - Eye loops included if wiring directly to the battery is desired.
 - Test for key power source if preferred to have power to the USB shut off with the key.
- Once power source is identified, cut wires to desired length.
- Crimp the two supplied quick connectors onto each the white and black wire.
- Remove the round locking plastic nut from USB plug before connecting the wires. Black (+) White (-).
- The wires will then be hooked to the designated terminals on the bottom of the USB plug
- Drill a 1 1/8" hole in the preferred mounting location. Be sure to clean any sharp edges after drilling.
- Feed the wires through the mounting hole.
- If using the round plastic nut to secure plug in place, slide the nut back over the wiring before connecting the wires to powered source.
- Connect the wires to the identified power source if easier to do so before tightening the plug into place.
- Tighten plug using either the round plastic nut or mounting plate and two screws, both options supplied.
- Once connected, hook a USB charging cord into the plug and connect a mobile device/tablet to ensure the plug is operating as you wish (key power working properly if necessary).

NOTE: This plug is not designed to charge two iPads. System damage could occur if this is attempted. System will charge a mobile phone and iPad simultaneously without problem.

Optional iPad Display Kit (030-2670DK)



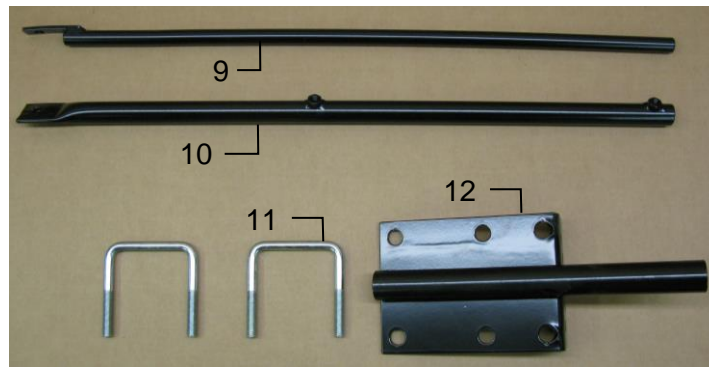
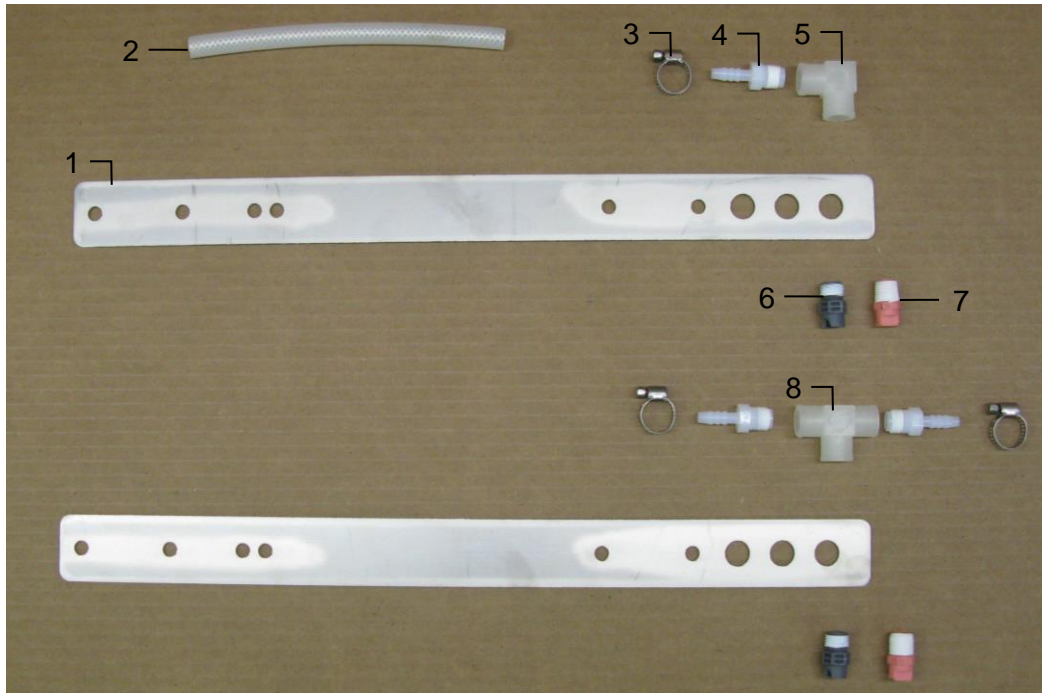
Ref	Description	Part #	Qty	Ref	Description	Part #	Qty
1	Suction cup mount	001-2012SCM	1	7	iPad Mini Charger 12V	001-2012P	1
2	Ram mount	001-2012H	1	8	iPad Mini 2 case	001-2012C2	1
3	iPad Mini spring load cradle (Mini 2)	001-2012SLC	1	9	iPad Mini 2	006-2670IP	1
4	16 gauge power wire	006-4723P	1	NP	4 amp fuse	Hardware	1
5	Female spade connector	Hardware	2				
6	Eye loop connector	Hardware	2				
					Mounting Kit Assembly	030-2670DK (Includes All Parts)	

Installation Instructions

1. Identify 12V power source for wires to connect.
2. Eye loops included if wiring directly to the battery is desired.
3. Test for key power source if preferred to have power to the USB shut off with the key.
4. Once power source is identified, cut wires to desired length.
5. Crimp the two supplied quick connectors onto the white and black wire.
6. Remove the round locking plastic nut from USB plug before connecting the wires. Black (+) White (-).
7. The wires will then be hooked to the designated terminals on the bottom of the USB plug
8. Drill a 1 1/8" hole in the preferred mounting location. Be sure to clean any sharp edges after drilling.
9. Feed the wires through the mounting hole.
10. If using the round plastic nut to secure plug in place, slide the nut back over the wiring before connecting the wires to powered source.
11. Connect the wires to the identified power source if easier to do so before tightening the plug into place.
12. Tighten plug using either the round plastic nut or mounting plate and two screws, both options supplied.
13. Once connected, hook a USB charging cord into the plug and connect a mobile device/tablet to ensure the plug is operating as you wish (key power working properly if necessary).

