Operation Manual

MODEL 647A, 647C & 649A 25 & 55 Gallon Automatic Preservative Applicators



647A-647C-649A-16-OPR 5/22 (intentionally blank)

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Introduction

Thank you for purchasing a Harvest Tec Applicator System. This 663 System has been designed to be operated through an Apple iPad (not included) using the Hay App. As well as the option to plug directly into most tractors that have an ISOBUS Monitor. The 663 System offers these advantages by operating through an Apple iPad:

- 1. Large bright, clear, colorful display
- 2. More durable and can be read in bright sunlight
- 3. Can be used for multiple other uses than just the applicator display
- 4. Option to tie-into the tractor ISOBUS system

The Hay Preservative Applicator System is designed to apply buffered propionic acid to the forage crop as it is baled and will adjust the rate of application based on moisture and tonnage of the crop being harvested. This manual will take you through the steps for installing the applicator. If you are unsure about installing the system after consulting this manual, contact your local authorized dealership for additional assistance. This applicator is designed to apply Harvest Tec buffered propionic acid.

System Requirements

*Made for iPad[®] running the current iOS operating system or one version previous required for iPad option

*iPad is a trademark of Apple Inc., registered in the U.S. and other countries.

**600 Series Applicators with serial number before DCP27000 will require the DCP to be sent to Harvest Tec for a required update in order to use the iPad Integration Module (030-6672C).

*Hay App version must be at least 2.5.18 (or higher) to operate with the iPad Integration Module

If choosing to operate the unit though the ISOBUS monitor, part number 006-6670A will need to be ordered through your local equipment dealer.

Wodel Reference Char				
Baler make	Baler Model	Model	Installation	Tank size
			kit	
Case IH	All RBX & RB series four ft wide	647	447-SO	25 gallon
Case IH	All RBX & RB series five feet wide	647	447-SO	55 gallon
New Holland	All BR balers four feet wide	647	447-SO	25 gallon
New Holland	All BR balers five feet wide	647	447-SO	55 gallon
AGCO	5446 – 5556 & 2646 - 2766	649	4508B	55 gallon
AGCO	2846-2856A	649	4524B	55 gallon
Challenger	RB 46 - 56	649	4508B	55 gallon
Challenger	RB453 - RB563A	649	4524B	55 gallon
Hesston	800 and 900 series round balers	649	4508B	55 gallon
John Deere	582 & 854 round balers	649	4503B	55 gallon
John Deere	5, 6, and 7 series round balers	649	4504B	55 gallon
John Deere	8 & 9 series round balers	649	4517B	55 gallon
John Deere	0 Series balers	649	4547B	55 gallon
Massey Ferguson	2646 – 2766	649	4508B	55 gallon
Massey Ferguson	2846-2856A	649	4524B	55 gallon
McHale	V660, F540, F550, F560	649	4526B	55 gallon
Vermeer	604M and 605M round balers	649	4505B	55 gallon
Roll Belt Round Baler	RBX & RB series 4 & 5 foot wide	647C	N/A	55 gallon

Model Reference Chart

Safety

Carefully read all the safety signs in this manual and on the applicator before use. Keep signs clean and in good working order. Replace missing or damaged safety signs. Replacement signs are available from your local authorized dealer. See your installation manual for under the replacement parts section for the correct part numbers. Keep your applicator in proper working condition. Unauthorized modifications to the applicator may impair the function and/or safety of the machine.

Carefully read and understand all of the baler safety signs before installing or servicing the baler. Always use the supplied safety equipment on the baler to service the applicator.

Safety Decals

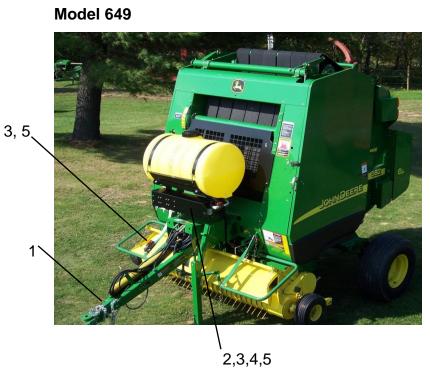
DCL-800

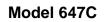
Number 1 Spraying hazard. Disconnect power before servicing the applicator Part no. DCL-8003
Number 2 Falling hazard. Do not step in this area. Part no. DCL-8002
Number 3 Use caution when working around chemicals. Wear all protective equipment according to the label of the product. Part no. DCL-8001
Number 4 Read and understand the operator's manual before using or working around the equipment. Part no. DCL-8000
Number 5 Open (unlocked) and closed (locked) position of the ball valve. Part no. DCL-8004

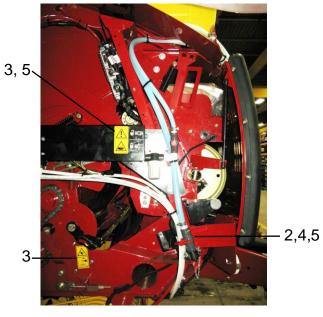
Safety Decal Locations

Model 647









Preparing the Applicator for Operation

After the applicator has been installed on the baler, follow the below steps to prepare for operating the applicator both safely and correctly.

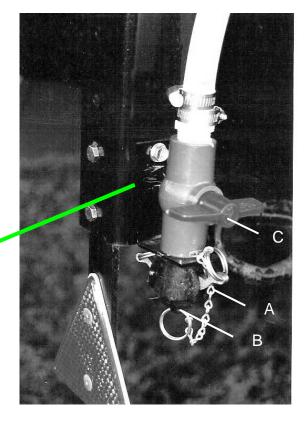
Filling the Tank

Read the label of the product being filled into the tank to determine what individual protective measures need to be taken. Locate the drain/fill line on the baler. Open the cam-couplers (A) and remove the protective plug (B). Insert the male coupler (found on transfer pump) into the female cam and close the cams (A). To open the ball valve (C) turn the handle so it is vertical. After the ball valve has been turned on switch the pump to the On position. Monitor the level on the tank visually and shut off the pump before over filling. Once the pump is turned off, close the ball valve and remove the male coupler. The handle of the ball valve (C) will be horizontal when closed. Reinstall the protective plug and close the cams. The Harvest Tec model 9212 or 9214 transfer pumps is recommended for this process.

Water is recommended for first time and annual start up procedures.



Drain/Fill line on the baler

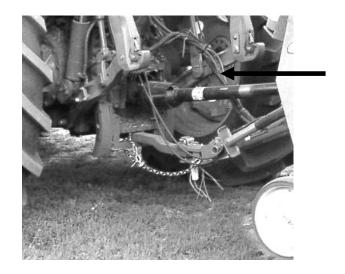


Enlarged view of the drain/fill line valve and cam-coupler assembly.

Connecting Power and Communication Harness

The harnesses are located at the front of the baler near the hitch and at the back of the tractor near the drawbar. See arrow below. Make sure all connection wires are free between the hitch of the baler and the back of the tractor, especially when tractor is turning away.

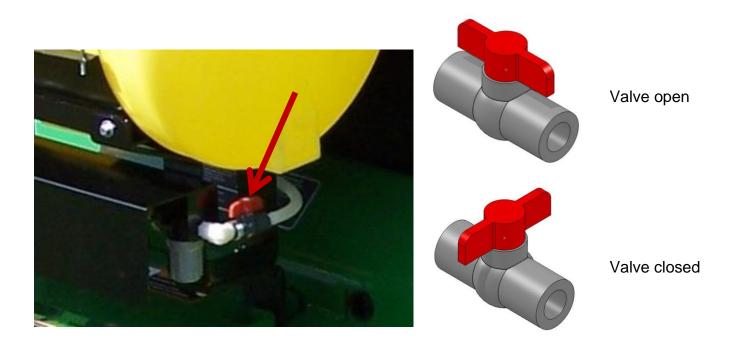
WARNING: Stop tractor engine and shift to park, set brakes and remove key before leaving the tractor.



Operation of the main ball valve

The ball valve should be closed at all times when the applicator is not being used. The valve should also be closed when any service work is being done to the baler or applicator.

The valve is located next to the pump and by the applicator tank. The arrow below points at the valve.

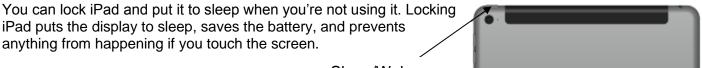


Operation

Turn On / Off iPad using the Sleep/Wake button

*(Info from Apple User's Guide)

Turn iPad on. Hold down the Sleep/Wake button until Apple logo appears. iPad will take a moment to load.



Sleep/Wake

When you are not going to use the iPad for an extended period of time put the unit into sleep mode by pressing the Sleep/Wake button. Press Sleep/Wake button to wake iPad and then unlock iPad by entering passcode.

<u>*Turn iPad off.*</u> Hold down the Sleep/Wake button for a few seconds until the slider appears onscreen, then drag the slider to the right.

Downloading Harvest Tec App

- 1. If iPad does not have Wi-Fi turned on, select the Settings tab
 Settings
 Settings
 Wi-Fi
 Settings
 Wi-Fi
 CHOOSE A NETWORK... Since
 Other...
 3. Use same process to turn on Bluetooth function
- 4. Select an available network when detected by the iPad, shown in area above that currently says 'Other.'
- 5. Select App Store icon (below) and open. *You will need a Wi-Fi connection available to view App Store.



Download the Hay App in the App Store by searching for 'Hay App' in the search bar in the top right corner of screen (right): *The advertisements displayed on the App Store screen will change.

The app will have the icon as shown:



**The Harvest Tec system <u>WILL NOT</u> appear under the Bluetooth tab in the Setting App. Open the Hay App to connect.

Download on the



Note: Made for iPad[®] running the current iOS operating system or one version previous required for iPad option

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iPad Integration Control Module

To operate the applicator, connect the iPad cord to the iPad Integration Control in the port indicated by:

iPad Integration Control Light Signals

Green Slow Blink – Power supplied to the applicator system and the unit is going through its startup process. This will take approximately 25-35 seconds.

Green Double Blink – Indicating the iPad module recognizes the iPad but the app is not open or connected.

Green Solid Light – Module is connected to the app and is ready to operate.

*Recommended to use the USB cable included with the applicator kit (006-6672USBC)

Bluetooth Receiver Lights

Pre-2020 applcaitors equipped with Bluetooth receivers (030-6672B) are now equipped with lights to indicate both power and Hay App connection on the Apple iPad. Clean light regularly

Blinking Lights – System is waiting for the processor to connect, which could take up to 35 seconds.

Red Light - The Bluetooth receiver has power

Green Light – The Bluetooth receiver is connected to the Hay App.

**600 Series Applicators with serial number before DCP27000 will require the DCP to be sent to Harvest Tec for a required update in order to use the iPad Integration Module (030-6672C).

Hay App version must be at least 2.5.18 (or higher) to operate with the iPad Integration Module

*Made for Apple iPad badge

Use of the Made for Apple iPad badge means that an accessory has been designed to connect specifically to the Apple product(s) identified in the badge and has been certified by the developer to meet Apple performance standards. Apple is not responsible for the operation of this device or its compliance with safety and regulatory standards.

Please note that the use of this accessory with an Apple product may affect wireless performance.





Made for

🗯 i Pad

Shutting Down the Hay App

To shut down the Hay App double click the home button (Figure A). This will show the open apps that are running on your iPad (Figure B).

*Note: By pressing the home button one time to return to the home screen, the Hay App **does not** shut down. The system will however, stop applying preservative after 10 seconds.



Slide the app you want to shut down by sliding the app toward the top of the iPad, until the app is no longer visible (Figure C).

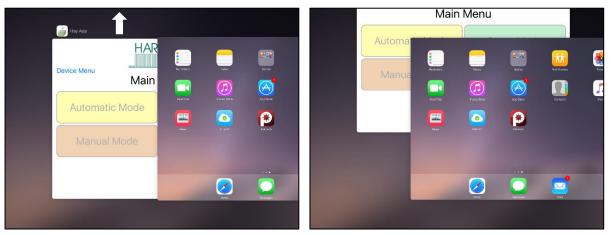


Figure B



Operating the Harvest Tec iPad App (continued)

When ready to operate your applicator system, open the Hay App on the iPad by selecting the Hay App icon.

Device Selection

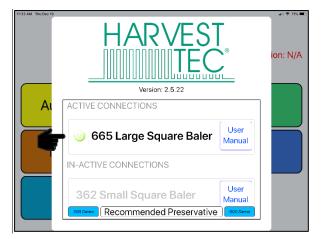
The app will open to the Device Menu screen as shown below.

Pre-2020 applicators which are equipped with the Bluetooth receiver (030-6672B) that are within range (20') of the iPad and have power going to them, will be shown under the Active Connections section (below) after the initial startup of the system (35-45 seconds).

Production year 2020 applicator systems and beyond will include the iPad Integration Module 030-6672C, When plugging in the iPad cord to the module the app will change to the applicator Main Menu for immediate operation. Unplug the cord to return to the Device Menu page.

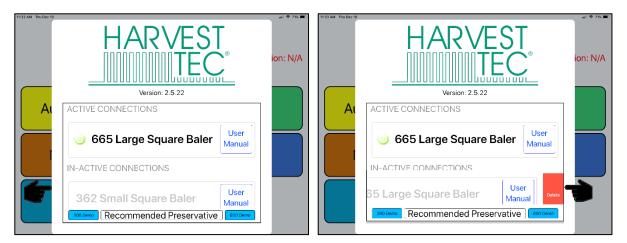
*Hay App version must be at least 2.5.18 (or higher) to operate with the iPad Integration Module (030-6672C)

After the iPad connects to the Bluetooth receiver, select the applicator you want to connect with.



The In-Active Connections section will show applicator systems that have been connected in the past, but are not within range of the iPad or do not currently have power going to them (bottom left).

To remove a baler from the In-Active list, slide the bar displaying the baler name to the left, and select the Delete button that will appear (bottom right).

