

# OWNER'S MANUAL

***Model 442P / 442U / 442UP***

***25 and 55 Gallon Preservative Applicators***



*Equipment and Products  
for Quality Hay.™*

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P.O. Box 63 • 2821 Harvey Street • Hudson, WI 54016  
800-635-7468 • [www.harvesttec.com](http://www.harvesttec.com)

## DECLARATION OF INCORPORATION



**MANUFACTURER:**

Harvest Tec LLC.  
2821 Harvey St.  
P.O. Box 63  
Hudson, WI 54016, U.S.A.

**REPRESENTATIVE ESTABLISHED IN COMMUNITY:** Profitable Farming Company  
Middle Barlington, Roborough  
Winkleigh, Devon, EX19 8AG  
ENGLAND

The person above certifies and declares that:

**VIRTUAL MACHINE:** Equipment mounted on a farm press and for the application of inoculants onto forage crops.

**MODEL:** 442P-442U-442UP-23-OwnerManual

**BRAND:** Harvest Tec

**SERIAL NUMBER:**

This application preservatives for hay Harvest Tec system meets the Directive 2006/42/EC of the European Parliament and the Council of 17 May 2006 and other applicable European Directives including Directive 2004/108/EC on the Electromagnetic compatibility.

The application of preservatives for hay Harvest Tec system will be turned on after being installed on a farm press has been declared in conformity with the Machinery Directive.

Person in the community authorized to provide information on the partly completed machinery and making this statement:

**Richard Snell, President, Profitable Farming Company**  
Signed on May 21, 2011: Middle Barlington, Roborough  
Winkleigh, Devon, EX19 8AG  
ENGLAND

# HARVEST TEC 442P / 442U / 442UP MANUAL INDEX

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Congratulations on purchasing a Harvest Tec Model 442P/442U/442UP applicator. This applicator is designed to apply Harvest Tec buffered acid. The model 442P/442U/442UP base kit includes the following parts: tank, frame, pump, gauge, hose, electronic control box, and miscellaneous hardware. For your convenience we have included a parts break down for the model 442P/442U/442UP applicator. If something goes wrong bring this manual into the dealer so they can order the correct parts for you. Ordering the correct part number is very important. It will save you time, money, and your crop.

## **REFERENCE CHART**

<b><u>BALER MODEL</u></b>	<b><u>HARVEST TEC MODEL</u></b>
<b>CASE IH</b>	
RB 456, 466 HD	442P
RB 455A	442U
<b>NEW HOLLAND</b>	
Pro Belt 450, 460	442P
Roll-Belt 450	442U
Roll-Belt 450 Utility Plus	442UP

## **TOOLS NEEDED**

For installation of this applicator, the following tools will be required:

- SAE and Metric wrench set
- SAE and Metric socket set
- Standard screwdriver or 5/16" nut driver
- Side cutter
- Hose cutter
- Crescent wrench
- Hammer
- Measuring tape
- Drill and Drill bit set
- Center punch

## **Installation of 442P Applicator (55-Gallon Applicator System)**

### **Tank and Saddle Installation**

1. Locate the left saddle leg, 001-4703XPL, and mount to the left side of baler. Locate one leg shim bracket, 001-4703XS, and place in between the leg and side of the baler. Use three 1/2" x 1-1/4" hex bolts, 1/2" lock washers, and two 1/2" flat washers. Do not fully tighten.
2. Locate the right saddle leg, 001-4703XPR, and mount to the right side of baler. Locate one leg shim bracket, 001-4703XS, and place in between the leg and side of the baler. Use three 1/2" x 1-1/4" hex bolts, 1/2" lock washers, and two 1/2" flat washers. Do not fully tighten.
3. Tighten the hardware attaching the saddle legs, 001-4703XPL & 001-4703XPR, and legs shims, 001-4703XS, to the side sheets of the baler.
4. Install the tank assembly (tank, straps, handrail, and saddle pan) on the legs. Secure the saddle pan, 001-4703X, to the saddle legs with 1/2" flat washer, 1/2" lock washer, and 1/2" hex nut from the bottom side in four locations. Tighten hardware.
5. Locate the tank support bracket, 001-4703XPG, and mount between the bottom of the saddle pan, 001-4703X, and the sheet metal covering the air tank using two 3/8" x 1" hex bolts, 3/8" lock washers, 3/8" flat washers and 3/8" nuts.
6. Locate the beacon bracket, 001-4703XBM, and attach to the top of the right saddle leg, 001-4703XPR, using four 3/8" x 1" hex bolts, 3/8" flat washers, 3/8" lock washers, and 3/8" hex nuts.

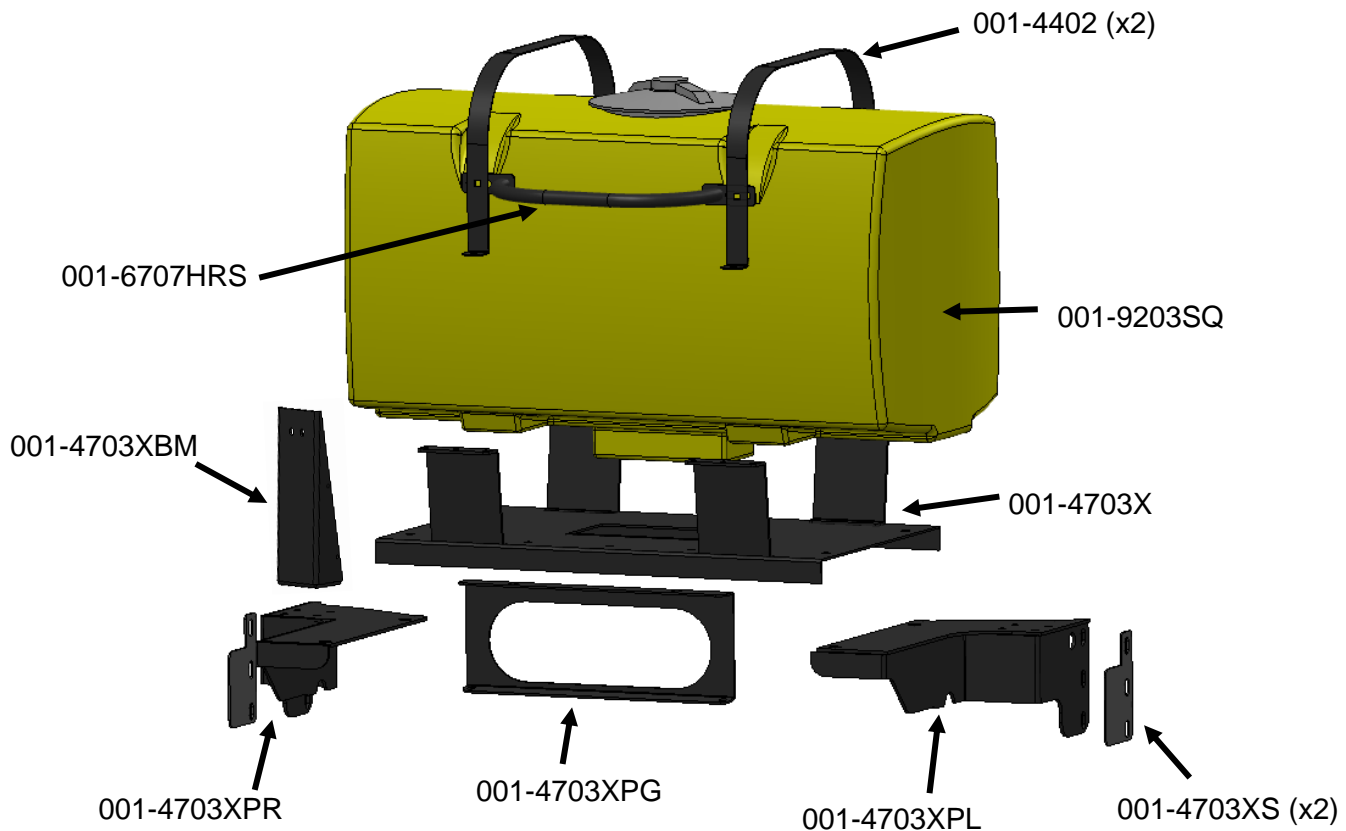
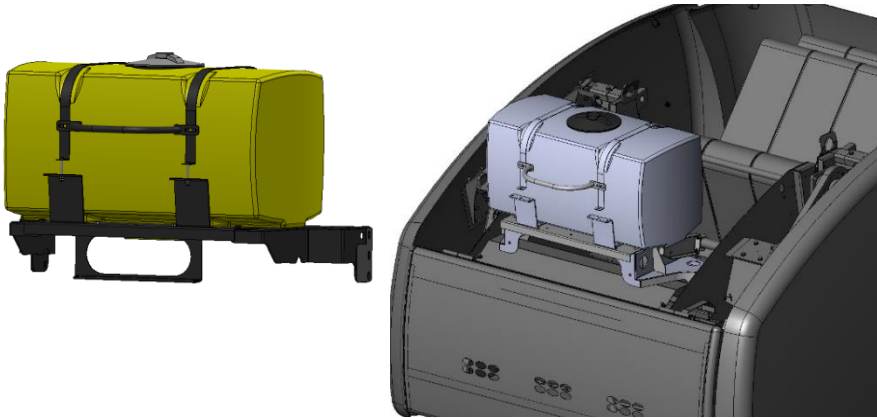