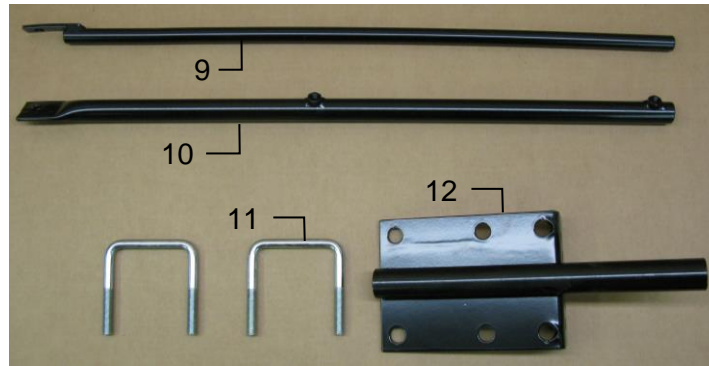
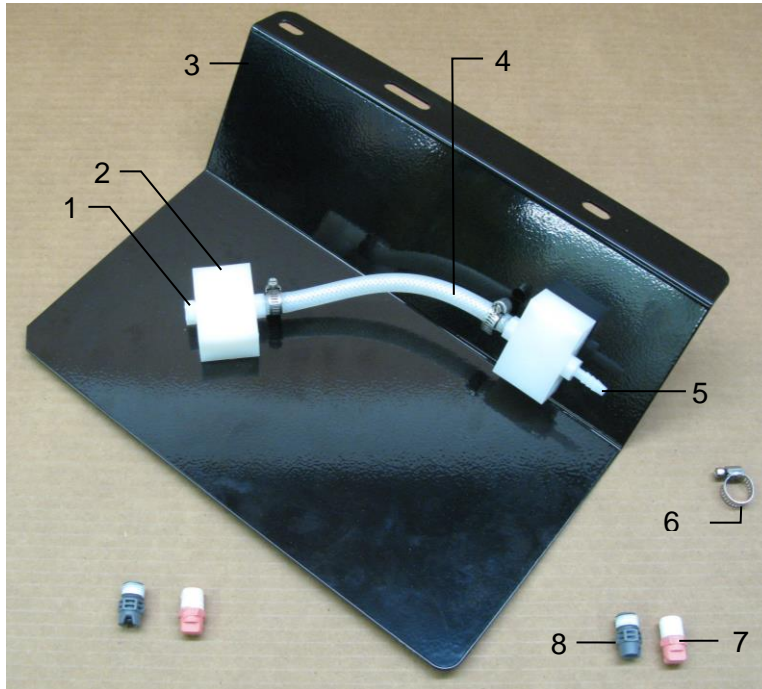
NOTE: This plug is not designed to charge two iPads. System damage could occur if this is attempted. System will charge a mobile phone and iPad simultaneously without problem.

Model 4409C Installation Kit



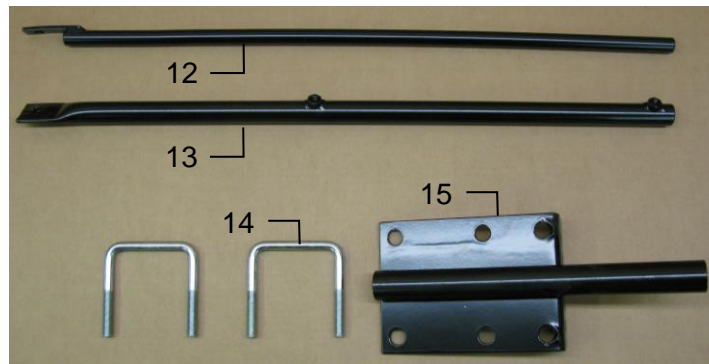
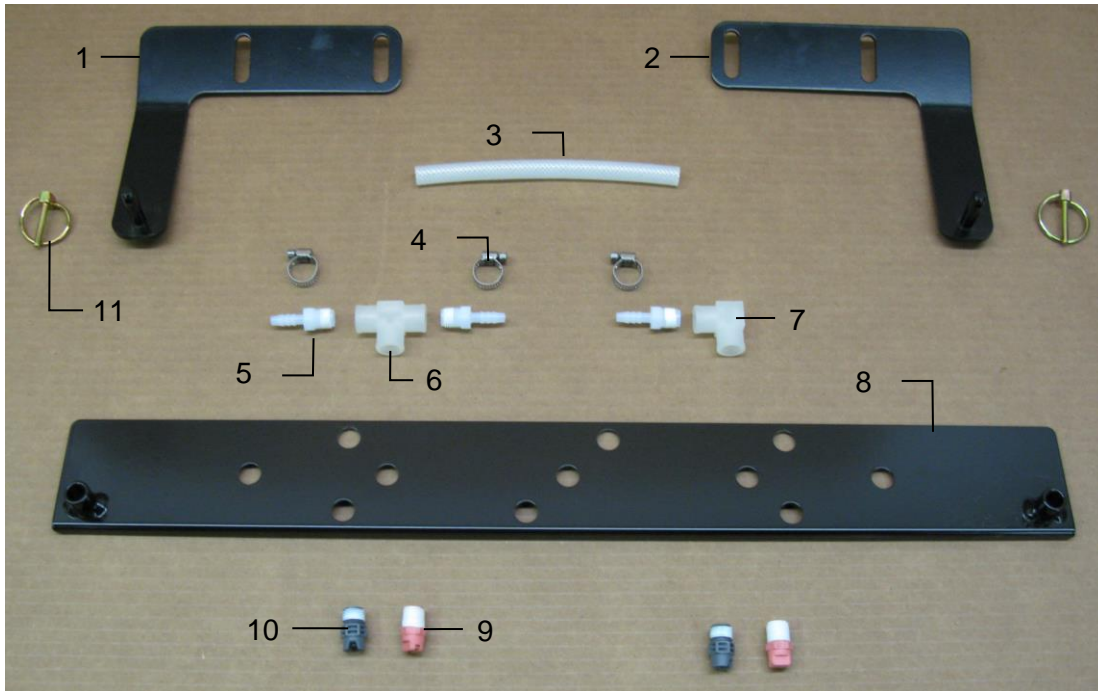
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Nozzle Holder	001-4215	2	8	1/4" Tee Sq	003-TT14SQ	1
2	1/4" Hose	003-9016	3	9	Reach Rod – Outside	001-4404	1
3	Mini Hose Clamp	003-9002	3	10	Reach Rod – Inside	001-4405	1
4	1/4" x 1/4" Straight Fitting	003-A1414	3	11	1/2" x 4" U-Bolt	001-4406A	2
5	1/4" Female Street Elbow	003-SE14F	1	12	Base Bracket	001-4406	1
6	Tip – Grey	004-T6504-PT	2				
7	Tip – Pink	004-T6501-PT	2				
Shield Only (Ref 1-8)						030-4409C-SO	
Tank Mount Kit (Ref 9-12)						TMK-4401	
Complete Assembly						030-4409C	

