

Operation Manual

Model 696A - M ***420 Litre Preservative Applicator***



HayBoss™
G2

DECLARATION OF INCORPORATION



MANUFACTURER:

Harvest Tec Inc.
2821 Harvey St.
P.O. Box 63
Hudson, WI 54016, U.S.A.

REPRESENTATIVE ESTABLISHED IN COMMUNITY: Profitable Farming Company
Middle Barlington, Roborough
Winkleigh, Devon, EX19 8AG
ENGLAND

The person above certifies and declares that:

VIRTUAL MACHINE: Equipment mounted on a farm press and for the application of inoculants onto forage crops.

MODEL: 696A-M

BRAND: Harvest Tec

SERIAL NUMBER:

This application preservatives for hay Harvest Tec system meets the Directive 2006/42/EC of the European Parliament and the Council of 17 May 2006 and other applicable European Directives including Directive 2004/108/EC on the Electromagnetic compatibility.

The application of preservatives for hay Harvest Tec system will be turned on after being installed on a farm press has been declared in conformity with the Machinery Directive.

Person in the community authorized to provide information on the partly completed machinery and making this statement:

Richard Snell, President, Profitable Farming Company
Signed on May 21, 2011: Middle Barlington, Roborough
Winkleigh, Devon, EX19 8AG
ENGLAND

HayBoss G2 Model 696A Metric Operations Table of Contents

	<u>PAGE</u>
Introduction	4
System Requirements	4
Installation Kit Reference Chart	4
Safety	5
Safety Decals with Definitions	5-6
Safety Decal Locations	6
Preparing the Applicator for Operation	7-8
Filling the Tank	7
Power and Communication Harnesses	8
Operation of the Main Ball Valve	8
Operation of the ISOBUS Monitor	9-13
Baler Monitor Setup	9-12
Selecting the HayBoss G2 Preservative Applicator	13
Descriptions of Screens and Menus	14-20
Automatic Mode	15
Manual Mode	16
Diagnostics	17
Setup Mode	18-19
Job Records	20
First time and Annual Startup Instructions	21
Checking and Priming the Pumps	21
Setting up Application Rate and Bale Parameters for Initial Use	22-23
Application Rate Setup	22
Selecting High, Low, or Extra High Tips (Optional)	22
Bale Rate Setup	23
Operating Instructions	24-28
Automatic mode	24
Manual mode	25
Diagnostics	26
Job Records	27-28
Maintenance	29-32
Maintenance Schedule, Diagnostics	29
Cleaning: Filter Bowl, Tips and Tip Screen, Tank Lid	29-31
Dielectric Grease Connections	31
Rebuild Pumps, Battery Connections	31
Check Valves, Miscellaneous Maintenance	31
Winter Storage	32
Tip Selection Guide	32
Baler Harnesses/Wiring Diagram for AGCO with Baler Interface	33
Pin Outs for Harnesses and Wiring Diagram	34-36
Common Questions	37
Troubleshooting	38-45
Parts Breakdown	46-54
Tank, Saddle and Legs	46
Pump Manifold	47
Star Wheel Sensors	48
Control Boxes and Wiring Harnesses	49
Hose and Drain / Fill Line	50
Optional Touch Screen Display (TSD)	50
Installation Kits Specific to Balers	51-54
4518B Installation Kit	51
4519B Installation Kit	52
4527B Installation Kit	53
4530B Installation Kit	54
Extra High Output Kit (Model 500XHI)	55
Warranty statement	56

Introduction

Thank you for purchasing a HayBoss G2 Model 696A Hay Preservative Applicator. This 696A applicator system has been designed to plug directly into the baler's ISOBUS and display on a C1000 monitor. The 696A Preservative Applicator system offers these advantages:

1. Operation coordinated with baler operation
2. Less cab clutter providing better visibility
3. Ease of use with all information on one screen
4. Records kept together
5. And the system is ready for future updates

The 696A HayBoss G2 Preservative Applicator System is designed to apply buffered propionic acid to the forage crop as it is baled. The 696A applicator will adjust the rate of application based on moisture and tonnage of the crop being harvested. It is designed to apply rates of 44 to 632 pounds (10-287 liters) of acid per hour and read moisture levels of 6 to 70 percent. The system will allow you to set your bale size, weight, single bale formation time, moisture levels and application rates. The system allows you to apply preservative in either Automatic Mode or Manual Mode. This manual will take you through the steps of operation for the applicator and also point out safety precautions to follow while using the applicator. Please read this manual carefully to learn how to operate the equipment correctly. Failure to do this can result in personal injury or equipment malfunction. If you are unsure about operating the system after consulting this manual, contact your local authorized dealership for additional assistance. If you are in need of parts for the system please see the parts breakdowns listed in the back of this manual and contact your local authorized dealer to order the parts. This applicator is designed to apply AGCO buffered propionic acid.

Right and Left sides are determined by facing in the direction of forward travel.

System Requirements



The Baler Processor must have Version 3.3 or higher.



Installation Kit Reference Chart

BALER MAKE	MODEL	INSTALL KIT
AGCO Hesston	7433 - 7444	030-4518B
	7433 - 7434 roto-cutter	030-4519B
	2150 - 2190	030-4518B
	2150 - 2190 roto-cutter	030-4519B
	2150 - 2190 packer cutter	030-4527B
Challenger	LB33B - LB44B	030-4518B
	LB33B - LB34B roto-cutter	030-4519B
	LB33B - LB34B packer cutter	030-4527B
Massey Ferguson	2140 - 2290	030-4518B
	2140 - 2290 with roto-cutter	030-4519B
	2150 & 2250 packer cutter	030-4527B
	2170XD & 2270XD with roto-cutter	030-4530B

Safety




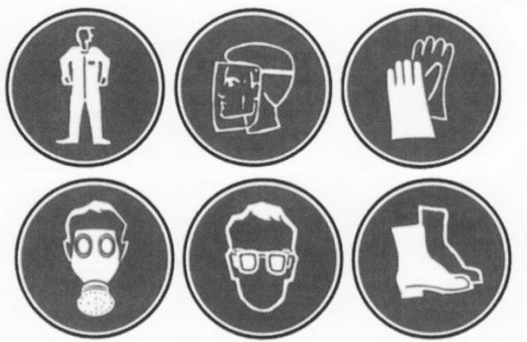

Carefully read all the safety signs in this manual and on the applicator before use. Keep signs clean and visible. Replace missing or damaged safety signs. Replacement signs are available from your local authorized dealer. See your installation manual under the replacement parts section for the correct part numbers.

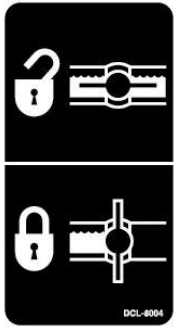
Keep your applicator in proper working condition. Unauthorized modifications to the applicator may impair the function and/or safety of the machine.

Carefully read and understand all of the baler safety signs before installing or servicing the baler. Always use the supplied safety equipment on the baler to service the applicator.

Make sure that people are clear of the baler and the preservative applicator equipment before operating. No one should stand near the machine while in operation.

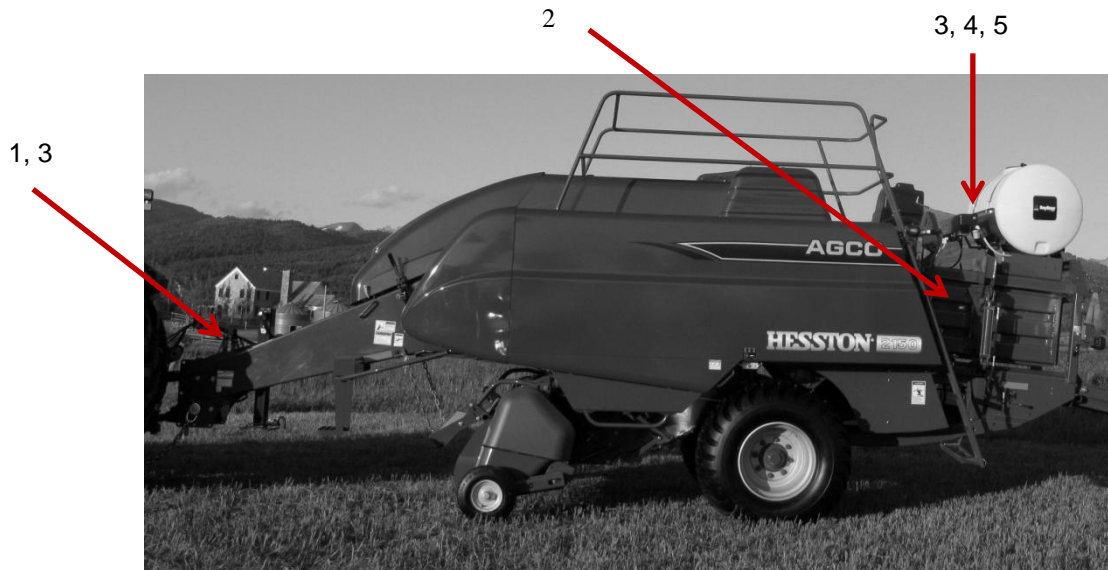
Safety Decals and Definitions

 DCL-8007	<p>Number 1 Spraying hazard. Disconnect power before servicing the applicator. Part no. DCL-8007</p>
 DCL-8002	<p>Number 2 Falling hazard. Do not step in this area. Part no. DCL-8002</p>
 DCL-8006	<p>Number 3 Use caution when working around chemicals or corrosive products. Wear and use all protective equipment according to the label of the product. Protective Equipment is mandatory when using the equipment and or preservative. Part no. DCL-8006</p>
	
 DCL-8000	<p>Number 4 Read and understand the operator's manual before using or working around the equipment. Part no. DCL-8000</p>



Number 5
Open (unlocked) and closed (locked) position of
the ball valve.
Part no. DCL-8004

Safety Decal Locations



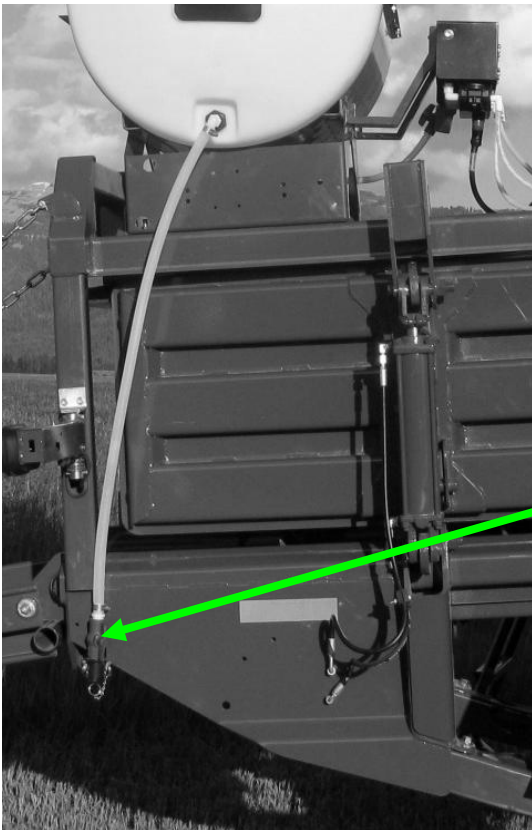
Preparing the Applicator for Operation

After the Applicator has been installed on the baler, please follow the steps below to prepare for operating the applicator safely and correctly.

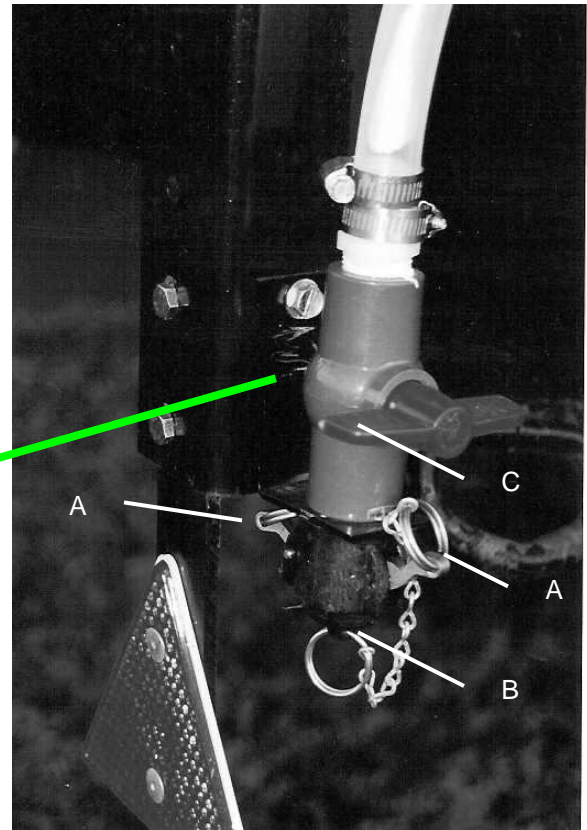
Filling the Tank:

Read the label of the product you choose to fill the tank to determine individual protective measures you the operator should take. Locate the drain/fill line on the right side of the baler. Open the cam-couplers (A) and remove the protective plug (B). Insert the male coupler (found on transfer pump) into the female cam and close the cams (A). To open the ball valve (C) turn the handle so it is vertical. After the ball valve has been turned on switch the pump to the On position. Monitor the level on the tank visually and shut off the pump before over filling. Once the pump is turned off, close the ball valve and remove the male coupler. The handle of the ball valve (C) will be horizontal when closed. Reinstall the protective plug and close the cams. The Harvest Tec model 9212 transfer pump is recommended for this process.

Water is recommended for first time and annual start up procedures.



Drain/Fill line on right side of baler



Enlarged view of the drain/fill line valve and cam-coupler assembly.

Connecting Power and Communication Harness

The harnesses are located at the front of the baler near the hitch and at the back of the tractor near the drawbar. See arrow below. Make sure all connection wires are free between the hitch of the baler and the back of the tractor, especially when tractor is turning away.

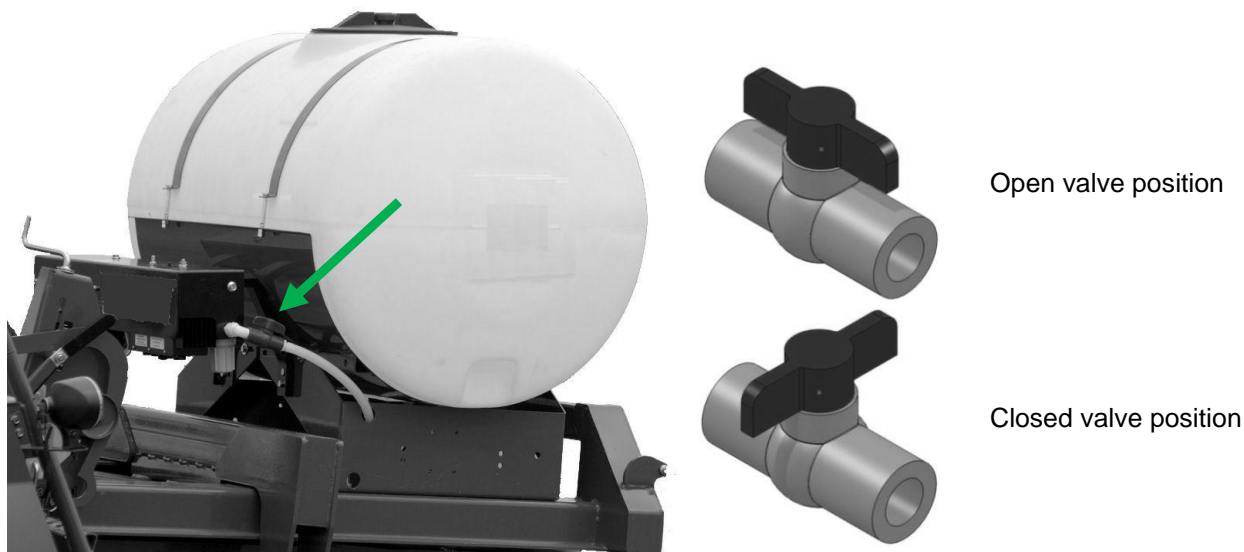
WARNING: Stop tractor engine and shift to park, set brakes and remove key before leaving the tractor.



Operation of the Main Ball Valve

The ball valve shall be closed at all times when the applicator is not being used. The valve shall also be closed when any service work is being done to the baler or applicator.

The ball valve is located on the left side of the baler, connected to the pumping manifold. See arrow below.



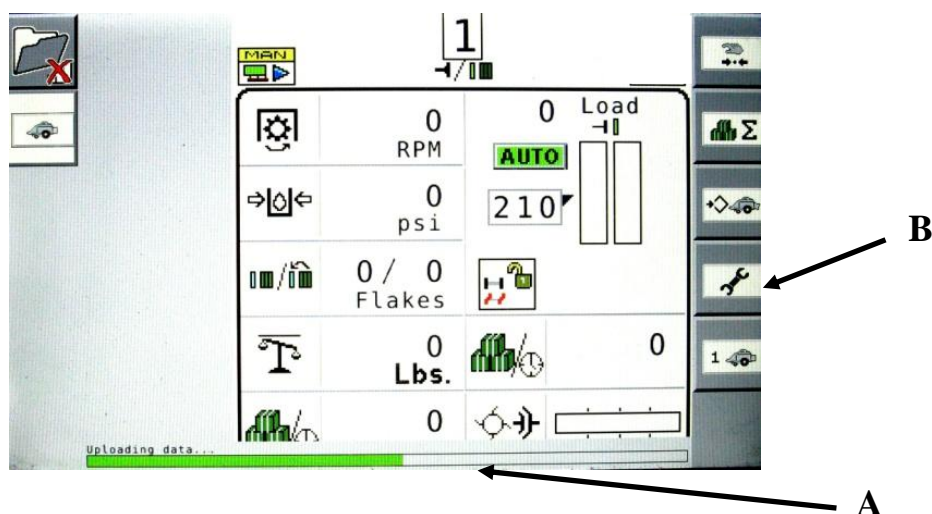
Operation of the ISOBUS Monitor

The ISOBUS Monitor utilizes a combination of soft keys, number menus, and the scroll wheel on the upper right side of the actual monitor to make selections. Selections are made by scrolling with the Thumb Wheel and pressing it in once the selection is highlighted. All buttons are labeled and color coded.

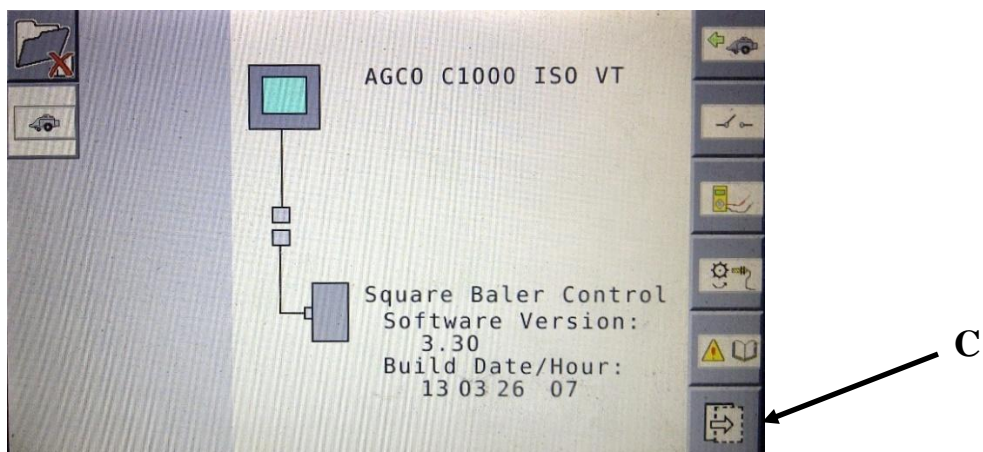


Baler Monitor Setup

At any time after the initial Start Up/Power On the green uploading data status bar (arrow A) should begin to fill. To begin setup of the HayBoss G2 Preservative Applicator System select the fourth icon down on the right screen menu-the wrench icon (arrow B).



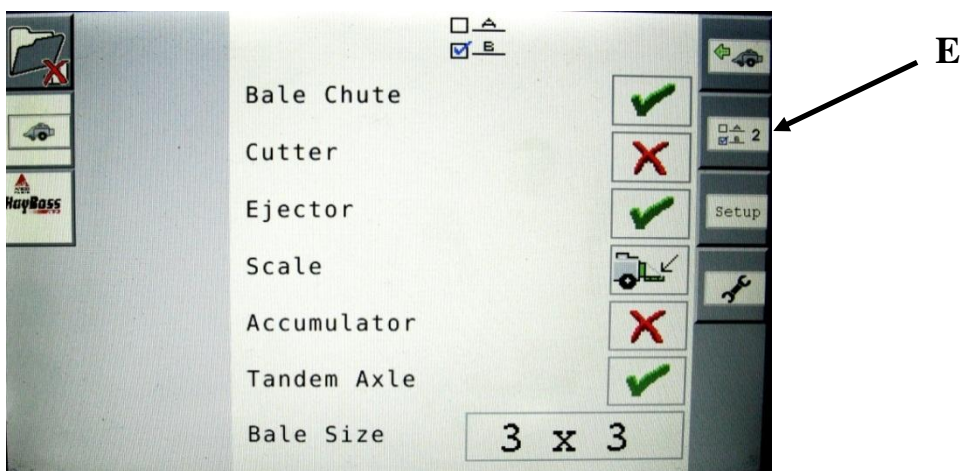
The service screen displayed below should appear. Here you can see the Version of Software for your baler which needs to be 3.30 or higher to enable working with the Preservative Applicator. Select the icon (arrow C) located at the bottom of the right selection menu to move to the next options menu.



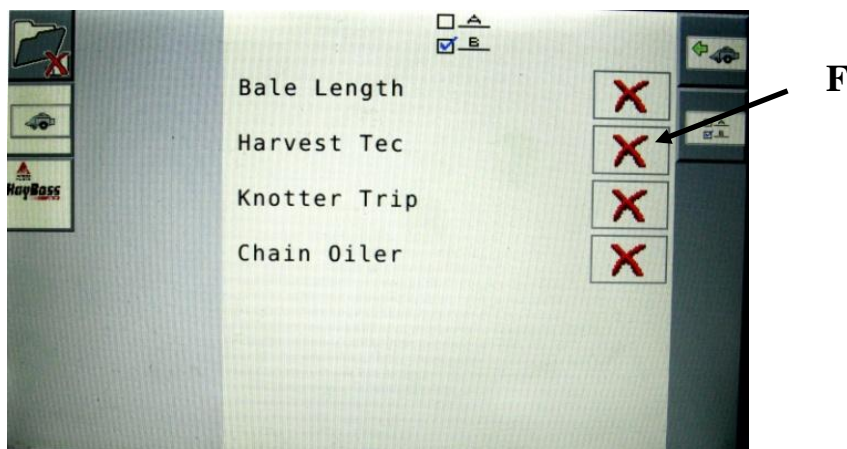
Then select the A B icon (arrow D) on the right side, this should be the top button.