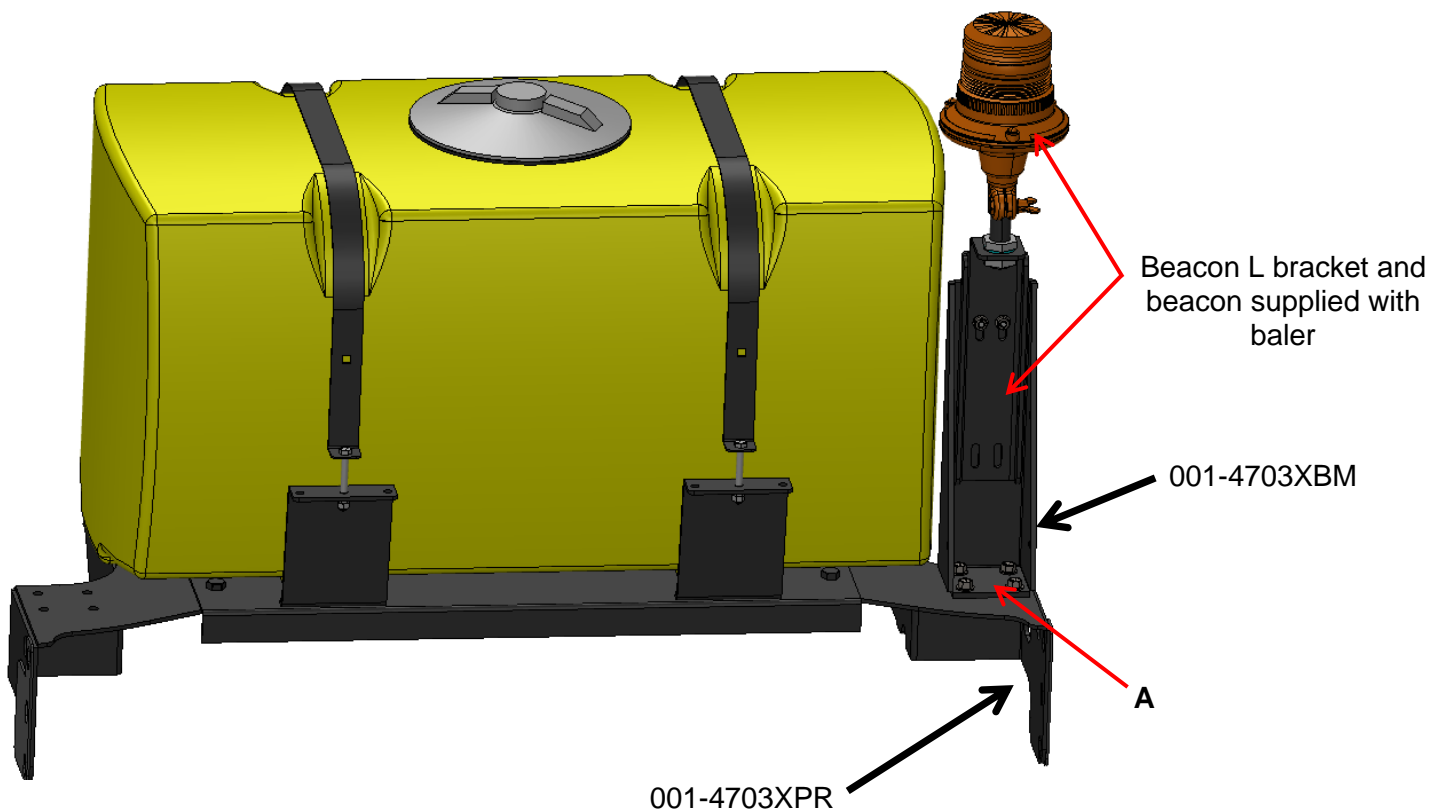
Figure 1

## Tank and Saddle Installation (continued)



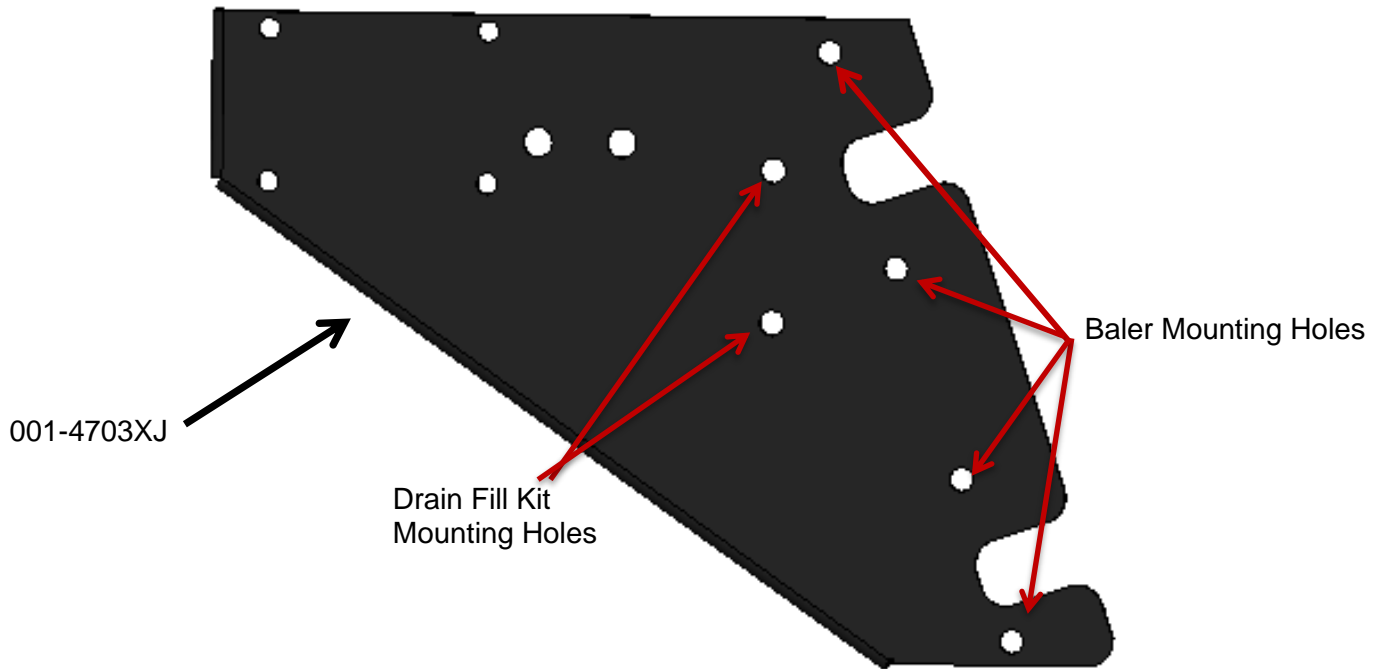
## Installation of Optional Beacon

1. Bolt beacon L-Bracket to beacon support (001-4703XBM) using two 5/16" x 3/4" bolts and 5/16" flange nuts.
2. Secure beacon support to top of right saddle leg (001-4703XPR) at point A using four 3/8" x 1" hex bolts and flange nuts.



## Installation of Pump Manifold (442P)

### Mounting Front Pump Plate Support

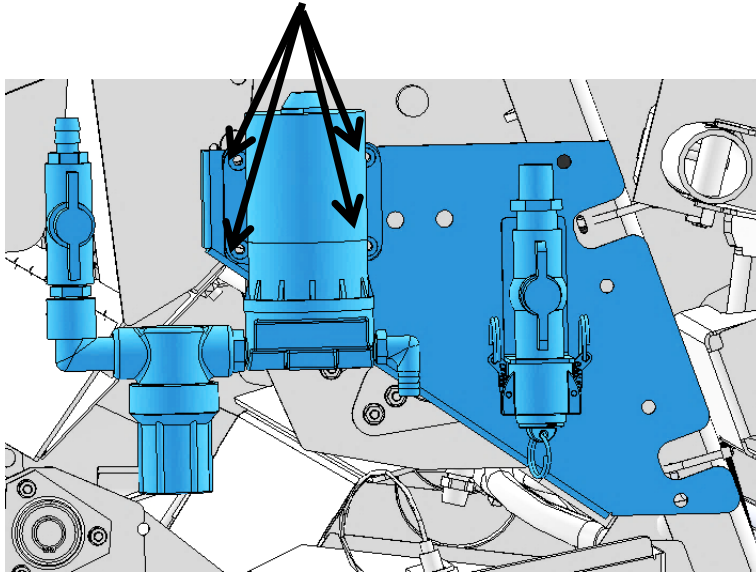


- A. Mount the Pump Mounting Bracket (001-4703XJ) to the angled support tube with two 5/16" x 1" hex bolts, flats, locks, and nuts. Use the specified mounting holes as shown in the figure above.
- B. Locate the two holes near the middle of the angled support on the mounting bracket that the drain/fill bracket lines up with and attaches to. Remove the existing nuts and install the drain/fill bracket. Reinstall the original nuts or those supplied with this kit to secure the drain/fill bracket to the baler.
- C. Locate parts bag 1. Thread 3/4" elbow fitting into the end of the tank (003-EL3434). Run 3/4" hose from the elbow down the frame to the bottom of the baler. Connect valve assembly to the other end of hose. Place hose clamps on both ends and secure with zip ties.

## Installation of Electronic Pump Assembly (442P)

Install the electronic pump assembly by placing the four pump bolts through 001-4703XJ and securing on the backside with 1/4" nuts (x4).