Model 4410C Installation Kit



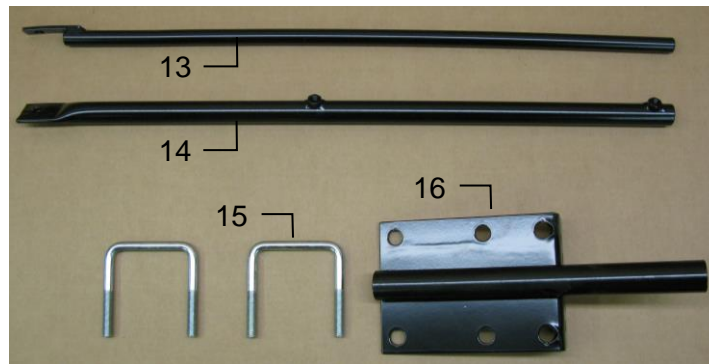
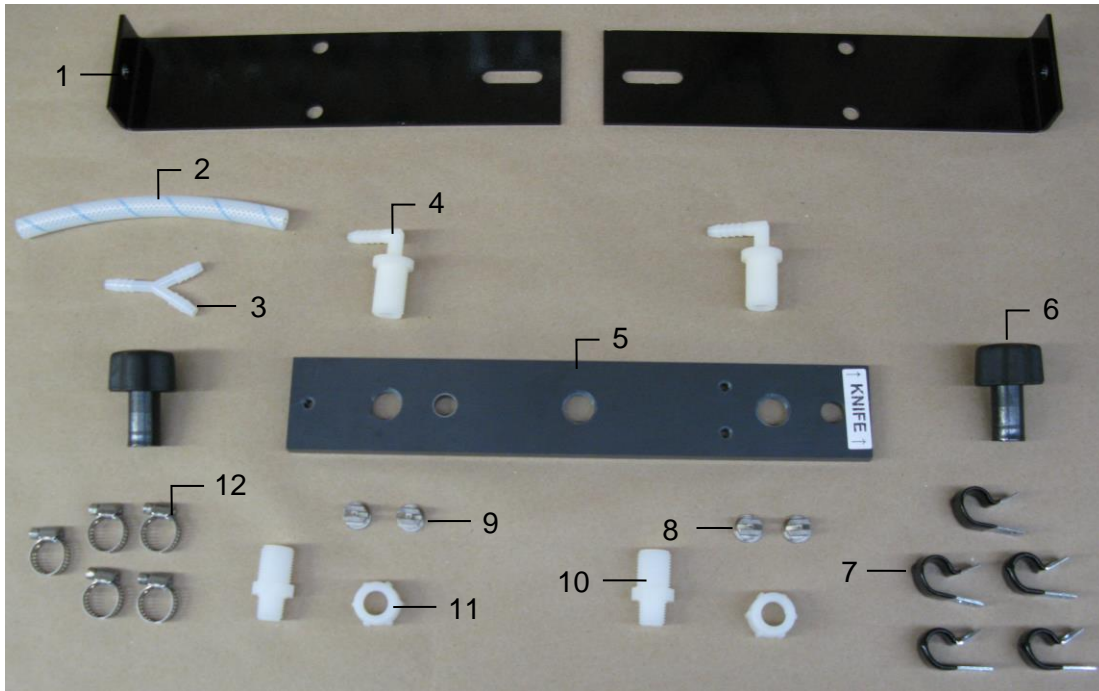
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	1/4" Hex Plug	003-F14	1	7	Tip – Pink	004-T6501-PT	2
2	Shield Manifold Block	001-4435NSB	2	8	Tip – Grey	004-T6504-PT	2
3	Nozzle Holder SS Block	001-4426A	1	9	Reach Rod – Outside	001-4404	1
4	1/4" Hose	002-9016	1	10	Reach Rode – Inside	001-4405	1
5	1/4" x 1/4" Straight Fitting	003-A1414	3	11	Base Bracket	001-4406	1
6	Mini Hose Clamp	003-9002	3	12	1/2" x 4" UBolt	001-4406A	2