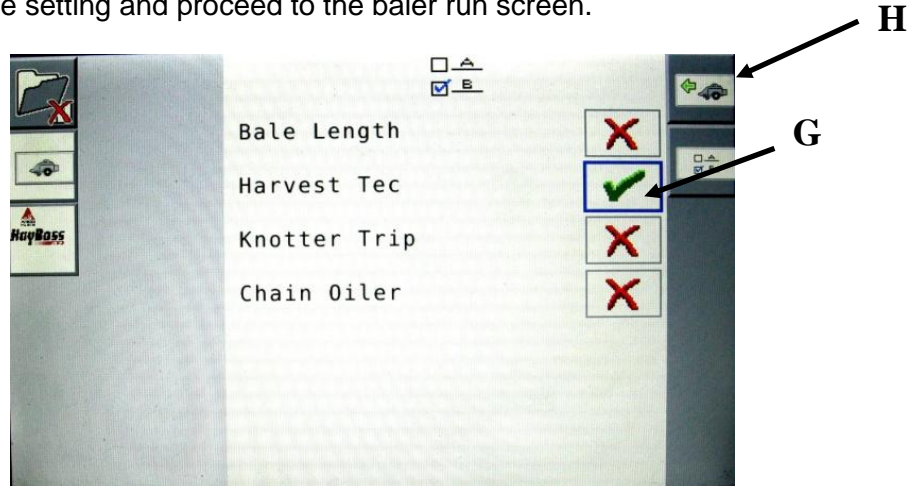
Then select the A B 2 icon (arrow E) on the right side to enter the next baler options screen.



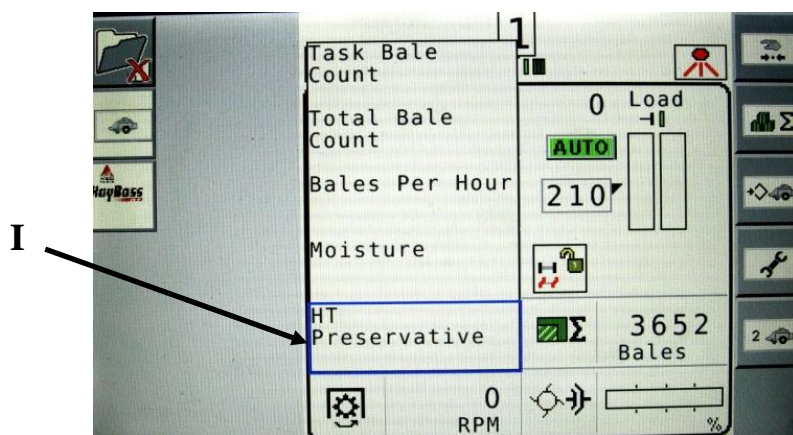
Use the thumb wheel to scroll and select the Harvest Tec Option (arrow F). Press in the scroll wheel to open the drop down menu.



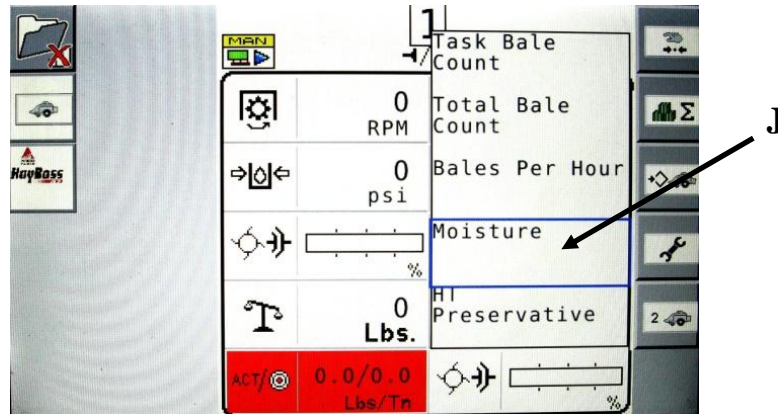
Select the green check mark to turn the Harvest Tec option ON (arrow G). Then select the Baler Run Screen button (arrow H) to save the setting and proceed to the baler run screen.



Use the scroll wheel to select a container option on the baler run screen. Harvest Tec information can be displayed in any container on the baler run screen. Press the scroll wheel to open the drop down menu and scroll to select the "HT Preservative" (arrow I) option and press the scroll wheel to select it. This will place the preservative information, "Actual" and "Target" values, in that position on the screen.

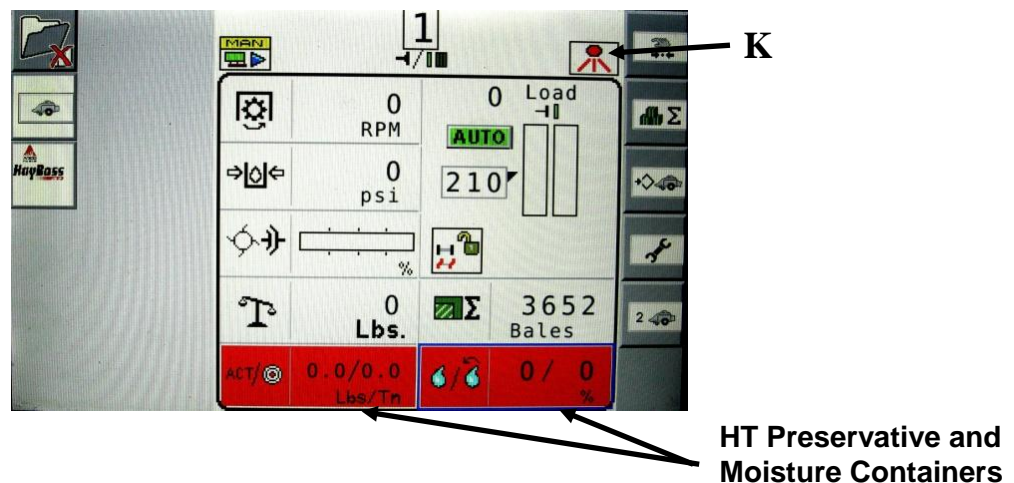


Follow the same steps as noted above to select a container for the moisture information (arrow J). This will place the “Instantaneous” and “Last Bale” moisture values in this position on the screen.



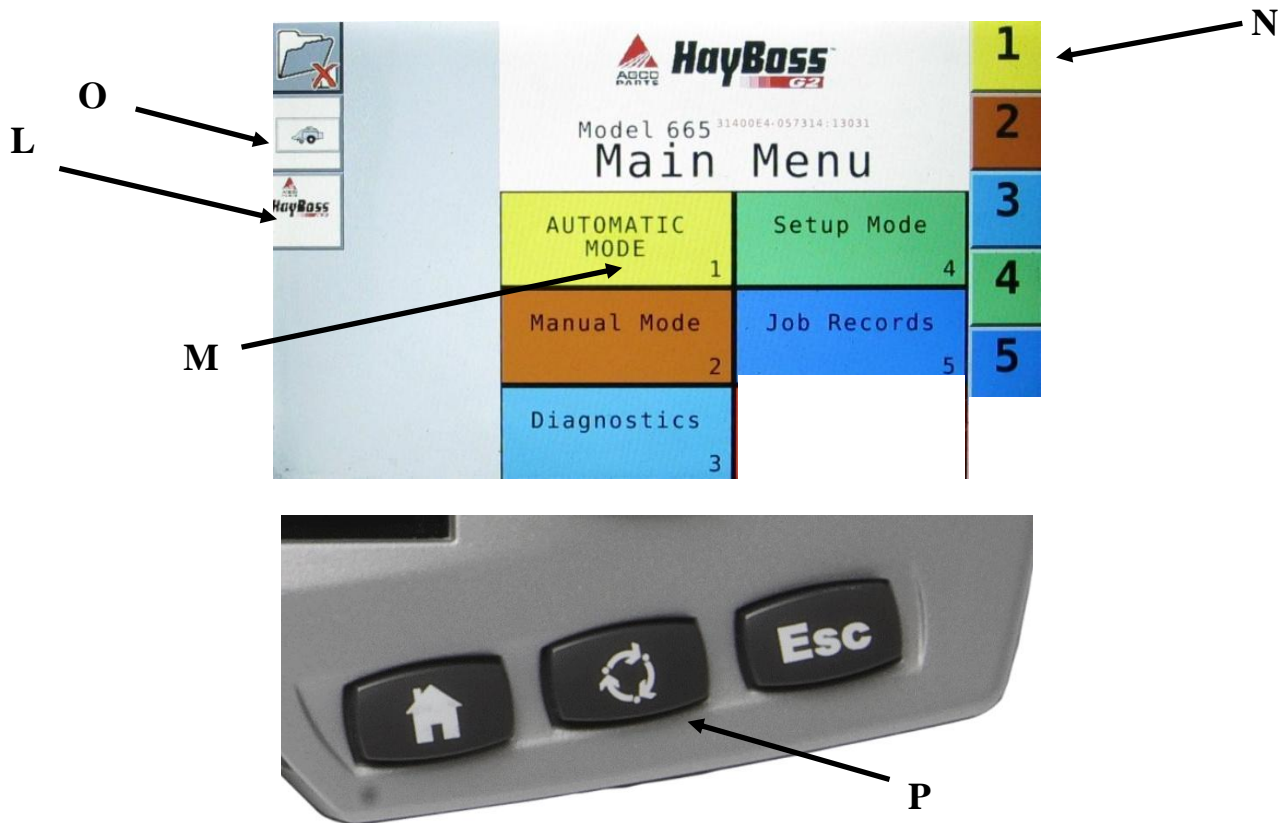
Once the HT Preservative and Moisture options are selected, the containers should show with a red background. The preservative information is denoted by “ACT” for actual and a target icon for the target value. These values are separated by a slash. The moisture information is denoted by a rain droplet for instantaneous and a rain drop with a back arrow above for the last bale average moisture. These values are separated by a slash. And a preservative icon will show in the top right corner of the screen (arrow K).

****NOTE:** When the preservative icon is RED, the preservative system is not in a run mode (Auto or Manual). When the system is in a run mode, the icon will be GREEN. The background for the preservative and moisture container will be WHITE, matching the rest of the baler run screen when the system is in Auto or Manual mode.



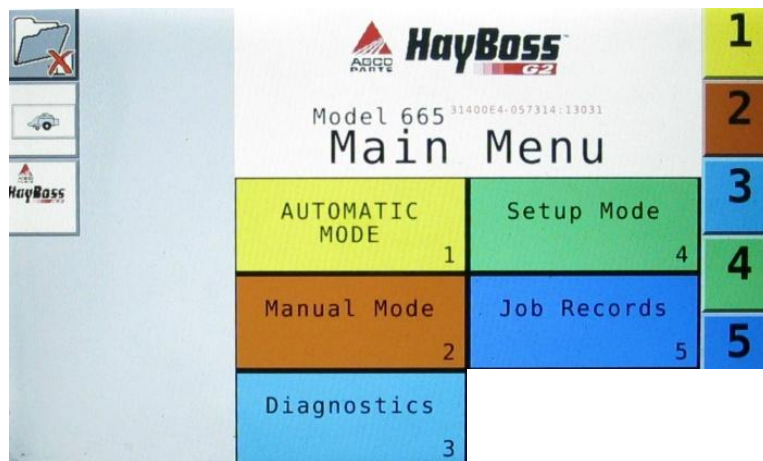
Selecting the HayBoss G2 Preservative Applicator

The soft keys down the left side of the monitor correlate with choosing connected implements or files. Depending on your specific situation this could show your tractor, camera, baler or the HayBoss G2 Preservative Applicator System among others. To enter the HayBoss G2 menu screens, select the soft key next to the HayBoss G2 icon (Arrow L). Once the HayBoss G2 option has been selected, the Main Menu screen will show as seen below. The numbered and colored soft keys on the right side (1-6) correlate to the selection options on the screen. For example, Automatic Mode is YELLOW and has a number “1” in the corner of the button (Arrow M), this correlates to the YELLOW number “1” soft key option on the right side (Arrow N). To enter Automatic Mode, the scroll wheel can be used to select the button or the soft key next to the YELLOW number “1” option can be pressed. To return to the baler work screen select the baler icon (arrow O). The cycle button (Arrow P) can be used to toggle between connected implements. This is located at the bottom of the monitor next to the Home and Esc buttons.



Description of Screens, Menus and Soft Keys for the ISOBUS Monitor

All Buttons are color coded and labeled. The numbers down the right side represent the soft key to select.



Main Menu for the Hay Preservative

Listed below are the Main Menu Options.

Automatic Mode (1) This operating mode automatically adjusts preservative application as you bale. The following items are displayed in the mode while baling: Moisture, Baling Rate, Application Rate (actual and target), Last Bale Average Moisture, Tons Baled, and Liters of Product Used.

Manual Mode (2) This operating mode allows the three different pumps to be turned on at a fixed rate as you bale. The following items are displayed in the mode while baling: Moisture, Baling Rate, Application Rate (actual only), Last Bale Average Moisture, Tons Baled, and Liters of Product Used. This mode can also be used to prime the pumps.

Diagnostics (3) Allows operator to set the date and time. The installed software versions can also be viewed here.

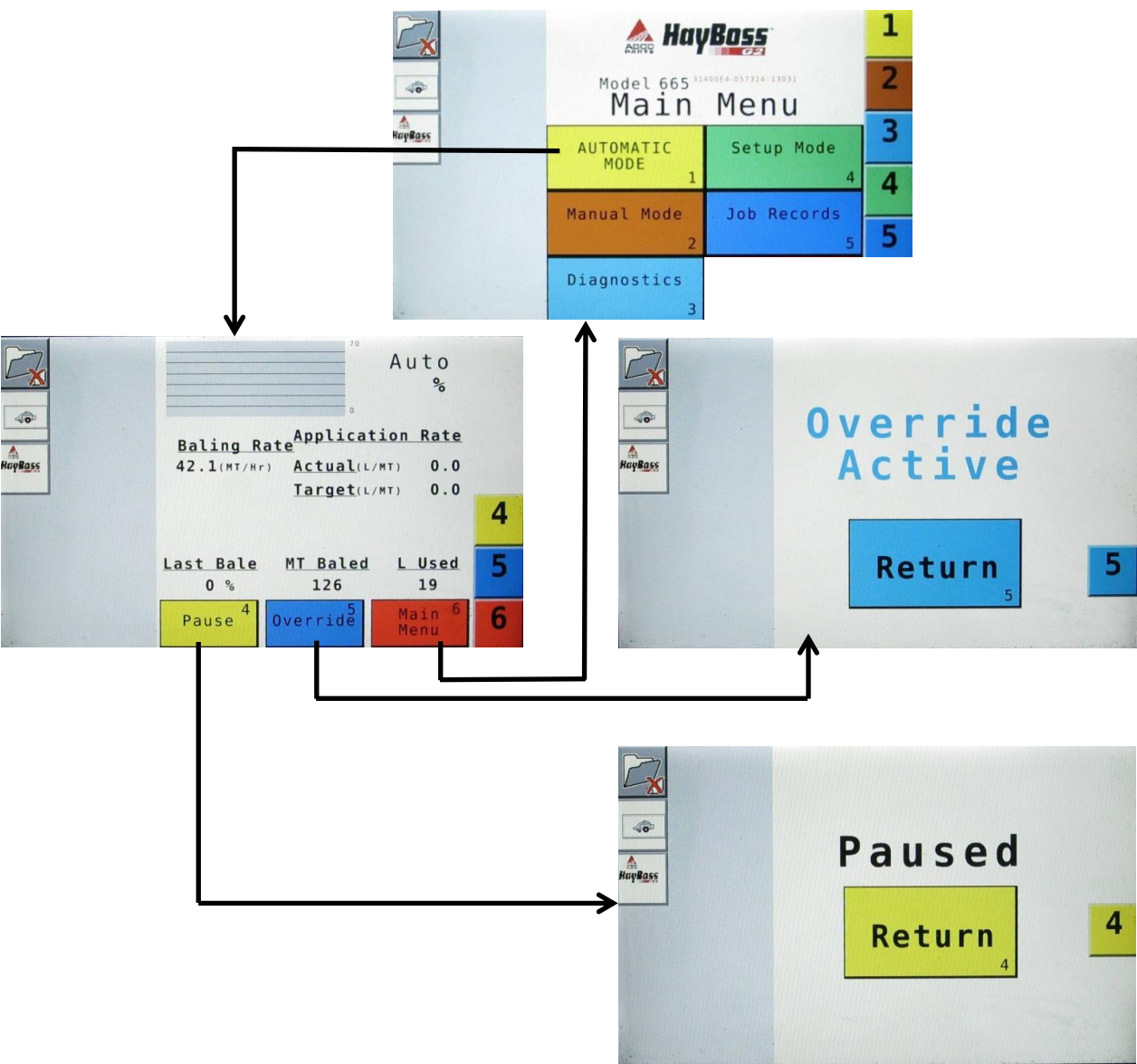
Setup Mode (4) This mode allows the operator to customize the applicators settings for their baler and baling needs. This mode allows changes to be made to the following areas: Application Rate, Baling Rate, Language, (US) standard or Metric units, and turn on/off the optional Hay Indicators.

Job Records (5) Keeps track of up to 300 plus jobs with total product used, average moisture content, highest moisture content, tons baled, date of baling, and total number of bales made. Individual bales are also able to be viewed and the records can also be downloaded to a USB drive in this mode.

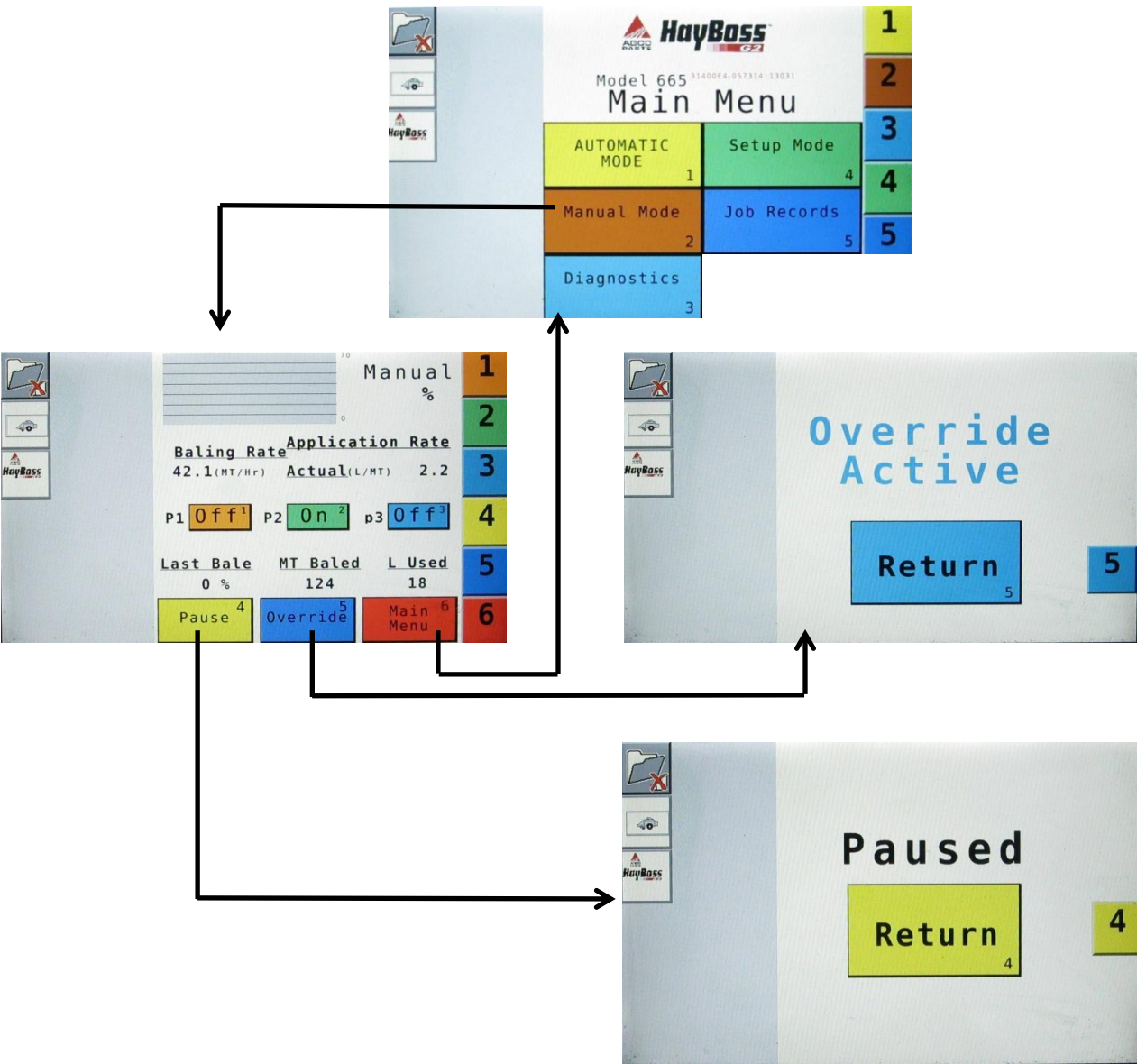
Screen Menus

Use the below listed screen menus to navigate through all of the operation screens. Navigation through the screens and buttons is accomplished by using the selection method of the controller: Touch screen, soft keys, or scrolling through with the thumb wheel and pressing it in to make a selection.