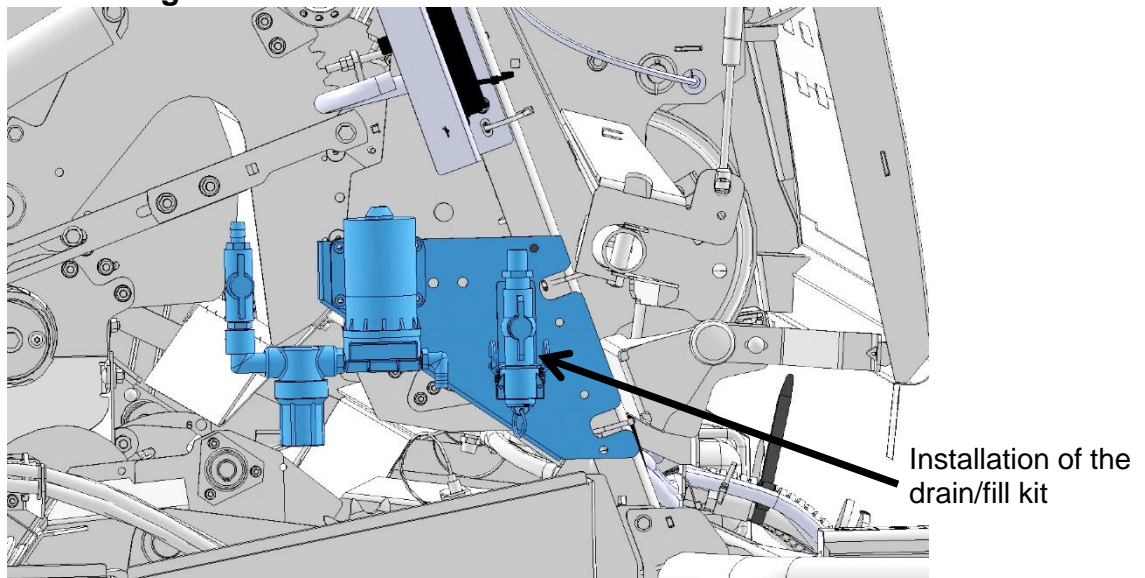
001-4120S Pump  
Mounting Plate Holes



## Installation of Drain / Fill Kit (442P)

Locate parts bag 1. Thread 3/4" elbow fitting (003-EL3434) into end of tank. Run 3/4" hose from the elbow down the frame to the bottom of the baler. Locate the two holes on the baler's angled support bracket that line up with the holes in the valve bracket and attach using two 5/16" x1" self-tapping screws and secure with two 5/16" flange nuts. Connect valve assembly to other end of hose. Place hose clamps on both ends. Install supplied safety decals (DCL-8001 & DCL-8005) next to the ball valve assembly.

**\*Secure hose to frame using cable locks.**





## **Installation of Gauge and Hose Manifold (442P)**

- A. Drill two 3/8" holes and mount pressure gauge to sheet metal. Bend the gauge bracket to adjust the angle.
- B. Secure with two 5/16" x 1" flange bolts and flange nuts.

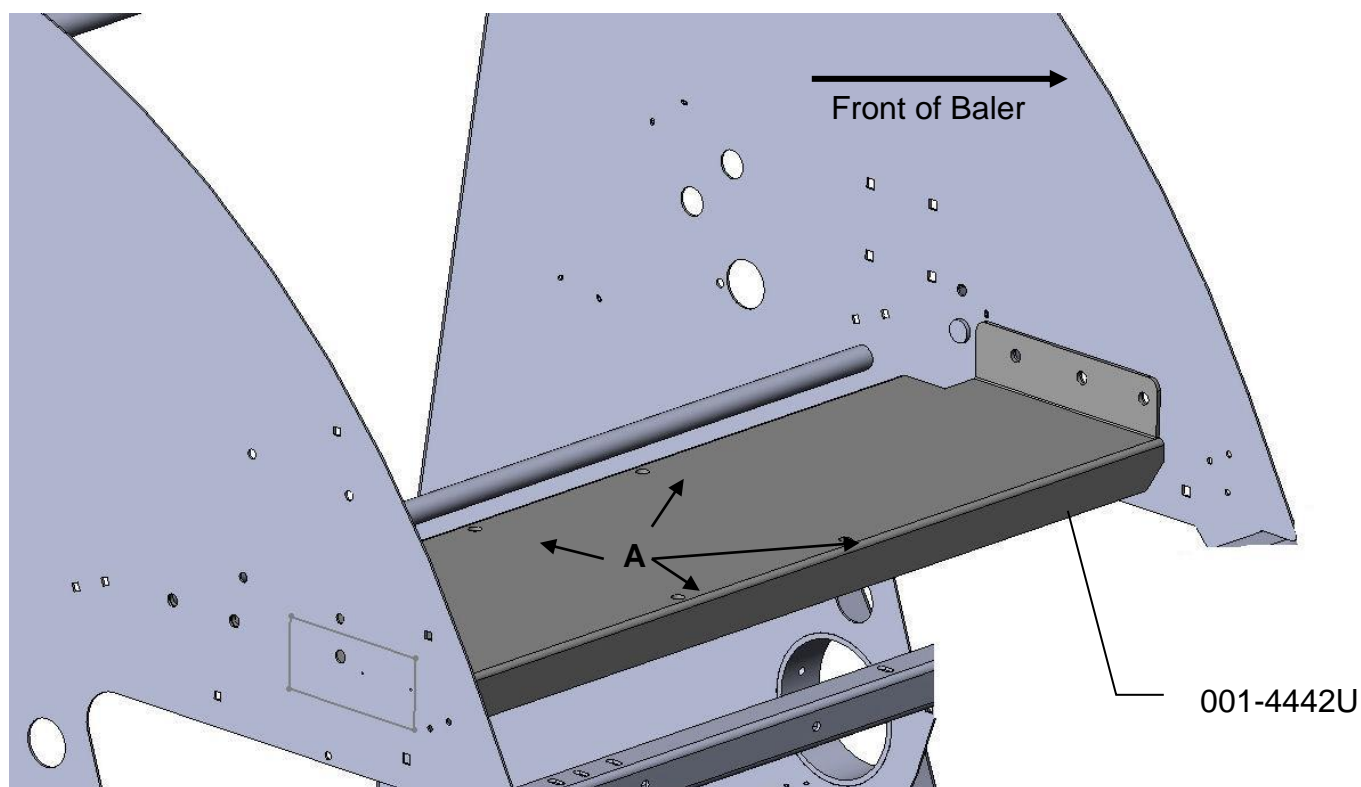


## **INSTALLATION OF 442U/442UP APPLICATOR (25-Gallon Applicator System)**

### **INSTALLATION OF TANK, MOUNTING BRACKETS, GAUGE, & DRAIN/FILL LINE**

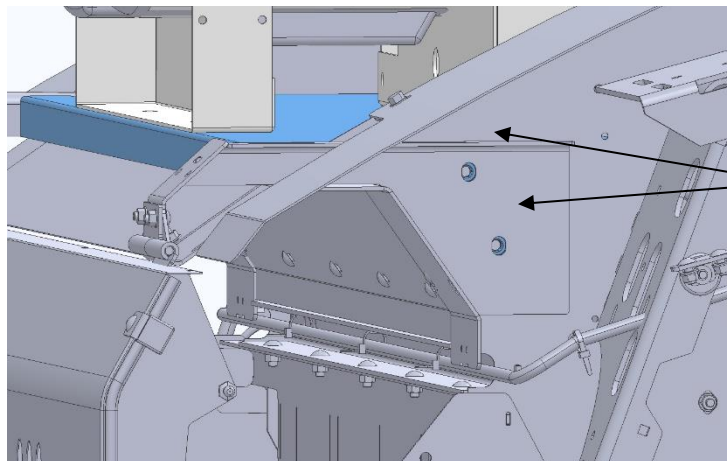
#### **442U TANK MOUNTING BRACKET**

Locate the tank base bracket (001-4442U). This bracket will mount on the front of the baler is show below. Depending on the year of the baler only two of the required three holes may be premade on the baler. Mark and drill two 1/2" holes (one per side) if necessary. Take care to check behind the area before drilling. The bracket will be secured on each side with three 1/2" x 1 – 1/4" hex bolts, six flat washers, three lock washers, and three hex nuts. Secure the left side of the baler first. Slide the supplied shims (001-4442US), if necessary, between the tank base bracket and the baler side wall if necessary. The shims need to be installed to prevent the balers side wall from moving in once the tank base bracket hardware is tightened. Tighten all hardware.



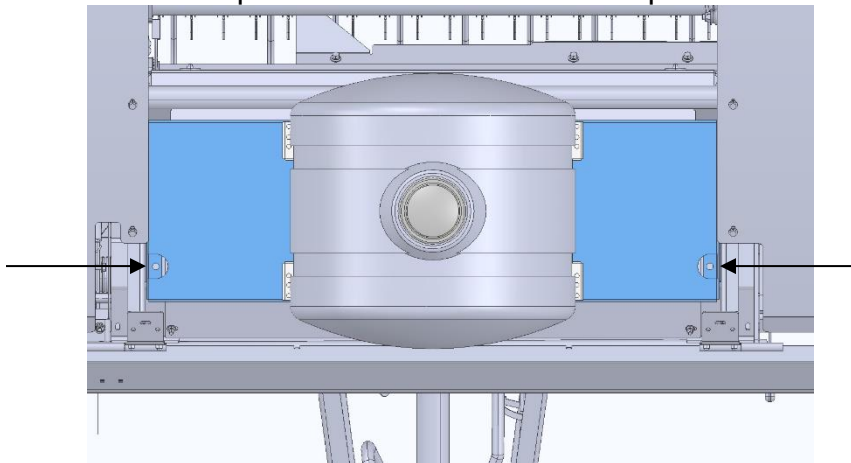
## 450 ROLL-BELT UTILITY PLUS TANK MOUNTING (442UP)

Place the base bracket (001-4442PU) between the side sheets and fasten with 2x 1/2"-13 hex bolt, lock washer, flat washer from the outside of the side panel on EACH SIDE, into the weld nuts on the base bracket.

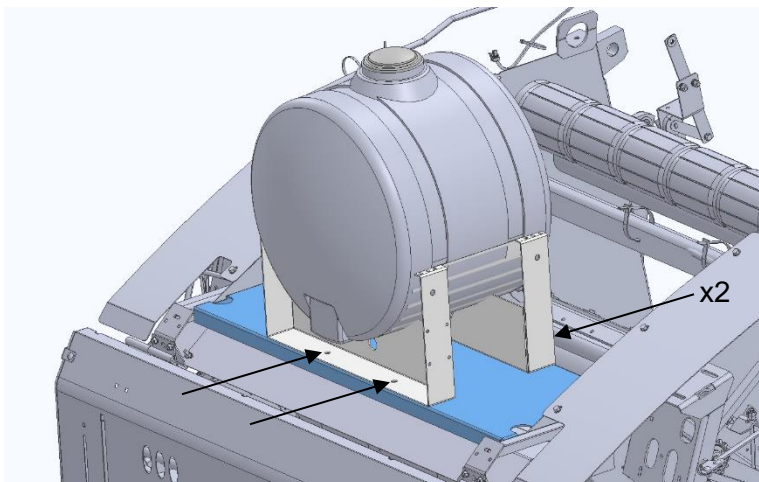


Secure on both  
sides of baler

With the front mounting tabs resting on top of the net-wrap shield, use the holes in the tabs as a guide to drill two 9/16" holes. Secure the tabs to the baler by running a 1/2"-13 x 1-1/4" hex bolt and flat washer up from inside of the netwrap shield and secure on the top side with 1/2" lock washer and nut.