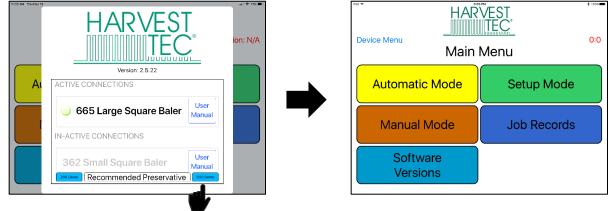


Operating the Harvest Tec iPad App (continued)

Demo Mode

Selecting the 300 Demo or 600 Demo button (below) will allow you to view the different screens of the applicator without requiring connection to an applicator system.

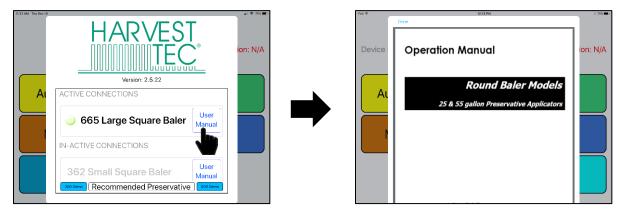
*This function is intended to be used as a visual aid, no values will be displayed.



Manual Selection

Selecting the Manual button (below) displayed to the right of the baler name will open the operation manual for your baler.

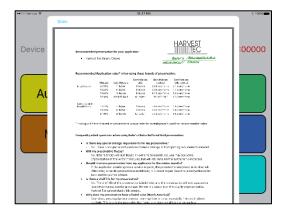
*You do not need to be connected to a baler to open the manual and recommended preservative tabs after a baler has been connected.



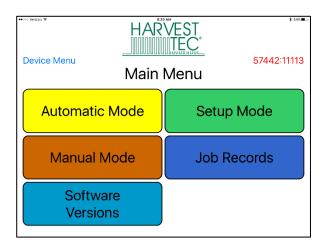
Recommended Preservative

To view recommended preservative information, application rates, and frequently asked preservative questions, select Recommended Preservative (below).





Operating the Harvest Tec iPad App (continued)



Tab Descriptions

Automatic Mode: This mode allows you to use all of the applicator features such as adjusting preservative application on the go and counting total pounds of product used.

Manual Mode: Allows operator to manually turn pumps on and off. This mode also has moisture content displayed. Use this mode to prime pumps.

Software Versions: Selecting this tab will display the software currently installed.

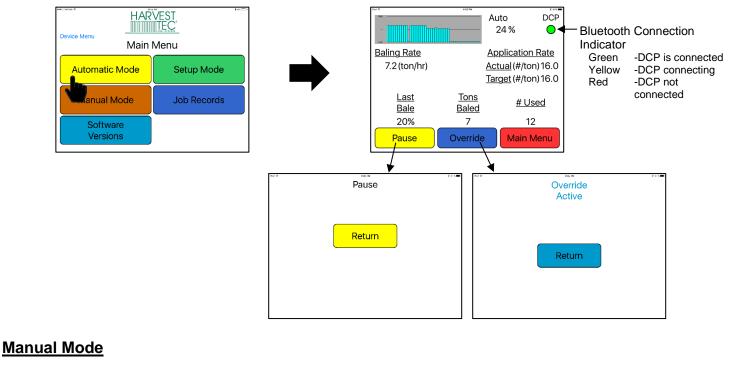
Setup Mode: This mode allows the operator to adjust bale rate, application rate settings and select tip output.

Job Records: Keep track of up to 300 jobs with total product used, average moisture content, tons baled, and baling date.

Screen Menus

Use the screen shots below to navigate through the operation screens.

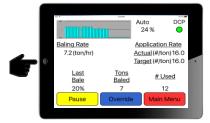
Automatic Mode.



HARVEST Manual DCP **Bluetooth Connection** 21% Device Menu 4 Main Menu Indicator Application Rate Baling Rate Green -DCP is connected 5.9 (ton/hr) Actual(#/ton) 5.5 Automatic Mode Setup Mode -DCP connecting Yellow P1 🖌 P2 X РЗ 🗙 -DCP not Red Last <u>Tons</u> connected Manual Mode Job Records <u># Used</u> <u>Baled</u> Bale 20% 7 12 -Pump is OFF Х Software -Pump is ON Versions Override Main Menu 1 Pause Pause Override Active Return Return

Operation Note:

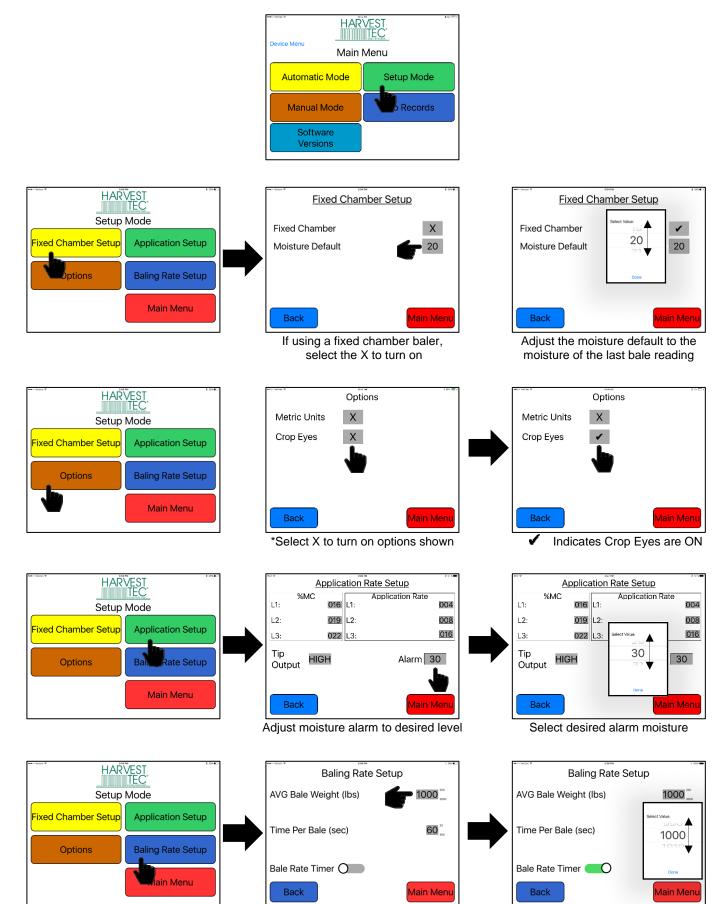
Pressing the Home Button on the iPad WILL NOT immediately stop application of preservative. (see below):



Select Pause or Main Menu to stop application.

*Pressing the home button will cause the system to stop application after 10 seconds.

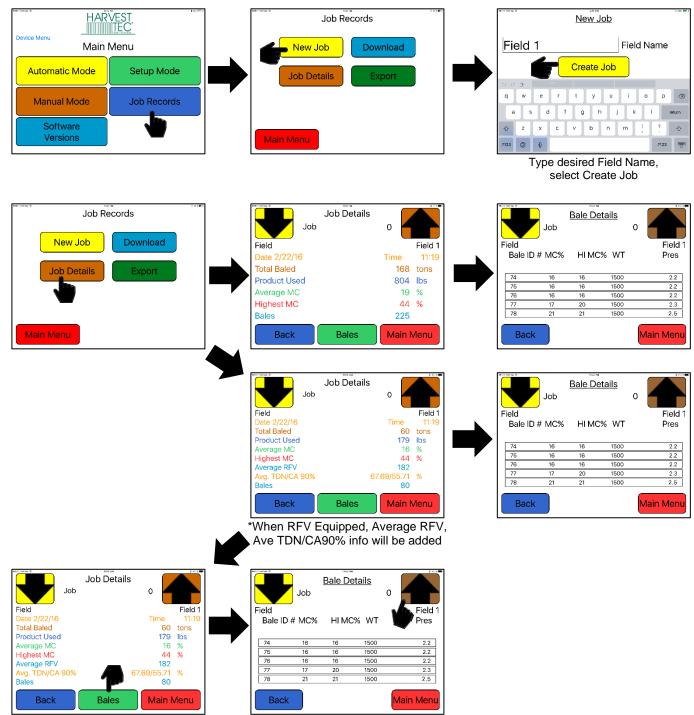
Setup Mode



Adjust bale weight information

Select desired bale weight

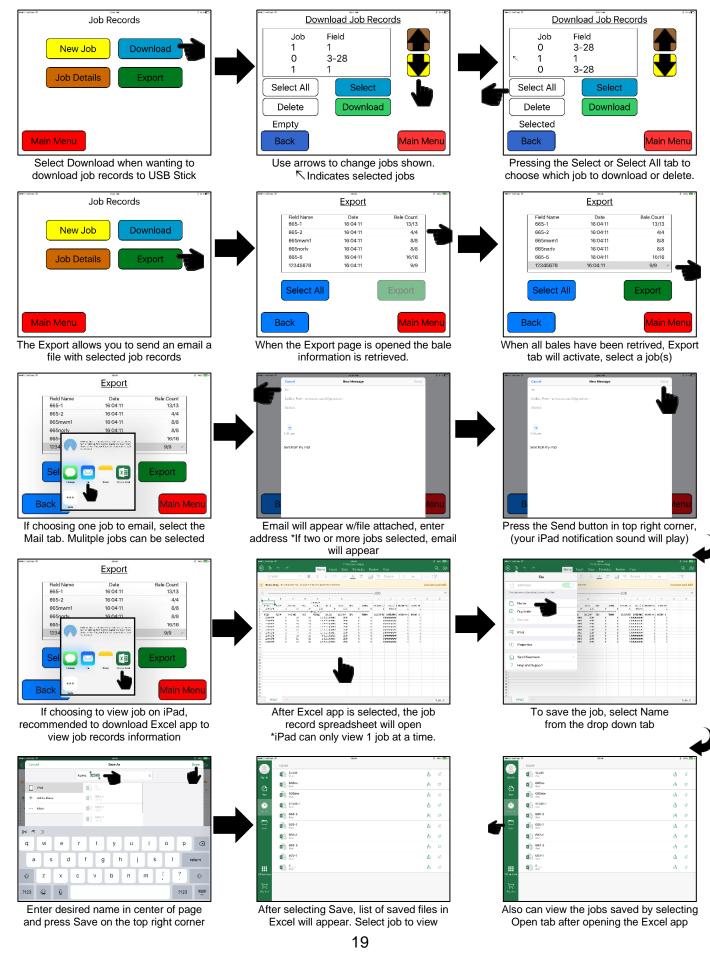
Job Records



For Bale details select Bale Button

Use arrows to change jobs shown

Job Records (continued)

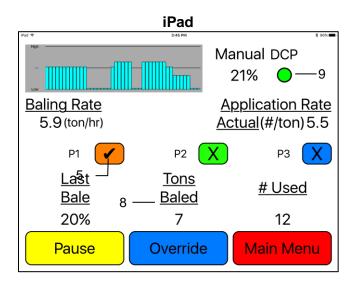


First Time and Annual Startup Instructions

THE UNIT MUST BE CHECKED OUT BEFORE FIELD OPERATION!

Check and Prime the Pumps

- 1. Put 10 gal (5L) of water in tank and turn main ball valve on.
- 2. Inspect for any leaks or drips at this time. If any are found tighten or replace area or fitting.
- 3. Turn controller on.
- 4. Press the SETUP MODE key make sure the AVG Bale weight is 1500 lbs (680kg), and Time Per Bale is 60 seconds. Press the MAIN MENU key to return to the opening screen.
- 5. Press the MANUAL MODE key and the screen shown below will appear.



Note: The system comes with the high tips already installed on the spray shield or nozzle tubes. Test the system with the tips you will use most often.

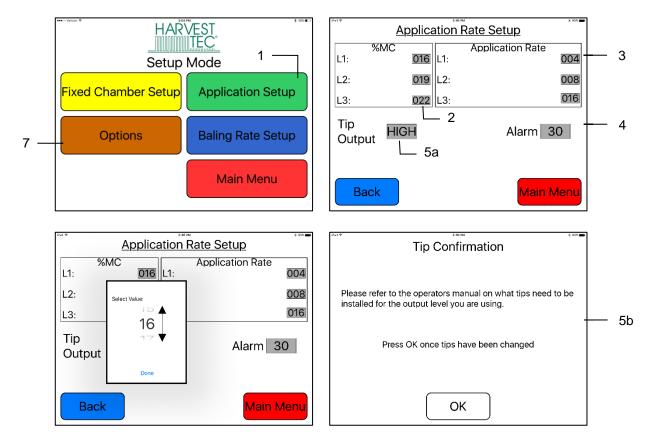
Pump	Low Tips Output (Lbs / Ton) (L/MT)	High Tips Output (Lbs / Ton) (L/MT)
1	0.7 – 1.2 (.35L)	1.3 – 1.9 (.69L)
2	1.7 – 2.4 (.7 - 1.1L)	2.6 – 3.6 (1.2 - 1.6L)
3	2.5 – 3.5 (1.2 - 1.6L)	4.9 – 6.8 (2.2 - 3.0L)

- 6. Turn pump 1 on (P1). To turn the pump on, select the colored box next to P1 and change the 'X' to a check mark Repeat the process for pumps 2 and 3 (P2 and P3).
- 7. This process will also be used to prime the pumps whenever needed.
- 8. While running pumps check for a good spray pattern out of the respective tips and verify that no parts of the system are leaking.
- 9. While doing these tests the Volume Used on the bottom of the screen will be increasing, this verifies that the flow meter is functioning.
- The DCP button displays your connection signal with the Bluetooth receiver. Green DCP is connected, Yellow – DCP is connecting, Red – DCP not connected. Pressing MAIN MENU key to return to the initial startup screen.

Setting Up the System for initial use with the iPad

In this mode you will setup your initial application rate and baling rate.