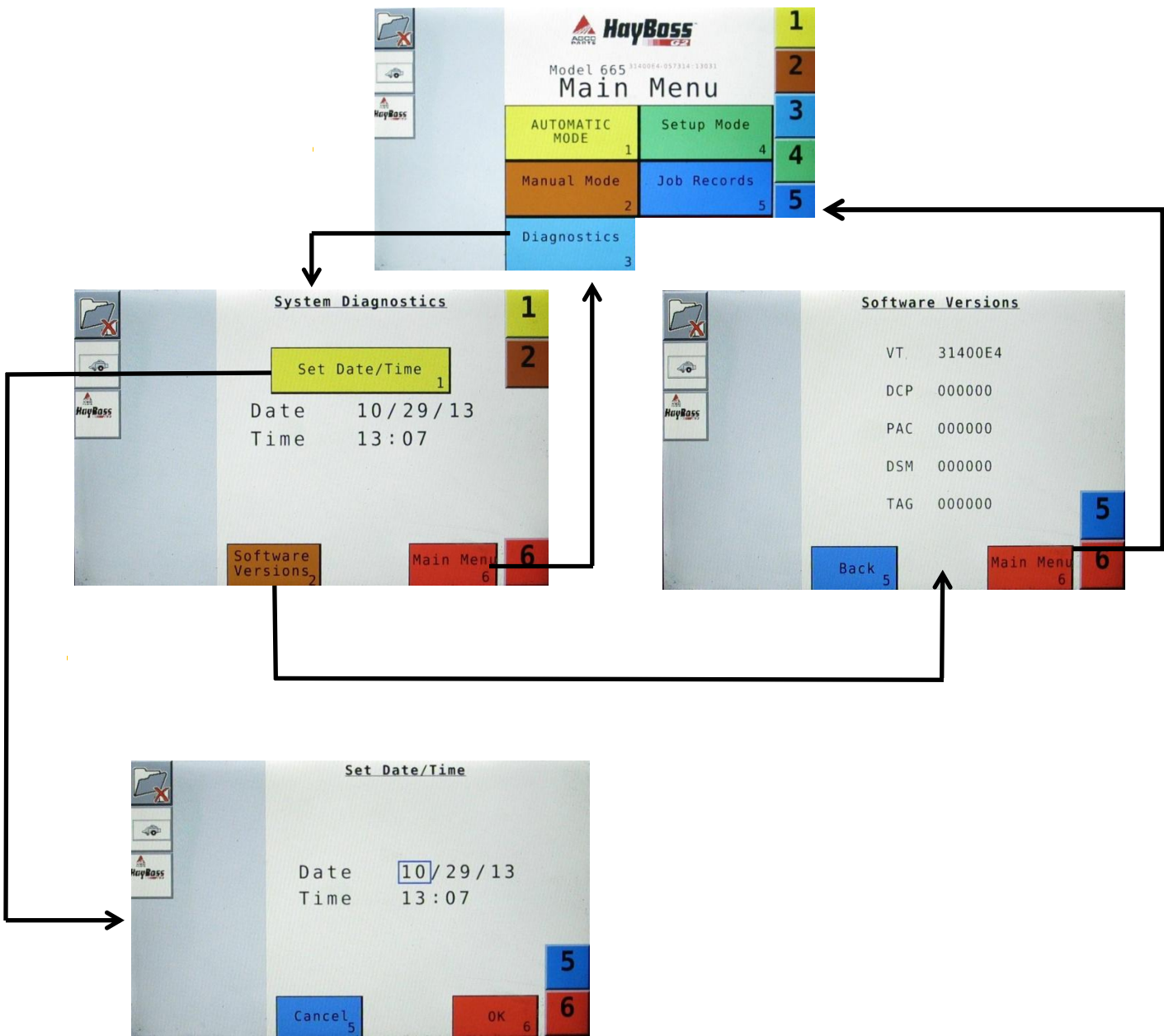
Automatic Mode:



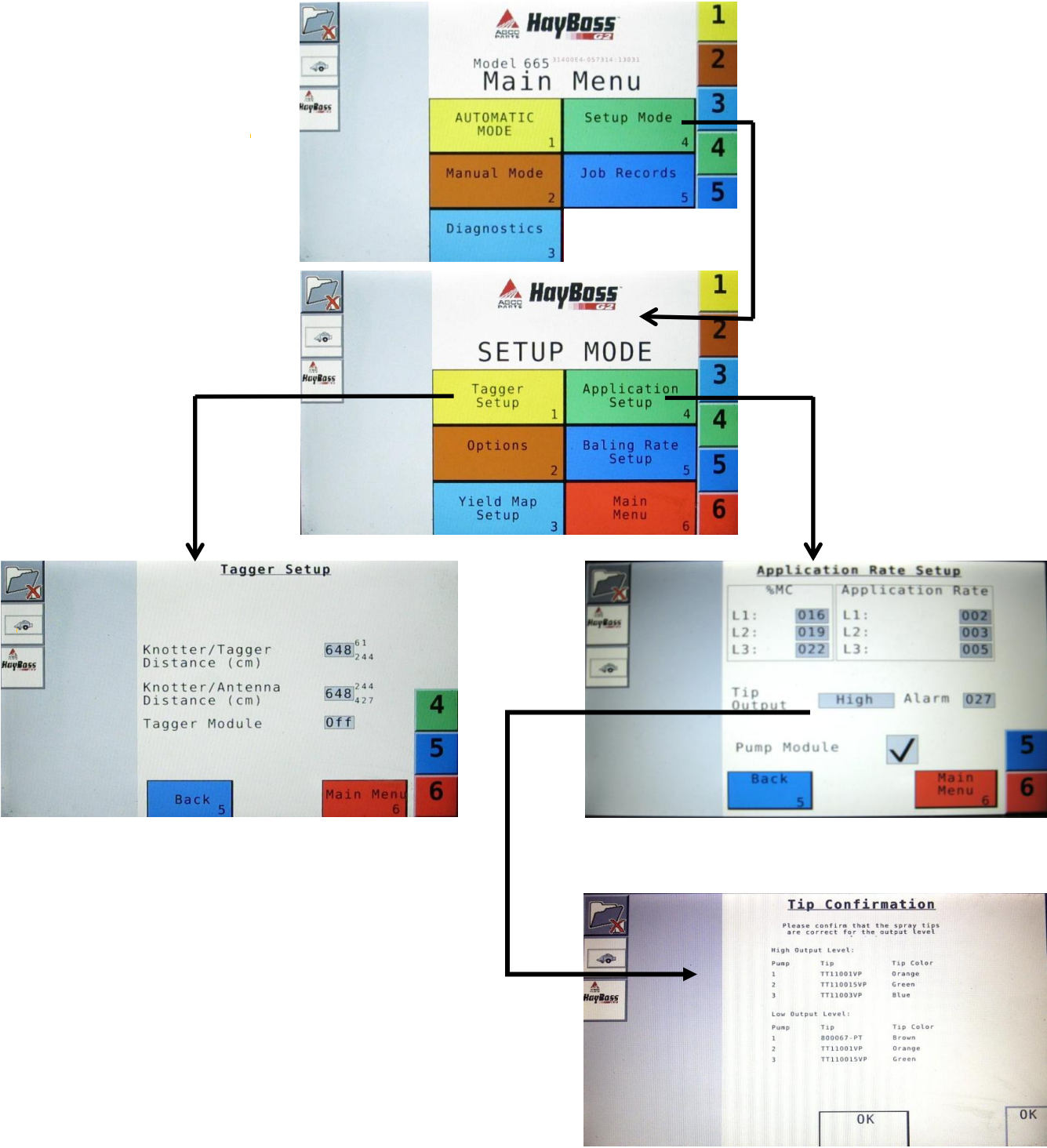
Manual Mode:



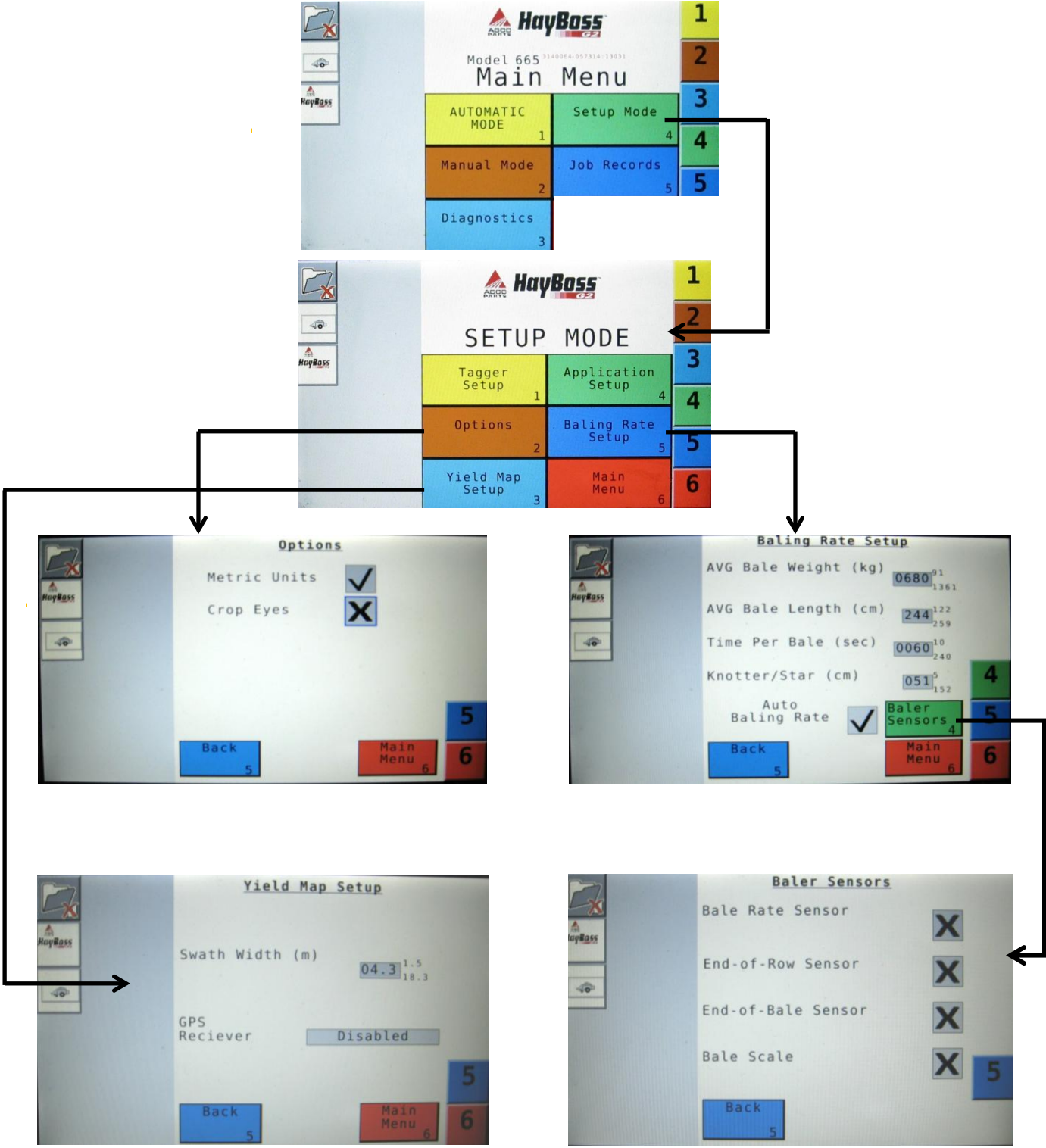
Diagnostics:



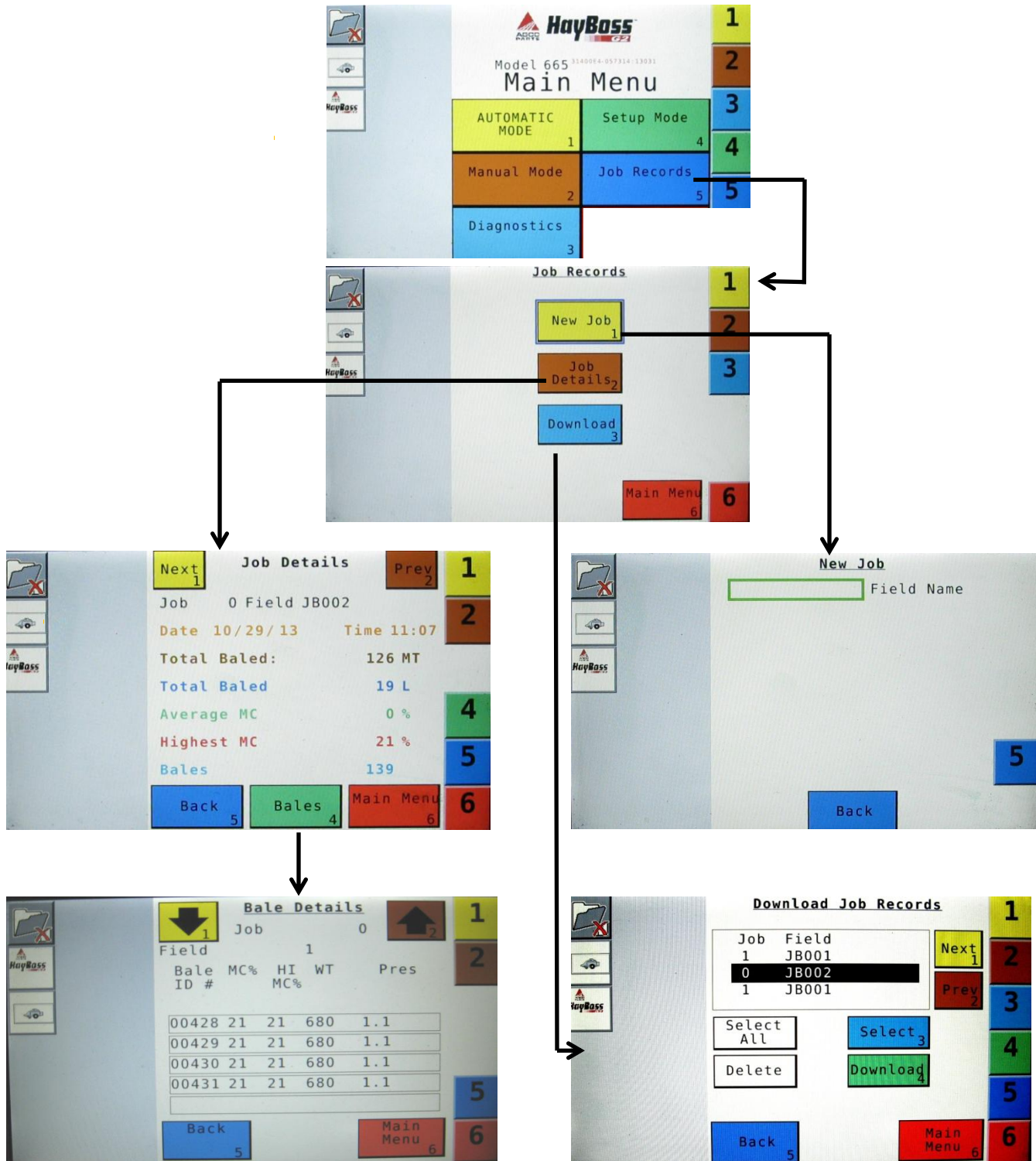
Setup Mode:



Setup Mode continued:



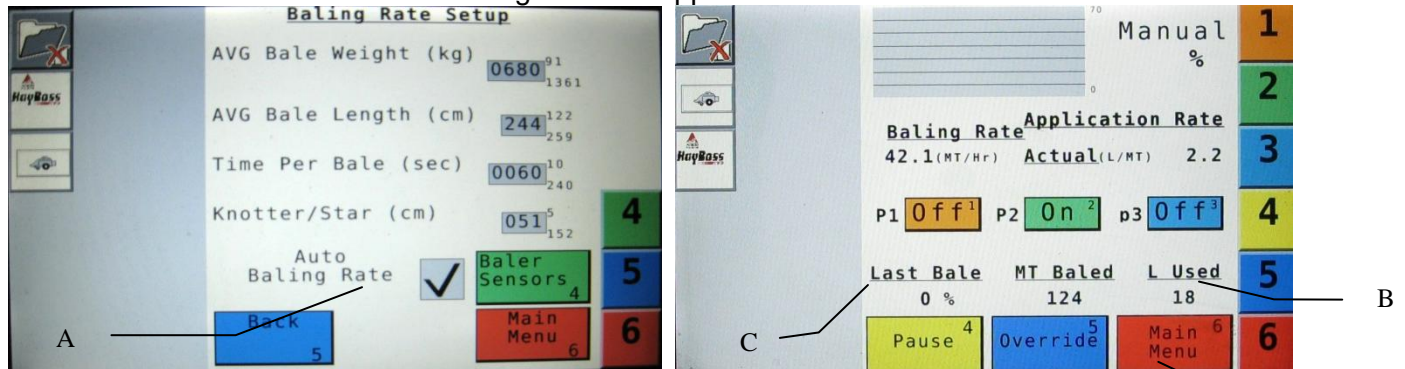
Job Records:



First Time and Annual Startup Instructions

Checking and priming the pumps

1. Put 38 liters gal of water in tank and turn main ball valve on.
2. Inspect for any leaks or drips at this time. If any are found tighten or replace area or fitting.
3. **Turn HayBoss G2 ON**
4. Select the **Setup Mode** and then Baling Rate. Turn **AUTO Baler Rate [sensors] OFF (A)** to disable bale rate sensors. Make sure the **AVG Bale Weight** is 1500 lbs and the **AVG Baler Length** is 96 in. and **EST Baling Time** is 60 sec. Select the **Main Menu** key to return to the opening screen.
5. Select the **Manual Mode** key.
6. The screen shown below and to the right should appear.



7. **NOTE: The system comes with the high tips already installed on the spray shield. Test the system with the tips you will use most often.** The rates listed below are for Harvest Tec buffered propionic acid. Other products will need to be collected and weighed to assure proper performance.
 - **With Low Tips in:** Turn pump 1 **ON** (P1). To do this Select the highlighted area on the screen which says **Off**. The application rate should then read between 1.1 – 1.5 Lbs/Ton (0.5-0.7 l/mt). Ideally, at 13.5 volts, the rate would read 1.3 Lbs/Ton(0.6 l/mt).
 - Repeat the process for pumps 2 and 3 (P2 and P3). The application rate should read between 1.9 – 2.6 Lbs/Ton (0.9-1.2 l/mt)and 2.9 – 3.9 Lbs/Ton (1.3-1.8 l/mt) respectively. Ideally, at 13.5 volts, the rate for pump 2 would be 2.2 Lbs/Ton (1.0 l/mt); pump 3 would be 3.4 Lbs/Ton (1.6 l/mt).
 - **With High Tips in:** Turn pump 1 on (P1). To do this Select the highlighted area on the screen which says **Off** The application rate should then read between 1.9 – 2.6 Lbs/Ton (0.91.2 l/mt). Ideally, at 13.5 volts, the rate would read 2.2 Lbs/Ton (1.0 l/mt).
 - Repeat the process for pumps 2 and 3 (P2 and P3). The application rate should read between 2.9 – 3.9 Lbs/Ton (1.3-1.8 l/mt) and 5.7– 7.7 Lbs/Ton (2.6-3.6 l/mt) respectively. Ideally, at 13.5 volts, the rate for pump 2 would be 3.4 Lbs/Ton (1.5 l/mt); pump 3 would be 6.7 Lbs/Ton (3.1 l/mt).
 - **With X-Hi Tips in:** Turn pump 1 on (P1). To do this press the underlined area on the screen which says OFF. The application rate should then read between 3.0 – 4.0 Lbs/Ton. (1.4 – 1.8 l/mt)
 - Repeat the process for pumps 2 and 3 (P2 and P3). The application rate should read between 4.7 – 5.7 Lbs/Ton (2.2 – 2.6 l/mt) and 6.7 – 8.7 Lbs/Ton. (3.1-4.1 l/mt)
8. This process will also be used to prime the pumps whenever needed.
9. While running pumps check for a good spray pattern out of the respective tips and verify that no parts of the system are leaking.
10. While doing these tests the **Volume Used** (B) on the bottom of the screen should be counting up, this verifies that the flow meter is functioning.
11. **Last Bale** (C) shows the average moisture content of the last bale made. This information will then be saved in your Job Records.Select the **Main Menu** (D) key to return to the intial start up screen.

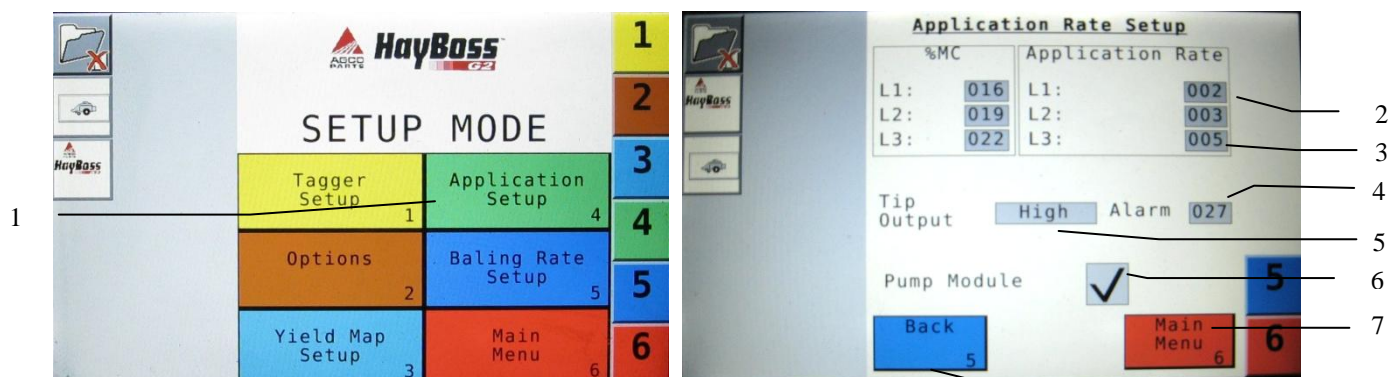
NOTE: Once testing for setup is complete it is recommended the system be run with the bale rate sensors ON. Select the **SETUP MODE** key and turn the **AUTO Bale Rate [sensors]** back **ON** for normal operation. (See also **Baling Rate Setup** to adjust bale weight, length, and time.)

Setting up Application Rate and Bale Parameters for Initial Use

In the Setup Mode you will set your initial application rate and baling rate.

Application Rate Setup

After selecting the **SETUP MODE** key in the **Main Menu** screen, the left screen will show on the display:



1. On this screen the operator will Select the **Application Setup** (1) key.
2. Select any of the numbers to the right of **%MC** (2) to adjust their figures using the scroll wheel. Use t scroll wheel to adjust the value as desired, then press the scroll wheel to enter the value. Remember level 1 must be lower than level 2 and level 2 must be lower than level 3. Harvest Tec recommends set points of 16, 19 and 22% MC levels. These are preset from the factory.
3. To change **Rate** (3) of chemical application select any of the numbers to the right of **Rate** (3) with the scroll wheel. Use the scroll wheel to adjust the values, then press in the scroll wheel to enter the value. Remember level 1 must be lower than level 2 and level 2 must be lower than level 3. Harvest Tec recommend rates of 4, 6, and 10 lbs/ton (2, 3 and 5 l/mt). These rates are preset from the factory. Select **Back** (8) to return to previous screen. **IT IS THE OPERATORS RESPONSIBILITY TO FOLLOW THE RECOMMENDATIONS OF THE PRESERVATIVE. ONLY THE OPERATOR CAN APPLY THE PROPER RATE.**
4. To set the **Alarm** (4) select the value using the scroll wheel, and set the level at which you want the alarm to activate in the same manor as the **%MC** (2) and Application **Rate** (3) values above. **To turn the Alarm Off, set level above 80.**
5. Select **Tip Output** (5) to cycle between the **HIGH** and **LOW** sets of tips. The HIGH tips will cover outputs of 84-632 lbs/hr (36-270 l/hr) at approximately 21-63 tons/hr (19-57 tonnes/hr). The LOW tips will cover outputs of 44-400 lbs/hr (19-172 l/hr) at approximately 11-40 tons/hr (10-36 tonnes/hr). Use the correct tip set for the field conditions.
6. The **Pump Module** (6) needs to be turned **ON** for the pumps and flow meter to function.
7. Press **Back** (8) to return to **SETUP MODE** or select the **Main Menu** (7) to return to the opening screen.