Attach the 25 gallon flat bottom saddle to the top of the base bracket by inserting 1/2"-13 x 1-1/4" hex bolt, 1/2" lock washer, and 1/2" flat washer through saddle into weld nuts on base bracket (x4). Tighten all hardware.



x2

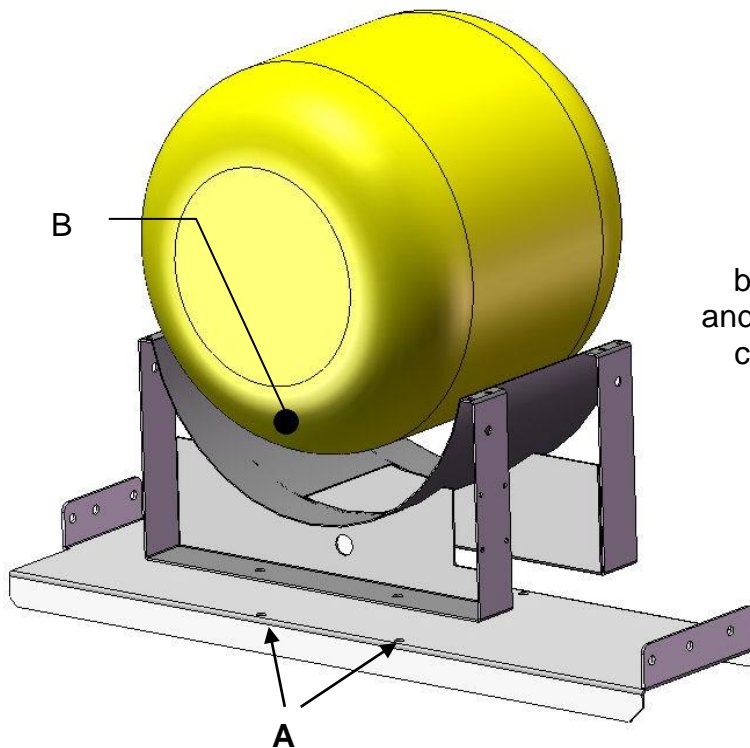
## INSTALLATION OF TANK, GAUGE, & DRAIN/FILL LINE CONT.

### 442U / 442UP

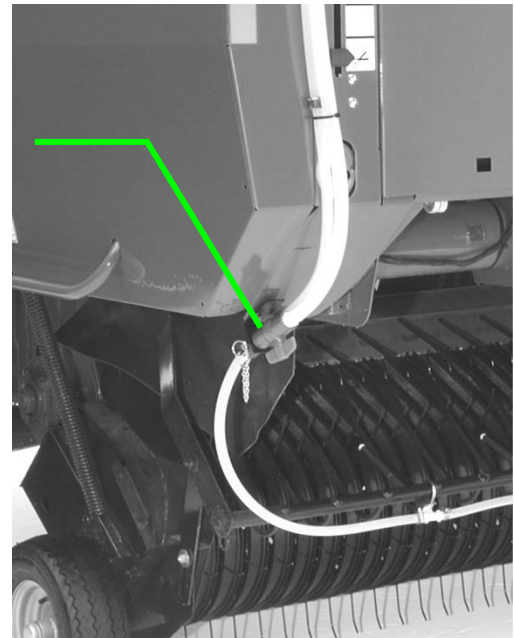
Mount the tank on the tank base bracket (001-442U or 001-442UP) as shown below and on the previous page. The position the tank and saddle so that the additional side hole on the tank will be facing the front of the baler. The tank saddle will have four holes that will line up with point A. Use four 1/2" x 1 – 1/4" hex bolts, four flat washers, and four lock washers to secure the tank to points A.

The drain/fill line will connect to the tank at point B. Thread 3/4" elbow fitting (#003-EL3434) into end of tank. Run 3/4" hose from the elbow down the frame to the bottom of the baler. Drill 1/4" holes to accept the valve holder bracket and use 5/16" x 1 1/4" self-tapping screws. Connect valve assembly to other end of hose. Place hose clamps on both ends. **The drain/fill line needs to be used for all filling or draining of the tank. Fill or drain from ground level only. Failure to do so can lead to injury.**

Locate gauge assembly. On round balers the gauge can be mounted to front of tank saddle or in any other location that is easily viewed from the tractors seat.



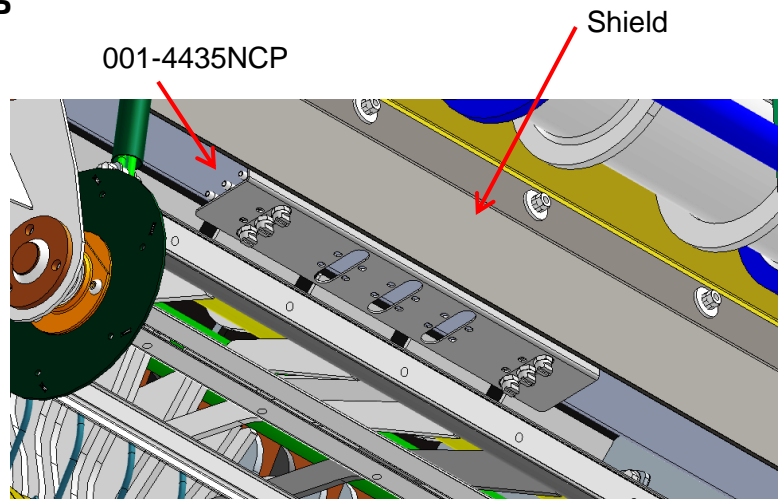
Valve bracket and quick coupler



## INSTALLATION OF SPRAY NOZZLE ASSEMBLY

### Placement of Spray Nozzle Assembly- 442P

- A. Locate the shield under the frame.
- B. Position the spray shield support (001-4435NCP) behind the shield with the formed flange to the rear.
- C. Attach spray shield support to baler frame with one 3/8" x 1" bolt, lock washer, and nut on each side.
- D. Insert pins of spray shield assembly into support and secure with two quick clips.
- E. Adjust spray direction by swiveling spray shield support. Tighten.



**\*\*Refer to Tip Output under APPLICATION RATE of the control unit to calibrate system.**

### Installation of Plumbing- 442P

#### A. Tank to Pump

1. Thread elbow (003-EL3412) into the bottom of the tank.
2. Route 1/2" hose from bottom of tank through gap in sheet metal surrounding the baler gauge down to valve on pump intake.
3. Secure with hose clamps.

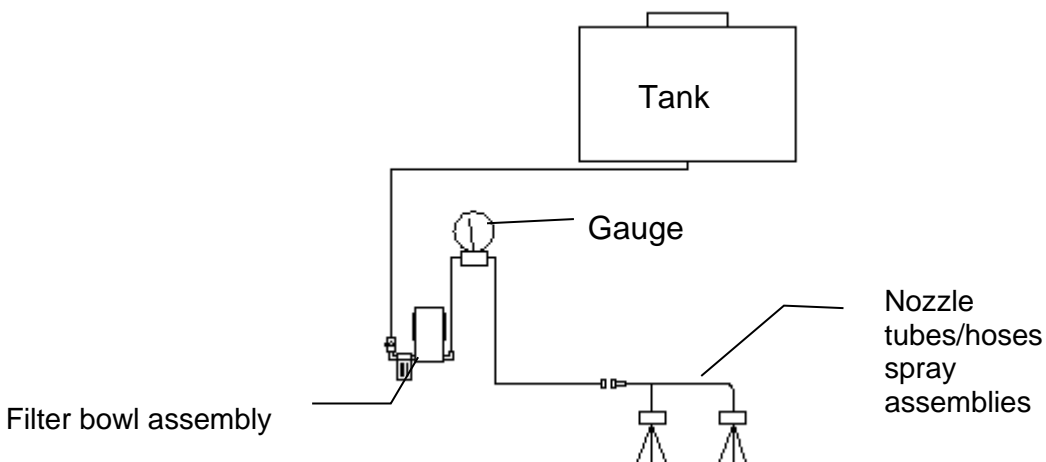
#### B. Pump to Gauge

1. Attach 1/2" hose to pump discharge and route up to gauge. Secure with hose clamps.

#### C. Gauge to Nozzles

1. Attach 1/2" hose to open port of gauge and route hose down to check valve of spray nozzle assembly.
2. Attach quick disconnect (003-A1412 and 004-1207H).
3. Secure with hose clamps.