Model 4412C Installation Kit



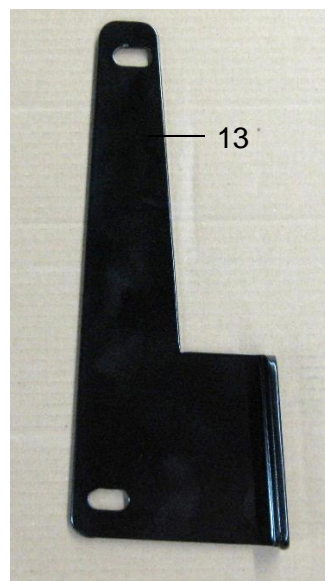
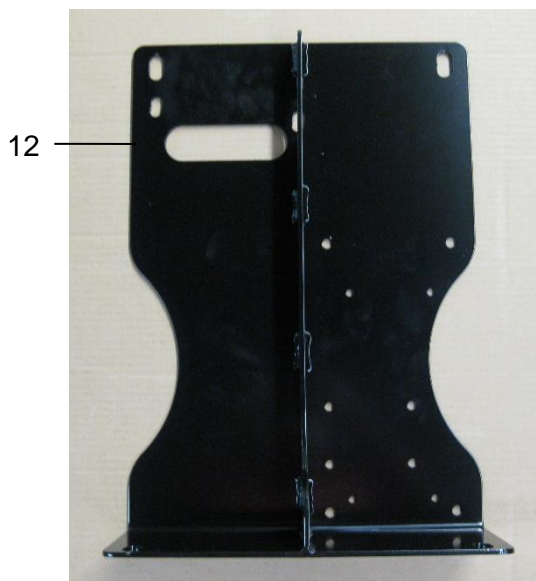
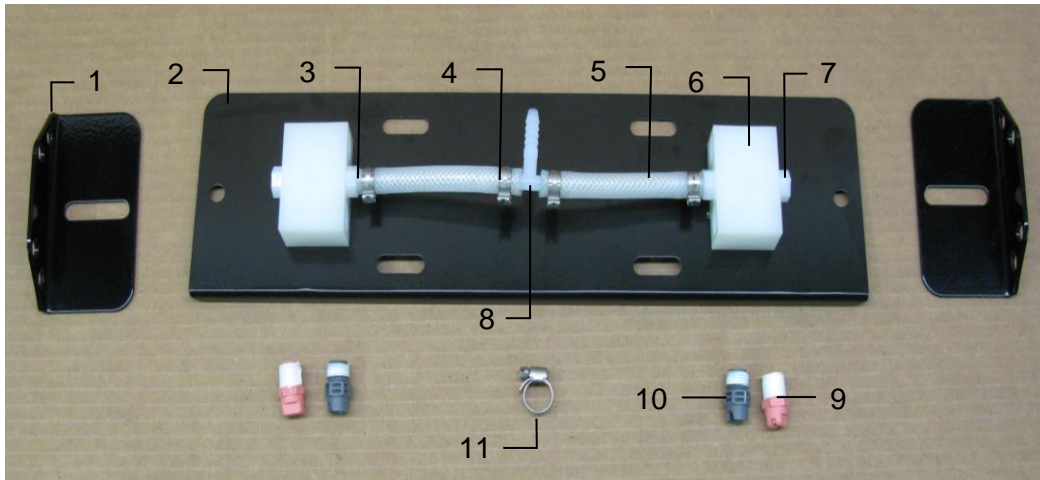
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Left Mounting Bracket	001-4436DL	1	9	Tip – Pink	004-T6501-PT	2
2	Right Mounting Bracket	001-4436DR	1	10	Tip – Grey	004-T6504-PT	2
3	1/4" Hose	002-9016	1	11	3/16" Lynch Pin	008-4576	1
4	Mini Hose Clamp	003-9002	3	12	Reach Rod – Outside	001-4404	1
5	1/4" x 1/4" Straight Fitting	003-A1414	3	13	Reach Rod – Inside	001-4405	1
6	1/4" Sq Tee	003-TT14SQ	1	14	1/2" x 4" UBolt	001-4406A	2
7	1/4" Female St Elbow	003-SE14F	1	15	Base Bracket	001-4406	1
8	Tip Holder Spray Shield	001-4810	1				
					Shield Only (Ref 1-11)	030-4412C-SO	
					Tank Mount Kit (Ref 12-15)	TMK-4401	
					Complete Assembly	030-4412C	

Model 4415C Installation Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Hose Support	001-4425B	2	8	Tip – Low Output	004-11001-SS	2
2	1/4" Hose	002-9016	3	9	Tip – High Output	004-11004-SS	2
3	Y Fitting	003-Y1414	1	10	1/4" Drill Guide	003-M3814NB	1
4	1/4" Nozzle Body Elbow	003-EL3814NB	2	11	Nozzle Cap	003-BC12	2
5	Hay Guard Shield	001-4425C	1	12	Mini Hose Clamp	003-9002	5
6	SS Manifold Knob	008-0925	2	13	Reach Rod – Outside	001-4404	1
7	477 Jiffy Clips	008-9014	5	14	Reach Rode – Inside	001-4405	1
				15	1/2" x 4" UBolt	001-4406A	2
				16	Base Bracket	001-4406	1
Shield Only (Ref 1-12)						030-4415C-SO	
Tank Mount Kit (Ref 13-15)						TMK-4401	
Complete Assembly						030-4415C	