Tip Outputs

High Output Tips for Rates Requiring 84-632 lbs/hr. (Approximately 21-63 tons/hr)

	Blue tips (Part #: 004-TT11003VP)	--Blue Hose	Qty - 2
	Green tips (Part #: 004-TT110015VP)	--Green Hose	Qty - 2
	Orange tips (Part #: 004-TT11001VP)	--Clear Hose	Qty - 2

Low Output Tips for Rates Requiring 44-400 lbs/hr. (Approximately 11-40 tons/hr)

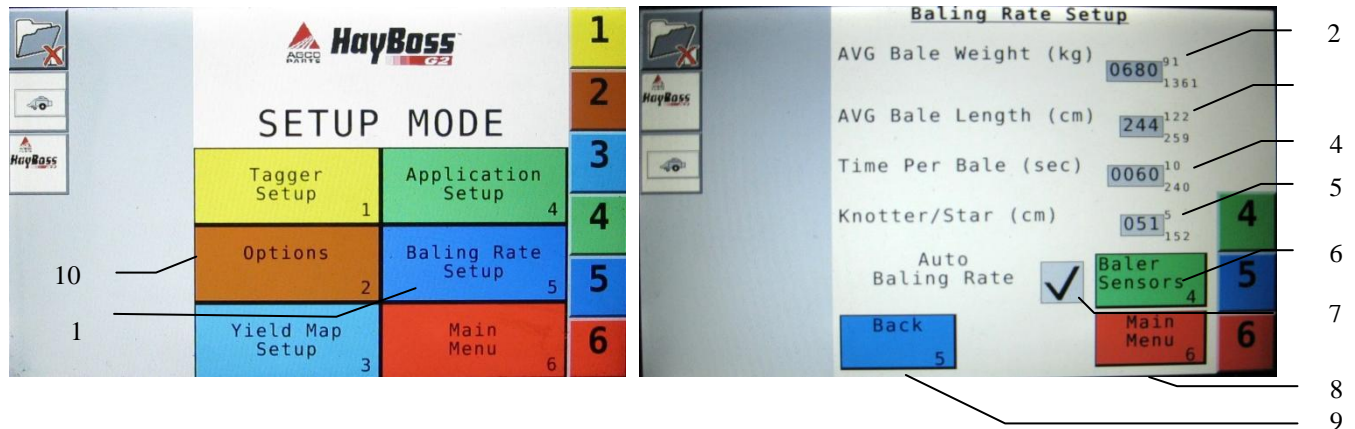
	Green tips (Part #: 004-TT110015VP)	--Blue Hose	Qty - 2
	Orange tips (Part #: 004-TT11001VP)	--Green Hose	Qty - 2
	Olive Green tips (Part #: 004-800067PT)	--Clear Hose	Qty - 2

Extra High Output Tips (Optional) for Rates Requiring 56-427 lbs/hr. (Approximately 27-80 mt/hr)

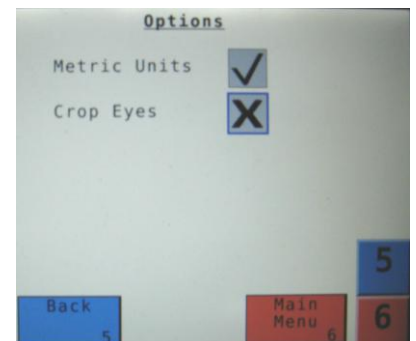
	Blue tips (Part #: 004-TT11003VP)	--Blue Hose	Qty - 3
	Yellow tips (Part #: 004-TT11002VP)	--Green Hose	Qty - 3
	Orange tips (Part #: 004-TT11001VP)	--Clear Hose	Qty - 3

Baling Rate Setup

After pushing the **SETUP MODE** key in the **Main Menu** screen, the top left screen should appear:



1. On this screen the operator will Select the **BALING RATE SETUP** (1) key.
2. Select the number to the right of **AVG Bale Weight** (2) (lbs or kgs): to adjust the weight of your bales. The key pad shown will display. Select any number combination in this screen within the min/max limits. The information will remain until it is changed again.
3. Select the number to the right of **AVG Bale Length** (3) (in or cm): to adjust the length of your bales. Select any number combination in this screen within the min/max limits. The information will remain until it is changed again.
4. Select the number to the right of **Time Per Bale** (4) (sec): to adjust the time it takes to make a bale. Select any number combination in this screen within the min/max limits. The information will remain until it is changed again.
5. Select the number to the right of **Knotter/Star** (5) (in or cm) to adjust the distance between the knotter and star wheel. To determine the distance, measure between the center of the starwheel and the center of the knotter. This is important so the job record correlates to the bale being made.
6. When the **AUTO Bale Rate** (7) sensors are **ON** the applicator will calculate your tons per hour automatically. When the **AUTO Bale Rate** sensors are **OFF** a constant tons per hour (your inputed bale weight and time) will be used. Operating the unit with the **AUTO Bale Rate** sensors **OFF** will cause total tonnes per hour in Job Records to be left blank. Select the underlined word to toggle between ON or OFF. **First Time, Annual Setup is checking with AUTO Bale Rate Sensors OFF.**
7. Selecting the **Sensors** (6) will allow you to use the Baler Sensor if your baler is equipped with them from the factory. The sensors will come OFF as a default. If you choose to use the baler sensors be sure your baler is equipped with that option. For example, if you do not have an electronic bale length kit, turn the sensor to OFF. The baler End of Row sensors are triggered once the PTO speed goes below 600RPM. The End of Bale sensor is triggered by the tie cycle alarm. The Bale Scale sensor is for the baler equipped with a Chute Scale.
8. Next select the **Back** (9) key found on the bottom left hand of the screen to return to the **SETUP MODE** screen, or select the **MAIN MENU** (8) key on the bottom right hand of the screen to return to the opening screen.
9. Select the **OPTIONS** (10) key to adjust the system between metric and standard units. The **Crop Eyes** can also be turned **ON** or **OFF** in the **OPTIONS** screen. Select the ON/OFF next to Crop Eyes to change this setting. **Note:** If you change languages you may need to reset the system from the MAIN MENU screen.

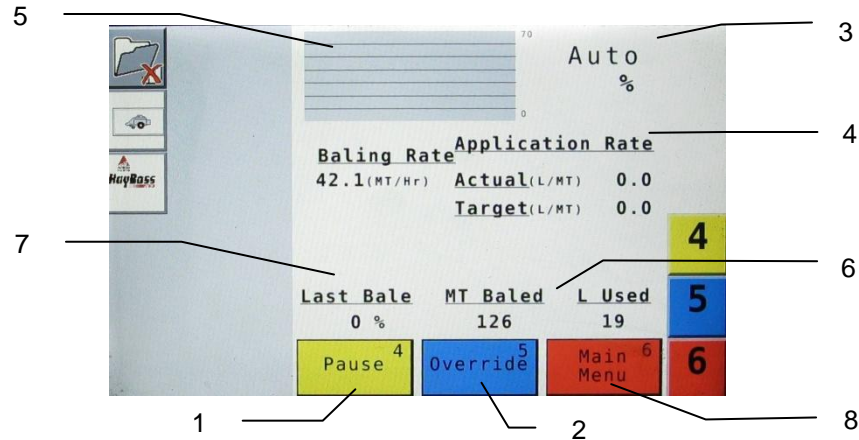


Operating Instructions

Automatic Mode will automatically apply product based on both hay moisture content sensed by the star wheels and the operator's presets, see Setting Up System For Initial Use to change any of these settings. **Manual Mode will apply preservative to the hay at a fixed rate regardless of the moisture content or baling rate.**

Automatic Mode:

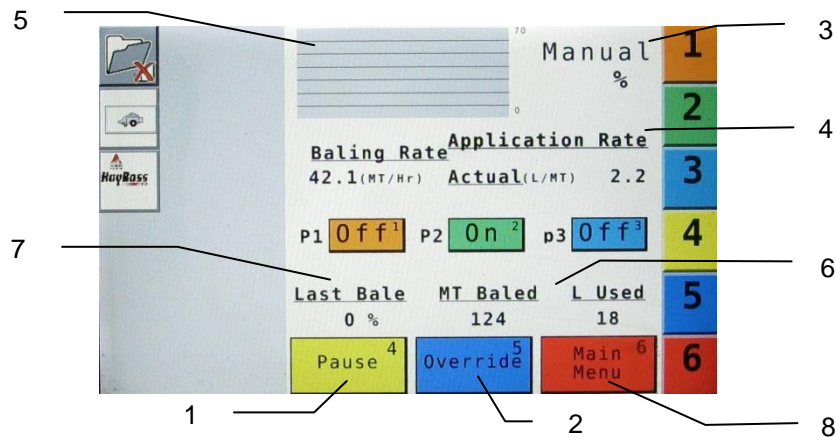
After selecting the **Automatic Mode** key in the **Main Menu** screen, the following screen should appear:



1. Select the **Pause** (1) key to stop application while in operation.
2. Select the **Override** (2) key to turn all three pumps on at the same time for full output of the system. Use this mode when going through a short area of wet crop.
3. The moisture content is shown in the upper right hand corner (3).
4. **Baling Rate** and **Application Rate** are shown in the middle (4). The operator sets the target application rate in the Setup Mode; the actual rate should be within +/- one pound when running. The baling rate is also calculated in the Setup Mode.
5. The graph (5) shows the moisture trend from the past 90 seconds in 3 second intervals.
6. The Totals on the bottom of the screen **MT Baled and L Used** (6) show the total tons baled and pounds of product used for the current job. These numbers will reset to zero when a new Job Record is started. If operating with Bale Rate Sensors OFF total tons baled will be zero.
7. **Last Bale** (7) shows the average moisture content for the last bale.
8. Any errors will display an alert on the main screen reading **PAC ERROR** along with a loud beep.
9. Select the **Main Menu** (8) key to return to the opening screen.

Manual Mode:

After pushing the **Manual Mode** key in the **Main Menu** screen, the following screen should appear:



1. Push the **Pause** (1) key to stop application while in operation.
2. Push the **Override** (2) key to turn all three pumps on at the same time for full output of the system. Use this mode when going through a short area of wet crop.
3. In **Manual Mode** you can turn the pumps on or off by selecting the area next to the pump numbers or the corresponding soft key on the right hand side. In H (regardless of moisture, tons per hour or bale weight) the outputs of the pumps are fixed rates as follows:

Low output tips:

Pump 1 = 60 lbs/hr (27 L/hr)
 Pump 2 = 100lbs/hr (45 Lhr)
 Pump 3 = 150 lbs/hr (68 L/hr)

High output tips:

Pump 1 = 100 lbs/hr (45 L/hr)
 Pump 2 = 150 lbs/hr (68 L/hr)
 Pump 3 = 300 lbs/hr (136 L/hr)

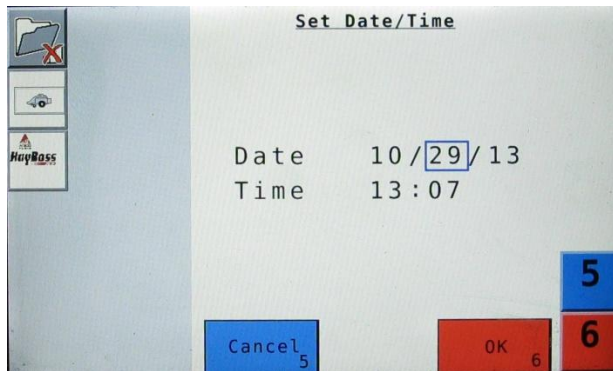
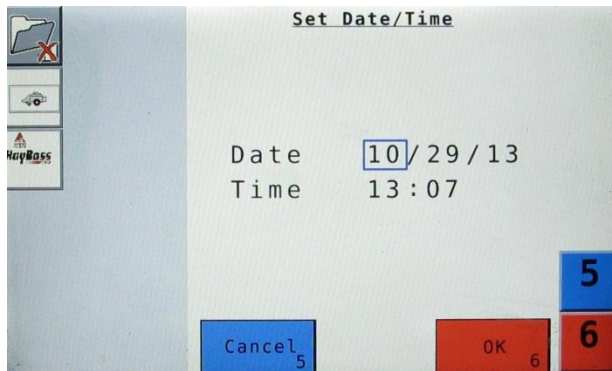
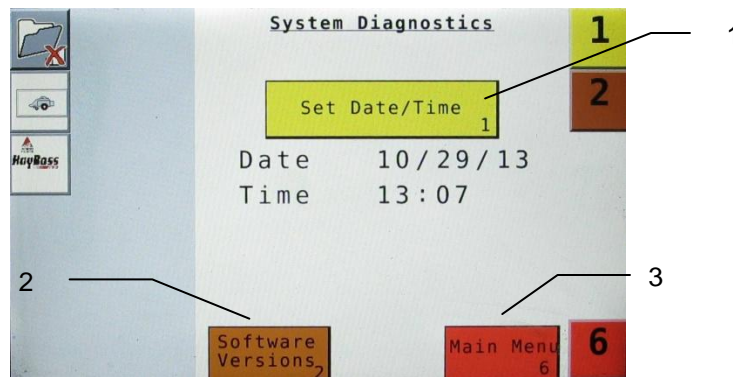
Extra high output tips:

Pump 1 = 100 lbs/hr (45 L/hr)
 Pump 2 = 300 lbs/hr (136 L/hr)
 Pump 3 = 300 lbs/hr (136 L/hr)

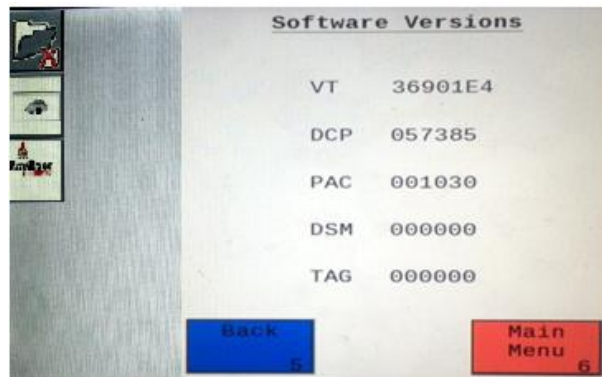
4. The moisture content is shown in the upper right hand corner (3).
5. **Baling Rate** and **Application Rate** are shown in the middle (4). The output of a pump can be checked by dividing the preset output (shown in step 3) by the baling rate. For example, if you have the High output tips in and are running pump two by itself, your output is (68 L/hr). Given the **Baling Rate** shown on the above screen (42.1mt/hr), the application rate should be about 2.2 l/mt (68 L/hr divided by 42.1 mt/hr). The baling rate is set in the **Setup Mode** menu.
6. The graph (5) shows the moisture trend from the last 90 seconds of baling in 3 second intervals.
7. The Totals on the bottom of the screen **MT Baled** and **L Used** (6) show the total tons and pounds of product used for the current job. These numbers will reset to zero when a new Job Record is started. If operating with Bale Rate Sensors OFF total tons baled will be zero.
8. **Last Bale** (7) shows the average moisture content for the last bale.
9. Select the **Main Menu** (8) key to return to the opening screen.

Diagnostics:

After selecting the **Diagnostics** key on the **Main Menu** screen, the following screen will appear:



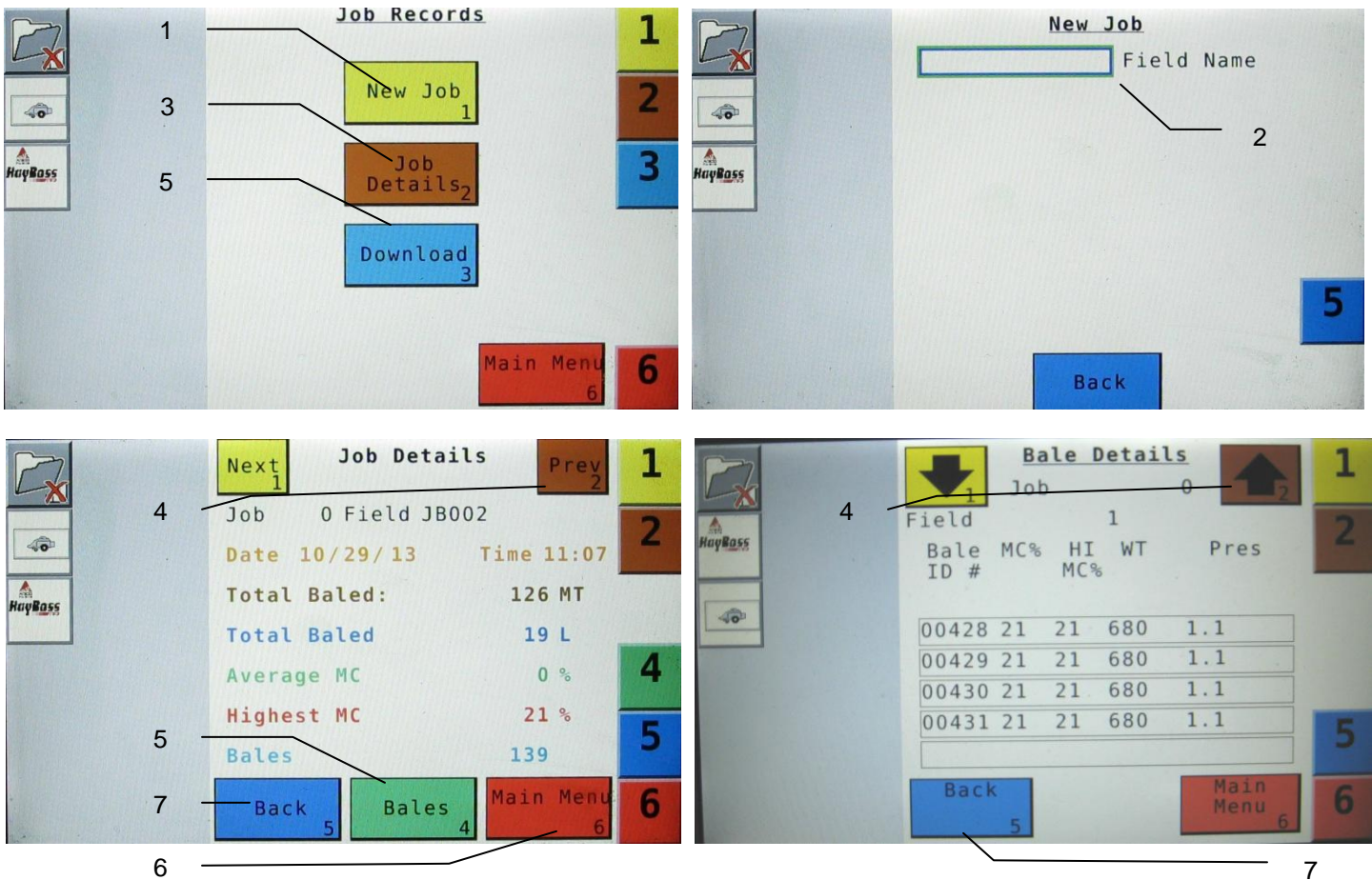
1. To set date and time select the **Set Date/Time** (1) key. In the next screen enter the date (month, day, year format) using the scroll wheel and pressing to confirm the desired selection. Utilize the scroll wheel to set the time as well turning the scroll wheel to change the number and pressing to confirm. NOTE: The clock uses military (or 24 hour) time.
2. Select the **Software Versions** (2) key to check all software versions of modules attached to the Dual Channel Processor (DCP).



3. When done in this mode, select the **MAIN MENU** (3) key.

Job Records:

After pushing the **Job Records** key in the **Main Menu** screen, the following will should appear:



1. Selecting **New Job** (1) will save all the previous bale records and open the **New Job Field Name** (2) screen (Top Right)
2. The Keypad will come up when the Field Name is selected enabling entry of up to an eight character field name. When you have completed the field name select **Enter** from the key pad.
3. Selecting **Job Details** (3) will open the Job Details screen (Bottom Left). Select the **Next** and **Prev** (4) buttons to scroll through the different jobs. Job 0 will always be your current and open job record. Select **Back** (7) to go to the **Job Records** screen or **Main Menu** (6) for the Main Menu Screen.
4. Selecting **Bales** (5) on the bottom of the screen will open a **Bale Details** screen (Bottom Right). This screen lets you look at the individual bale records for the first five bales made. Select the **Next** or **Prev** (4) button to scroll through five bales at a time. Select **Back** (7) to go to the Job Details screen or **Main Menu** for the Main Menu Screen.

Continued on the next page

Job Records continued:

The screenshot shows the 'Download Job Records' screen with the following elements:

- 1**: Next button
- 2**: Prev button
- 3**: Select All button
- 4**: Select button
- 5**: Download button
- 6**: Back button

The Job Data table on the screen is as follows:

Job	Field
1	JB001
0	JB002
1	JB001

The Microsoft Excel screenshot shows the following data:

FIELD	JOB #	AVG MC	H MC	#USED	BALES	TONS	DATE/TIME
JB001	1	21	55	16	12	8	16 JAN 09 08 32

The Notepad screenshot shows the following data:

FIELD NAME	JOB NUMBER	AVG MC/BALE	HIGH MC/BALE	PRODUCT USED	TOTAL BALES	TOTAL TONS	DATE/TIME
RYANG	00033	00016	00005	0000000397	00012	0000000004	29 DEC 08 12:51

5. Selecting the **Download** (1) key will open the **Download Job Records** screen (Top). This screen lets you select jobs to download onto a USB drive. To download insert a USB drive into the port on the Dual Channel Processor (DCP). Select the job(s) you would like to download using the **Next** and **Prev** (2) keys and highlight the job(s). An asterisk will appear next to all selected jobs. Once all the jobs are selected, select the **Download** (1) key. Select the **Download** (1) key again to confirm. Once the message on the screen reads "**Finished**" the files have been saved to the USB. The jobs can then be opened on any computer with Excel or Notepad. To delete jobs highlight and select the desired job and then press **Delete** followed by selecting delete again for confirmation. Select **Back** (6) to go to the Job Records screen or select Main Menu to go to the Main Menu screen.
6. Choosing the **Select** (4) key will select or unselect the highlighted job.
7. Choosing the **Select All** (5) key will select all jobs, except for the current job (0). To unselect, select the **Back** (6) key.
8. The Job Record in Excel will show as above on the bottom left. The Bale ID column will need to be adjusted for proper viewing.
9. The Job Record in Notepad will show as above on the bottom right. You will need to move right to see all the information.