- D. Secure loose hoses to baler with supplied Jiffy clips. Use existing hardware to attach to baler.**

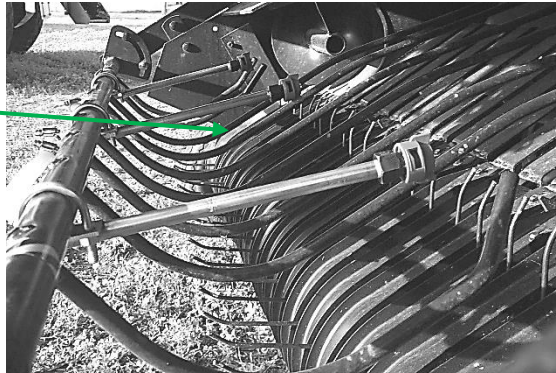
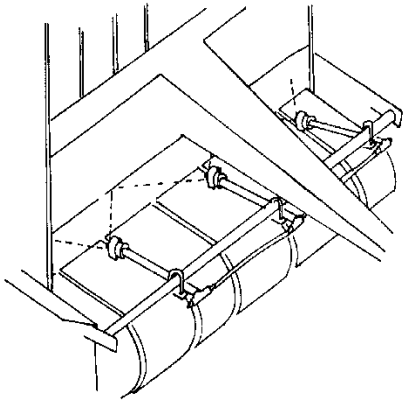


## Placement of Spray Nozzle Assembly- 442U / 442UP

The cross bar on the wind guard above the pick-up head provides a mounting point for the nozzle pipes. Space the nozzles by the chart below:

PICK-UP HEAD WIDTH	LEFT SIDE (Use plugged fitting)	CENTER (Use 2-way fitting)	RIGHT SIDE (Use 2-way fitting)
48"	12" from left	Center	12" from right
60"	14" from left	Center	14" from right
72"	15" from left	Center	15" from right

Aim the nozzle pipes up so that the tips spray in a generally horizontal direction. The tips should be pointed toward the starter rolls of the baler. The tips should be located so they will be somewhere between 14" and 18" from the normal path of hay.



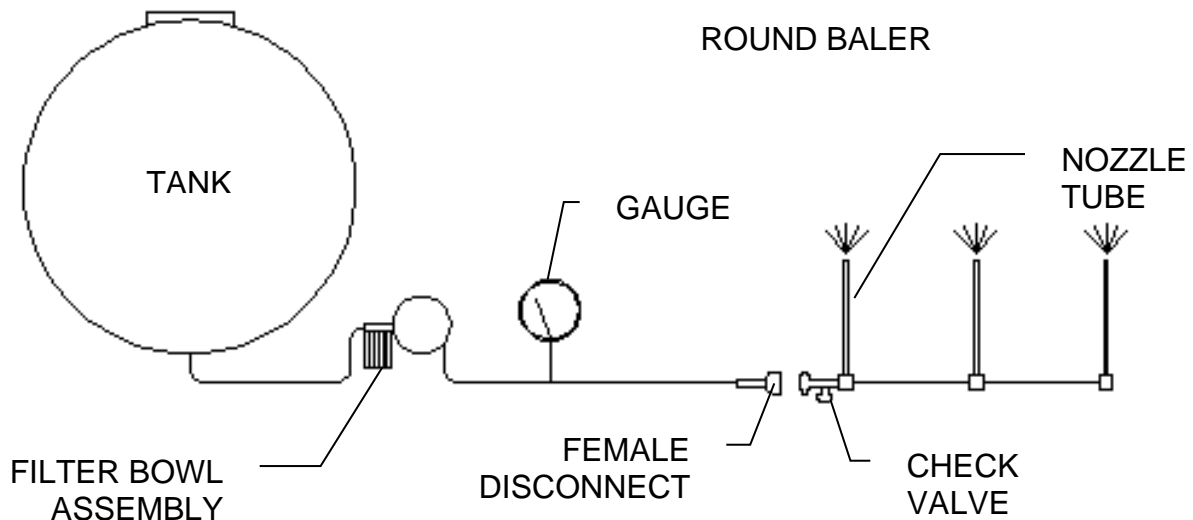
## INSTALLATION OF PLUMBING 442U / 442UP

### A. INTAKE

Thread 3/4" to 1/2" elbow (003-EL3412) into the bottom of the tank. Second, screw the 1/2" ball valve (002-2212) with elbow into the filter bowl assembly (002-4315-80). Lastly, route the 1/2" hose (002-9001) from bottom of the tank to ball valve. Secure with hose clamps.

### B. OUTLET ROUND BALER

Run hose from the pump outlet to the gauge. The gauge is assembled with two straight fittings; an elbow is supplied in the parts bag to be used if necessary. From the gauge the hose will need to be run to the first nozzle tube with the check valve. Cut the hose to length and attach the female disconnect and straight fitting. Attach these to the check valve using one washer.





## **INSTALLATION OF CONTROLS**

### **APPLY RATE DECAL** (if not already applied onto control box)

Apply the rate decal that came in the bag with this book and place it just to the right of the speed dial.

### **LOCATION OF CONTROL BOX**

Locate the control in an area that allows operation for adjusting or turning the controls while operating the baler. Adjustments may be made by the operator while the baler is in operation.

### **WIRING**

Route the wire to the starter solenoid on all 12v tractors. Connect the green lead marked **+** to the hot terminal on the starter. Connect the black lead to a good ground. **DO NOT REVERSE THE LEADS.** Be sure to use a voltmeter to verify that you do have 12 volts running to the box.

**NOTE:** For tractors with 24v starters, connect the power leads to the tractor's right hand battery. Do not connect the leads to the starter. Connect the lead marked ( **+** ) to the positive battery terminal and the lead marked ( **-** ) to the negative on the battery. Wiring connections to the battery normally results in corrosion; terminal coating is recommended.

Attach the wire from the pump to the battery.

Run wire with molded black plug to back of tractor.

Run wire from pump up drawbar and connect it to the mating plug from the control box. Secure wire to baler with supplied cable ties.

**CAUTION:** Do not run a pump or use an electronic control box directly off a battery charger. For stationary use, the applicator can be connected to a new battery and the battery connected to a charger.

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## **OPERATING INSTRUCTIONS**

The 442P/442U/442UP applicator is very simple to operate. After installing the applicator, fill the tank with 5 gallons of water. With control box connected to the applicator and the power cord hooked to the 12-volt battery we can start the test. First flip on the toggle switch. You might hear the buzzing of the motor. Turn the dial on the control box until the gauge starts to climb. By turning the dial clockwise the pressure will go up. By turning the dial counter clockwise the pressure will decrease. With the applicator spraying at about 30 PSI, look for leaks at all the hose connections and fittings. Using water in this step instead of chemical will save you from wasting chemical and making a mess if leaks are found. When you are comfortable with the operation of the controls you can set the applicator to apply the amount of chemical you would like it to put on.

### **Message Light**

The LED under the speed dial will be steady on when the applicator is running under normal situations. If the light blinks on and off use the below information for the message.

**Slow steady on and off blink:** The system is attached to hay indicators (474A) or a foot switch. This message means that the pump is paused. The light will come on constant once the baler is back in the windrow.

**Two quick blinks:** The pump motor or pump harness is shorted.

**Three quick blinks:** Pump motor is over the current limit (10 amps).

**Four quick blinks:** Power is under current from a bad connection.

The control box must have the on/off switch toggled to clear the message after the fault has been fixed to clear.



## **CALIBRATION**

There are three things that you need to know when calibrating your applicator. First you need to know how many tons per hour you bale. Second you need to know the rate, or how many pounds of product to apply for a given ton per hour. Finally you need to know what tips to use and at what pressure to set the gauge.

### **DETERMINING TONS PER HOUR**

#### Round Balers

1. Time 3 bales and average the time it takes to make a bale.
2. Estimate the weight of the bale.
3. Use the bale rate chart below to determine the tons you are baling per hour.

**Example:** You made 3 round bales and it took you an average of 2 minutes a piece to bale each of them. Your baler's operator manual tells you that an average bale made by your machine weighs 1000lb. (Remember if the hay is dry it will weigh less and if the hay is wet it will weigh more.) Using the chart below, cross-reference 2 minutes with 1000lb. and you will come up with 15 ton per hour.

Average time to make a bale (min.)	Round Baler (Tons per Hour)								
	Weight per Baler								
	600	800	1000	1200	1400	1600	1800	2000	2200
0.5	36.0	48.0	60.0	72.0	84.0	96.0	108.0	120.0	132.0
1	18.0	24.0	30.0	36.0	42.0	48.0	54.0	60.0	66.0
1.5	12.0	16.0	20.0	24.0	28.0	32.0	36.0	40.0	44.0
2	9.0	12.0	15.0	18.0	21.0	24.0	27.0	30.0	33.0
2.5	7.2	9.6	12.0	14.4	16.8	19.2	21.6	24.0	26.4
3	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0	22.0
3.5	5.1	6.9	8.6	10.3	12.0	13.7	15.4	17.1	18.9
4	4.5	6.0	7.5	9.0	10.5	12.0	13.5	15.0	16.5
4.5	4.0	5.3	6.7	8.0	9.3	10.7	12.0	13.3	14.7
5	3.6	4.8	6.0	7.2	8.4	9.6	10.8	12.0	13.2
5.5	3.3	4.4	5.5	6.5	7.6	8.7	9.8	10.9	12.0
6	3.0	4.0	5.0	6.0	7.0	8.0	9.0	10.0	11.0
6.5	2.8	3.7	4.6	5.5	6.5	7.4	8.3	9.2	10.2
7	2.6	3.4	4.3	5.1	6.0	6.9	7.7	8.6	9.4
7.5	2.4	3.2	4.0	4.8	5.6	6.4	7.2	8.0	8.8
8	2.3	3.0	3.8	4.5	5.3	6.0	6.8	7.5	8.3
8.5	2.1	2.8	3.5	4.2	4.9	5.6	6.4	7.1	7.8
9	2.0	2.7	3.3	4.0	4.7	5.3	6.0	6.7	7.3
9.5	1.9	2.5	3.2	3.8	4.4	5.1	5.7	6.3	6.9
10	1.8	2.4	3.0	3.6	4.2	4.8	5.4	6.0	6.6

## **DETERMINING THE RATE OF CHEMICAL**

The number of pounds of chemical required to be applied to a given ton of hay, depends on the moisture and the type of chemical used. The moisture of the hay is important in determining how much chemical to use. The wetter the hay the more product is needed, the dryer the hay the less product is needed. By knowing the moisture, you can make sure you are treating the hay correctly. Under applying will save money but spoilage most likely occurs. Over applying will waste money however, the hay will be saved. Some chemicals require more or less to treat the same amount of hay. To find the exact number of pounds required, for a given hay moisture, refer to the label on the drum or contact the manufacture. Harvest Tec applicators come with low, medium, and high sets of tips. If your chemical requires rates other than what these tips deliver you will need to purchase them through your dealer.