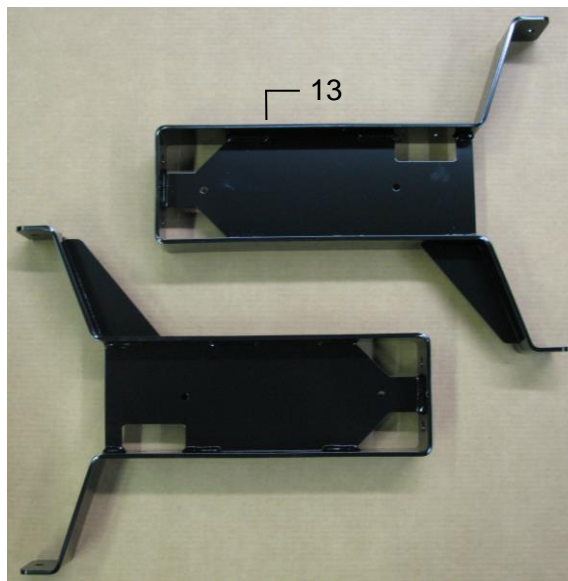
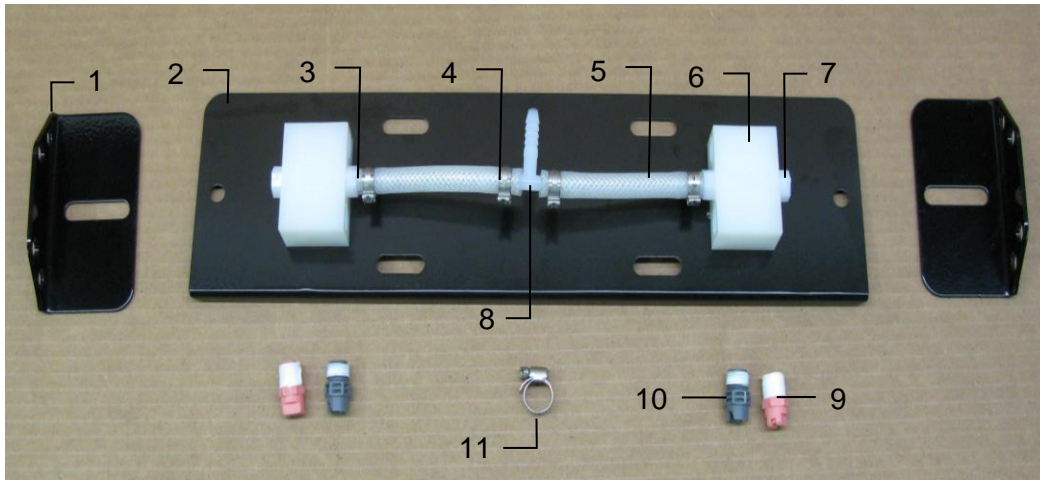
Model 4416C Installation Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Spray Shield Holders	001-4424B	2	8	1/4" Tee	003-T1414	1
2	Spray Shield	001-4424A2	1	9	Tip - Pink	004-T6501-PT	2
3	1/4" Straight Fitting	003-A1414	2	10	Tip - Grey	004-T6504-PT	2
4	1/2" Otiker Clamp	003-9008	4	11	Mini Hose Clamps	003-9002	1
5	1/4" Hose	002-9016	1	12	Saddle Legs	001-4703Q	2
6	Manifold Block	001-4435NSB	2	13	Kicker Bracket	001-4703QC	1
7	Hex Plug	003-F14	2				

Shield Only (Ref 1-11)	030-4416C-SO
Tank Mount Kit (Ref 12-13)	TMK-4416
Complete Assembly	030-4416C