Application Rate

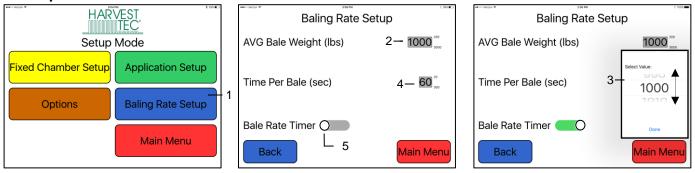


After pushing the SETUP MODE key in the Main Menu screen, the top left screen will appear:

- 1. On the Setup Mode screen press the APPLICATION RATE key. Once selected the SETUP APPLICATION RATE screen will be shown. (Top right picture)
- 2. Press any of the grey number values to the right of %MC to adjust their figures. The scroll pad shown on the bottom left will display. Remember level 1 must be lower than level 2 and level 2 must be lower than level 3. Press Done, when value has been selected. Harvest Tec products recommend set points of 16, 22, and 26 % MC levels. These are preset from the factory. Press Back to return.
- 3. To change rate of chemical application, press any of the grey number values to the right of RATE. Remember level 1 must be lower than level 2 and level 2 must be lower than level 3. Press Done, when value has been selected. Harvest Tec products recommend rates of 4, 8, and 16 lbs/ton (2,3,5 L/MT). These rates are preset from the factory. Press Back to return to previous screen. IT IS THE OPERATORS RESPONSIBILITY TO FOLLOW THE RECOMMENDATIONS OF THE PRESERVATIVE. ONLY THE OPERATOR CAN APPLY THE PROPER RATE.
- 4. To set the alarm, press the grey number value and set the level at which you want the alarm to activate. To turn the alarm off, set level above 50.
- 5. Press the grey area next to Tip Output to **cycle between the high and low sets of tips** (5a). Use the correct tip set for the field conditions. The tip confirmation screen will appear (5b). Press OK once tips are changed.
- 6. Next press the BACK key found on the bottom left hand figure of the screen to return to SETUP MODE screen or press MAIN MENU key on bottom right hand figure of the screen to return to opening screen.
- 7. Press OPTIONS to adjust the unit between metric and standard units.

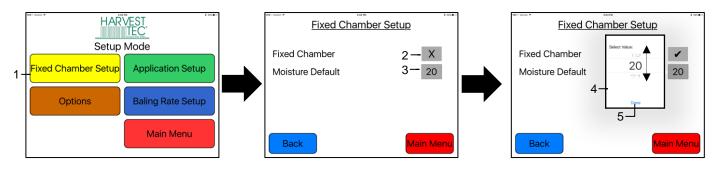
Baling Rate Settings – Round Balers

iPad Operation



- 1. On the setup mode screen press the BALING RATE key.
- 2. Press the grey number value to the right of AVG Bale Weight (Lbs). To adjust the weight of your bales, the scroll tool shown on the right will display.
- 3. Scroll through the values to select correct information, press DONE when value has been selected.
- 4. Use the same procedure for adjusting time per bale. Note: Only count time that hay is coming into the baler, do not count tie time or drive time.

Fixed Chamber Setup



- 1. Press the Fixed Chamber Setup tab
- 2. If using a fixed chamber baler, select the X to turn the feature on. The 🖌 indicates ON.
- 3. When using a fixed chamber baler, select the moisture default reading to adjust.
- 4. Adjust the moisture level to the previous bale moisture, by scrolling up or down to the desired level.
- 5. Press the Done key to save this information. The information will remain until it is changed again. The moisture default number needs to be set for the highest moisture that will be found in the bale. The moisture default will be the moisture setting used for the first half of the bale formation. During the second half of the bale formation the system will utilize the moisture discs to adjust the moisture reading every three seconds.
 - a. The first half of the next bale will use the average moisture readings from the previous bale, until the moisture discs can take a reading and adjust accordingly; during the second half of bale.
- The Bale Rate Timer needs to always be set to ON when operating in Fixed Camber mode.
- If the Bale Rate Timer is set to OFF and in Fixed Chamber mode the system will **only** use the default moisture level for the entire bale and the tons/hour that is set up in the Baling Rate screen. Once the Bale Rate Timer is set to ON the system will return to normal operation.

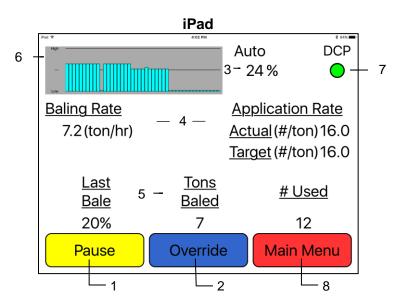
*The Fixed Chamber function is designed to operate in Automatic Mode ONLY. If operator chooses to run in Manual mode with Fixed Chamber turned ON the moisture readings will not be accurate.

Operation Instructions

Automatic mode will automatically apply product based on hay moisture content sensed by the moisture sensors and the operator's presets. See SETTING UP SYSTEM FOR INITIAL USE to change any of these settings. Manual mode will apply preservative to the hay at a fixed rate regardless of the moisture.

Automatic Mode

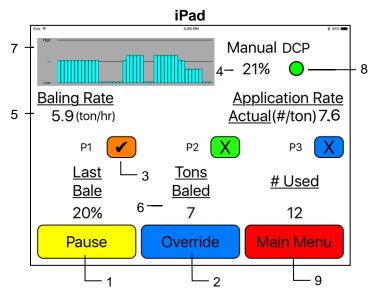
After pushing the AUTOMATIC MODE key in the Main Menu screen, the following screen will appear:



- 1. To pause the unit while in operation select the Pause key.
- 2. Push the OVERRIDE key to turn on all three pumps at the same time for full output of the system. Use this mode when going through a short area of wet crop.
- 3. The moisture content is shown in the upper right hand corner.
- 4. Baling Rate and Application Rate are shown in the middle of the screen. The operator sets the target application rate and baling rate in the setup mode; the actual rate should be within +/- one pound.
- 5. Volume used shown at the bottom of the screen will show accumulated pounds of preservative used on the go. This number will reset at power down, but remains in the job record screen. NOTE: Initial startup requires pressing the New Job key in the Job Records screen in order for Volume Used accumulation to be recorded. This only needs to be done once on initial start-up of system and not every time the system is started for operation. (See JOB RECORDS screen)
- 6. The graph shows the moisture trend from the past 90 seconds in 3 second intervals.
- 7. The DCP button shown when using an iPad displays your connection signal with Bluetooth receiver. Green – DCP is connected, Yellow – DCP is connecting, Red – DCP not connected.
- 8. Press the MAIN MENU key to return to the opening screen.

Manual Mode

After pushing the MANUAL MODE key in the Main Menu screen, the following screen will appear:



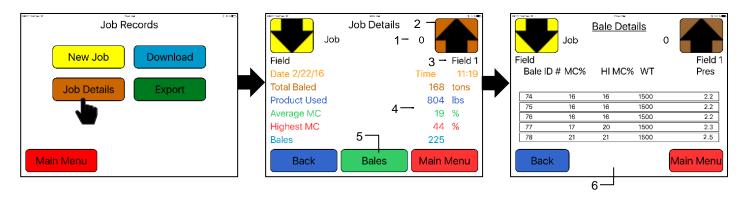
- 1. To pause the unit during operation select the Pause key.
- 2. Push the OVERRIDE key to turn on all three pumps at the same time for full output of the system. Use this mode when going through a short area of wet crop.
- 3. To turn the pump on, select the colored box next to P1 and change the 'X' to a check mark. In Manual Mode (regardless of moisture, baling rate or bale weight) the outputs are fixed rates as follows:

Pump	Low Tips Output (Lbs / HR) (L)	High Tips Output (Lbs / HR) (L)
1	45 (20L)	75 (34L)
2	90 (41L)	140 (64L)
3	135 (61L)	265 (120L)

- 4. The moisture content is shown in the upper right hand corner.
- 5. Baling rate and Application rate are shown in the middle of the screen. The output of a pump can be checked by dividing the preset output (shown in step 3) by the displayed baling rate. For example, if you have the low output tips in and are running pump one, by itself, your output is 45 lbs/hr. Given the baling rate shown on the above screen of 5.9 tons/hr, the application rate should be about 7.6 lbs/ton (45 lbs/hr divided by 5.9 tons/hr). The baling rate is set in the SETUP MODE menu.
- 6. Volume used shown at the bottom of the screen will show accumulated pounds of preservative used on the go. This number will reset at power down, but remains in the job record screen. NOTE: Initial start-up requires pressing the New Job key in the Job Records screen in order for Volume Used accumulation to be recorded. This only needs to be done once on initial start-up of system and not every time the system is started.
- 7. This graph shows the moisture trend from the last 90 seconds of baling (one every 3 seconds).
- 8. The DCP button shown displays your connection signal with Bluetooth receiver.
- Green DCP is connected, Yellow DCP is connecting, Red DCP not connected.
- 9. Pressing MAIN MENU will return you to the opening screen.

Job Records

After pushing the JOB RECORDS key in the Main Menu screen, the following screen will appear:

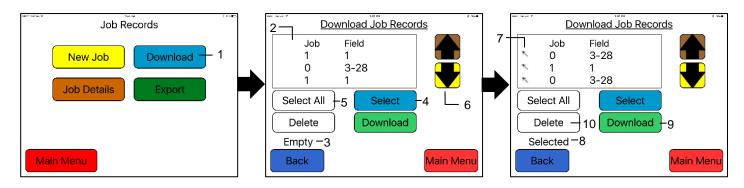


- The job number will be displayed at the top center. The current job being viewed will always read "Job #: 0". Product used and average moisture content will be reset when the NEW JOB key is pressed. The job records screen will store up to 300 jobs allowing access previous jobs by using the up and down arrows.
- 2. Scrolling through previous jobs is done by pressing the UP or Down keys.
- 3. The field name is located under the up arrow.
- 4. The accumulated information from the field will be displayed in the middle of the screen. Every time the NEW JOB key is pressed the accumulated pounds on auto and manual modes will be reset to zero. After 300 jobs have been stored, the next time the NEW JOB key is pressed the system will start over with job one and the old job will be replaced.
- 5. Selecting the Bales button will open the Bale Details Screen.
- The Bale Detail screen will display the individual bale information onto each line. Including Bale ID#, MC% (moisture percentage), HI MC% (high moisture percentage), WT (weight of bale) and Pres (prservative used per bale).

NOTE: Initial start-up requires pressing the New Job key in the Job Records screen in order for Volume Used accumulation to be recorded. This only needs to be done once on initial start-up of system and not every time the system is started for operation.

Download Job Records

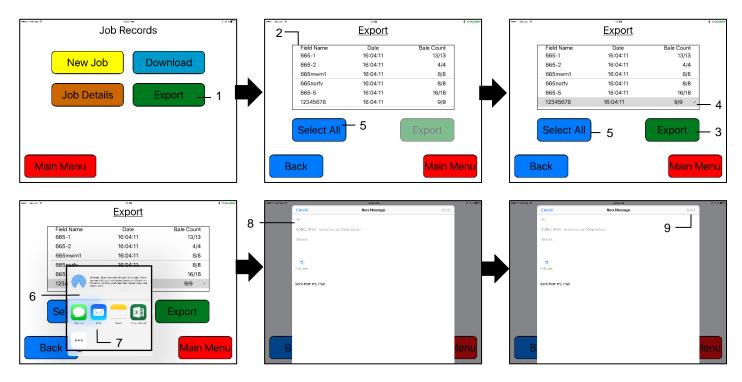
After pushing the JOB RECORDS key in the Main Menu screen, the following screen will appear:



Prior to downloading job records a USB stick will need to be placed into the USB port on the applicator's Dual Channel Processor (DCP). Jobs will not be downloaded if the USB stick is plugged into the monitor.

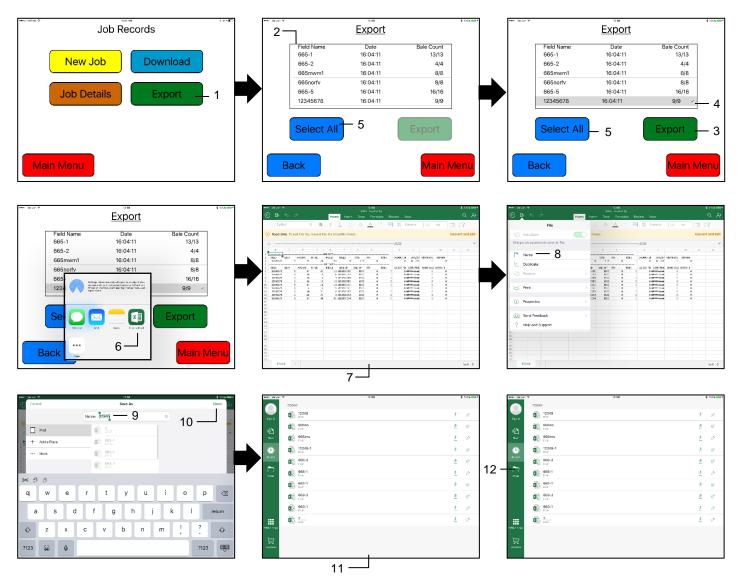
- 1. To download the Job Records to a USB stick, select the Download button
- 2. The list of job records you have created, will display in the middle of the screen
- 3. When no jobs have been selected the status line will read Empty
- 4. To download individual job(s), tap the desired job(s) to be downloaded, or press the Select button
- 5. To select all of the jobs stored, press the Select All Button
- 6. Move through job records by selecting the up or down arrows
- 7. The \mathbb{N} indicates selected jobs to be downloaded
- 8. When chosen jobs have been selected the status line will read Selected
- 9. Press Download button to download job records to USB Stick. The status line will read Downloading
- 10. Delete selected jobs by pressing the Delete button

Export Job Records (emailing records)



- 1. To export the Job Records through an email or save to the iPad select the Export button
- 2. The list of job records you have created, will display in the middle of the screen and the individual bale information will begin to download automatically. The number of bales will grow until equal to the number of bales available to export for each job record.
 - a. For example: When looking at a job record with 62 bales, the bale count will read 0/62 upon initially opening the page. The number will increase until it reads 62/62.
- 3. When all bales have been retrieved, the Export tab will become active
- 4. To export individual job(s), tap the desired job(s) to be exported. The 🖌 indicated chosen job(s).
- 5. To select all of the jobs stored to be export, press the Select All Button
- 6. After selecting the Export tab, a small screen will appear with the mail app icon.
 - a. If selecting two or more jobs the email will automatically appear (skipping step 7)
- 7. Select the Mail app to open
- 8. Enter in the desired email address in the (To:) line of the email that will appear.
- 9. Press the send button to email the file to the email you have entered.