## **SELECTING TIPS AND SETTING PRESSURE FOR ROUND BALERS**

Once you have determined your tons per hour and the amount of chemical needed for the moisture you are applying at, you can select your tips and determine your gauge settings.

1. Multiply the tons per hour by the amount of chemical required for the moisture you are applying at. This sum will give you the application rate.
2. Select the proper set of tips from the application rate chart and install them. (Pg.29-30)
3. For the tips you have selected, you will need to keep the gauge at the recommended PSI to achieve the proper application rate.
4. Set the pressure by adjusting the dial on the control box and by reading the pressure of the gauge to match the desired rates. The numbers on the dial are for reference only. Rate is determined by watching the pressure gauge.

**Example:** You are baling at 22 tons per hour with your round baler. The moisture that you are baling at requires you to apply 8 pounds per ton. Multiply the 22 tons x 8lbs. = 176lbs. per hour. Using the chart, lbs/hr with three nozzles, on page 12, you will notice the green set of tips at 35 PSI will give you that output.

## **CALIBRATION REMINDERS**

\*Watch the pressure gauge, as the setting will vary with tractor's electrical output, temperature and other factors.

\*Check your application rate by measuring product used against actual tons baled.

**REMEMBER, ONLY YOU CAN CONTROL HOW MUCH PRODUCT IS APPLIED AND THAT WILL DETERMINE IF YOUR HAY WILL KEEP!!!**

## GENERAL CALIBRATION CHART IN POUNDS PER HOUR

Use the following chart for all applications that require pounds measurements.

### POUNDS PER HOUR WITH THREE NOZZLES

	<b>YELLOW</b> 650067 650033	<b>INCLUDED IN KIT</b>			<b>BLACK</b> XR11004 6503	<b>CENTER OUTSIDE</b>
		<b>RED</b>	<b>GREEN</b>	<b>BLUE</b>		
		XR11001 650050	XR110015 6501	XR11002 6502		
PSI						
15	53	64	112	192	320	
20	63	76	133	228	380	
25	70	84	147	252	420	
30	77	92	161	276	460	
35	84	100	175	300	N/A	
40	89	106	186	318	N/A	
45	94	112	196	336	N/A	
50	97	116	203	348	N/A	
55	102	122	214	366	N/A	
60	107	128	224	384	N/A	

## GENERAL CALIBRATION CHART IN GALLONS PER HOUR

Use the following chart for all applications that require volume measurements.

### GALLONS PER HOUR WITH THREE NOZZLES

	<b>YELLOW</b> 650067 650033	<b>INCLUDED IN KIT</b>			<b>BLACK</b> XR11004 6503	<b>CENTER OUTSIDE</b>
		<b>RED</b>	<b>GREEN</b>	<b>BLUE</b>		
		XR11001 650050	XR110015 6501	XR11002 6502		
PSI						
15	5.2	7.3	12.9	22.0	31.9	
20	5.6	8.4	15.1	24.1	42.2	
25	6.3	9.5	16.7	28.3	47.3	
30	7.0	10.6	18.6	31.0	52.2	
35	7.5	11.3	19.7	33.5	N/A	
40	8.0	12.0	21.0	36.0	N/A	
45	8.4	12.6	22.3	38.3	N/A	
50	8.9	13.2	23.6	40.7	N/A	
55	9.3	13.8	24.5	42.5	N/A	
60	9.7	14.4	25.6	44.4	N/A	

## **ROUTINE MAINTENANCE**

1. **Clean the tip strainers and main strainer** every 10 hours of operation or more frequently if required.
2. Depending on the product being used, the system may need to be flushed with water at a regular interval (consult with manufacturer of the chemical.) If Harvest Tec product is being used, flushing is not necessary.
3. Although the pump can run dry, extended operation of a dry pump will increase wear. Watch the preservative level in the tank.
4. Cover the electronic cab control box on open station tractors if left outside.
5. Pump performance may start to decline after 400 hours of use. Rebuilding the pump is a simple procedure if the motor is not damaged. Order pump rebuilding kit #007-4581.
6. If you are using bacterial inoculants, flush out system daily after each use.
7. Clean tank cap breather every 20 hrs or more frequently if required.
8. **WARNING: Do not climb on baler for maintenance.**

## **WINTER STORAGE**

If Harvest Tec product is being used, winterization is not necessary as long as the tank lid seals tightly and there are no leaks in the system allowing moisture to infiltrate the system.

If other products are used, proceed with the following:

1. Thoroughly flush the system with water.
2. Remove the filter bowl and run dry until the water has cleared out of the intake side.
3. Remove the red plug from the bottom of the pump, drain, and run the pump for 30 seconds or until it is dry.
4. Drain all lines on the outlet side.
5. Never use oils or alcohol based anti-freeze in the system.
6. For spring start-up, or anytime the pump is frozen, turn off the power immediately to avoid burning the motor out. The pump head can be disassembled and freed or rebuilt in most cases.
7. The drain/fill line needs to be used for all filling and draining of the tank. Fill or drain from ground level only. Failure to do so can lead to injury.

## **TROUBLESHOOTING CHECKS**

<b><u>PROBLEM</u></b>	<b><u>POSSIBLE CAUSE</u></b>	<b><u>SOLUTION</u></b>
Pump will not run.	1. Circuit breaker tripped on electronic unit.	1. Check for short, low voltage, and reset breaker.
	2. Pump locked up.	2. Clean or rebuild pump if motor is OK.
	3. Damaged wire.	3. Repair damaged wire.
	4. Vapor locked.	4. Loosen hose by check valve at spray shield and bleed air.
Pump runs but will not prime.	1. Air leak in intake.	1. Tighten fittings on intake side.
	2. Clogged intake.	2. Clean.
	3. Restricted outlet.	3. Check and clean tips.
	4. Check valve on outlet stuck closed.	4. Clean or repair check valve.
	5. Dirt inside pump.	5. Replace pump check valve.
Pump does not develop enough output.	1. Air leaks or clogs on inlet side.	1. Tighten or clean filter bowl assembly.
	2. Electronic box out of adjustment.	2. Refer to box adjustment page.
	3. Pump worn or dirty.	3. Rebuild pump.
	4. Low supply voltage. (Pump requires 12v minimum)	4. Check voltage at connection with voltmeter.
	5. Bad gauge.	5. Gauge should read less than 10 PSI when not in use. Also tips should lose spray pattern below 10 PSI. Check accuracy.
Pump output varies.	1. Clogged or restricted inlet.	1. Clean
	2. Worn pump parts.	2. Rebuild pump.
Message light blinks two times	1. Pump or wire harness shorted.	1. Check harness running to pump and verify no shorts or problems. 2. Check to see if pump motor is locked up. Repair or replace.
Message light blinks three times	1. Pump is drawing greater than 10 amps.	1. Check to see if motor is running correctly. Repair or replace.
Message light blinks four times	1. Undercurrent coming to control box.	1. Check all battery connections and connections running up to control box.

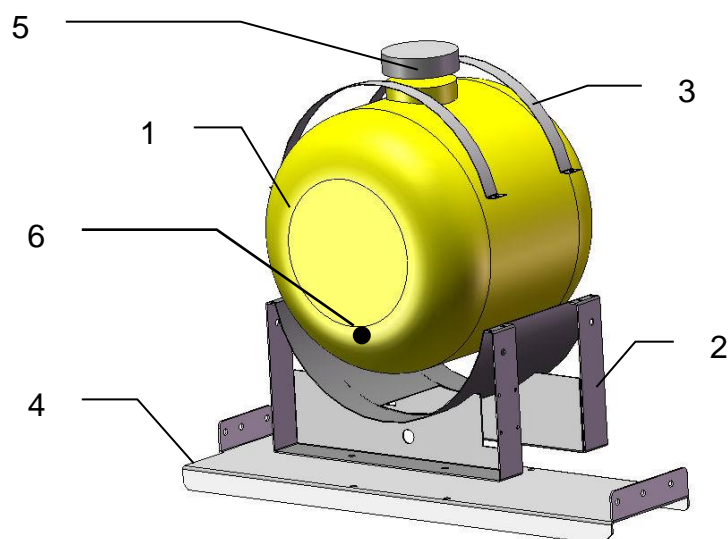
## Parts Breakdown

### 442P Tank and Saddle



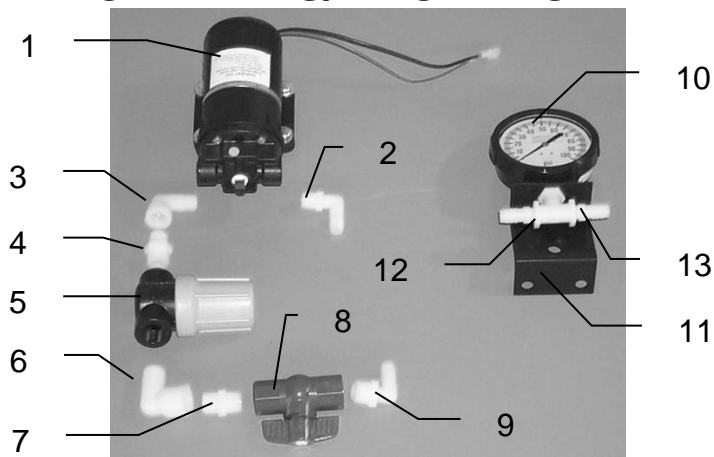
<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	50 Gallon tank	030-9203SQ	1	7	Tank Support	001-4703XPG	1
2	Tank Strap	001-4402	2	8	Leg Shim	001-4703XS	2
3	Hand Rail	001-6707HRS	1	9	Beacon Bracket	001-4703XBM	1
4	Saddle	001-4703X	1	10	Tank Cap and Gasket	005-9022H	1
5	Left Tank Leg	001-4703XPL	1	NP	Read Manual Decal	DCL-8000	
6	Right Tank Leg	001-4703XPR	1	NP	Chemical Hazard Decal	DCL-8001	
NP	Tank Fitting- 3/4"	005-9100	1				
Tank Saddle Kit						030-0442P-TK	