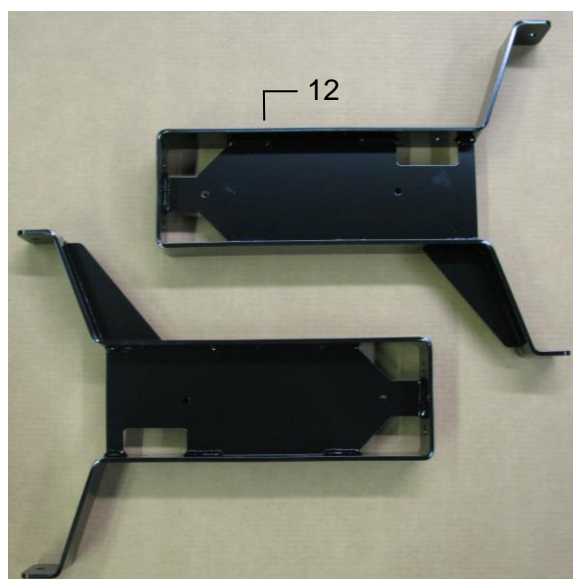
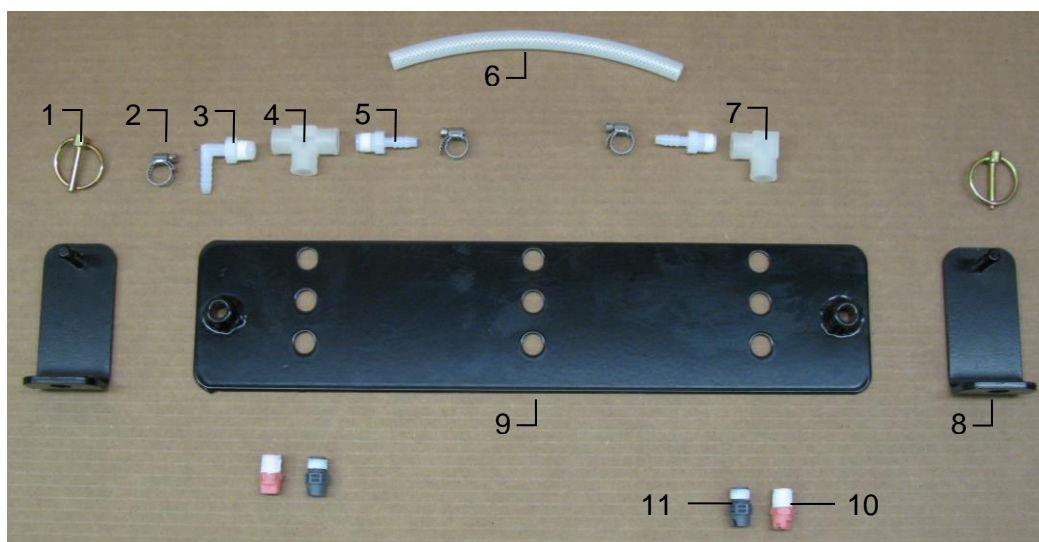
Model 4485C Installation Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Spray Shield Holders	001-4424B	2	8	1/4" Tee	003-T1414	1
2	Spray Shield	001-4424A2	1	9	Tip - Pink	004-T6501-PT	2
3	1/4" Straight Fitting	003-A1414	2	10	Tip - Grey	004-T6504-PT	2
4	1/2" O-tiker Clamp	003-9008	4	11	Mini Hose Clamps	003-9002	1
5	1/4" Hose	002-9016	1	12	Support Bracket	001-4424C	2
6	Manifold Block	001-4435NSB	2	13	55 Gal Long Leg	001-4703B	2
7	Hex Plug	003-F14	2				

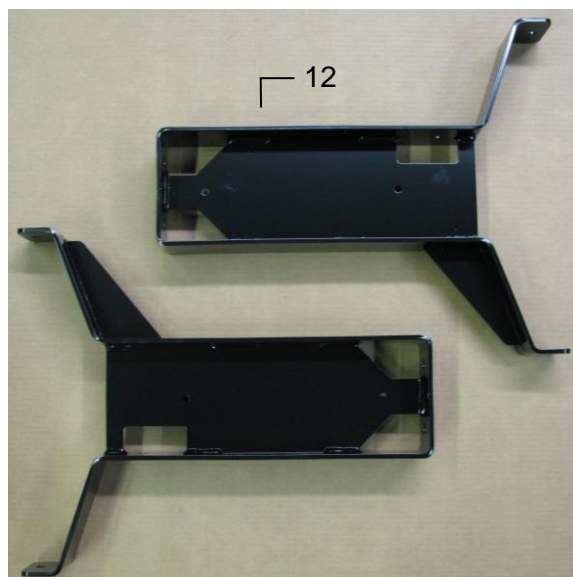
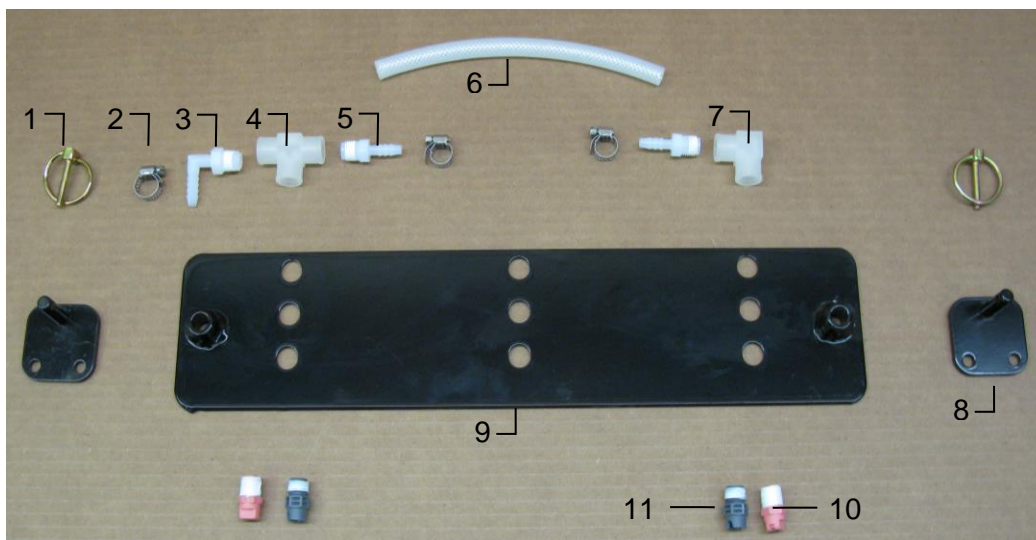
Shield Only (Ref 1-11)	030-4416C-SO
Tank Mount Kit (Ref 12-13)	TMK-4485
Complete Assembly	030-4485C

Model 4502C Installation Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	3/16" Lynch Pin	008-4576	2	8	Shield Holder	001-4703I	2
2	Mini Hose Clamp	003-9002	3	9	Spray Shield	001-4703G	1
3	1/4" x 1/4" Elbow	003-EL1414	1	10	Tip – Pink	004-T6501-PT	2
4	1/4" Tee Sq	003-TT14SQ	1	11	Tip – Grey	004-T6504-PT	2
5	1/4" x 1/4" Straight fitting	003-A1414	2	12	55 Gal Long Leg	001-4703B	2
6	1/4" Hose	002-9016	1				
7	1/4" Female Street Elbow	003-SE14F	1				
				Shield Only (Ref 1-11)			
				Tank Mount Kit (Ref 12)			
				Complete Assembly			
				030-4502C-SO			
				TMK-4703B			
				030-4502C			