Export Job Records (saving to iPad)



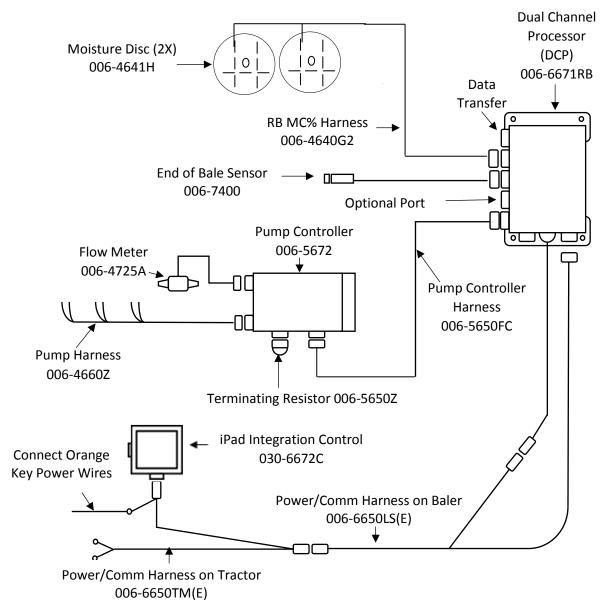
- 1. To export the Job Records through an email or save to the iPad select the Export button
- 2. The list of job records you have created, will display in the middle of the screen and the individual bale information will begin to download automatically. The number of bales will grow until equal to the number of bales available to export for each job record.
 - a. For example: When looking at a job record with 62 bales, the bale count will read 0/62 upon initially opening the page. The number will increase until it reads 62/62.
- 3. When all bales have been retrieved, the Export tab will become active
- 4. To export individual job(s), tap the desired job(s) to be exported. The 🖌 indicated chosen job(s).
- 5. To select all of the jobs stored to be export, press the Select All Button
- 6. After selecting the Export tab, a small screen will appear with the Excel app icon.
 - a. It is recommended to download the Excel App to properly view the job records
 - i. Only one job can be selected at a time to view on iPad
- 7. After the Excel app has been selected the job record spreadsheet will open
 - a. The iPad can only view one job at a time
- 8. To save the job, select Name from the drop down tab
- 9. Enter your desired file name
- 10. Press the save button after entering your file name
- 11. The list of saved files will appear
- 12. You can also view the files by selecting the Open tab, when opening the Excel app

647 & 649 Wiring Diagram

- 1. Locate the tractor power/communication harness (006-6650TM(E)).
- 2. On the back of tractor run the power leads of power / communication harness (006-6650TM(E)) to battery.
- 3. Connect the red power wire with the 50 amp fuse to the positive side of the battery (12 volt).



- a. The power harness must be connected to the battery! The unit will draw more amps than convenience outlets can handle. Any modifications of the power harness will void systems warranty. CONTACT HARVEST TEC IF MODIFICATION IS REQUIRED!
- b. This unit will not function on positive ground tractors.
- c. If the unit loses power while operating it will not record accumulated product used.
- 4. Connect the baler power and communication harness (006-6650LS(E)) to the power port on the DCP and to the display port on the DCP.
- 5. Connect the Communication Harness (006-6650TM(E)) to the iPad Integration Control (030-6672C).
- 6. Connect Pump Controller Harness (006-5650FC) to DCP and Pump Controller (006-5672).
- 7. Connect Flow Meter (006-4725A) and pump harness (006-4660Z) to the Pump Controller.
- 8. Install one terminating resistor to the pump controller (006-5650Z).
- 9. Attach moisture cable (006-4640G2) to the DCP

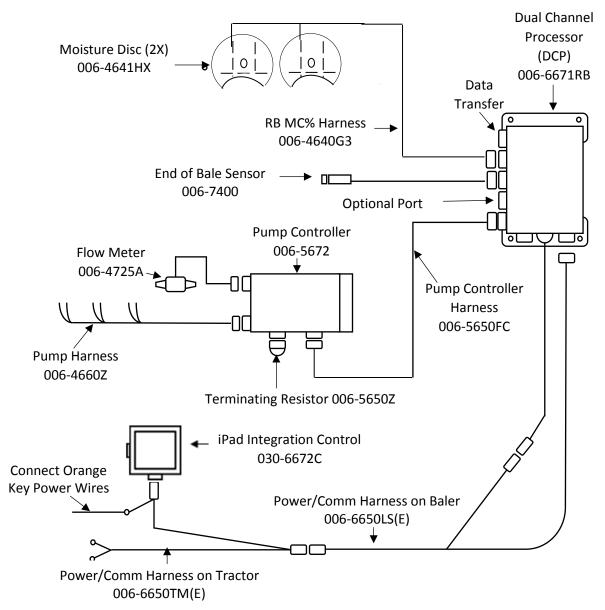


647C Wiring Diagram

- 1. Locate the tractor power/communication harness (006-6650TM(E)).
- 2. On back of tractor run the power leads of power / communication harness (006-6650TM(E)) to battery.
- 3. Connect the red power wire with the 50 amp fuse to the positive side of the battery (12 volt).
 - a. The power harness must be connected to the battery! The unit will draw more amps than convenience outlets can handle. Any modifications of the power harness will void systems warranty. CONTACT HARVEST TEC IF MODIFICATION IS REQUIRED!



- b. This unit will not function on positive ground tractors.
- c. If the unit loses power while operating it will not record accumulated product used.
- 4. Connect the baler power and communication harness (006-6650LS(E)) to the power port on the DCP and to the display port on the DCP.
- 5. Connect the Communication Harness (006-6650TM(E)) to the iPad Integration Control (030-6672C).
- 6. Connect Pump Controller Harness (006-5650FC) to DCP and Pump Controller (006-5672).
- 7. Connect Flow Meter (006-4725A) and pump harness (006-4660Z) to the Pump Controller.
- 8. Install one terminating resistor to the pump controller (006-5650Z).
- 9. Attach moisture cable (006-4640G3) to the DCP



*Note: (E) indication is used for International Dealers

Pin Outs

Power/Comm Harness at Hitch		
Pin 1	Red	+12V Power to TSD
Pin 2	Red	+12V Power to DCP
Pin 3	Orange	Keyed Power
Pin 4	Gray	Shield
Pin 5	Green	HT Can Low
Pin 6	Yellow	HT Can Hi
Pin 7	Orange	Can1 Hi
Pin 8	Black	Ground from TSD
Pin 9	Black	Ground from DCP
Pin 10	Blue	Can1 Low

Power/Comm Harness at Hitch

Red	+12V Power to TSD
Red	+12V Power to DCP
Orange	Keyed Power
Gray	Shield
Green	HT Can Low
Yellow	HT Can Hi
Orange	Can1 Hi
Black	Ground from TSD
Black	Ground from DCP
Blue	Can1 Low
	Red Orange Gray Green Yellow Orange Black Black

Communication Plug on Harness

Pin 1	Red	+12V Power from DCP
Pin 2	Black	Ground from TSD
Pin 3	Yellow	HT Can Low
Pin 4	Gray	Shield
Pin 5	Green	HT Can Hi
Pin 6	Orange	Can1 Hi
Pin 7	Blue	Can1 Low

ISOBUS Plug Baler Side

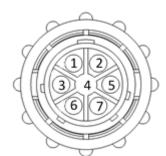
10000	e i lag baler e	5100
Pin 1	-	N/A
Pin 2		N/A
Pin 3		120 OHM with Pin 5
Pin 4		N/A
Pin 5		120 OHM with Pin 3
Pin 6	Orange	Can1 Hi
Pin 7	Blue	Can1 Low

ISOBUS Plug Tractor Side

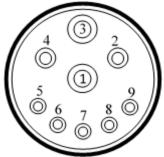
Pin 1		N/A
Pin 2		N/A
Pin 3		+12V Keyed Tractor Power
Pin 4		N/A
Pin 5		N/A
Pin 6		N/A
Pin 7		N/A
Pin 8	Orange	Can1 Hi
Pin 9	Blue	Can1 Low











Pin Outs (continued)

- Pin 1 Red +12V Power from tractor Ground from tractor
- Pin 2 Black
- Pin 3 Orange Keyed power

Star Wheel and Bale Rate Sensor Connector on DCP

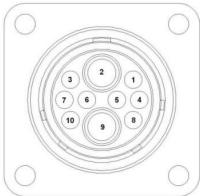
End of Bale Sensor on DCP

Pin 1	Brown	Sensor Power
Pin 2	Blue	Sensor Ground
Pin 3	N/A	
Pin 4	Black	Signal from Sensor

Pump Communication Plug on DCP

Communication	
Red	+12V Can
Red	+12V Power
Gray	Shield
Green	Comm Channel OH
Yellow	Comm Channel OL
Blue	Comm Channel IH
Orange	Comm Channel IL
Black	Can Ground
Black	Power Ground
N/A	
	Red Red Gray Green Yellow Blue Orange Black Black





Pin Outs (continued)

Pump Connection Colors

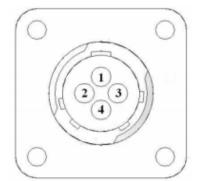
Pin 1	Black with Orange Stripe	Pump 1 Ground
Pin 2	Black with Green Stripe	Pump 2 Ground
Pin 3	Black with Yellow Stripe	Pump3 Ground
Pin 4	N/A	
Pin 5	Orange with Black Stripe	Pump 1 Positive
Pin 6	Green with Black Stripe	Pump 2 Positive
Pin 7	Yellow with Black Stripe	Pump 3 Positive

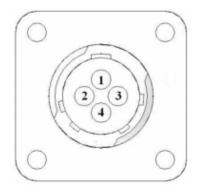
Flow Meter Connection on Pump Controller Pin 1 White +5-12V Power

- Pin 2 Green Ground
- Pin 3 Brown Signal
- Shield Pin 4 Black

Connector for Crop Eyes on DCP

Pin 1	Red	+12V Power
Pin 2	Black	Ground
Pin 3	White	Signal
Pin 4	N/A	-





Common Questions

1. How do I turn the system on/off?

Turn the key in the tractor to the ON/OFF position.

2. How to get in the LBS/TON, MC%, and TONS/HR menus?

In the **Main Menu** press the **Setup Mode** option. From this screen you can change your application rates and how much product is applied. See the section on **Setting Up For Initial Use** for a detailed explanation of this process.

3. The unit is stuck in the MC% screen.

In the MC% screen, level 1 must be less than level 2, and level 2 must be less than level 3. For example, if level 1 is set at 16, level 2 must be set at 17 or higher, and level 3 must be set higher than level 2.

4. How does Override work?

Override turns on all three pumps at full output. The pumps will remain at full output until the operator turns these pumps off by pressing the **Override** key again.

5. The flow meter reading is more or less than the programmed level set in the box.

Some variation in flow meter readings compared to the programmed set point is normal due to factory tolerances on the pump motors as well as varying tractor voltages inputted to the control box. The flow meter reading is an accurate measure of how much product is actually being applied. The set points then will need to be adjusted if you want to attain a different flow meter reading.

6. Why don't all the pumps turn on even at higher application rates?

The selections of what pumps turn on when are automatically controlled by the control box's flow rate look up chart. Thus, not all the pumps turn on at once and the combination of what pumps turn on when is automatically controlled by the software. If you want to make sure all three pumps are working, go to the Diagnostics screen and run pump outputs.

7. The moisture content displays "LO" or "HI" all the time.

When the moisture content display does not change frequently while baling, there is likely a faulty star wheel connection. One of the first places to check is inside the white star wheel block. Check to see if the electronic swivel is in the star wheel shaft and check to see that the star wheel shaft is not working out of the block. Also, check moisture disc wheel wires and connectors to see if there is a continuity or grounding problem.

- 8. Should the battery connections be removed before jump starting or charging a battery? Yes. Anytime the tractor will have voltage going up rapidly the connections should be removed.
- 9. How can I turn the optional hay indicators Crop Eyes On/Off from the cab? From the Setup Mode screen press Options. Press the On/Off underlined area next to Crop Eyes.

10. What do the lights on the 030-6672B indicate?

Pre-2020 applicators were equipped Bluetooth receivers (030-6672B) and are now equipped with lights to indicate both power and Hay App connection on the Apple iPad.Red Light – The Bluetooth receiver has power. Green Light – The Bluetooth receiver is connected to the Hay App

Troubleshooting

PROBLEM	POSSIBLE CAUSE	SOLUTION
Moisture reading errors (high or low)	1. Wire disconnected or bad connection between moisture disc	1. Reconnect wire.
	and DCP	
	2. Low power supply to DCP	2. Check voltage at box. Min of 12V
	3. Wet hay over 60% moisture	
	4. Ground contact with one or both	4. Reconnect.
	moisture discs and baler mounted	
	processor.	
	5. Short in wire between moisture disc and DCP.	5. Replace wire.
	6. Check with hand tester	6. Contact Harvest Tec if no change
Moisture readings erratic.	1. Test bales with hand tester to verify that cab monitor has more variation than hand tester.	
	2. Check all wiring connections for	2. Apply dielectric grease to all
	corrosion or poor contact.	connections.
	 Check power supply at tractor. Voltage should be constant between 12V and 14V 	3. Install voltage surge protection on tractors alternator.
Terminal reads under or over power.	1. Verify with multi-meter actual voltage. Voltage range should be	1. Clean connections and make sure applicator is hooked to battery.
	between 12-14 volts.	-
Bale rate displays zero.	1. Bale rate timer sensor error	1. Check, clean, tighten connections
	2. Short in cable.	2. Replace cable, Replace sensor.
Display will not now or up	 Damaged sensor. Connection broke between the 	1. Chaok aloon tighton connections
Display will not power up.	display and the DCP.	 Check, clean, tighten connections Replace cable.
	2. Short in display cable.	
Display is too dark or light	1. Change in temp or light	1. Use the monitors contrast control.
Display is locked up/froze.	1. CAN communication not	1. Check connections at DCP and
	responding. 2. Broke connection between the	Pump controller including the
	display and DCP.	terminating resistors. 2. Check, clean, and tighten
	display and DCF.	connections.
		3. Power unit down and restart after
		steps 1 & 2 are complete.
Display powers up when key is turned	1. CAN communication not	1. Check connections at DCP and
and will not go to the Main Menu	responding.	Pump controller including the
screen.	2. Broke connection between the	terminating resistors.
	display and DCP.	2. Check, clean, and tighten
		connections.
		3. Power unit down and restart after
D'ada la la la la Karana la mar		steps 1 & 2 are complete.
Display is locked up/froze and pumps	1. CAN communication not	1. Check connections at DCP and
continue to run.	responding. 2. Broke connection between the	Pump controller including the
	display and DCP.	terminating resistors. 2. Check, clean, and tighten
		connections.
		3. Power unit down and restart after
		steps 1 & 2 are complete.
	1. The DCP and Pump controller	1. Check all connections at DCP and
Display says PAC error	are not communicating.	Pump controller including terminating
Display says FAC ellul	2. Broke connection between	resistors.
	display and DCP or PAC and DCP.	2. Check, clean, and tighten.
Can't select moisture / preservative	DCP not selected in baler software	Select DCP for the moisture option in
information on baler run screen		machine setup.