## MODEL 442U/442UP TANK AND SADDLE



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Tank	005-9022	1
2	Tank saddle	001-4442	1
3	Strap	001-4402	2
4	Tank mounting bracket	001-4442U	1
	Tank mounting bracket- 450 Roll Belt	001-4442PU	
5	Lid	005-9022C	1
NP	Lid gasket	005-9022CG	1
6	Tank fitting	005-9100	2
NP	Shims	001-4442US	4

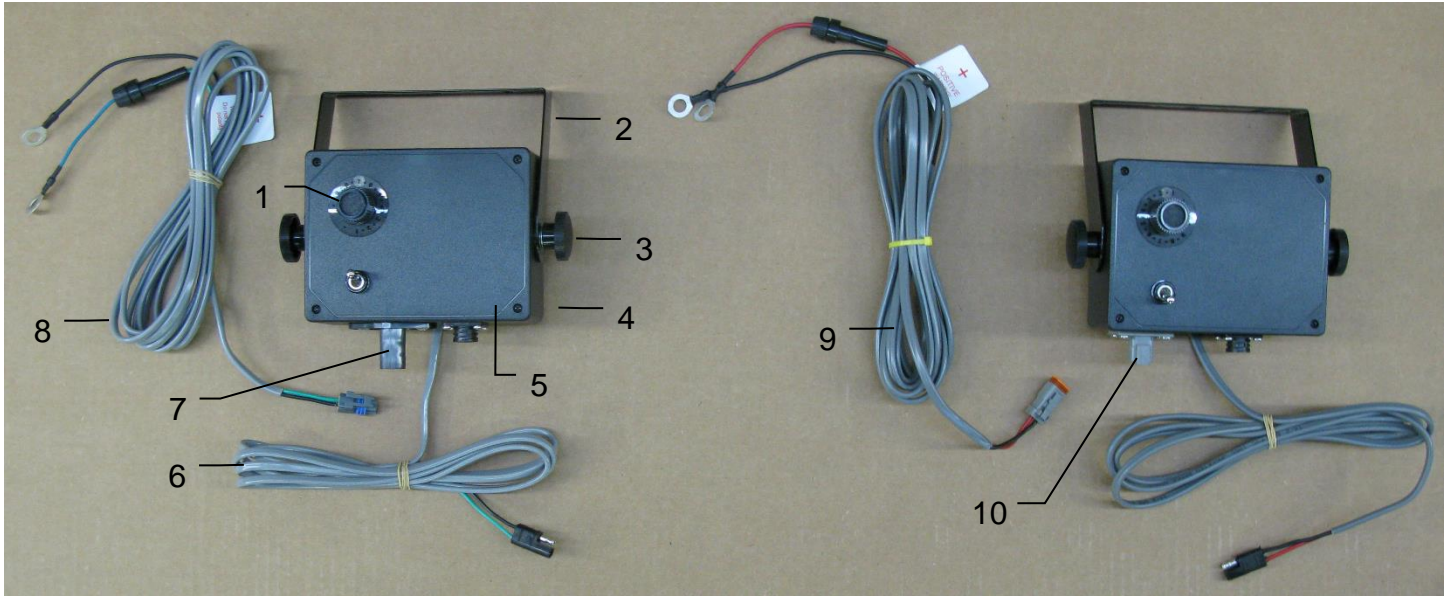
## MODEL 442U/442UP BASE KIT



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Pump	007-4120S	1	8	Ball valve	002-2212	1
2	Elbow fitting	003-EL3812	1	9	Elbow fitting	003-EL1212	1
3	Street elbow	003-SE38	1	10	Gauge	002-2208Z	1
4	Nipple fitting	003-M1238	1	11	Gauge bracket	001-4717	1
5	Filter bowl assembly	002-4315-80	1	12	Tee	003-TT14	1
6	Street elbow	003-SE12	1	13	Straight fitting	003-A1412	2
7	Nipple fitting	003-M1212	1				

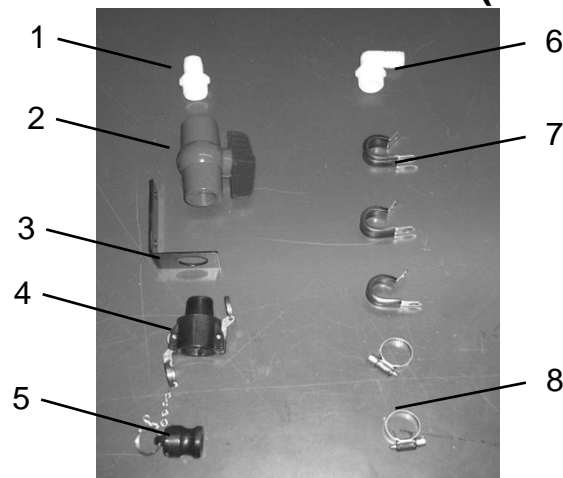


## Parts Breakdown for Control Box Model 457 Control Box



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Speed dial	006-2022A	1	8	Power lead	006-4580C	1
2	U-bracket	001-2012E	1		Pre-Serial # 4549		
3	Control box knob	008-0923	2	9	Power lead	006-4580M	1
4	Control box enclosure	006-2015A	1		After Serial # 4550		
5	Control box cover	006-2015B	1	10	Box Plug	006-4581M	1
6	Pump lead	006-4583	1		After Serial # 4550		
7	Box Plug	006-4581			<b>Complete Control Box</b>	<b>030-0457</b>	
	Pre-Serial # 4549						

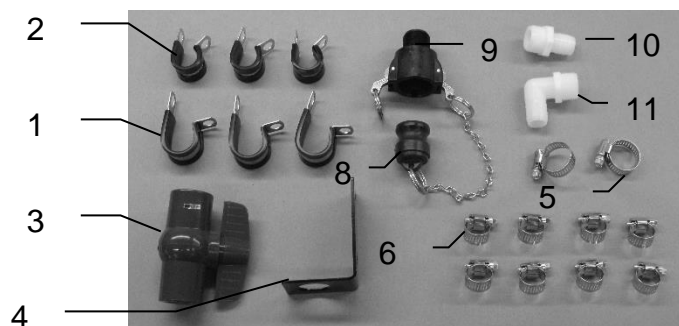
## Parts Breakdown for Drain Fill (Model 442P)



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>
1	Straight fitting	003-A3434	1	5	Male coupler	002-2205G	1
2	Ball valve	002-2200	1	6	Elbow	003-EL3434	1
3	Valve holder	001-6702H	1	7	Jiffy clip	008-9010	3
4	Female coupler	002-2204A	1	8	Hose clamp	003-9004	2
				NP	3/4" Hose	002-9002	10ft