Model 4506C Installation Kit

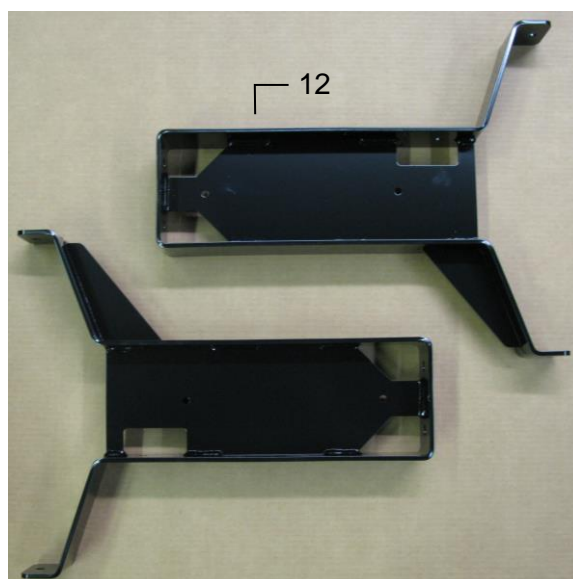
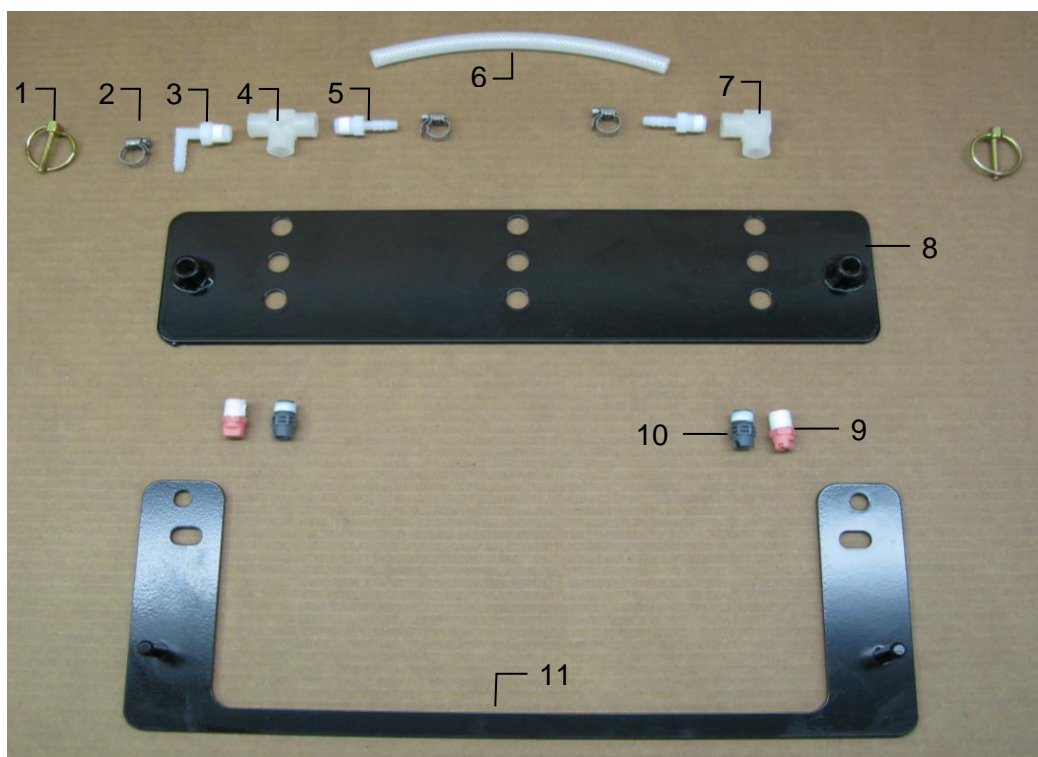


<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	3/16" Lynch Pin	008-4576	2	8	Shield Holder	001-4703H	2
2	Mini Hose Clamp	003-9002	3	9	Spray Shield	001-4703G	1
3	1/4" x 1/4" Elbow	003-EL1414	1	10	Tip – Pink	004-T6501-PT	2
4	1/4" Tee Sq	003-TT14SQ	1	11	Tip – Grey	004-T6504-PT	2
5	1/4" x 1/4" Straight fitting	003-A1414	2	12	55 Gal Long Leg	001-4703B	2
6	1/4" Hose	002-9016	1				
7	1/4" Female Street Elbow	003-SE14F	1				