Warning: HT system type conflicts with machine setup	CNH Baler ECU recognizes that a Harvest Tec system is installed, but system is not configured correctly.	DCP has to be reconfigured. Contact your dealership to send back to Harvest Tec for repair.
Job records are showing as symbols or incorrect values	The job file is corrupted on SD card	Write down all job record information the operator wishes to keep. Update the DCP software to the most current version available on the Harvest Tec website. Delete all existing jobs by selecting all in the download screen and pressing delete. Be sure to start a new job an verify it is saved by checking job details screen.
Obscure Values in auto / manual mode	The job file is corrupted on SD card	DCP needs to be sent to HT for repair
Can't download job records, stuck at "Saving to USB Stick"	One of more jobs are corrupted on SD card. If "saving to USB" is displayed, some jobs have been downloaded correctly.	DCP needs to be sent to HT for repair
Can't download job records, stuck at "Searching"	If searching is displayed then the first job is corrupted and download will not work.	DCP needs to be sent to HT for repair
No green baler sensors button in bale rate setup screen	DCP is not configured to communicate with baler	If baler is compatible, Harvest Tec can reconfigure DCP to correct setting. Contact your dealership to send back to Harvest Tec for repair.
"Cannot open USB" message when trying to download	DCP does not see a USB stick in the Data Transfer port	Make sure the operator has the USB in the DCP with good connect and not the VT port in the cab of the tractor.
Bluetooth Receiver lights will not illuminate	 Bluetooth receiver not connected Harness disconnected Low power 	1. Check connections and voltage. Minimum 12.5V needed.
	Blinking Lights – System is waiting for the processor to connect, which could take up to 35 seconds. Red Light – The Bluetooth receiver has power Green Light – When the proper active connection is selected in the Hay App menu, the green light will indicate connection with the iPad.	

Status Alerts

Two Status Alerts will appear on the Auto and Manual mode screens when the Job Records are approaching, or full of records.

Status Alert "**Bale Records: Less than 1K remaining**". The system is now approaching the maximum amount of records that can be saved. When this code appears download and delete jobs in the Job Records menu. Follow the instructions in Job Records to accomplish this.

Status Alert "**Bale Records failed – Memory Full**". The system will not accept any new data until jobs in the Job Records menu are downloaded and deleted. Follow the instructions in Job Records to accomplish this.

iPad Troubleshooting

iPad Symptom	Troubleshooting
iPad won't turn on	-Turn your iPad off and on. Press and hold the
	Sleep/Wake button for a few seconds until a red slider
	appears; then slide it. Press and hold the Sleep/Wake
	button to turn on again.
	-Reset your iPad. Press the "Sleep/Wake" button and
	the "Home" button simultaneously for at least 10
	seconds until the Apple logo appears on the screen.
	This reset will not damage your files.
	-Battery may be drained. Plug iPad into your computer
	or AC adapter and see if anything happens. The iPad
	will recognize it has been connected to a power source
	and charge its battery. If it will no longer charge, the
	battery must be swapped with a replacement battery.
Cannot get an active baler connection	Battery level displays in top right corner of iPad. -Make sure that your Bluetooth accessory and iOS
Califior get all active baler connection	device are close to each other when connecting.
	-Make sure that your Bluetooth accessory is on and fully
	charged or connected to power. If it uses batteries, test
	them to see if they need to be replaced.
	-Restart your Bluetooth receiver, by removing power
	and reconnecting after 30 seconds.
	-Make sure that you have at least a 3 rd generation iPad
	with iOS8 or greater operating system on your iPad
	-On your iPad, go to Settings > Bluetooth and make
	sure that Bluetooth is on. If you can't turn Bluetooth on
	or you see a spinning gear, restart your iPad
	-Unpair the Bluetooth accessory, put the accessory back
	in discovery mode, then pair and connect it again. By
	tapping on its name in the Bluetooth accessories tab
	and then Forget this Device. In settings, tap on a
	device's name, then Unpair.
	-Display connector plug and bale rate sensors plug are switched on BMP. Switch connections.
	-Short in display cable. Replace the cable.
iPad touchscreen is slow or does not respond	-Screen may be dirty. Clean screen. Unplug everything,
If ad touchscreen is slow of does not respond	turn off iPad and with soft, lint-free, slightly damp cloth
	gently wipe screen. Do NOT use window cleaners and
	paper towels.
	-If you have a screen protector sheet, try removing it.
iPad is not charging or is slow to charge	-In order to charge your iPad you can try either
	connecting your iPad to a power outlet or connecting to
	a USB 2.0 port on a computer. However, note that
	computers generally don't supply enough power to their
	USB ports to be able to charge an iPad. When this
How oon Lunlook my Dad if I favort the passes de	happens, a "Not Charging" message will appear.
How can I unlock my iPad if I forgot the passcode	-If you cannot remember the passcode, you will need
	to restore your device using the computer with which you last synced. This allows you to reset your passcode
	and resync the data from the device (or restore from a
	backup). If you restore on a different computer that was
	never synced with the device, you will be able to unlock
	never synced with the device, you will be able to unlock the device for use and remove the passcode, but
	the device for use and remove the passcode, but
How do I send in my iPad for service?	the device for use and remove the passcode, but your data will not be present.
How do I send in my iPad for service?	the device for use and remove the passcode, but

Harvest Tec Does Not Service iPads

Maintenance

• If you are unsure how to perform any of the maintenance steps have your local authorized dealer perform the tasks.

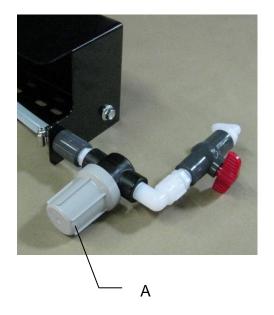
Maintenance Schedule

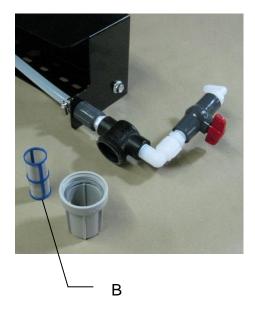
	Daily	10 hrs	400 hrs	Weekly	Monthly	Season
Diagnostics	Х					Х
Filter bowl cleaning		Х				Х
Tips & tip screen cleaning		Х				Х
Tank lid cleaning		Х				Х
Dielectric grease connections					Х	Х
Rebuild pumps			Х			
Battery connections				Х		Х
Check valves			Х			
Visually inspect hoses				Х		Х

Diagnostics: Follow the instructions in this manual to run the Diagnostics mode.

Filter bowl cleaning: The filter bowl is located in front of the applicators tank and is connected to the ball valve. Before cleaning the filter bowl all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

Verify that the ball valve located next to the pump is turned off. Locate the filter bowl on the side of the pump manifold (A). Unscrew the bottom section of the filter bowl and remove the strainer (B). Clean off any debris and soak in warm water with a mild soap if necessary. Once the screen is clean reinstall by following the directions in reverse.





647 & 649 Tips & tip screen cleaning: The spray shield assembly or nozzle tubes that hold the tips and tip screens is located above the pickup head.

Before cleaning the tips and screens all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

For spray shield assemblies only:

Verify that the ball valve located next to the pumps turned off. Disconnect spray shield from hangers by removing the lynch pins (A). Disconnect check valve nuts and remove hoses from shield (B). Remove shield from baler. Remove all six nozzle caps with a 7/8" wrench (C). Hold the nozzle body from turning while removing the nozzle caps with a 11/16" wrench. Remove the tip, and screen. Clean off any debris and soak in warm water with a mild soap if necessary. Once the tips and screens are cleaned reinstall by following the directions in reverse.



647C Tips and Tip Screen Cleaning: The spray shield assembly that holds the tips is located above the pickup head. Before cleaning the tips and screens all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

Verify that the ball valve located next to the pumps turned off. Disconnect spray shield from hangers by removing the lynch pins or remove tips in place. Remove the tip, and screen. Some models ma require a wrench to remove. Clean off any debris and soak in warm water with a mild soap if necessary. Once the tips and screens are cleaned reinstall by following the directions in reverse.

Nozzle tubes only:

Verify that the ball located next to the pumps is turned off. Clean off any loose debris in the area of the tips. Using a 7/8" wrench remove the nozzle caps (A). Remove the tip and screen. Clean any debris off the tip and screen and soak in warm water with a mild soap if necessary. Once the tips and screens are cleaned reinstall by following the directions in reverse. Make sure the tips are aligned correctly before tightening.



Miscellaneous maintenance:

- 1. Depending on the product being used, the system may need to be flushed with water at a regular interval (consult with manufacturer of the chemical). If Harvest Tec product is being used, flushing is not necessary.
- 2. Although the pump can run dry, extended operation of a dry pump will increase wear. Watch the preservative level in the tank.
- 3. If you are using bacterial inoculants, flush your system daily after every use.

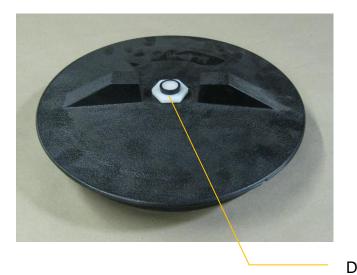
Winter Storage

- 1. Thoroughly flush the system with water.
- 2. Remove the filter bowl and run dry until the water has cleared out of the intake side.
- 3. Remove the red plug from the bottom of the pump, drain, and run pump for 30 seconds or until it is dry.
- 4. Drain all lines on the outlet side.
- 5. Never use oils or alcohol based anti-freeze in the system.
- 6. For spring start-up, if the pump is frozen, turn off the power immediately to avoid burning the motor out or blowing a fuse. The pump head can be disassembled and freed or rebuilt in most cases. Check the fuses after the pump has been freed.
- 7. Disconnect power from the Dual Channel Processor
- 8. Remove display from tractor and store in a warm, dry place.

Tank lid cleaning

Before cleaning the tank lid all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

The tank lid is located on the top of the tank. Use the supplied handle on the tank to secure your person and use the other hand to remove any debris from the top of the tank. Unscrew the tank lid and bring down ground level. Use compressed air clean out the tank screen (D). If the screen cannot be thoroughly cleaned with compressed air, replace fitting (005-9022B3). Once the screen is cleaned reinstall the cover.





Dielectric grease connections: Disconnect all harnesses on the applicator, clean the connections, and repack with dielectric grease.

Rebuild pumps: If Diagnostic or Manual mode show that the pumps are running lower than normal, a pump rebuild may be necessary. To do this rebuild the pump must be removed from the pump manifold. Pump rebuild is part no. 007-4581. A service pack that includes pump rebuilds and check valves is available from your local dealer.

Verify that the ball valve is turned off. Before working around the pumps all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves). Remove pump from manifold. Follow rebuild instructions supplied with pump rebuild kit. Reinstall after rebuild is complete.

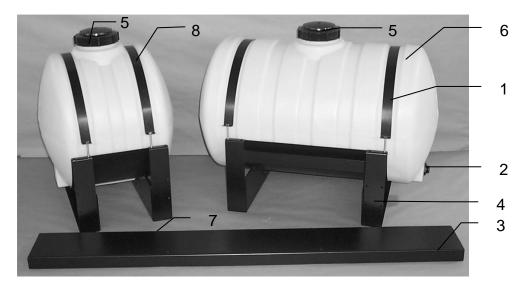
Battery connections: Follow the batteries safety warnings and clean the battery connections. If the connections cannot be cleaned, replace harness.

Check Valves: Before servicing the check valves all personal protective equipment must be worn (Face shield or goggles, chemically resistant apron, boots, and gloves).

Verify the ball valve is turned off before service the check valves. Replace the intake check valves by the pumps (002-4566F) and the discharge check valves by the tip (004-1207VB).