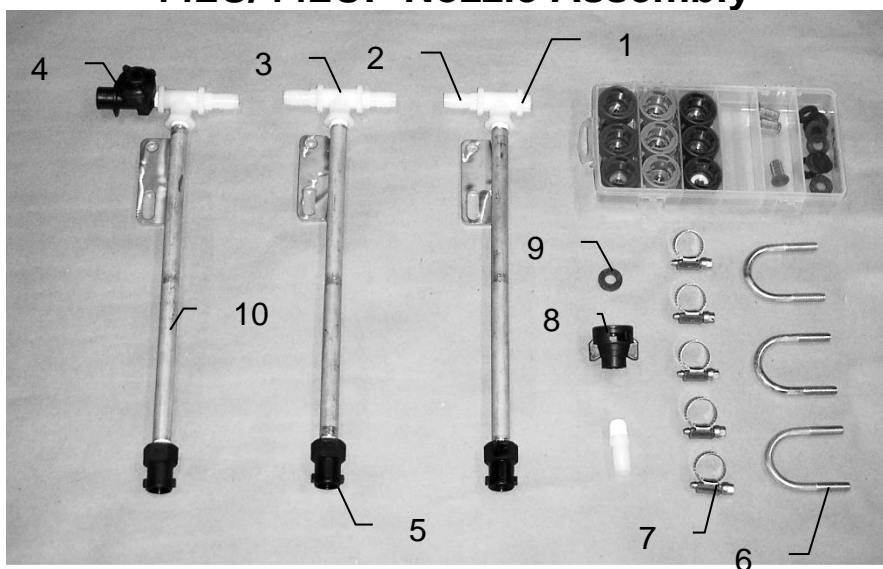


## 442U / 442UP Drain-Fill Kit



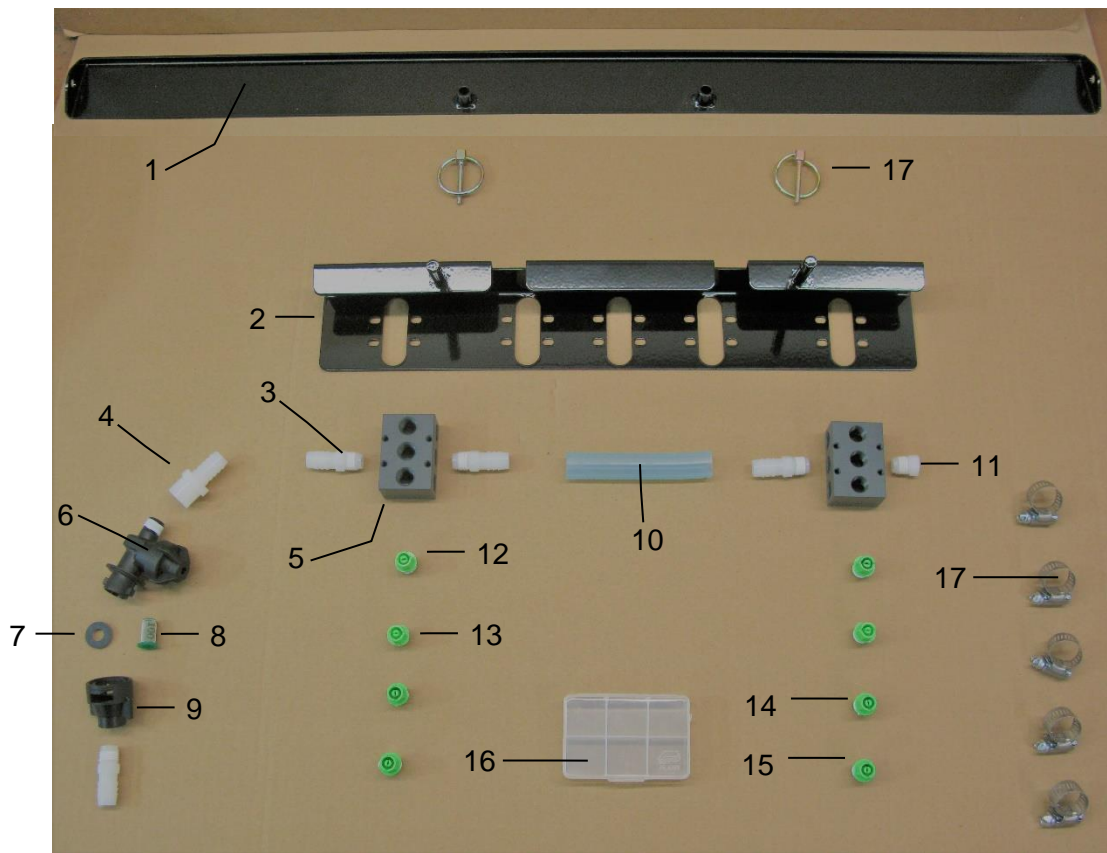
Ref	Description	Part #	Qty	Ref	Description	Part #	Qty
1	Jiffy clip-large	008-9009	3	8	Male shut-off	002-2205G	1
2	Jiffy clip-small	008-9010	3	9	Female coupler	002-2204A	1
3	Ball valve	002-2200	1	10	Straight fitting	003-A3434	1
4	Valve bracket	001-6702H	1	11	Elbow fitting	003-EL3434	1
6	Hose clamp	003-9004	2				

## 442U/442UP Nozzle Assembly



Ref	Description	Part#	Qty	Description	Part#	Qty
1	Plug	003-F14	1	Tip Kit (Complete)	030-9002	1
2	Straight fitting	003-A1412	5	<b>Tip Kit Includes:</b>		
3	Tee	003-TT14	3	Plastic Box	008-9000	1
4	Check valve	004-1207V	1	Red Cap	004-1207B	3
5	Female coupler	004-1207G	3	Outside Tip (Red Set)	004-650050-SS	2
6	U bolt	001-4714UBS	3	Inside Tip (Red Set)	004-XR11001VS	1
7	Hose clamp	003-9003	5	Green Cap	004-1207A	3
8	Female disconnect	004-1207H	1	Outside Tip (Green Set)	004-6501-SS	2
9	Washer	004-1207W	1	Inside Tip (Green Set)	004-XR110015VS	1
10	Nozzle tube	001-4714	3	Blue Cap	004-1207C	3
				Outside Tip (Blue Set)	004-6502-SS	2
				Inside Tip (Blue Set)	004-XR11002VS	1
				Washer	004-1207W	9
				Tip Strainer	004-1203-100	3

## 442P Spray Shield Assembly



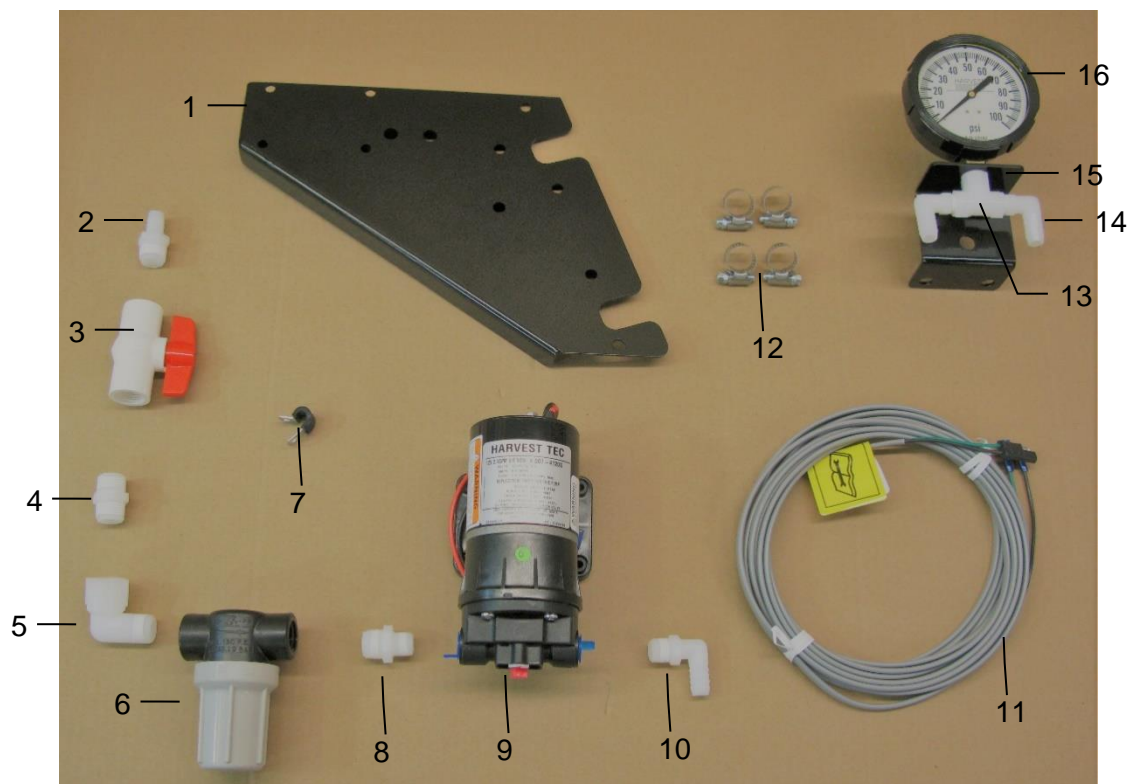
Ref	Description	Part #	Qty	Ref	Description	Part#	Qty
1	Spray Shield Holder	001-4435NCP	1	10	Eva Tubing 1/2"	002-9001	4
2	Spray Shield	001-4435NSX	1	11	Hex Plug 1/4"	003-F14	1
3	1/4" x 1/2" Straight Fitting	003-A1412	4	12	¼ NPT Tip Silver*	004-T8001-PT	2
4	1/4" x 1/2"	003-A1412F	1	13	¼ NPT Tip Silver/Bro*	004-T80015-PT	2
5	Spray Shield Manifold Blk	001-4435NSB	2	14	¼ NPT Tip Grey/Red*	004-T8003-PT	2
6	Diaphragm Check Valve	004-1207V	1	15	¼ NPT Tip Grey*	004-T8005-PT	2
7	Washer	004-1207W	1	16	Mini Plano Box	008-9001	1
8	Tip Striner	004-1203-100	1	17	Hose Clamp	003-9003	5
9	Female Disconnect 1/4"	004-1207H	1	18	Pin Lynch 3/16	008-4576	2

\* Tip color subject to change

**Complete Spray Shield  
Assembly Kit**

**030-0442P-SO**

## 442P Installation Base Kit



<u>Ref</u>	<u>Description</u>	<u>Part #</u>	<u>Qty</u>	<u>Ref</u>	<u>Description</u>	<u>Part#</u>	<u>Qty</u>
1	Pump Bracket	001-4703XJ	1	10	Elbow	003-EL3812	1
2	1/2" Fitting	003-A1212	1	11	Harness Pump Lead 26ft	006-4574	1
3	Ball Valve	002-2212	1	12	Hose Clamp	003-9003	4
4	1/2" Nipple	003-M1212	1	13	Tee 1/4"	003-TT14	1
5	Elbow 1/2"	003-SE12	1	14	Elbow Fitting 1/4" x 1/2"	003-EL1412	1
6	Filter Bowl Assembly	002-4315-80	1	15	Gauge Holder	001-4717	1
7	Pad Jiffy Clip 1/4"	008-9011	1	16	Gauge 4"	002-2208Z	1
8	Nipple 3/8-1/2	003-M1238	1				
9	Pump	007-4120S	1				

## NOTES

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## NOTES

## **Harvest Tec, LLC. Warranty and Liability Agreement.**

Harvest Tec, LLC. will repair or replace components that are found to be defective within 12 months from the date of manufacture. Under no circumstances does this warranty cover any components which in the opinion of Harvest Tec, LLC. have been subjected to negligent use, misuse, alteration, accident, or if repairs have been made with parts other than those manufactured and obtainable from Harvest Tec, LLC.

Our obligation under this warranty is limited to repairing or replacing free of charge to the original purchaser any part that in our judgment shows evidence of defective or improper workmanship, provided the part is returned to Harvest Tec, LLC. within 30 days of the failure. Parts must be returned through the selling dealer and distributor, transportation charges prepaid.

This warranty shall not be interpreted to render Harvest Tec, LLC. liable for injury or damages of any kind, direct, consequential, or contingent, to persons or property. Furthermore, this warranty does not extend to loss of crop, losses caused by delays or any expense prospective profits or for any other reason. Harvest Tec, LLC. shall not be liable for any recovery greater in amount than the cost or repair of defects in workmanship.

There are no warranties, either expressed or implied, of merchantability or fitness for particular purpose intended or fitness for any other reason.

This warranty cannot guarantee that existing conditions beyond the control of Harvest Tec, LLC. will not affect our ability to obtain materials or manufacture necessary replacement parts.

Harvest Tec, LLC. reserves the right to make design changes, improve design, or change specifications, at any time without any contingent obligation to purchasers of machines and parts previously sold.

Revised 6/22

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