Maintenance

If you are unsure how to perform any of the maintenance steps have your local authorized dealer perform the tasks.

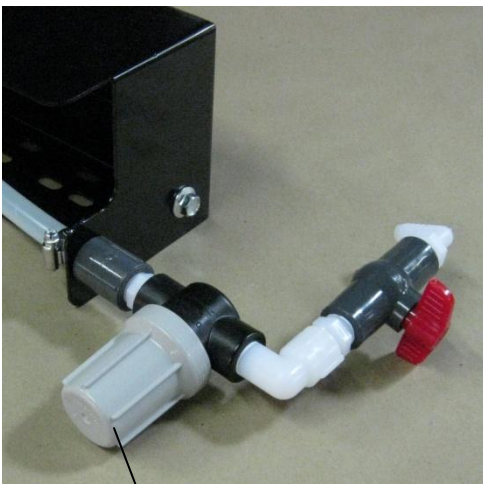
Maintenance Schedule:

	Daily	10 hrs	400 hrs	Weekly	Monthly	Season
Diagnostics	X					X
Filter bowl cleaning		X				X
Tips & tip screen cleaning		X				X
Tank lid cleaning		X				X
Dielectric grease connections					X	X
Rebuild pumps			X			
Battery connections				X		X
Check valves			X			
Visually inspect hoses				X		X

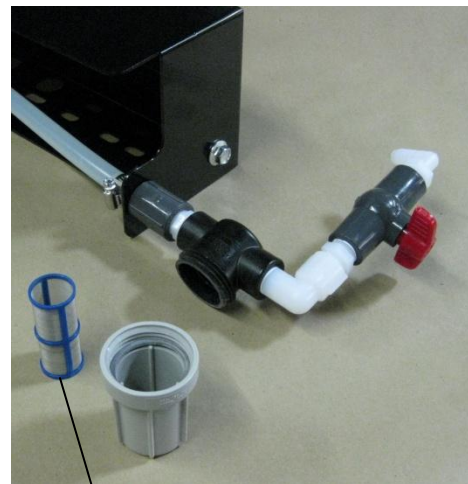
Diagnostics: Is used for setting the date and confirming the Version.

Filter Bowl Cleaning: The filter bowl is located in front of the applicators tank and is connected to the ball valve. Before cleaning the filter bowl all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

Verify that the ball valve located next to the pump is turned off. Locate the filter bowl on the side of the pump manifold (A). Unscrew the bottom section of the filter bowl and remove the strainer (B). Clean off any debris and soak in warm water with a mild soap if necessary. Once the screen is clean reinstall by following the directions in reverse.



A

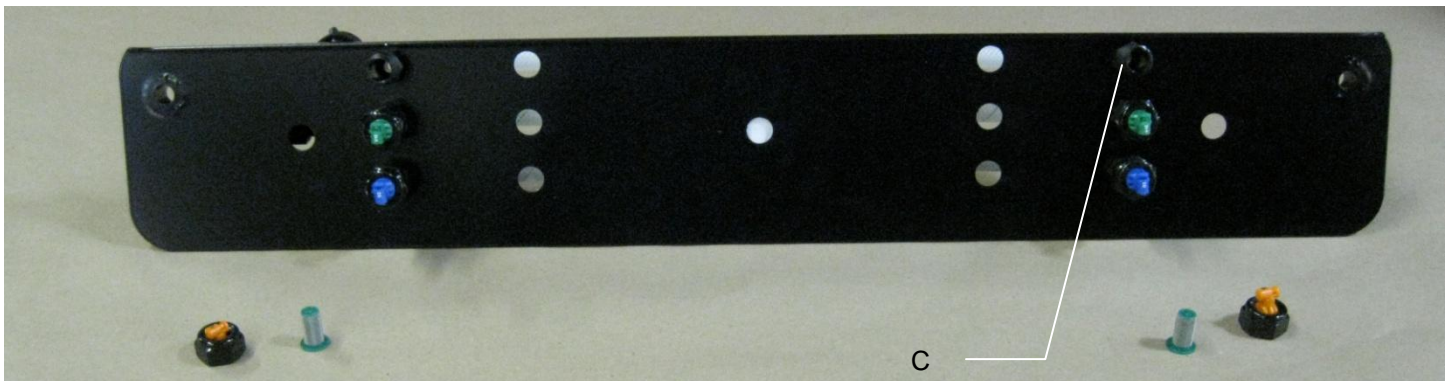


B

Tips and Tip Screen Cleaning: The spray shield assembly that holds the tips and tip screens is located above the pickup head.

Before cleaning the tips and screens all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

Verify that the ball valve located next to the pump is turned off. Disconnect spray shield from hangers by removing the lynch pins (A). Disconnect check valve nuts and remove hoses from shield (B). Remove shield from baler. Remove all six nozzle caps, hold the nozzle body from turning while removing the nozzle caps. Remove the tip, and screen. Clean off any debris and soak in warm water with a mild soap if necessary. Once the tips and screens are cleaned reinstall by following the directions in reverse.



Tank Lid Cleaning: Before cleaning the tank lid all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

The tank lid is located on the top of the tank. Use the supplied handle on the tank to secure your person and use the other hand to remove any debris from the top of the tank. Unscrew the tank lid and bring down ground level. Use compressed air to clean out the tank screen (D). If the screen cannot be thoroughly cleaned with compressed air replace fitting (005-9022B3). Once the screen is cleaned reinstall the cover.



Dielectric Grease Connections: Disconnect all harnesses on the applicator, clean the connections, and repack with dielectric grease.

Rebuild Pumps: If Manual mode show that the pumps are running lower than normal, a pump rebuild may be necessary. To do this rebuild the pump must be removed from the pump manifold. Pump rebuild is part no. 007-4581. A service pack that includes pump rebuilds and check valves is available from your local dealer.

Verify that the ball valve is turned off. Before working around the pumps all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves). Remove pump from manifold. Follow rebuild instructions supplied with pump rebuild kit. Reinstall after rebuild is complete.

Battery Connections: Follow the batteries safety warnings and clean the battery connections. If the connections cannot be cleaned, replace harness.

Check Valves: Before servicing the check valves all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

Verify the ball valve is turned off before service the check valves. Replace the intake check valves by the pumps (002-4566F) and the discharge check valves by the tip (004-1207VB).

Miscellaneous Maintenance:

1. Depending on the product being used, the system may need to be flushed with water at a regular interval (consult with manufacturer of the chemical). If Harvest Tec product is being used, flushing is not necessary.
2. Although the pump can run dry, extended operation of a dry pump will increase wear. Watch the preservative level in the tank.
3. If you are using bacterial inoculants, flush your system daily after every use.

Winter Storage

1. Thoroughly flush the system with water.
2. Remove the filter bowl and run dry until the water has cleared out of the intake side.
3. Remove the red plug from the bottom of the pump, drain, and run the pump for 30 seconds or until dry.
4. Drain all lines on the outlet side.
5. Never use oils or alcohol based anti-freeze in the system.
6. For spring start-up, if the pump is frozen, turn off the power immediately to avoid burning the motor out or blowing a fuse. The pump head can be disassembled and freed or rebuilt in most cases. Check the fuses after the pump has been freed.
7. Disconnect power from the Dual Channel Processor.
8. Remove display from tractor and store in a warm, dry place.

Tip Outputs

Your baler comes with two sets of tips: a high set and a low set. **The High set comes factory installed.**

High Output Tips for Rates Requiring 40-300 L/hr. (Approximately 19-56 metric tons/hr)

Clear hose	Orange Tips (004-TT11001VP)	--Pump 1	Qty - 2
Green hose	Green Tips (004-TT110015VP)	--Pump 2	Qty - 2
Blue hose	Blue Tips (004-TT11003VP)	--Pump 3	Qty - 2

Low Output Tips for Rates Requiring 21-190 L/hr. (Approximately 10-38 metric tons/hr)

Clear hose	Olive Green Tips (004-800067PT)	--Pump 1	Qty - 2
Green hose	Orange Tips (004-TT11001VP)	--Pump 2	Qty - 2
Blue hose	Green Tips (004-TT110015VP)	--Pump 3	Qty - 2

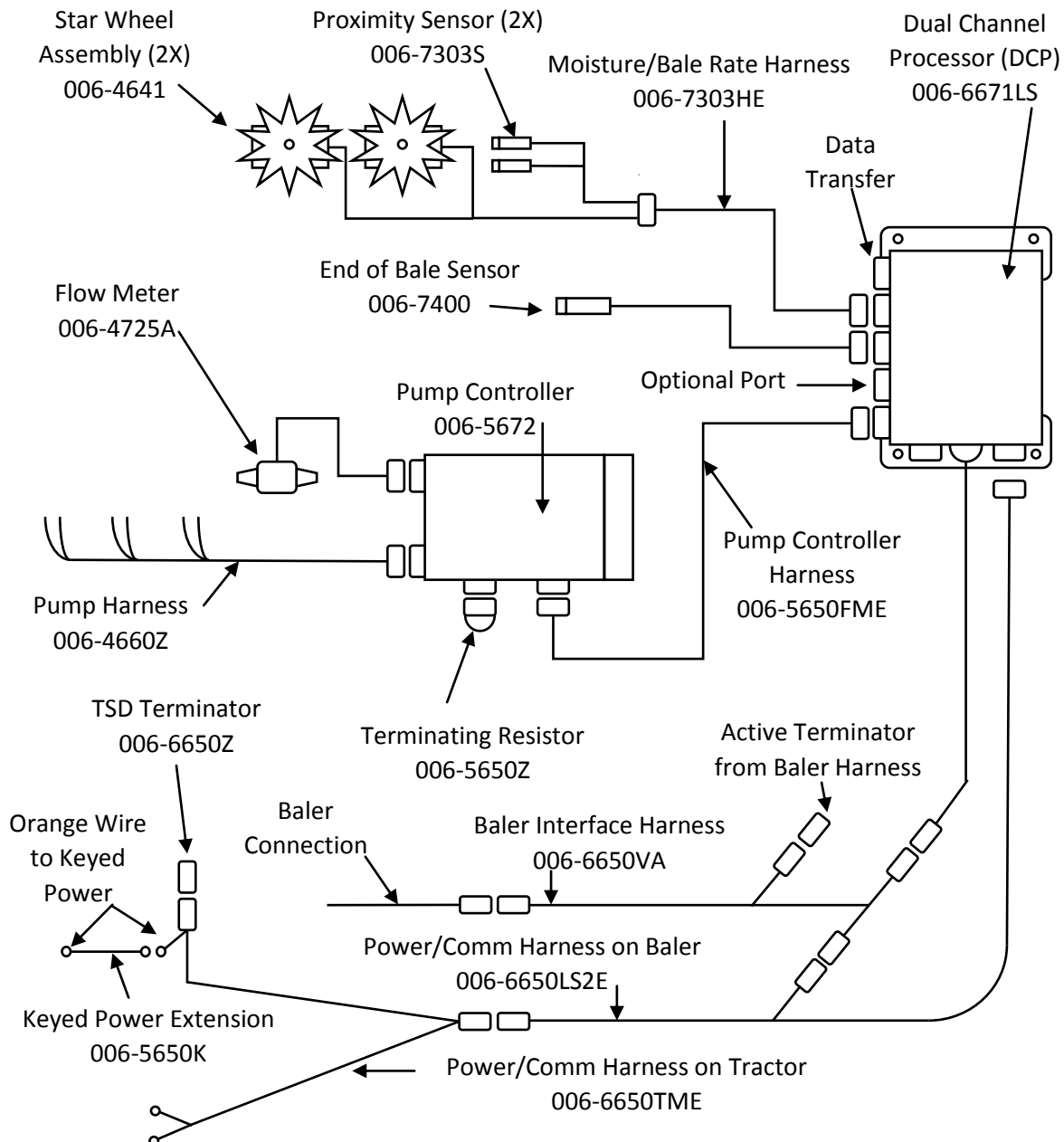
Extra High Output Tips (Optional) for Rates Requiring 56-428 L/hr. (Approximately 27-80 metric tons/hr)

Clear hose	Orange Tips (004-TT11001VP)	--Pump 1	Qty - 3
Green hose	Yellow (004-TT11002VP)	--Pump 2	Qty - 3
Blue hose	Blue Tips (004-TT11003VP)	--Pump 3	Qty - 3

If you switch tips be sure to change the tip output setting (in the software through the display) under Application Rate. Instructions to change the application rate are in the Operator's Manual under Application Rate: Selecting High or Low tips (Optional Extra High Output Tips use High setting).

Wiring Diagram Installation for AGCO with Baler Interface

- The **Baler Power/Communication Harness** (006-6650LS2E) will attach to the open port of the Tractor **Harness** (006-6650TME) and run back to the Dual Channel Processor (DCP-006-6671LS). Connect the large plug of the Baler Power/Communication Harness (006-6650LS2E) to the bottom (shorter side) of the DCP. Attach the **Baler Interface Harness** (006-6650VA) in between the short whip cable hardwired to the DCP and the main Power/Communication Harness (006-6650LS2E). Make sure Active Terminator removed from the back underside of the baler is attached to the Baler Interface Harness (006-6650VA).
- Install the terminating resistor (006-5650Z) to the port labeled **Modular Port** on the Pump Controller (006-5672).
- Attach moisture and bale rate harness (006-7303HE) and also end of bale harness (006-7400) to the DCP (006-6671LS).
- Attach the Pump Control Harness (006-5650FME) between the Pump Controller (006-5672) and the DCP (006-6671LS).
- Note: the Optional Port and the Data Transfer Port are not used in this application.



AGCO 2100 Series Balers Pre 2012 will need the Integration Harness 006-6650VAX

Pin Outs

Power/Comm Harness 006-6650TME at Hitch

Pin 1	Red	+12V Power to TSD
Pin 2	Red	+12V Power to DCP
Pin 3	Orange	Keyed Power
Pin 4	Gray	Shield
Pin 5	Green	HT Can Low
Pin 6	Yellow	HT Can Hi
Pin 7	Orange	Can1 Hi
Pin 8	Black	Ground from TSD
Pin 9	Black	Ground from DCP
Pin 10	Blue	Can1 Low



Power/Comm Harness 006-6650LS2E at Hitch

Pin 1	Red	+12V Power to TSD
Pin 2	Red	+12V Power to DCP
Pin 3	Orange	Keyed Power
Pin 4	Gray	Shield
Pin 5	Green	HT Can Low
Pin 6	Yellow	HT Can Hi
Pin 7	Orange	Can1 Hi
Pin 8	Black	Ground from TSD
Pin 9	Black	Ground from DCP
Pin 10	Blue	Can1 Low



Display Plug on Harness 006-6650TME at TSD

Pin 1	Red	+12V Power from DCP
Pin 2	Black	Ground from TSD
Pin 3	Yellow	HT Can Low
Pin 4	Gray	Shield
Pin 5	Green	HT Can Hi
Pin 6	Orange	Can1 Hi
Pin 7	Blue	Can1 Low



006-6650VA to DCP Whip

Pin 1	Red	Can Power
Pin 2	Black	Can Ground
Pin 3	Yellow	HT Can Hi
Pin 4	Gray	Shield
Pin 5	Green	HT Can Low
Pin 6	Orange	Can1 Hi
Pin 7	Blue	Can1 Low



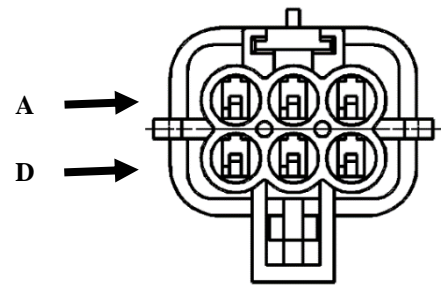
006-6650VA to 006-6650LS2E

Pin 1	Red	Can Power
Pin 2	Black	Can Ground
Pin 3	Yellow	HT Can Hi
Pin 4	Gray	Shield
Pin 5	Green	HT Can Low
Pin 6	N/A	
Pin 7	N/A	



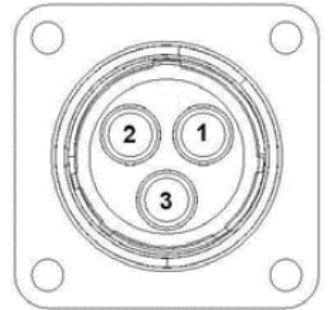
006-6650VA Harness to Baler Plug

Pin A	N/A	
Pin B	Red	TBC Power
Pin C	N/A	
Pin D	Gray	TBC Ground
Pin E	Orange	Can1 Hi
Pin F	Blue	Can1 Low



Main Power Connector on DCP

Pin 1	Red	+12V Power from tractor
Pin 2	Black	Ground from tractor
Pin 3	Orange	Keyed power



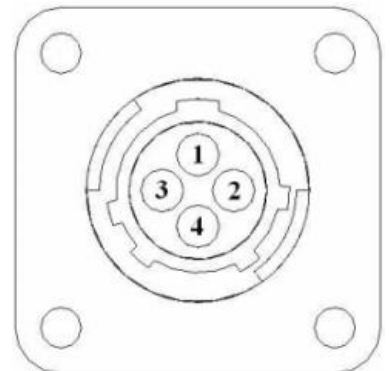
Star Wheel and Bale Rate Sensor Connector on DCP

Pin 1	Blue	+12V Power
Pin 2	Orange	Ground
Pin 3	Black	Signal for sensor 1
Pin 4	White	Signal for sensor 2
Pin 5	N/A	
Pin 6	N/A	
Pin 7	N/A	
Pin 8	Violet	Star wheel input 1
Pin 9	Brown	Star wheel input 2



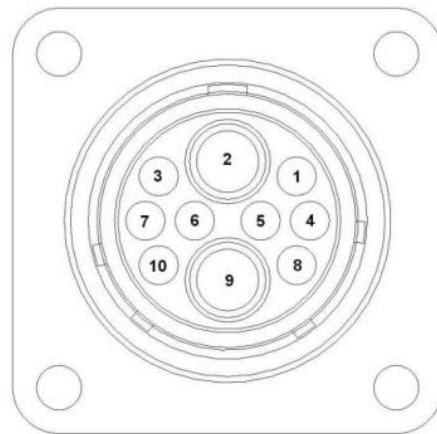
End of Bale Sensor on DCP

Pin 1	Brown	Sensor Power
Pin 2	Blue	Sensor Ground
Pin 3	N/A	
Pin 4	Black	Signal from Sensor



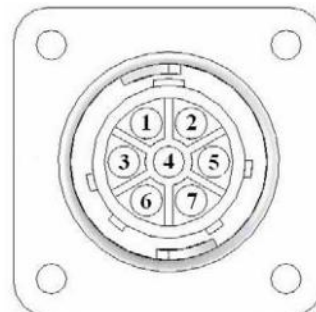
Pump Communication Plug on DCP

Pin 1	Red	+12V Can
Pin 2	Red	+12V Power
Pin 3	Gray	Shield
Pin 4	Green	Comm Channel OH
Pin 5	Yellow	Comm Channel OL
Pin 6	Blue	Comm Channel IH
Pin 7	Orange	Comm Channel IL
Pin 8	Black	Can Ground
Pin 9	Black	Power Ground
Pin 10	N/A	



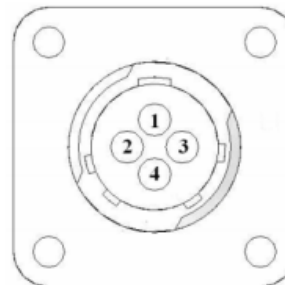
Pump Connection Colors

Pin 1	Black with Orange Stripe	Pump 1 Ground
Pin 2	Black with Green Stripe	Pump 2 Ground
Pin 3	Black with Yellow Stripe	Pump3 Ground
Pin 4	N/A	
Pin 5	Orange with Black Stripe	Pump 1 Positive
Pin 6	Green with Black Stripe	Pump 2 Positive
Pin 7	Yellow with Black Stripe	Pump 3 Positive



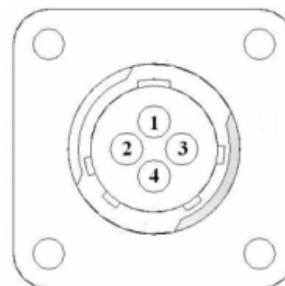
Flow Meter Connection on Pump Controller

Pin 1	White	+5-12V Power
Pin 2	Green	Ground
Pin 3	Brown	Signal
Pin 4	Black	Shield



Connector for Crop Eyes on DCP

Pin 1	Red	+12V Power
Pin 2	Black	Ground
Pin 3	White	Signal
Pin 4	N/A	



Common Questions

1. How do I turn the system on/off?

Turn the key in the tractor to the ON/OFF position.

2. How to get in the LBS/TON, MC%, and TONS/HR menus?

In the Main Menu Select the SETUP MODE key. From this screen you can change your application rates and how much product is applied. See SETTING UP FOR INITIAL USE for a detailed explanation of this process.

3. The unit is stuck in the MC% screen.

In the MC% screen, level 1 must be less than level 2, and level 2 must be less than level 3. For example, if level 1 is set at 16, level 2 must be set at 17 or higher, and level 3 must be set higher than level 2.

4. How does OVERRIDE work?

Override turns on all three pumps at full output. The pumps will remain at full output until the operator turns these pumps off by selecting the OVERRIDE key again.

5. The flow meter reading is more or less than the programmed level set in the box.

Some variation in flow meter readings compared to the programmed set point is normal due to factory tolerances on the pump motors as well as varying tractor voltages inputted to the control box. The flow meter reading is an accurate measure of how much product is actually being applied. The set points then will need to be adjusted if you want to attain a different flow meter reading.

6. Why don't all the pumps turn on even at higher application rates?

The selections of what pumps turn on when are automatically controlled by the control box's flow rate look up chart. Thus, not all the pumps turn on at once and the combination of what pumps turn on when is automatically controlled by the software. If you want to make sure all three pumps are working, go to the Diagnostics screen and run pump outputs.

