



# Product Bulletin

# Spare Parts Kit

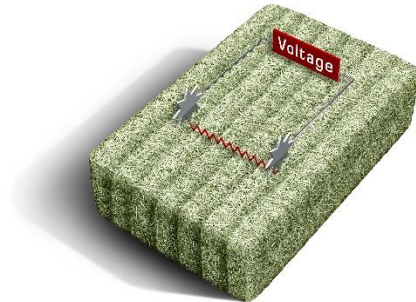
## Dual Star Wheels for Large & Small Square Balers

Harvest Tec is excited to introduce rebuild kits designed for dual star wheel automatic applicators and moisture only systems. These kits provide essential spare parts and components to ensure superior moisture accuracy allowing your system continuous operation in the field.

Dual star wheel rebuild kits are designed to be compatible with 700 series and new style star wheel assemblies on large and small square applicators, ensuring maintenance is as easy as possible while extending the lifespan of your equipment. Each kit includes basic parts including washers, bearings, swivels, and gaskets, reducing downtime, and maintaining peak performance.

Dual star wheel rebuild kits will:

- Ensure accurate and reliable moisture readings
- Reduce unexpected maintenance issues
- Extend the life of your applicator system



2 kits options conveniently packaged and labelled for your Dual Star Wheel system:

**SPK-4642UE** – 2 BOLT STAR WHEEL SPARE PARTS KIT (with encoder). Recommended for all 700 series moisture only and automatic applicators on Large Square & Small Square Balers.

**SPK-4642U** – 2 BOLT STAR WHEEL SPARE PARTS KIT (non-encoder). Recommended for all H2O kits and 3/4/5/600 series moisture only and automatic applicators on Large Square & Small Square Balers.

*See page 2 for components found in each kit*

Watch video overview of Spare Parts Kit <https://youtu.be/lHp2UIA9ZMI>





Picture for reference

**Kit SPK-4642UE includes:**

<u>Part s</u>	<u>Description#</u>	<u>Qty</u>
006-4642UB	Star Wheel Block	1
006-4642UC2	Block Cover	1
006-4642UG	Dust Seal Gasket	4
006-4642UBS	Spacer	4
006-4642TA	Thrust Bearing Washer	8
006-4642TB	Thrust Bearing	4
006-4642U	Star Wheel Nut	1
006-4642B	Swivel Insert	4
006-4512P	Encoder Mount	1
006-4512E	Encoder	1
006-4642A	Electric Swivel	4
006-4642UG	Star Wheel Block Gasket - Pre 2024	1
006-4642UG2	Star Wheel Block Gaske - Post 2024	1
hardware	Zinc plated replacement hardware	1
misc	Grease tube	3

**Kit SPK-4642U includes:**

<u>Part #s</u>	<u>Description</u>	<u>Qty</u>
006-4642UB	Star Wheel Block	1
006-4642UC2	Block Cover	1
006-4642UG	Dust Seal Gasket	4
006-4642UBS	Spacer	4
006-4642TA	Thrust Bearing Washer	8
006-4642TB	Thrust Bearing	4
006-4642U	Star Wheel Nut	1
006-4642B	Swivel Insert	4
006-4642A	Electric Swivel	4
006-4642UG	Star Wheel Block Gasket - Pre 2024	1
006-4642UG2	Star Wheel Block Gaske - Post 2024	1
hardware	Zinc plated replacement hardware	1
misc	Grease tube	3

Contact Harvest Tec to order today 715.386.9100  
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