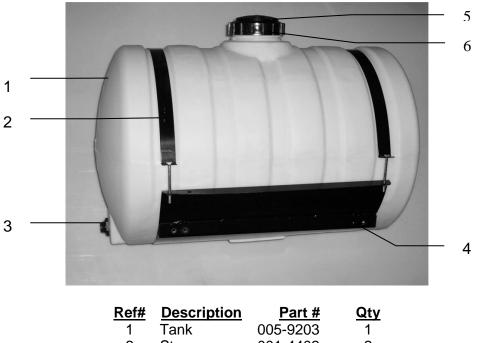
Parts Breakdown

Harvest Tec Model 647 Base Kit



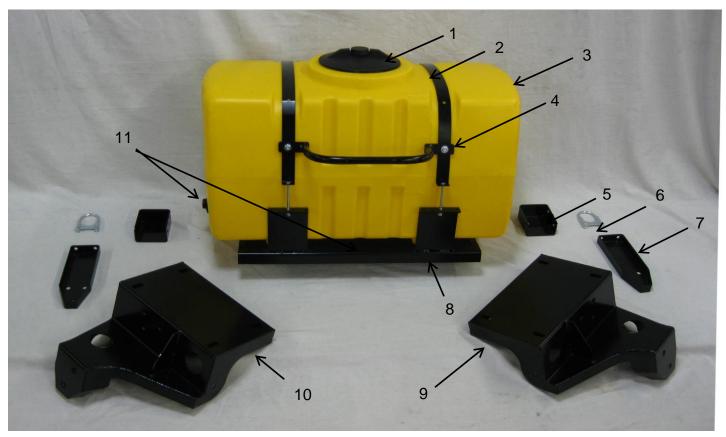
Ref #	Description	Part #	Qty	<u>Ref #</u>	Description	Part #	Qty
1	55 Gallon tank	005-9203	1	5	Tank lid	005-9022C	1
2	Tank fitting	005-9100	1		Tank lid gasket	005-9022CG	1
3	Cross support bracket	001-4445B	1	6	Tank strap	001-4402	1
4	55 Gallon saddle	001-4445A	1	7	25 Gallon saddle	001-4442	1
				8	25 Gallon tank	005-9022	1

Harvest Tec Model 649 Base Kit



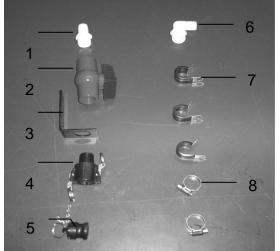
2	Straps	001-4402	2
3	Tank Fitting	005-9100	2
4	Saddle	001-4703	1
5	Tank Cap	005-9022C	1
6	Tank Gasket	005-9022CG	1

Parts Breakdown for the Tank and Saddle Harvest Tec Model 647C Base Kit



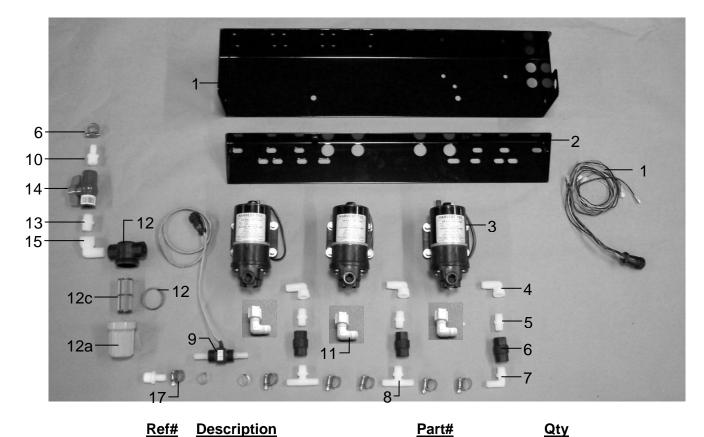
<u>Ref #</u>	Description	Part #	<u>Qty</u>	<u>Ref #</u>	Description	Part #	<u>Qty</u>
1	55 Gallon tank lid	005-9022H	1	7	Anchor Bracket	001-4703XA	2
2	Strap	001-4402	2	8	Saddle	001-4703X	1
3	Tank	005-9203SQ	1	9	Left Leg	001-4703XL	1
4	Handle	001-6707HRS	1	10	Right Leg	001-4703XR	1
5	Anchor Bracket Ext	001-4703XAX	2	11	Tank fitting	005-9100	2
6	U Clamp	001-4703XAB	2		-		
					Tank Kit Assembly	030-0447C-TK	
						(Includes Ref# 1-11)	

647, 647C & 649 Parts Breakdown for Drain Fill Kit



<u>Ref #</u>	Description	<u>Part #</u>	<u>Qty</u>
1	Straight Fitting	003-A3434	1
2	Ball valve	002-2200	1
3	Valve Holder	001-6702H	1
4	Female Coupler	002-2204A	1
5	Male Coupler	002-2205G	1
6	Elbow	003-EL3434	1
7	Jiffy Clip	008-9010	3
8	Hose Clamps	003-9004	2
NP	3/4" Hose	002-9002	8ft

Parts Breakdown for Pump Manifold



<u>Ret#</u>	Description
1	Pump plate
2	Mounting Bracket
-	_

- 3 Pump
- 4 Street elbow fitting
- 5 Nipple fitting
- 6 Check valve
- 7 Elbow fitting
- 8 Tee fitting
- 9 Flow meter assembly
- 10 Straight fitting
- 11 Jaco fitting
- 12 Filter bowl assembly
- 12a Filter bowl only
- 12b Filter bowl gasket
- 12c Filter bowl screen
- 13 Nipple fitting
- 14 Ball valve
- 15 Street elbow fitting
- 16 Hose clamp
- 17 Hose clamp (Flow Meter)
- 18 Pump Cable
- NP Elbow
- NP Pump rebuild kit (1 per pump)

Complete Pump Assembly

003-EL3812
003-T3812HB
006-4725A
003-A1212
003-JEL1238
002-4315-100
002-4315F
002-4315D
002-4315A
003-M1212
002-2212
003-SE12
003-9003
003-9005
006-4660Z
003-EL1212
007-4581

001-4646D

001-4646C

007-4120H

003-SE38

003-M3838

002-4566F

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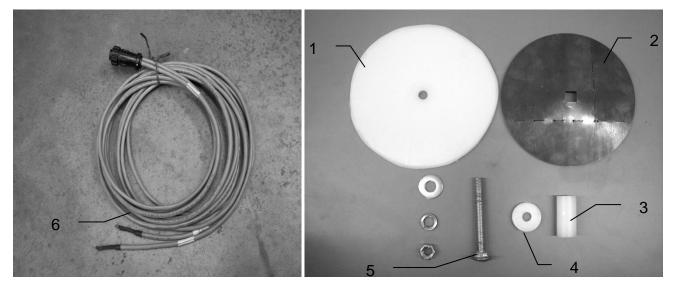
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030-4646

647 & 649 Moisture Pads and Hose Breakdown

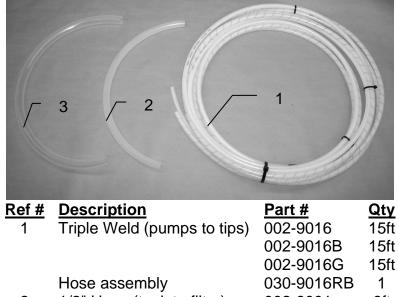


Ref# Description

- 1 Plastic Pad
- 2 Moisture Disc
- 3 Plastic Bushing
- 4 Plastic Isolator
- 5 4" x 1/2" Bolt
- 6 Moisture Cable
- 1-5 Moisture Pad Assembly 030-4643

	<u>Part #</u>	<u>Qty</u>
	006-4641F	2
	006-4641H	2
	006-4641G	2
	006-46411	2
	Misc Hardware	2
	006-4640G2	1
ly	030-4643	2

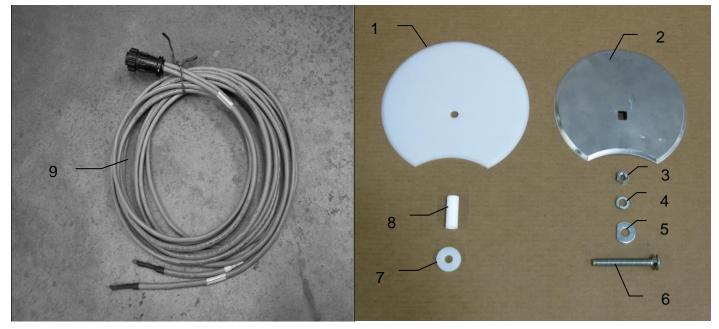
647, 647C & 649 Hose Parts Breakdown



 2
 1/2" Hose (tank to filter)
 002-9001
 6ft

 3
 3/4" Hose Drain Fill Line
 002-9002
 10ft

647C Parts Breakdown for Moisture Sensor Discs



Ref Description

- 1 CNH RB Moisture Isolator
- 2 CNH RB Moisture Disk
- 3 1/2" JAM Nut
- 4 1/2" Lock
- 5 1/2" D Washer
- 6 1/2"x 4" Bolt
- 7 Sensor Bushing
- 8 Sensor Isolator
- 9 Moisture Cable

Moisture Disc Assembly

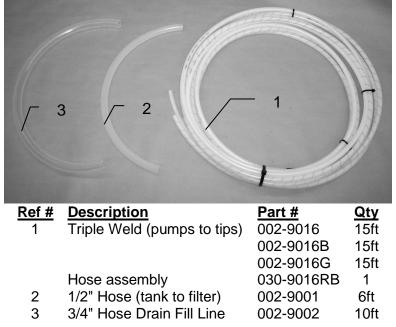
006-4641FX 2 006-4641HX 2 Misc Hardware 4 Misc Hardware 4 6 Misc Hardware 2 Misc Hardware 006-4641G 2 2 006-46411 006-4640GX 1

<u>Qty</u>

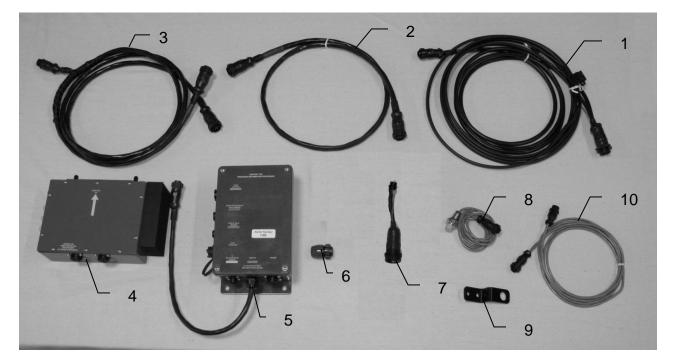
Part #

030-4643C (Includes Ref # 1-8)

647, 647C & 649 Hose Parts Breakdown



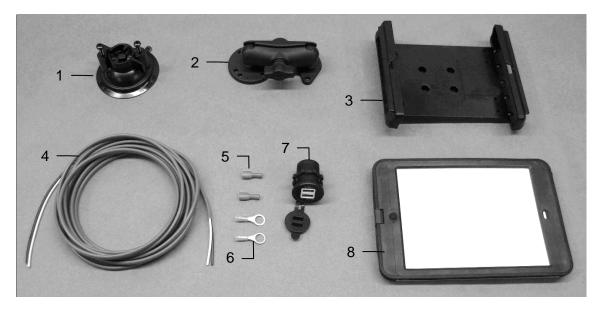
Parts Breakdown for Control Boxes and Wiring Harnesses



Ref	<u>Description</u>	Part#	Qty
1	Power & communication tractor	006-6650TM	1
2	Pump controller harness	006-5650FC	1
3	Power & communication baler	006-6650LS	1
4	Pump controller	006-5672	1
5	Dual Channel Processor (DCP)	006-6671RB	1
6	Terminating resistor	006-5660Z	1
7	Optional ISOBUS Tractor Plug (not included)	006-6670A	1
8	Bale rate timer	006-7400	1
9	Bale rate timer bracket	001-4648RB	1
10	Bale rate timer sensor extension	006-7400EXT	1
11	iPad Integration Control	030-6672C	
NP	Key switch wire	006-5650K	1
NP	Dust plug kit	006-5651PLUGS	1
NP	USB Cable	006-6672USBC	



Optional iPad Mini Mounting Kit (030-2014MK)



<u>Ref</u>	Description	Part #	<u>Qty</u>
1	Suction cup mount	001-2012SCM	1
2	Ram mount	001-2012H	1
3	iPad Mini [®] spring load cradle (Mini 4)	001-2012SLC	1
4	16 gauge power wire	006-4723P	1
5	Female spade connector	Hardware	2
6	Eye loop connector	Hardware	2
7	iPad Mini Charger 12V	001-2012P	1
8	iPad Mini 4 case	001-2012C4	1

Hardware

030-2014MK (Includes All Parts) 1

NP 4 amp fuse

Mounting Kit Assembly

Installation Instructions

1.	Identify	12V	power	source	for	wires	to	connect.	
----	----------	-----	-------	--------	-----	-------	----	----------	--

- a. Eye loops included if wiring directly to the battery is desired.
- b. Test for key power source if preferred to have power to the USB shut off with the key.
- 2. Once power source is identified, cut wires to desired length.
- 3. Crimp the two supplied quick connectors onto each the white and black wire.
- 4. Remove the round locking plastic nut from USB plug before connecting the wires. Black (+) White (-).
- 5. The wires will then be hooked to the designated terminals on the bottom of the USB plug
- 6. Drill a 1 1/8" hole in the preferred mounting location. Be sure to clean any sharp edges after drilling.
- 7. Feed the wires through the mounting hole.
- 8. If using the round plastic nut to secure plug in place, slide the nut back over the wiring before connecting the wires to powered source.
- 9. Connect the wires to the identified power source if easier to do so before tightening the plug into place.
- 10. Tighten plug using either the round plastic nut or mounting plate and two screws, both options supplied.
- 11. Once connected, hook a USB charging cord into the plug and connect a mobile device/tablet to ensure the plug is operating as you wish (key power working properly if necessary).

NOTE: This plug is not designed to charge two iPads. System damage could occur if this is attempted. System will charge a mobile phone and iPad simultaneously without problem.

*iPad mini is a trademark of Apple Inc., registered in the U.S. and other countries.