7. The moisture content displays "LO" or "HI" all the time.

When the moisture content display does not change frequently while baling, there is likely a faulty star wheel connection. One of the first places to check is inside the white star wheel block. Check to see if the electronic swivel is in the star wheel shaft and check to see that the star wheel shaft is not working out of the block. Also, check all star wheel wires and connectors to see if there is a continuity or grounding problem.

8. Should the battery connections be removed before jump starting or charging a battery?

Yes. Anytime the tractor will have voltage going up rapidly the connections should be removed.

9. How can I turn the optional Hay Indicators on/off from the cab?

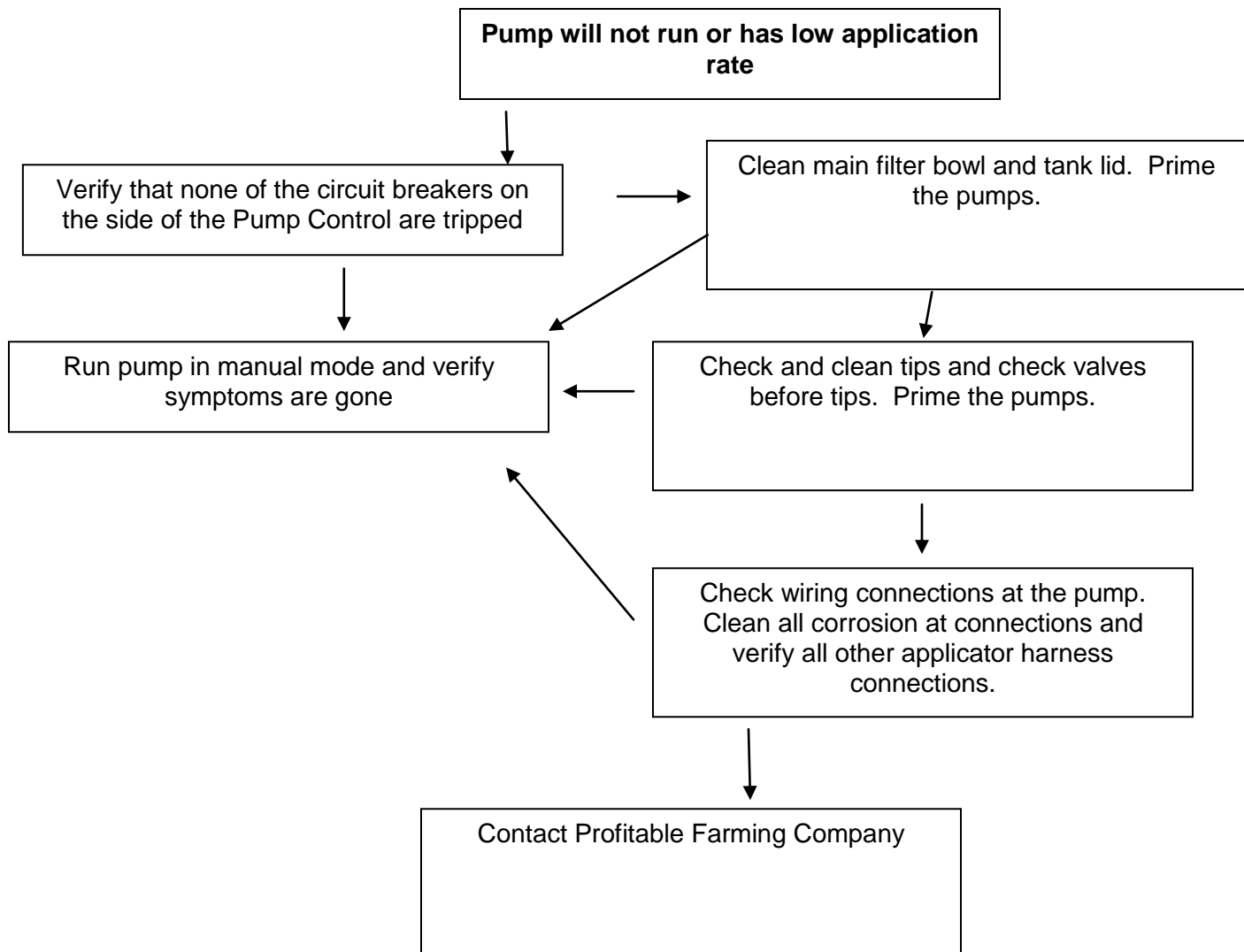
In the Setup Mode screen select Options. Select the ON/OFF underlined area next to Crop Eye Sensors.

Troubleshooting

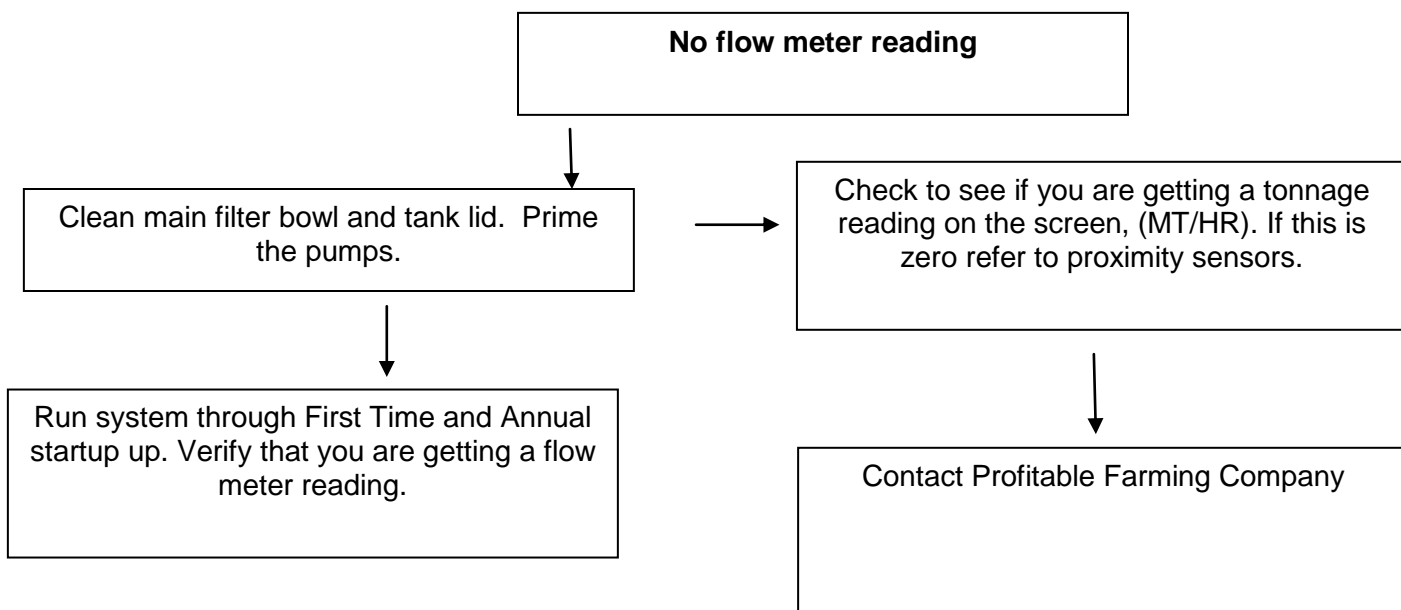
Problem	Possible cause	Solution
Pump will not run.	1. No voltage to DCP or Pump controller.	1. Check for short, low voltage, and replace fuse(s) if necessary.
	2. Pump locked up.	2. Clean or rebuild pump if motor is OK.
	3. Damaged wire.	3. Repair damaged wire.
	4. Fuse blown on Pump controller.	4. Replace fuse and check pump for short in wire or locked motor.
Pump runs but will not prime.	1. Air leak in intake.	1. Tighten fittings on intake side.
	2. Clogged intake.	2. Clean.
	3. Restricted outlet.	3. Check and clean tips.
	4. Check valve on the outlet is stuck closed.	4. Clean or repair check valve.
	5. Dirt inside pump.	5. Replace pump check valve.
Pump does not develop enough output.	1. Air leaks or clogs on inlet side.	1. Tighten or clean filter bowl assembly.
	2. Pump worn or dirty.	2. Rebuild pump.
Moisture reading errors (high or low)	1. Wire disconnected or bad connection between star wheels and DCP	1. Reconnect wire.
	2. Low power supply to DCP	2. Check voltage at box. (Min of 12 volts required.) See Diagnostics section of manual.
	3. Wet hay over 75% moisture	
	4. Ground contact with one or both star wheels and baler mounted processor.	4. Reconnect.
	5. Short in wire between star wheels and DCP.	5. Replace wire.
	6. Check hay with hand tester to verify.	6. Contact Harvest Tec if conditions persist.
Moisture readings erratic.	1. Test bales with hand tester to verify that cab monitor has more variation than hand tester.	
	2. Check all wiring connections for corrosion or poor contact.	2. Apply dielectric grease to all connections.
	3. Check power supply at tractor. Voltage should be constant between 12 and 14 volts.	3. Install voltage surge protection on tractors alternator.
Flow meter readings do not match up with product usage.		
Product is less than actual product used.	1. Voltage supplied to meter is less than 6 volts.	1. Check for a min of 6 volts supplied at Pump controller.
	2. Wiring short in signal to baler mounted processor.	2. Inspect wire and replace if necessary.
	3. Clog in meter.	3. Back flush with water. DO NOT USE AIR.
	4. Using product other than Harvest Tec	4. Catch and weigh product to check outputs.
Product shown is more than actual product used.	1. High voltage supplied to the meter.	1. Check voltage at Pump controller. Max of 18 volts.
	2. Light interference with meter.	2. Reflection into meter can cause a high reading. Move meter or protect from sunlight.
	3. Air leak in intake.	3. Look for air bubbles in line. Replace line or other defective area that is allowing air into the system.
	4. Using product other than Harvest Tec	4. Catch and weigh product to check outputs.
System leaks product after shut down.	1. Dirty or defective check valves.	1. Clean or Replace.

Terminal reads under or over power.	1. Verify with multi-meter actual voltage. Voltage range should be between 12-14 volts.	1. Clean connections and make sure applicator is hooked to battery. See Diagnostics section of manual.
System does not pause at the end of a row.	1. Short in cable. 2. Damaged sensor. 3. Bad alignment of sensors	1. Replace cable. 2. Replace sensor 3. Check 474 manual for alignment instructions
Bale rate displays zero.	1. Bale rate sensors are reversed. 2. Short in cable. 3. Damaged sensor.	1. Switch the sensors next to the star wheel. 2. Replace cable. 3. Replace sensor.
Display says PAC error	1. The DCP and Pump controller are not communicating. 2. Broke connection between the display and DCP or Pump control and DCP.	1. Check all connections at DCP and Pump controller including terminating resistors. 2. Check, clean, and tighten connections.

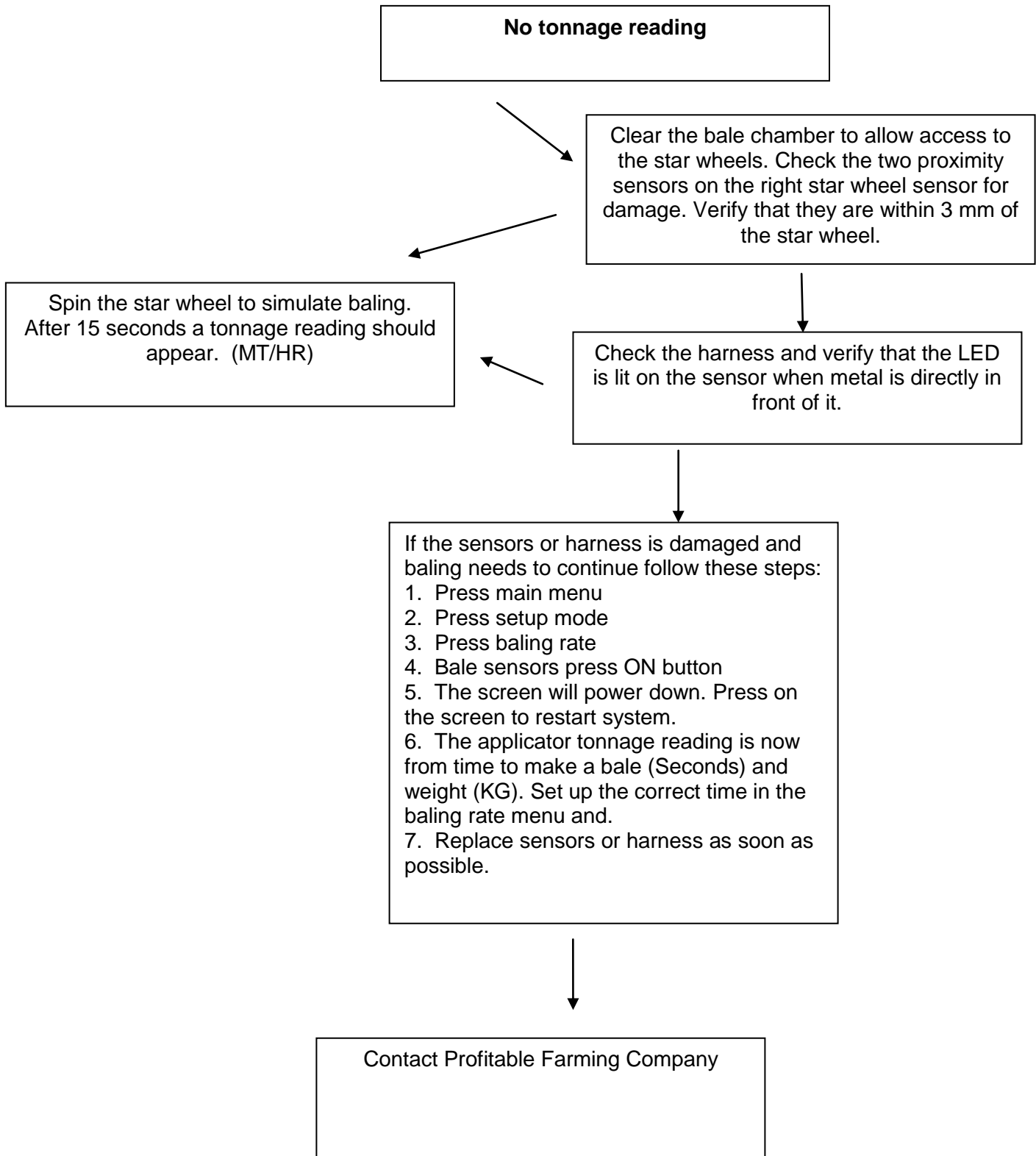
Pump will not run or has low application rate



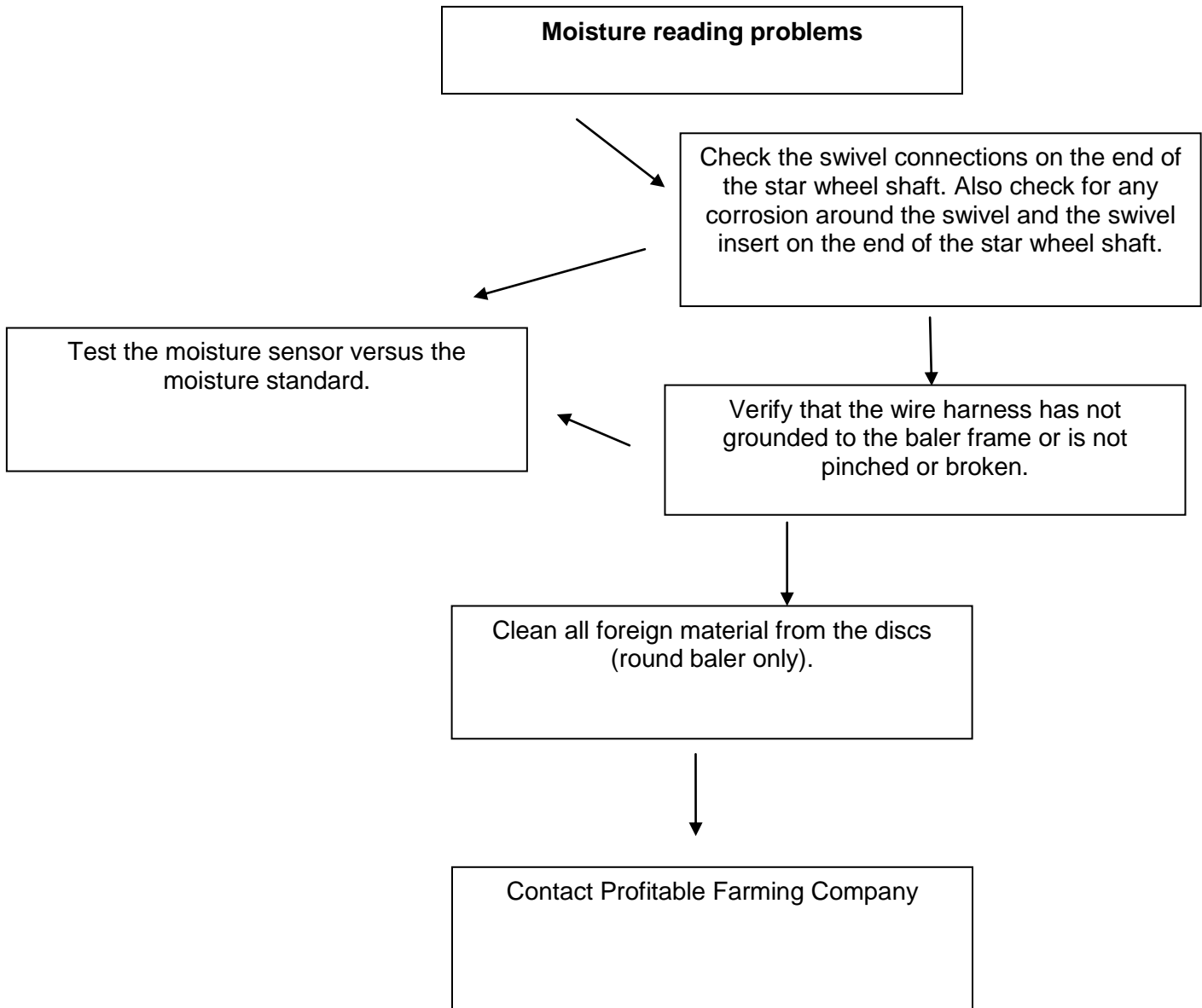
No flow meter reading is displayed



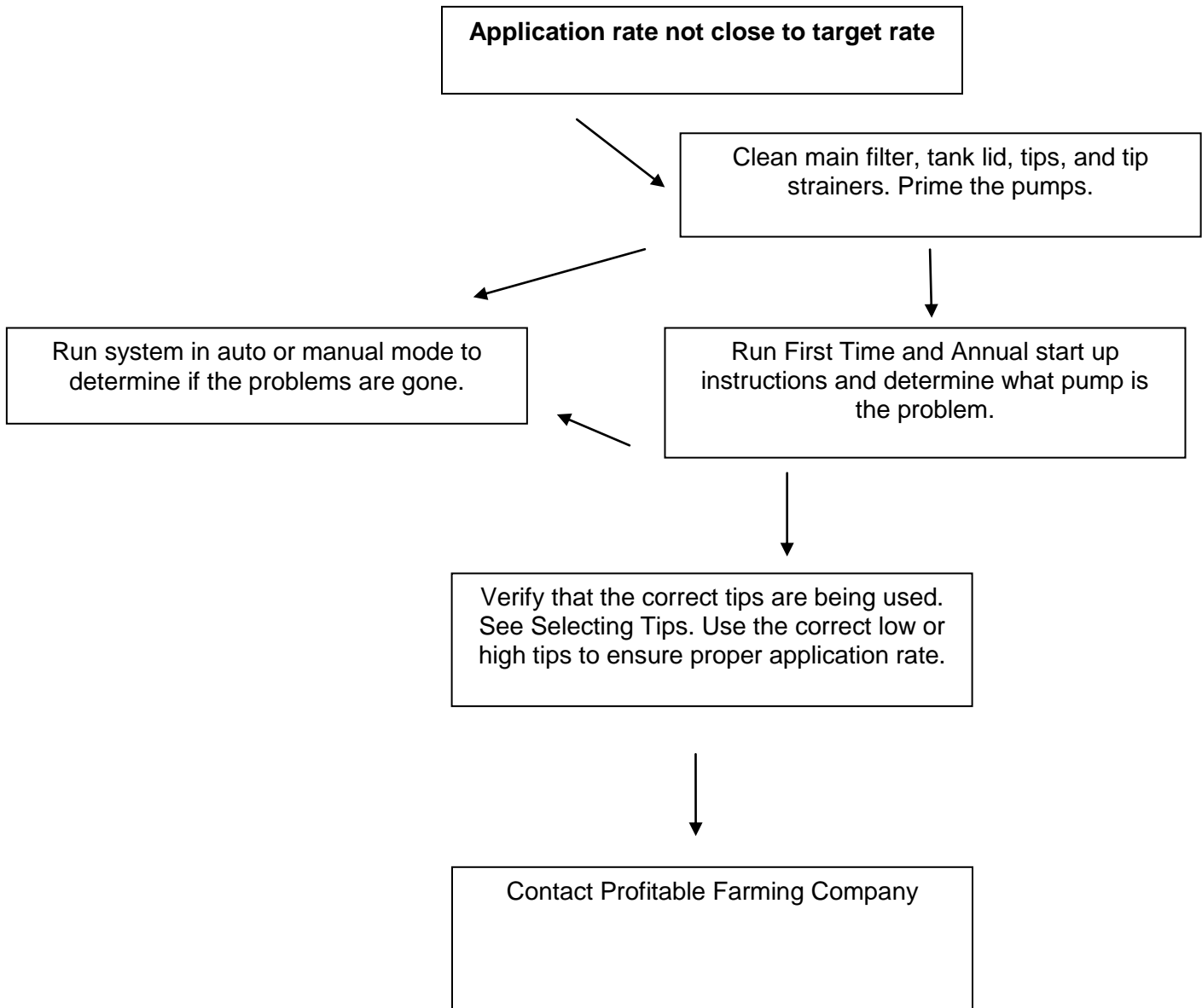
No tonnage readings (Tonnes per Hour is 0)