Shield Only (Ref 1-11)
 Tank Mount Kit (Ref 12-15)
 Complete Assembly

030-4506C-SO
 TMK-4703B
 030-4506C

Model 4507C Installation Kit

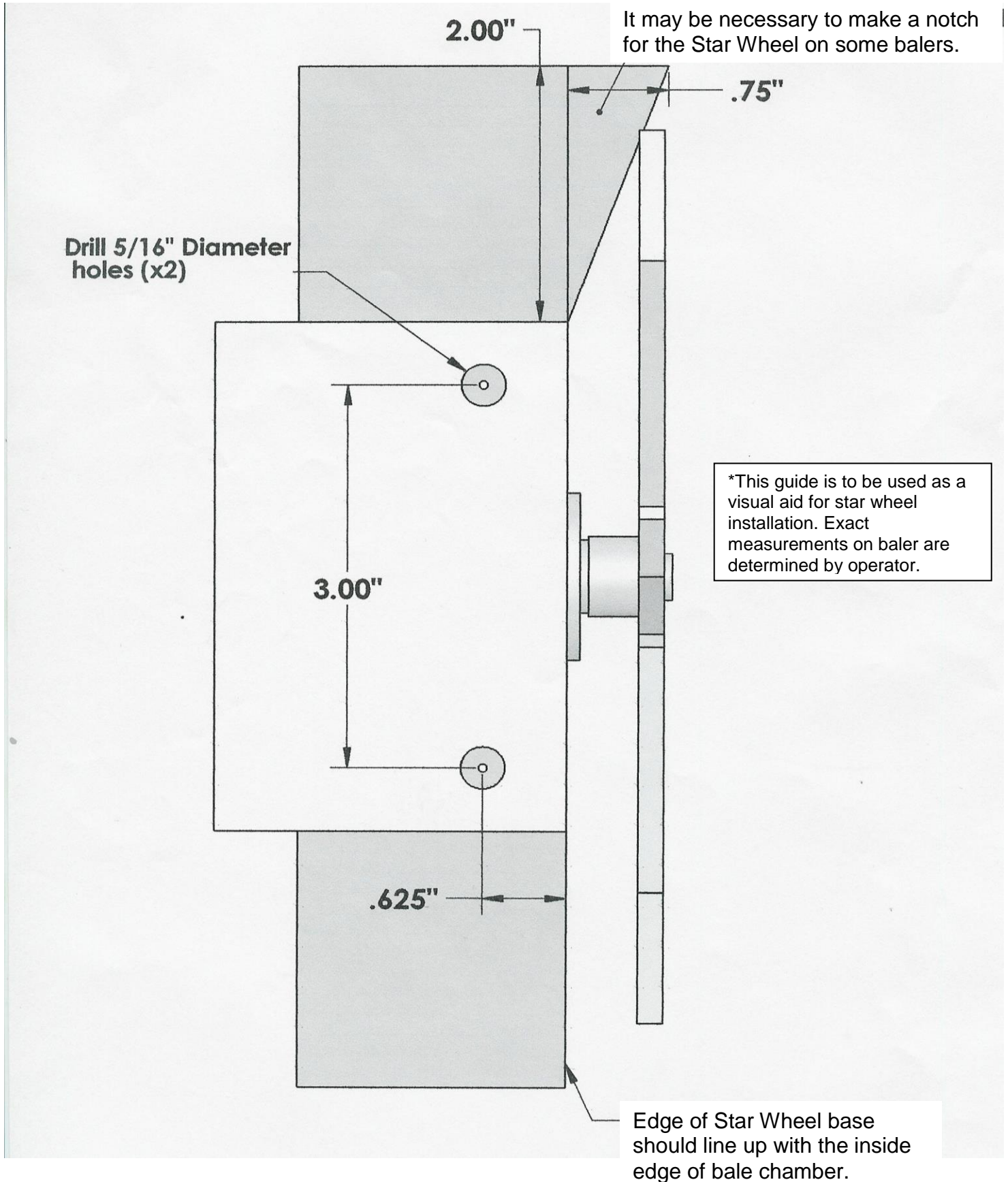


<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Lynch Pin	008-4576	2	8	Spray Shield	001-4703G	1
2	Mini Hose Clamp	003-9002	3	9	Tip – Pink	004-T6501-PT	2
3	1/4" x 1/4" Elbow	003-EL1414	1	10	Tip – Grey	004-T6504-PT	2
4	1/4" Tee Sq	003-TT14SQ	1	11	Shield Holder	001-4703J	2
5	1/4" x 1/4" Straight Fitting	003-A1414	2	12	55 Gal Long Leg	001-4703B	2
6	1/4" Hose	002-9016	1				
7	1/4" Female Street Elbow	003-SE14F	1				

Shield Only (Ref 1-11)
 Tank Mount Kit (Ref 12)
 Complete Assembly

030-4507C-SO
 TMK-4703B
 030-4507C

Star Wheel Installation Guide



Notes

Notes

WARRANTY AND LIABILITY AGREEMENT

Harvest Tec, Inc. will repair or replace components that are found to be defective within 12 months from the date of manufacture. Under no circumstances does this warranty cover any components which in the opinion of Harvest Tec, Inc. have been subjected to negligent use, misuse, alteration, accident, or if repairs have been made with parts other than those manufactured and obtainable from Harvest Tec, Inc.

Our obligation under this warranty is limited to repairing or replacing free of charge to the original purchaser any part that in our judgment shows evidence of defective or improper workmanship, provided the part is returned to Harvest Tec, Inc. within 30 days of the failure. Parts must be returned through the selling dealer and distributor, transportation charges prepaid.

This warranty shall not be interpreted to render Harvest Tec, Inc. liable for injury or damages of any kind, direct, consequential, or contingent, to persons or property. Furthermore, this warranty does not extend to loss of crop, losses caused by delays or any expense prospective profits or for any other reason. Harvest Tec, Inc. shall not be liable for any recovery greater in amount than the cost or repair of defects in workmanship.

There are no warranties, either expressed or implied, of merchantability or fitness for particular purpose intended or fitness for any other reason.

This warranty cannot guarantee that existing conditions beyond the control of Harvest Tec, Inc. will not affect our ability to obtain materials or manufacture necessary replacement parts.

Harvest Tec, Inc. reserves the right to make design changes, improve design, or change specifications, at any time without any contingent obligation to purchasers of machines and parts previously sold.

Revised 01/13

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