Optional iPad Display Kit (030-4670DK)

4			• •		9 -		
<u>Ref</u> 1 2	Description Suction cup mount Ram mount	<u>Part #</u> 001-2012SCM 001-2012H	<u>Qty</u> 1 1	<u>Ref</u> 7 8	Description iPad Mini Charger 12V iPad Mini 4 case	<u>Part #</u> 001-2012P 001-2012C4	Qty 1 1
3	iPad Mini [®] spring load cradle (Mini 4)	001-2012SLC	1	9	iPad Mini 4	006-4670IP	1
4 5	16 gauge power wire Female spade connector	006-4723P Hardware	1 2	NP	4 amp fuse	Hardware	1
6	Eye loop connector	Hardware	2	Mou	nting Kit Assembly	030-4670[Includes All F)	

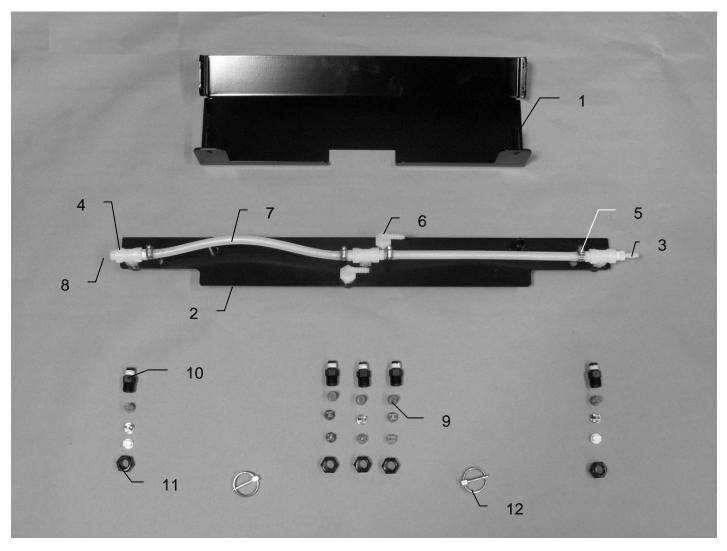
Installation Instructions

- 1. Identify 12V power source for wires to connect.
 - a. Eye loops included if wiring directly to the battery is desired.
 - b. Test for key power source if preferred to have power to the USB shut off with the key.
- 2. Once power source is identified, cut wires to desired length.
- 3. Crimp the two supplied quick connectors onto the white and black wire.
- 4. Remove the round locking plastic nut from USB plug before connecting the wires. Black (+) White (-).
- 5. The wires will then be hooked to the designated terminals on the bottom of the USB plug
- 6. Drill a 1 1/8" hole in the preferred mounting location. Be sure to clean any sharp edges after drilling.
- 7. Feed the wires through the mounting hole.
- 8. If using the round plastic nut to secure plug in place, slide the nut back over the wiring before connecting the wires to powered source.
- 9. Connect the wires to the identified power source if easier to do so before tightening the plug into place.
- 10. Tighten plug using either the round plastic nut or mounting plate and two screws, both options supplied.
- 11. Once connected, hook a USB charging cord into the plug and connect a mobile device/tablet to ensure the plug is operating as you wish (key power working properly if necessary).

NOTE: This plug is not designed to charge two iPads. System damage could occur if this is attempted. System will charge a mobile phone and iPad simultaneously without problem.

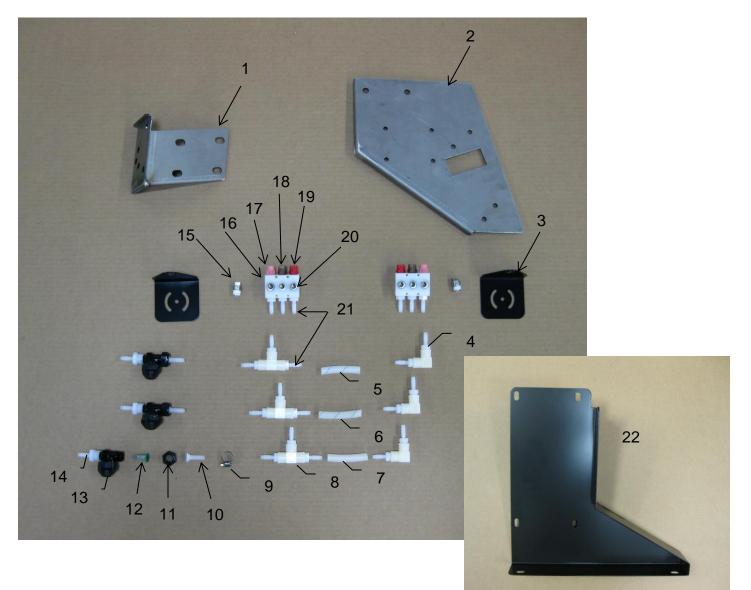
*iPad mini is a trademark of Apple Inc., registered in the U.S. and other countries.

Harvest Tec Model 447-SO Installation Kit



<u>Ref</u>	Description	Part #	Qty	<u>Ref</u>	Description	Part#	Qty
1	Shield bracket	001-4810BRH	1	NP	Tip – Low (silver)	004-650033-SS	3
2	Spray shield	001-4810B	1	NP	Tip – Low (green)	004-XR110015VS	1
3	Straight fitting	003-A1414	5	NP	Tip – Low (red)	004-XR11004VS	1
4	Тее	003-TT14	3	NP	Tip – High (white)	004-650050-PT	2
5	Hose clamp	003-9002	7	NP	Tip – High (orange)	004-XR11001VS	1
6	Elbow	003-EL1414F	2	NP	Tip – High (blue)	004-XR11003VS	1
7	Hose	002-9016	3ft	NP	Tip – High (grey)	004-XR11006VS	1
8	Plug	003-F14	1				
9	Tip strainer	004-4213-200	5	NP	Not Pictured		
10	Nozzle body	004-4722	5				
11	Nozzle cap	004-4723	5				
12	Lynch pin	008-4576	2				

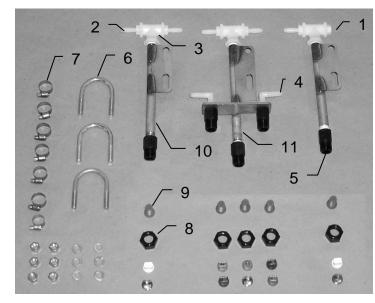
Harvest Tec Model 647C Installation Kit

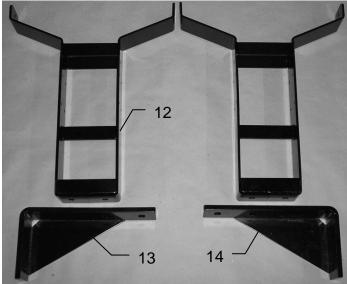


<u>Ref</u>	Description	Part #	<u>Qty</u>
1	Pump Plate Bracket	001-4703XF	1
2	Pump/Valve Mount	001-4703XE	1
3	Spray Block Holder	001-4703XD	2
4	Elbow	003-SE14F	3
5	Hose-clear	002-9016	6ft
6	Hose-green striped	002-9016G	6ft
7	Hose-blue striped	002-9016B	6ft
8	Тее	003-TT14SQ	3
9	Hose Clamp	003-9002	27
10	Fitting	003-A1414VB	3
11	Nozzle cap	004-4723	3
12	Tip Strainer	004-1203-100	3
13	Check Valve	004-1207VB	3
14	Fitting	003-A1414F	3

<u>Ref</u>	Description	Part#	<u>Qty</u>
15	Tip –Stainless	004-T800067-SS	2
16	Spray Shield Manifold	001-4435NSB	2
17	Tip (pink)	004-T8001-PT	2
18	Tip (brown)	004-T80015-PT	2
19	Tip (red)	004-T8003-PT	2
20	Plug Allen SS	003-F14A	6
21	Fitting	003-A1414	21
22	Comm RB Bracket 600 Series	001-4703XG	1
	Shield Only Assembly	030-0447C-SO (Includes Ref # 3-21)	

Harvest Tec Model 4503B Installation Kit

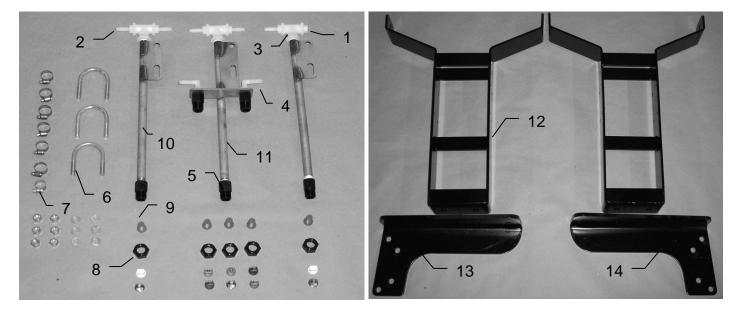




<u>Ref</u>	Description	Part#	Qty
1	Plug	003-F14	1
2	Straight fitting	003-A1414	5
3	Tee	003-TT14	3
4	Elbow	003-EL1414	2
5	Nozzle body	004-4721	5
6	U bolt	001-4714UBS	3
7	Hose clamp	003-9002	7
8	Nozzle cap	004-4723	5
9	Strainer w/ check	004-4213-200	5
10	Nozzle tube	001-4714P	2
11	Nozzle tube auto	001-4714AP	1
12	Saddle legs	001-4703B	2
13	Left mtg bracket	001-4703EL	1
14	Right mtg bracket	001-4703ER	1
NP	DCP mount	001-4703BPM	2
NP	45 degree elbow	003-SE4514	5
NP	Jack extension	001-4703EXT	1

Description	Part#	<u>Qty</u>
Tip – Low (silver)	004-650033-SS	3
Tip – Low (green)	004-XR110015VS	1
Tip – Low (red)	004-XR11004VS	1
Tip – High (white)	004-650050-PT	2
Tip – High (orange)	004-XR11001VS	1
Tip – High (blue)	004-XR11003VS	1
Tip – High (grey)	004-XR11006VS	1

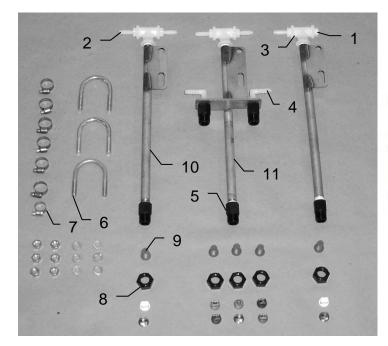
Harvest Tec Model 4504B Installation Kit

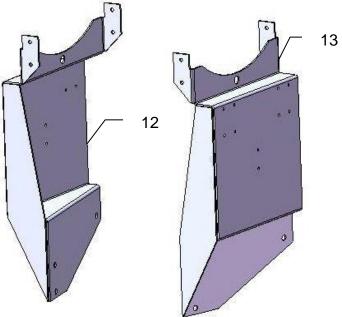


<u>Ref</u>	Description	Part#	<u>Qty</u>	Description	Part#	<u>Qty</u> 3
1	Plug	003-F14	1	Tip – Low (silver)	004-650033-SS	3
2	Straight fitting	003-A1414	5	Tip – Low (green)	004-	1
					XR110015VS	
3	Тее	003-TT14	3	Tip – Low (red)	004-XR11004VS	1
4	Elbow	003-EL1414	2	Tip – High (white)	004-650050-PT	2
5	Nozzle body	004-4721	5	Tip – High	004-XR11001VS	1
	•			(orange)		
6	U bolt	001-4714UBS	3	Tip – High (blue)	004-XR11003VS	1
7	Hose clamp	003-9002	7	Tip – High (grey)	004-XR11006VS	1
8	Nozzle cap	004-4723	5			
9	Tip strainer with	004-4213-200	5			
	check					
10	Nozzle tube	001-4714	2			
11	Nozzle tube auto	001-4714A	1			
12	Saddle leg	001-4703B	2			
13	Left mtg bracket	001-4703DL	1			
14	Right mtg bracket	001-4703DR	1			
NP	DCP mount	001-	2			

4703BPM

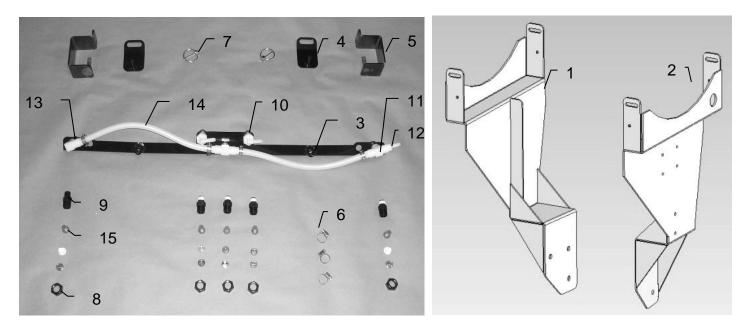
Harvest Tec Model 4505B Installation Kit





<u>Ref</u>	Description	Part#	<u>Qty</u>
1	Plug	003-F14	1
2	Straight fitting	003-A1414	5
3	Tee	003-TT14	3
4	Elbow	003-EL1414	2
5	Nozzle body	004-4721	5
6	U bolt	001-4714UBS	3
7	Hose clamp	003-9002	7
8	Nozzle cap	004-4723	5
9	Tip strainer w/check	004-4213-200	5
10	Nozzle tube	001-4714	2
11	Nozzle tube auto	001-4714A	1
12	Left saddle leg	001-4703FL	1
13	Right saddle leg	001-4703FR	1

Description	Part#	<u>Qty</u>
Tip – Low (silver)	004-650033-SS	3
Tip – Low (green)	004-XR110015VS	1
Tip – Low (red)	004-XR11004VS	1
Tip – High (white)	004-650050-PT	2
Tip – High (orange)	004-XR11001VS	1
Tip – High (blue)	004-XR11003VS	1
Tip – High (grey)	004-XR11006VS	1

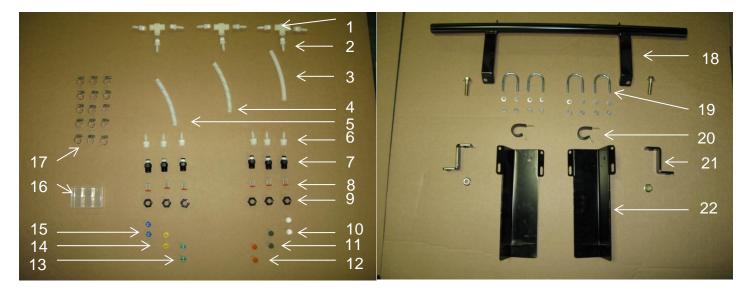


Harvest Tec Model 4508B Installation Kit

<u>Ref</u>	Description	Part#	<u>Qty</u>
1	Left leg	001-4703L	1
2	Right leg	001-4703K	1
3	Spray shield	001-4703GR	1
4	Shield Holder	001-4703JB	2
5	Shield Holder	001-4703JC	2
6	Hose clamp	003-9002	7
7	Lynch pin	008-4576	2
8	Nozzle Cap	004-4723	5
9	Nozzle body	004-4722	5
10	Elbow	003-EL1414F	2
11	Тее	003-TT14SQ	2
12	Straight fitting	003-A1414	5
13	Elbow	003-SE14F	1
14	Hose	002-9016	2
15	Tip strainer	004-4213-200	5