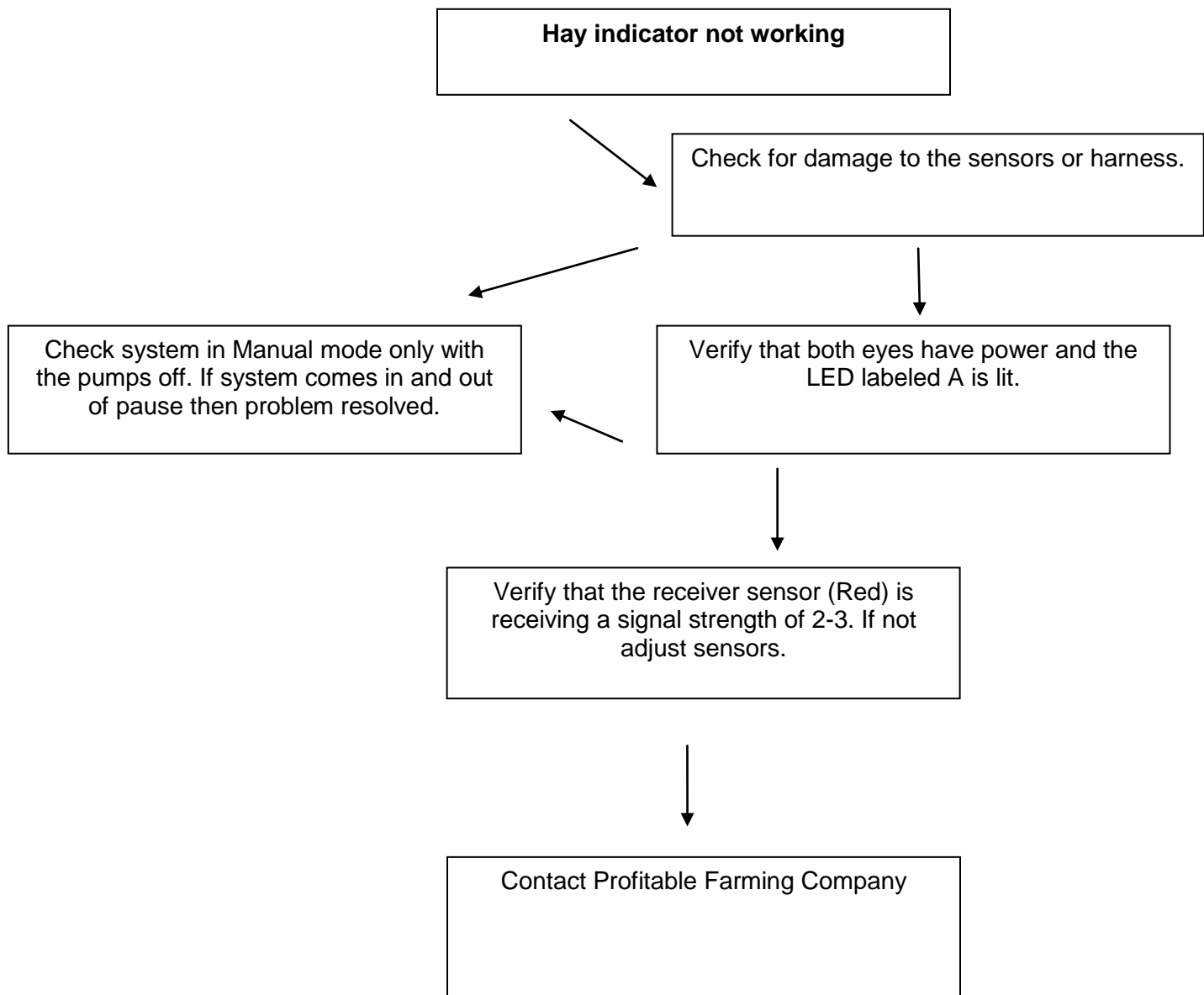
Moisture reading problems



Application rate not close to target rate



If you have the Accessory: Hay Indicators/Crop Eyes
Hay Indicator not working



Tank, Saddle and Legs 420 Liter



Tank Lid
Part#: 005-9022E

420 Liter
Part#: 005-9208

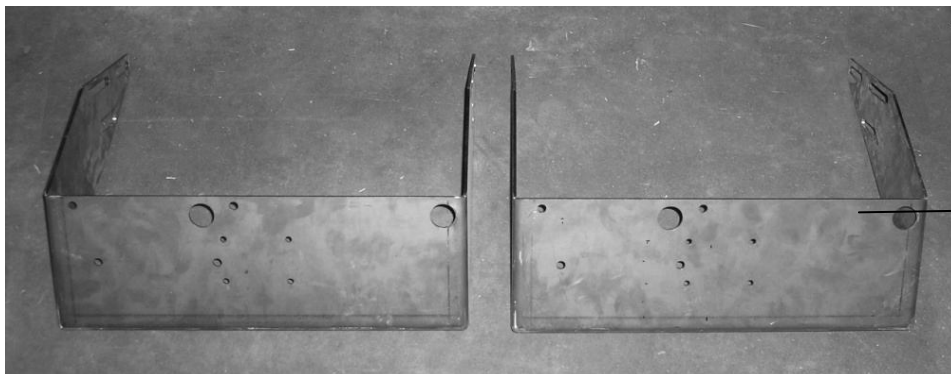
Hand Rail
Part#: 001-6707HR

Tank Straps
Part#: 001-4402B

Tank Saddle
Part#: 001-6707A

Tank Fitting
Part#: 005-9100

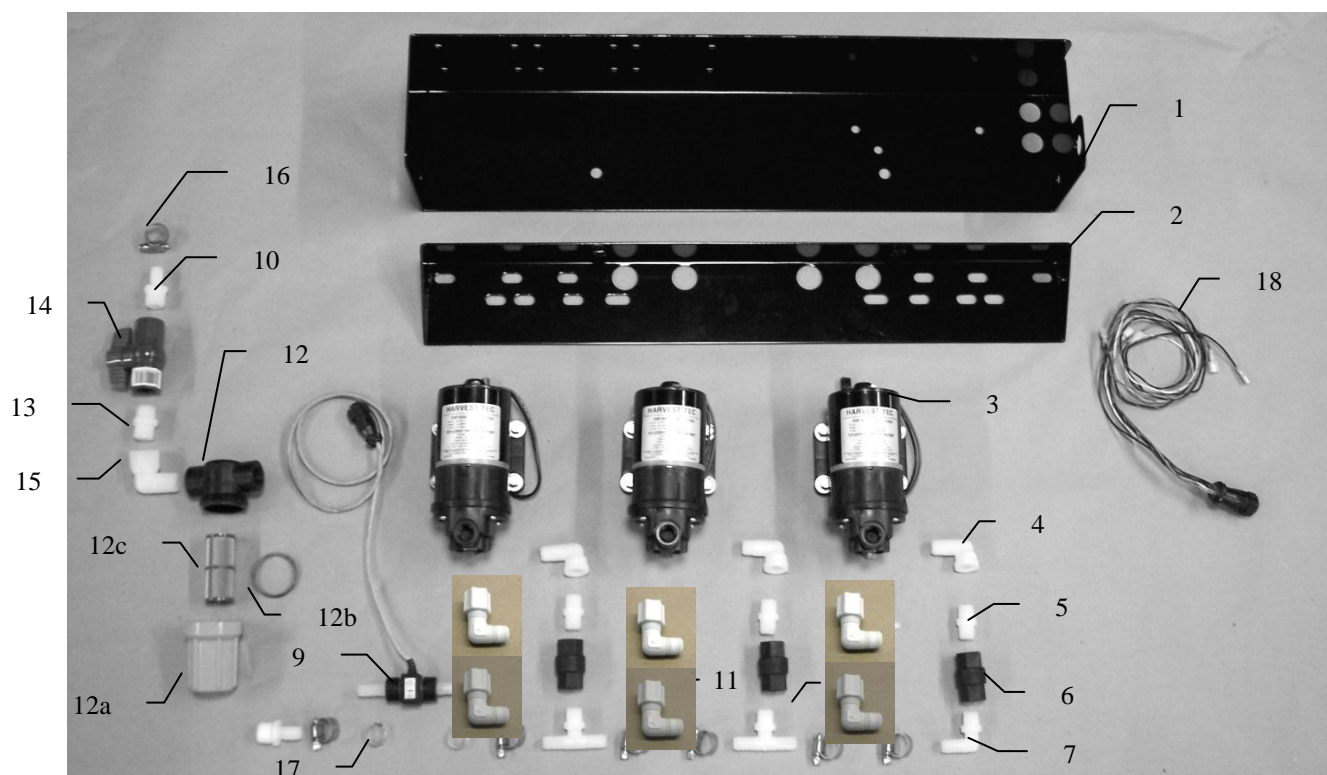
Not Pictured: Elbow
Part#:003-EL3412



Agco, Hesston, Massey & Challenger Saddle Legs

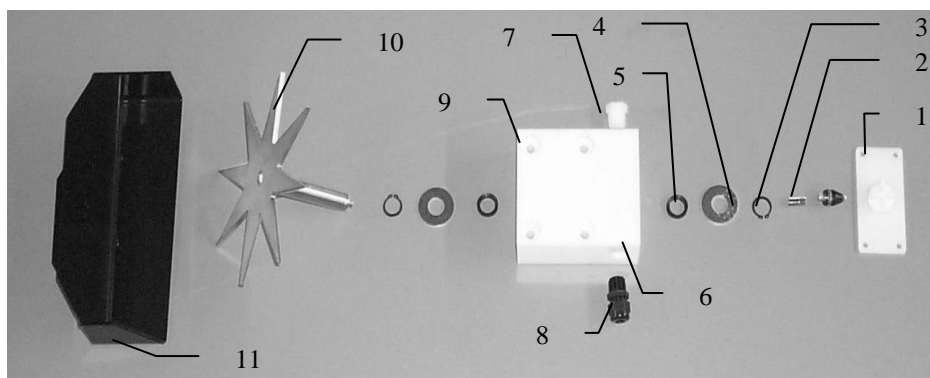
Part#: 001-6707C

Parts Breakdown for Pump Manifold

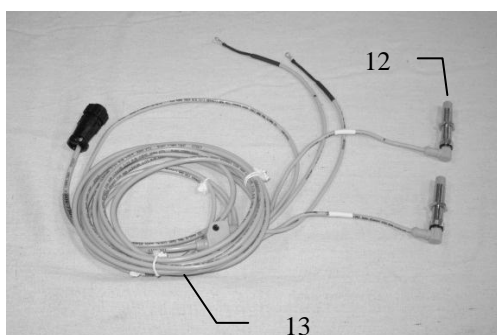


<u>Ref#</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Pump plate	001-4646D	1
2	Mounting Bracket	001-4646C	1
3	Pump	007-4120HE	3
4	Street elbow fitting	003-SE38	3
5	Nipple fitting	003-M3838	3
6	Check valve	002-4566F	3
7	Elbow fitting	003-EL3812	1
8	Tee fitting	003-T3812HB	2
9	Flow meter assembly	006-4725A	1
10	Straight fitting	003-A1212	2
11	Jaco fitting	003-JEL1238	3
12	Filter bowl assembly	002-4315	1
12a	Filter bowl only	002-4315F	1
12b	Filter bowl gasket	002-4315D	1
12c	Filter bowl screen	002-4315B	1
13	Nipple fitting	003-M1212	2
14	Ball valve	002-2212	1
15	Street elbow fitting	003-SE12	1
16	Hose clamp	003-9003	7
17	Hose clamp (Flow Meter)	003-9005	2
18	Pump Cable	006-4660Z	1
NP	Elbow	003-EL1212	1
NP	Union Coupler	003-M1212F	1
NP	Pump rebuild kit (1 per pump)	007-4581	1
NP	Not Pictured		

Parts Breakdown for Star Wheel Moisture Sensors

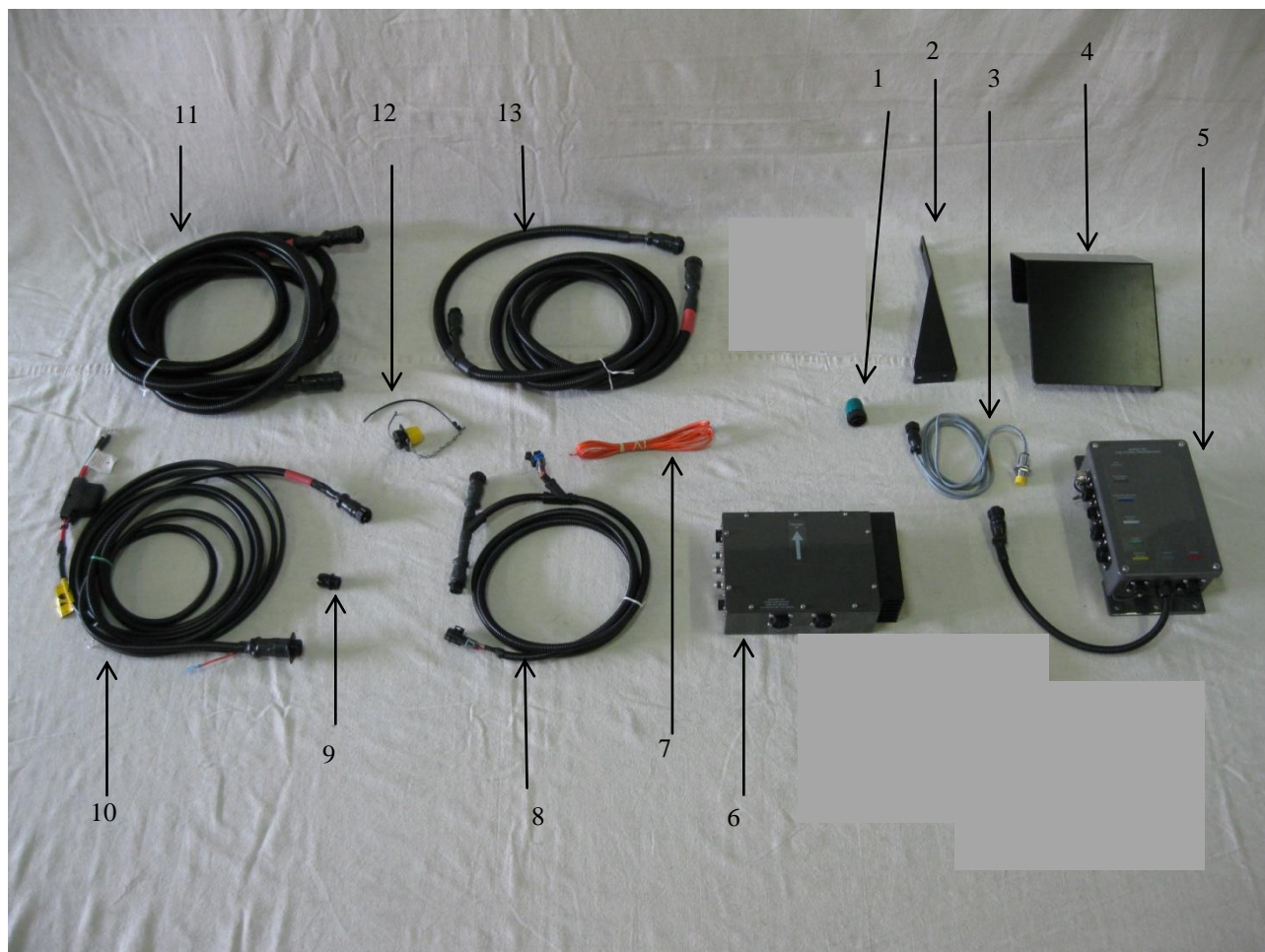


<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Block cover	006-4641B	2	9	Star wheel block	006-4641A	2
2	Electronic swivel	006-4642A	2	10	Star wheel sensor	030-4641C	2
3	Swivel insert	w/ Ref # 10	2	11	Twine guard-left for AGCO	001-4645H	1
4	Snap ring (per side)	006-4641K	2		Twine guard-right for AGCO	001-4644H	1
5	Washer (per side)	w/006-4641K	2		and bale rate sensor holes		
6	Dust seal (per side)	w/006-4641K	2	1-10	Star wheel assembly	030-4641	2
7	Plug fitting	003-F38	2				
8	Wiring grommet	008-0821A	2				



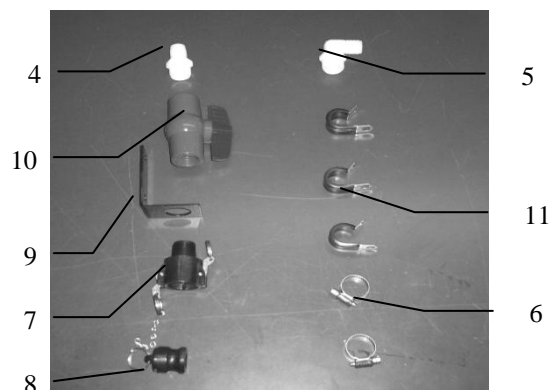
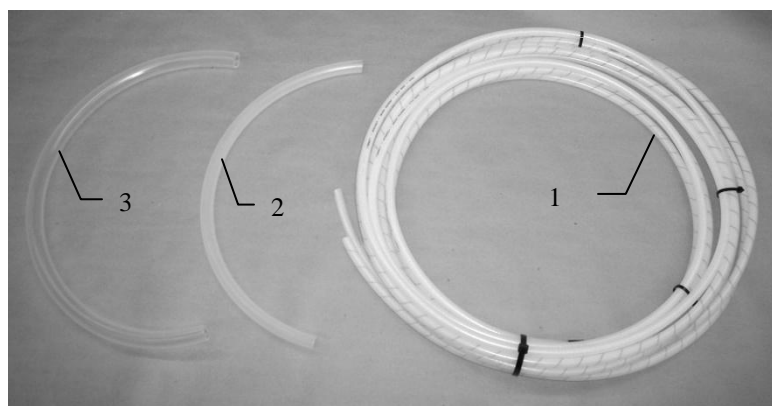
<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
12	Bale rate sensor	006-7303S	2
13	Moisture and bale rate harness	006-7303HE	1
	Complete Assembly	006-7202	

Parts Breakdown for 696 Series Control Boxes and Harnesses



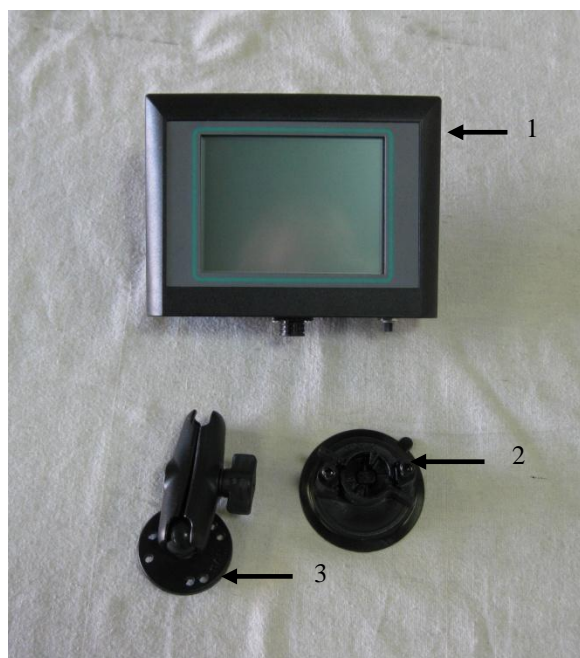
Ref	Description	Part Number	Qty
1	Terminating Resistor Series	006-5650Z	1
2	End of Bale Sensor Bracket	001-4648	1
3	End of Bale Sensor Series	006-7400	1
4	DCP Shield/Cover	001-5650X	1
5	DCP Main Control LS 600 AUTO	006-6671LS	1
6	Pump Controller	006-5672	1
7	Key Switch Wire	006-5650K	1
8	DCP Baler Interface Harness	006-6650VA	1
9	DCP TSD Terminator	006-6650Z	1
10	DCP Tractor Harness	006-6650TME	1
11	Modular Power/Comm (3 meters) Harness	006-5650FME	1
12	Dust Plugs	006-5651PLUGS	1
13	DCP Baler Harness (9 meters)	006-6650LS2E	1
NP	2100 Series Balers Pre 2012 Integration Harness	006-6650VAX	1

Parts Breakdown for Hose and Drain Fill Line



<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Triple weld hose (pumps to tips)	002-9016	7.6M	7	Female Coupler	002-2204A	1
		002-9016B	7.6M	8	Male Coupler	002-2205G	1
		002-9016G	7.6M	9	Valve Holder	001-6702H	1
	Three hose assembly	030-9016LS	1	10	Ball valve	002-2200	1
2	13mm Hose (tank to filter)	002-9001	1.8M	11	Jiffy Clip	008-9010	3
3	19mm Hose (tank to drain/fill)	002-9002	3M				
4	Straight Fitting	003-A3434	1				
5	Elbow	003-EL3434	1				
6	Hose Clamps	003-9004	2				

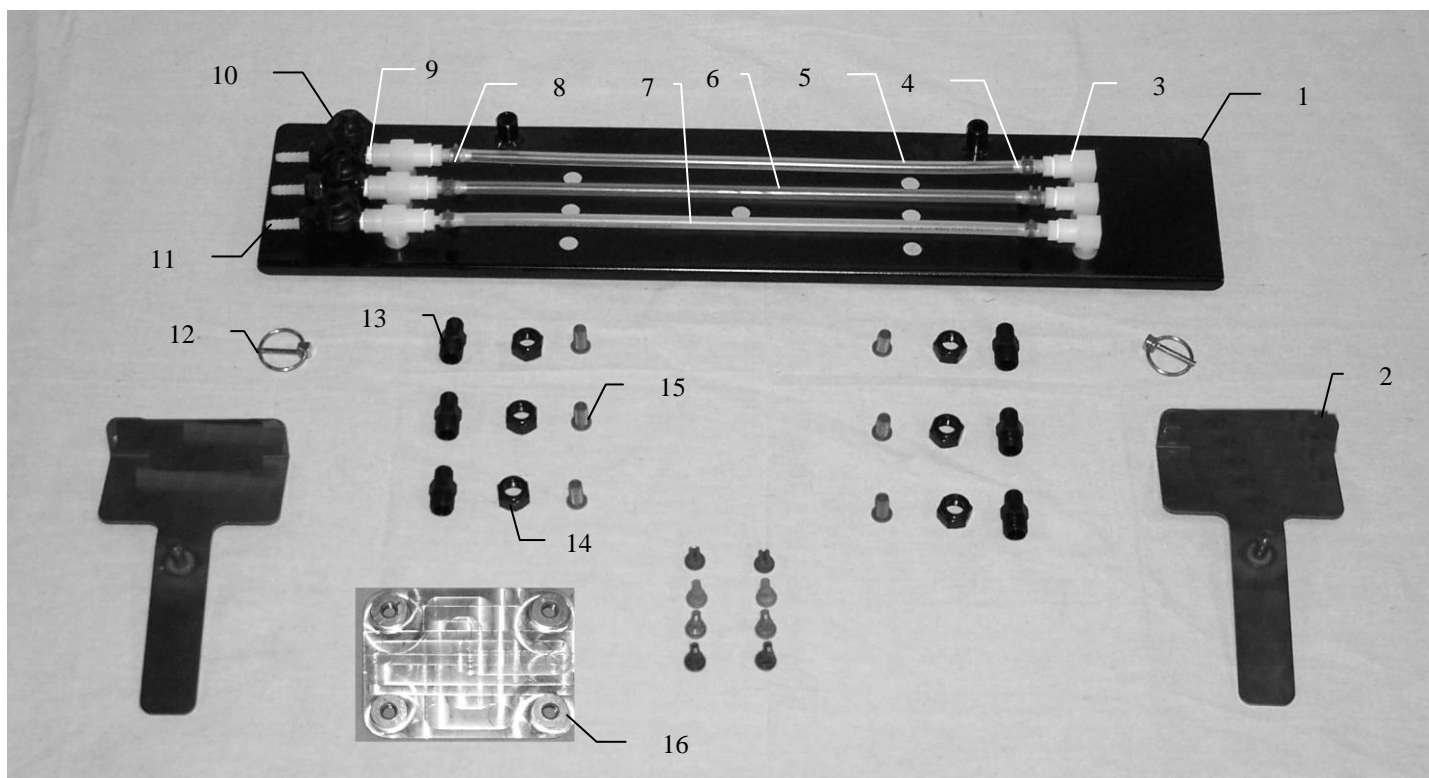
Optional Touch Screen Display (TSD)



<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Touch Screen Display	006-6670	1
2	Suction Cup Mount	001-2012SCM	1
3	RAM Mount	001-2012H	1
	Complete Kit	030-5670A	

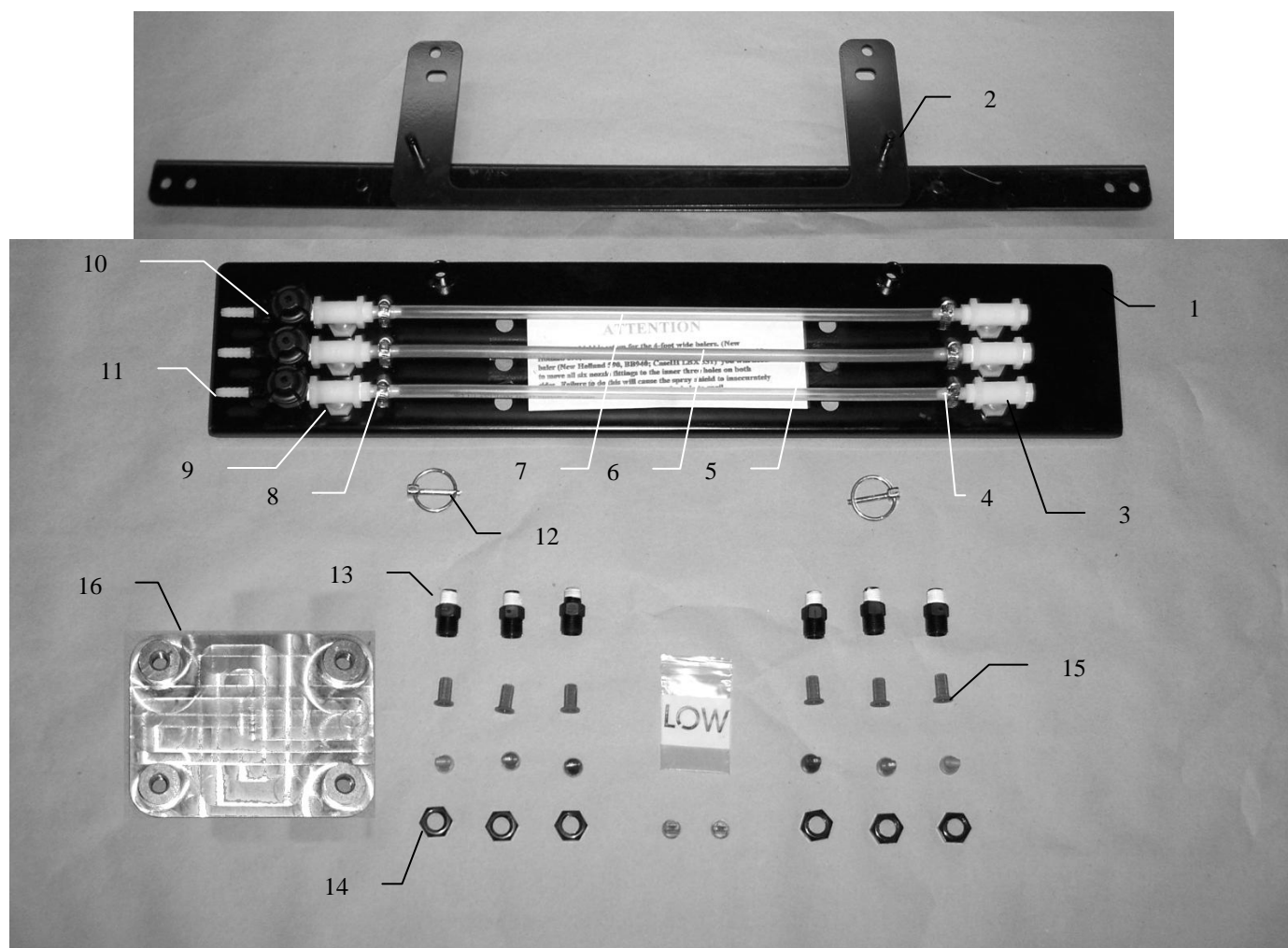
Installation Kits Specific to Balers

4518B Installation Kit



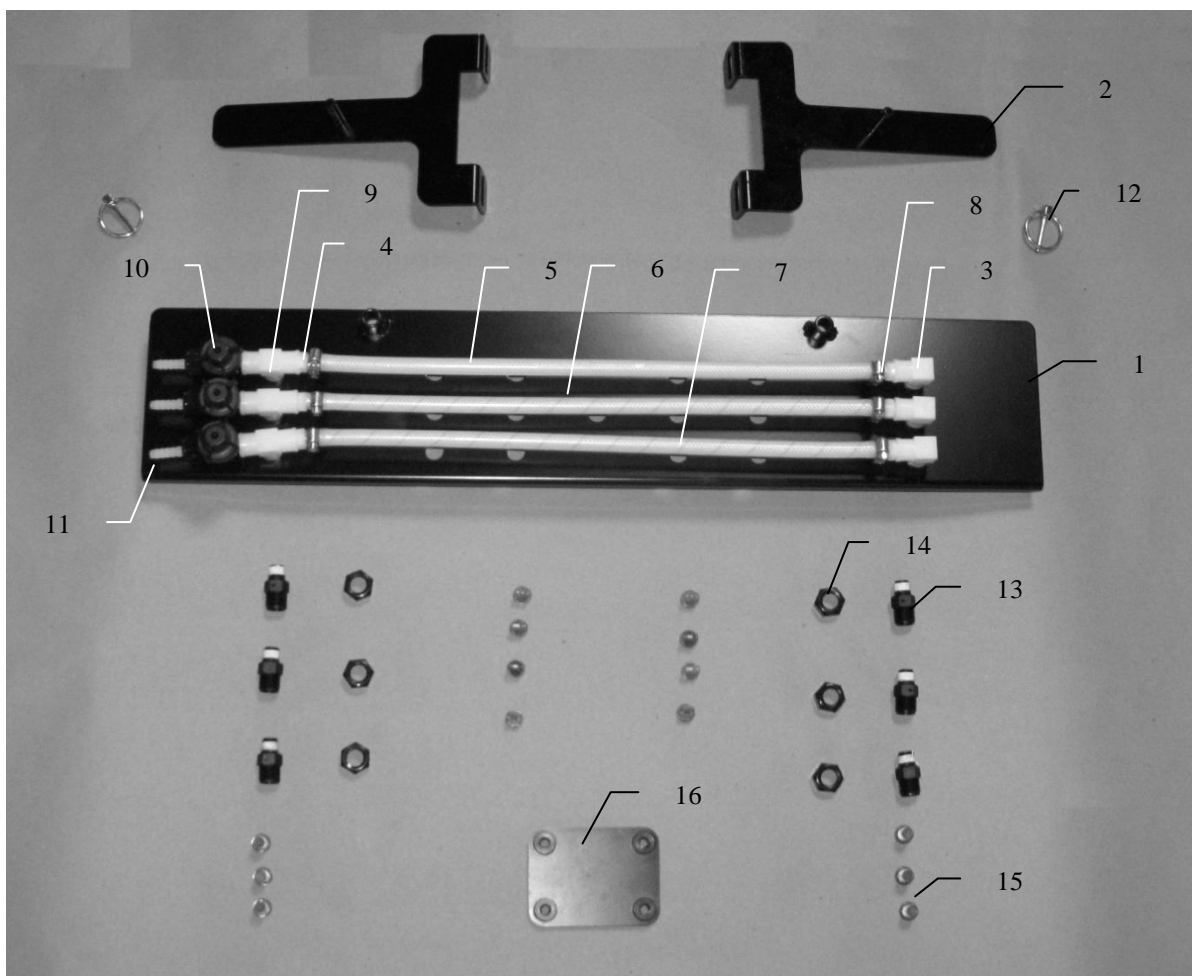
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Spray shield	001-4435ES	1	Tip (brown)	004-800067-PT	2
2	Shield holder	001-4435H	2	Tip (orange)	004-TT11001VP	2
3	Elbow	003-SE14F	3	Tip (green)	004-TT110015VP	2
4	Straight fitting	003-A1414	6	Tip (blue)	004-TT11003VP	2
5	Clear Hose	002-9016	.61M			
6	Green Hose	002-9016G	.61M			
7	Blue Hose	002-9016B	.61M			
8	Hose clamp	003-9002	9			
9	Tee	003-TT14SQ	3			
10	Check valve	004-1207VB	3			
11	Straight fitting	003-A1414VB	3			
12	Lynch pin	008-4576	2			
13	Nozzle body	004-4722	6			
14	Nozzle cap	004-4723	9			
15	Tip strainer	004-1203-100	6			
16	Star wheel spacer	001-6707E	2			

4519B Installation Kit



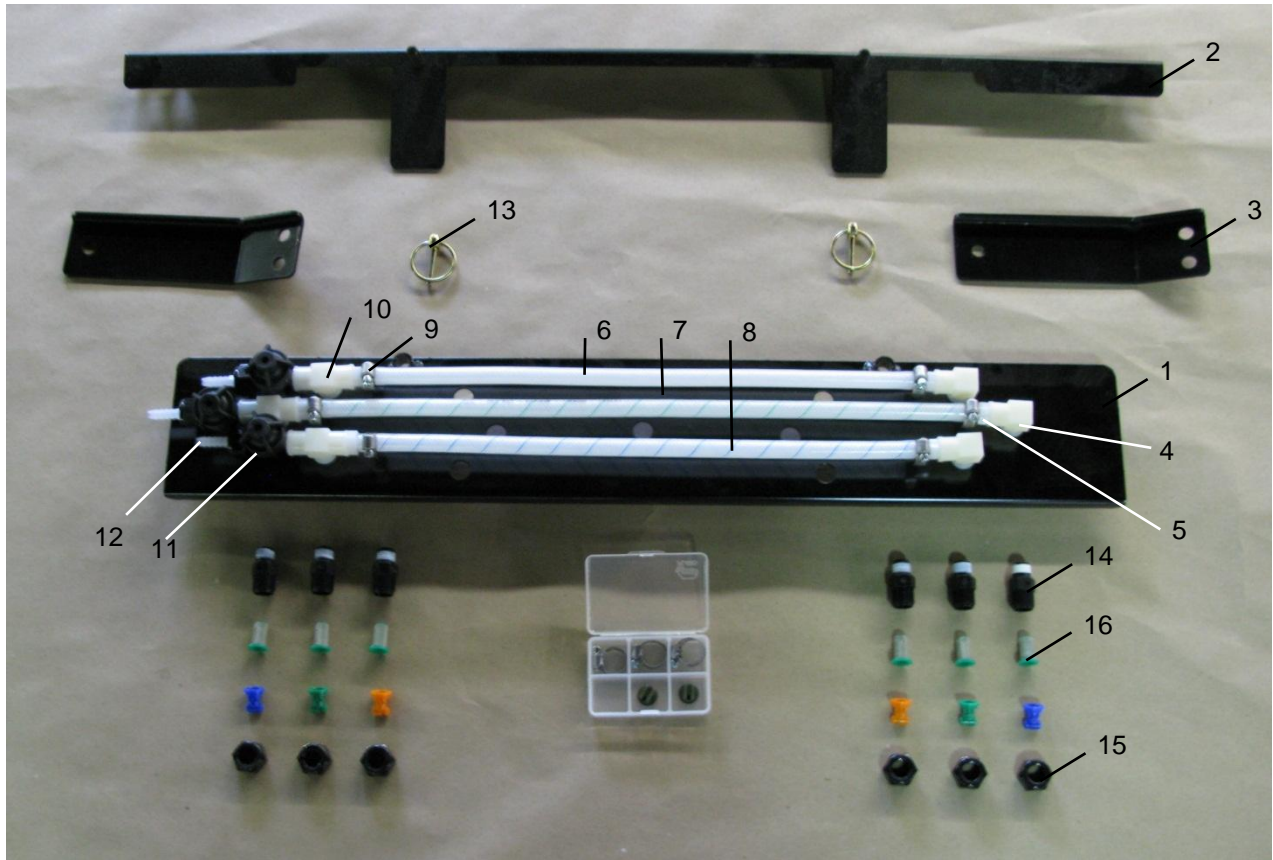
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Spray shield	001-4435AS	1	Tip (brown)	004-800067-PT	2
2	Shield holder	001-4435J	1	Tip (orange)	004-TT11001VP	2
3	Elbow	003-SE14F	3	Tip (green)	004-TT110015VP	2
4	Straight fitting	003-A1414	6	Tip (blue)	004-TT11003VP	2
5	Clear Hose	002-9016	.61M			
6	Green Hose	002-9016G	.61M			
7	Blue Hose	002-9016B	.61M			
8	Hose clamp	003-9002	9			
9	Tee	003-TT14SQ	3			
10	Check valve	004-1207VB	3			
11	Straight fitting	003-A1414VB	3			
12	Lynch pin	008-4576	2			
13	Nozzle body	004-4722	6			
14	Nozzle cap	004-4723	9			
15	Tip strainer	004-1203-100	6			
16	Star wheel spacer	001-6707E	2			

4527B Installation Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Spray shield	001-4435ES	1	Tip (brown)	004-800067-PT	2
2	Shield holder	001-4435HPC	2	Tip (orange)	004-TT11001VP	2
3	Elbow	003-SE14SQ	3	Tip (green)	004-TT110015VP	2
4	Straight fitting	003-A1414	6	Tip (blue)	004-TT11003VP	2
5	Clear Hose	002-9016	.61M			
6	Green Hose	002-9016G	.61M			
7	Blue Hose	002-9016B	.61M			
8	Hose clamp	003-9002	9			
9	Tee	003-TT14SQ	3			
10	Check valve	004-1207VB	3			
11	Straight fitting	003-A1414VB	3			
12	Lynch pin	008-4576	2			
13	Nozzle body	004-4722	6			
14	Nozzle cap	004-4723	9			
15	Tip strainer	004-1203-100	6			
16	Star wheel spacer	001-6707E	2			

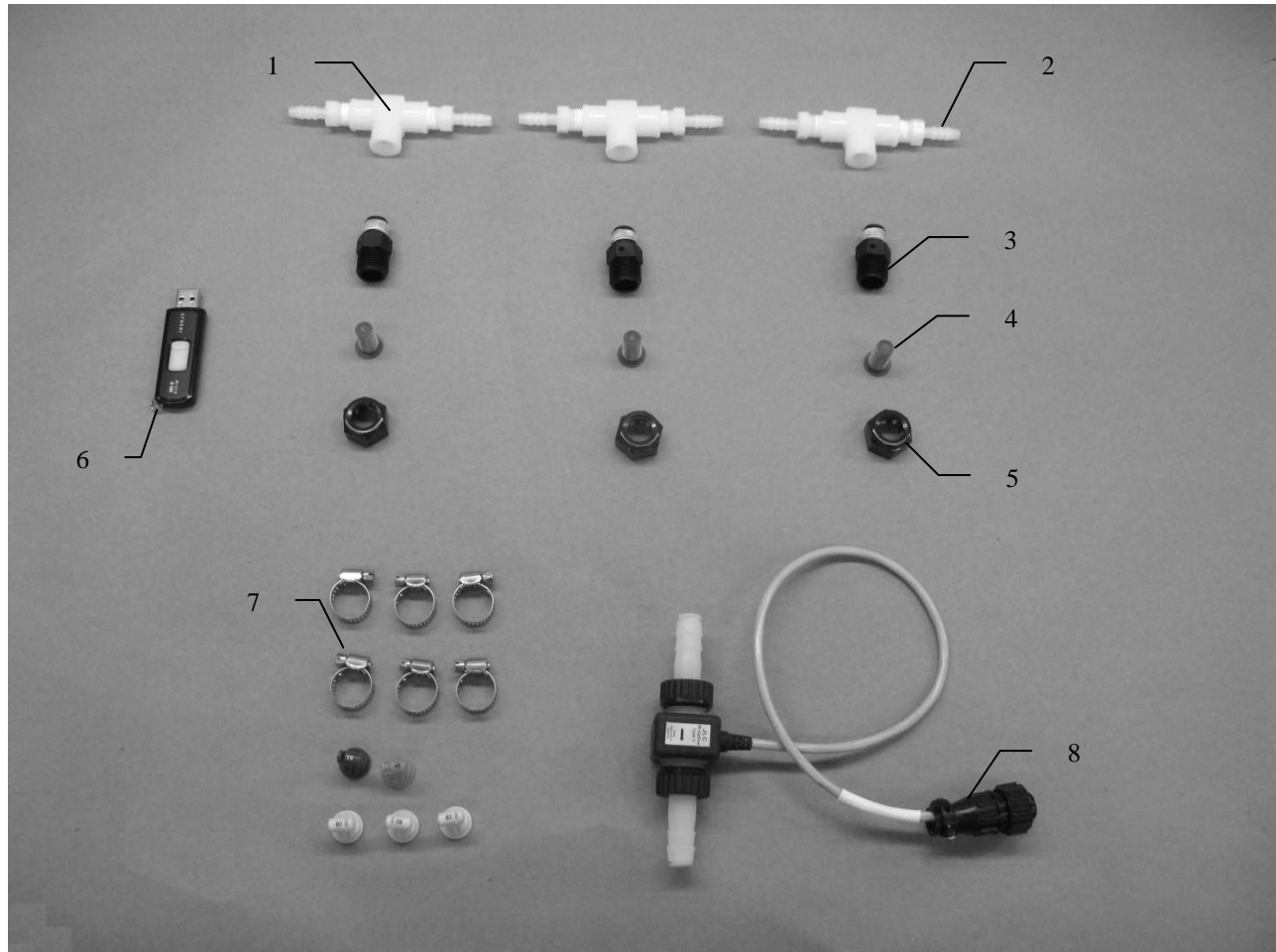
4530B Installation Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Spray shield	001-4435AS	1	Tip (brown)	004-800067-PT	2
2	Shield holder	001-4435XA	1	Tip (orange)	004-TT11001VP	2
3	Holder bracket	001-4435XB	2	Tip (green)	004-TT110015VP	2
4	Elbow	003-SE14SQ	3	Tip (blue)	004-TT11003VP	2
5	Straight fitting	003-A1414	6			
6	Clear Hose	002-9016	.61M			
7	Green Hose	002-9016G	.61M			
8	Blue Hose	002-9016B	.61M			
9	Hose clamp	003-9002	9			
10	Tee	003-TT14SQ	3			
11	Check valve	004-1207VB	3			
12	Straight fitting	003-A1414VB	3			
13	Lynch pin	008-4576	2			
14	Nozzle body	004-4722	6			
15	Nozzle cap	004-4723	9			
16	Tip strainer	004-1203-100	6			
NP	Star wheel spacer	001-6707E	2			
NP	Not pictured					

Extra High Output Parts Breakdown (Model 500XHI) - Optional

Large Square Baler



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Straight fitting	003-A1414	6	Tip (yellow)	004-TT11002VP	3
2	Tee	003-TT14SQ	3	Tip (blue)	004-TT11003VP	1
3	Nozzle body	004-4722	3	Tip (orange)	004-TT11001VP	1
4	Tip strainer	004-1203-100	3			
5	Nozzle cap	004-4723	3			
6	USB flash drive	006-5650USB	1			
7	Hose clamp	003-9002	6			
8	Hi-output flow meter	006-4727A	1			

NOTES

WARRANTY AND LIABILITY AGREEMENT

Harvest Tec, Inc. will repair or replace components that are found to be defective within 12 months from the date of manufacture. Under no circumstances does this warranty cover any components which in the opinion of Harvest Tec, Inc. have been subjected to negligent use, misuse, alteration, accident, or if repairs have been made with parts other than those manufactured and obtainable from Harvest Tec, Inc.

Our obligation under this warranty is limited to repairing or replacing free of charge to the original purchaser any part that in our judgment shows evidence of defective or improper workmanship, provided the part is returned to Harvest Tec, Inc. within 30 days of the failure. Parts must be returned through the selling dealer and distributor, transportation charges prepaid.

This warranty shall not be interpreted to render Harvest Tec, Inc. liable for injury or damages of any kind, direct, consequential, or contingent, to persons or property. Furthermore, this warranty does not extend to loss of crop, losses caused by delays or any expense prospective profits or for any other reason. Harvest Tec, Inc. shall not be liable for any recovery greater in amount than the cost or repair of defects in workmanship.

There are no warranties, either expressed or implied, of merchantability or fitness for particular purpose intended or fitness for any other reason.

This warranty cannot guarantee that existing conditions beyond the control of Harvest Tec, Inc. will not affect our ability to obtain materials or manufacture necessary replacement parts.

Harvest Tec, Inc. reserves the right to make design changes, improve design, or change specifications, at any time without any contingent obligation to purchasers of machines and parts previously sold.

Revised 01/03/06

Harvest Tec, INC.
PO Box 63
2821 Harvey Street
Hudson, WI 54016
Phone: 715-386-9100
1-800-635-7468
Fax: 715-381-1792
Email: info@harvesttec.com
Web Address: www.harvesttec.com

Profitable Farming Company Ltd.
Middle Barlington
Roborough, Winkleigh
Devon, EX19 8AG
United Kingdom
Tel: +44 (0)1805 603 363
Fax: +44 (0)1805 603 335
E-Mail: richard@profitablefarming.co.uk
E-Mail: info@profitablefarming.co.uk
Web Address: www.profitablefarming.co.uk