Description	Part#	<u>Qty</u>
Tip – Low (silver)	004-650033-SS	3
Tip – Low (green)	004-XR110015VS	1
Tip – Low (red)	004-XR11004VS	1
Tip – High (white)	004-650050-PT	2
Tip – High (orange)	004-XR11001VS	1
Tip – High (blue)	004-XR11003VS	1
Tip – High (grey)	004-XR11006VS	1

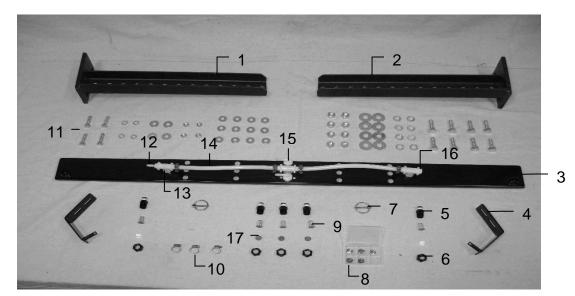
Harvest Tec Model 4517B Installation Kit For John Deere 8 & 9 Series Round Balers



<u>Ref</u>	Description	Part #	Qty	<u>Ref</u>	Description	Part #	Qty
1	Тее	003-TT14SQ	3	13	Tip-green	004-XR110015VS	2
2	Fitting	003-A1414	9	14	Tip-yellow	004-XR11002VS	2
3	Hose-White	002-9016	4ft	15	Tip-blue	004-XR11003VS	2
4	Hose-Green Stripe	002-9016G	4ft	16	Mini Plano Box	008-9001	1
5	Hose-Blue Stripe	002-9016B	4ft	17	Hose Clamps	003-9002	15
6	Fitting	003-A1414F	6	18	Nozzle Holder	001-4703R	1
7	Fitting	003-4722	6	19	8mm U Bolt	001-4714UBS	4
8	Strainer	004-4213-200	6	20	Jiffy Clips	008-9009	2
9	Fitting	004-4723	6	21	Spacer	001-4703NS	2
10	Tip-white	004-650050-PT	2	22	Nozzle Mount	001-4714J	2
11	Tip-olive	004-800067-PT	2	23	Saddle Leg	001-4703B	2
12	Tip-orange	004-XR11001VS	2	24	Right Mtg Bracket	001-4703DR	1
	· •			25	Left Mtg Bracket	001-4703DL	1



Harvest Tec Model 4523B Installation Kit

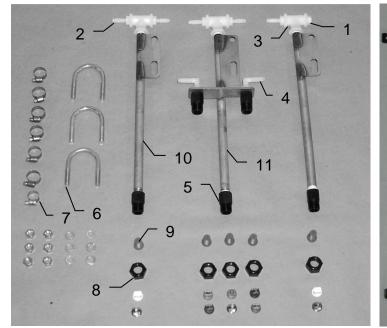


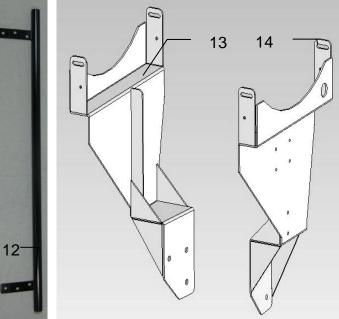
<u>Ref</u>	Description	Part#	Qty	<u>Ref</u>	Description	Part#	<u>Qty</u>
1	Left Support Leg	001-4704JL	1	15	1/4" Elbow FPT	003-EL1414F	2
2	Right Support Leg	001-4704JR	1	16	Hex Plug	003-F14	1
3	Spray Shield	001-4704G	1				
4	Lynch Pin	001-4704H	2	17	Tips		
5	Nozzle Body	004-4722	5		Low – Silver	004-650033-SS	3
6	Nozzle Cap	004-4723	5		Low – Green	004-XR11015VS	1
7	Lynch Pin	008-4576	2		Low – Red	004-XR11004VS	1
8	Plano Box	008-9001	1		High – White	004-650050-PT	2
9	Strainer w/Check	004-4213-200	5		High – Orange	004-XR11001VS	1
10	Hose Clamp	003-9002	7		High – Blue	004-XR11003VS	1
11	Hardware				High – Grey	004-XR11006VS	1
12	Straight Fitting	003-A1414	5				
13	Тее	003-TT14	3				
14	1/4" Hose	002-9016	2 ft				



Tank Mounting Legs 001-4703B (x2)

Harvest Tec Model 4524B Installation Kit

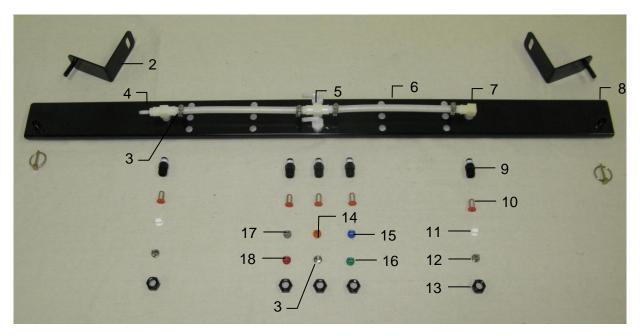


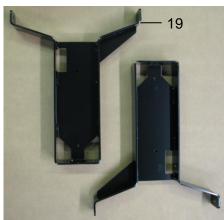


<u>Ref</u>	Description	Part#	<u>Qty</u>
1	Plug	003-F14	1
2	Straight fitting	003-A1414	5
3	Тее	003-TT14	3
4	Elbow	003-EL1414	2
5	Nozzle body	004-4721	5
6	U bolt	001-4714UBS	3
7	Hose clamp	003-9002	7
8	Nozzle cap	004-4723	5
9	Tip strainer with check	004-4213-200	5
10	Nozzle tube	001-4714	2
11	Nozzle tube auto	001-4714A	1
12	Nozzle holder	001-4703R	1
13	Left leg	001-4703L	1
14	Right leg	001-4703K	1

Description	Part#	<u>Qty</u>
Tip – Low (silver)	004-650033-SS	3
Tip – Low (green)	004-XR110015VS	1
Tip – Low (red)	004-XR11004VS	1
Tip – High (white)	004-650050-PT	2
Tip – High (orange)	004-XR11001VS	1
Tip – High (blue)	004-XR11003VS	1
Tip – High (grey)	004-XR11006VS	1

4526B Installation Kit



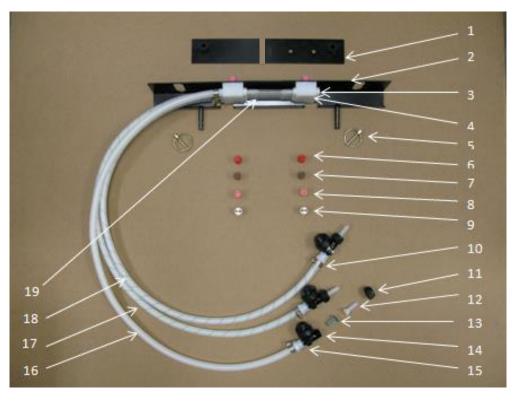




<u>Ref</u>	Description	Part #	<u>Qty</u>
1	3/16" Lynch Pin	008-4576	2
2	Shield Holder	001-4704MC	2
3	Mini Hose Clamp	003-9002	7
4	1/4"FPT x 1/4"HB	003-A1414	5
5	1/4" Sq Tee	003-TT14	1
6	1/4" Hose	002-9016	1ft
7	1/4" Female Elbow	003-EL1414F	1
8	Spray Shield	001-4704G	1
9	Nozzle Body	004-4722	2
10	Tip Strainer	004-4213-200	5
11	Tip – White	004-650050-PT	2
12	Tips – Silver	004-650033-SS	2
13	Nozzle Cap	004-4723	2

Ref	Description	Part #	Qty
14	Tip – Orange	004-XR11001VS	1
15	Tip – Blue	004-XR11003VS	1
16	Tip – Green	004-XR110015VS	1
17	Tip - Gray	004-XR11006VS	1
18	Tip – Red	004-XR11004VS	1
19	55 Gal Leg	001-4703B	2
20	Side Support	001-4704MA	2
21	Brace Support	001-4704MD	2
22	Top Support	001-4704ME	1
NP	Hex Plug	003-F14	1

Model 4547B Installation Kit John Deere 0 Series Round Balers



Ref	Description	Part Number	<u>Qty</u>	Ref	Description	Part Number	<u>Qty</u>
1	Holder	001-4435NCX	1	13	Strainer	004-1203-100	3
2	Shield	001-4435NSX	1	14	Check Valve	004-1207VB	3
3	Fitting	003-F14	3	15	Fitting	003-A1414F	3
4	Manifold Block	001-4435NSB	2	16	Clear Tubing-1/4"	002-9016	4 ft
5	Lynch Pin	008-4576	2	17	Blue Stripe Tubing	002-9016B	4 ft
6	Tip-Red	004-T8003-PT	2	18	Green Stripe Tubing	002-9016G	4 ft
7	Tip-Brown	004-T80015-PT	2	19	EVA-1/4"	002-9006	1 ft
8	Tip-Pink	004-T8001-PT	2	20	Saddle Leg	001-4703B	2
9	Tip-Stainless	004-T800067-SS	2	21	Right Mtg Bracket	001-4703DR	1
10	Hose Clamp	003-9002	15	22	Left Mtg Bracket	001-4703DL	1
11	Cap	004-4723	3	NP	1/4" x 1/4" Fitting	003-A1414	9
12	Fitting	003-A1414VB	3	NP	2" U-Bolt	001-4714UBX	2



647 & 649 Selecting Tips-Reference Guide

The applicator is sent from the factory with High output tips installed. The tips used are determined by how many ton per hour you are baling. You can see this on either the automatic or manual screen.

1 – 6 tons of hay per hour

- Too low for system to apply at. Increase baling speed or rake more hay together. System will show over application when at these tonnages.
- 8 27 tons of hay per hour 32 440lbs of hay preservative per hour (14-200L/hr)
 - Use low output tips
 - For most balers
 - Pump 1 = Qty 3 (650033-SS) Silver
 - Pump 2 = Qty 1 (XR110015VS) Green
 - Pump 3 = Qty 1 (XR11004VS) Red
 - For John Deere 8 and 9 Series balers (2013 and newer)
 - Pump 1 = Qty 2 (650050-PT) White
 - Pump 2 = Qty 2 (800067-PT) Olive
 - Pump 3 = Qty 2 (XR11002VS) Yellow
- 21 40 tons of hay per hour 84 632lbs or hay preservative per hour (38-287 L/hr)
 - Use high output tips
 - For most balers
 - Pump 1 = Qty 2 (650050-PT) White and Qty 1 (XR11001VS) Orange in the center
 - Pump 2 = Qty 1 (XR11003VS) Blue
 - Pump 3 = Qty 1 (XR11006VS) Gray
 - For John Deere 8 and 9 Series balers (2013 and newer)
 - Pump 1 = Qty 2 (XR11001VS) Orange
 - Pump 2 = Qty 2 (XR110015VS) Green
 - Pump 3 = Qty 2 (XR11003VS) Blue

647C Selecting Tips-Reference Guide

The applicator is sent from the factory with High output tips installed. The tips used are determined by how many ton per hour you are baling. You can see this on either the automatic or manual screen.

1 – 6 tons of hay per hour

- Too low a level for the system to apply at. Increase baling speed or rake more hay together. System will show over application when at these tonnages.
- 8 27 tons of hay per hour 32 440lbs of hay preservative per hour (14-200L/hr)
 - Use low output tips
 - For most 4 ft balers

•	Pump 1 = Qty 2	004-T800067-SS	80 degrees	Silver
•	Pump 2 = Qty 2	004-T8001-PT	80	Pink
•	Pump 3 = Qty 2	004-T80015-PT	80	Brown

- 21-40 tons of hay per hour 84 632lbs or hay preservative per hour (38-287 L/hr)
 - Use high output tips
 - o For most 5 ft balers

•	Pump 1 = Qty 2	004-T8001-PT	80 degrees	Pink
•	Pump 2 = Qty 2	004-T80015-PT	80	Brown
	Pump 3 = Qty 2	004-T8003-PT	80	Red

Harvest Tec LLC. Warranty and Liability Agreement

Harvest Tec, LLC. will repair or replace components that are found to be defective within 12 months from the date of manufacture. Under no circumstances does this warranty cover any components which in the opinion of Harvest Tec, LLC. have been subjected to negligent use, misuse, alteration, accident, or if repairs have been made with parts other than those manufactured and obtainable from Harvest Tec, LLC.

Our obligation under this warranty is limited to repairing or replacing free of charge to the original purchaser any part that in our judgment shows evidence of defective or improper workmanship, provided the part is returned to Harvest Tec, LLC. within 30 days of the failure. If it is determined that a non-Harvest Tec branded hay preservative has been used inside the Harvest Tec applicator system where the failure occurred, then Harvest Tec reserves the right to deny the warranty request at their discretion. Parts must be returned through the selling dealer and distributor, transportation charges prepaid.

This warranty shall not be interpreted to render Harvest Tec, LLC. liable for injury or damages of any kind, direct, consequential, or contingent, to persons or property. Furthermore, this warranty does not extend to loss of crop, losses caused by delays or any expense prospective profits or for any other reason. Harvest Tec, LLC. shall not be liable for any recovery greater in amount than the cost or repair of defects in workmanship.

There are no warranties, either expressed or implied, of merchantability or fitness for particular purpose intended or fitness for any other reason.

This warranty cannot guarantee that existing conditions beyond the control of Harvest Tec, LLC. will not affect our ability to obtain materials or manufacture necessary replacement parts.

Harvest Tec, LLC. reserves the right to make design changes, improve design, or change specifications, at any time without any contingent obligation to purchasers of machines and parts previously sold.

Revised 5/22

HARVEST TEC, LLC. P.O. BOX 63 2821 HARVEY STREET HUDSON, WI 54016

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