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Version 2.02

1. Identification

Product identifier

Product Name: New Holland Crop Saver-Australian

Other means of identification

Product Code: 59084

Recommended use of the chemical and restrictions on use

Recommended Use: Industrial, Agricultural, Manufacturing or Laboratory use.

Restrictions on Use: None known

Details of the supplier of the safety data sheet

Manufacturer: HARVEST TEC, INC., PO Box 63, Hudson, WI 54016 (715) 386-9100

Emergency telephone number

Emergency Telephone: 800-635-7468

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 3
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Signal word: Danger

Hazard statements:

Harmful if swallowed

Toxic in contact with skin

Causes severe skin burns and eye damage

May cause respiratory irritation

Target Organ Effects:

Respiratory system. Eyes. Skin.



Precautionary Statements - Prevention:

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Do not breathe dusts or mists
 Wear protective gloves/protective clothing/eye protection/face protection
 Use only outdoors or in a well-ventilated area

Precautionary Statements - Response:

Immediately call a POISON CENTER or doctor
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 Call a POISON CENTER or doctor if you feel unwell
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
 Wash contaminated clothing before reuse
 IF INHALED: Remove person to fresh air and keep comfortable for breathing
 Immediately call a POISON CENTER or doctor
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth
 Do NOT induce vomiting

Precautionary Statements - Storage:

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal:

Dispose of contents/container to an approved waste disposal plant

Unknown Acute toxicity:

0.5 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

Other Information

Not applicable

3. Composition/information on ingredients

Chemical name	CAS No.	Weight-%
Propionic acid	79-09-4	>=33.0
Propanoic acid, ammonium salt	17496-08-1	>=38.0
Citric acid	77-92-9	>=0.75
Polysorbate 80; Polyoxyethylene 20 sorbitan monooleate	9005-65-6	>=0.5
Water	7732-18-5	Balance

Any concentration shown as a range is due to batch variation or the exact percentage has been withheld as a trade secret.

4. First-aid measures**Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Inhalation

Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical advice/attention.

Eye contact

Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing.

Skin contact

Get immediate medical advice/attention. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Destroy or thoroughly clean

contaminated shoes.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8). Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing.

Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. Fire-fighting measures

Suitable Extinguishing Media Water may be used to cool containers and to knock down vapors in a fire situation. Cool containers with flooding quantities of water until well after fire is out.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient. Do not use straight streams. Product may float on surface of water.

Specific hazards arising from the chemical The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. If product is heated above its flash point it will produce vapors sufficient to support combustion. Vapors are heavier than air and may travel along the ground and be ignited by heat, pilot lights, other flames and ignition sources at locations near the point of release. Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO₂). Nitrogen oxides (NO_x).

Explosion Data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Corrosive material. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly

labeled containers. Clean contaminated surface thoroughly. After cleaning, flush away traces with water.

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Take off contaminated clothing and wash before reuse. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up. Protect from moisture. Store away from other materials.

Incompatible Materials

Oxidizing agent. Strong bases. Strong oxidizing agents. Metals. Reducing agent. Amines. Halogens.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Propionic acid 79-09-4	TWA: 10 ppm	(vacated) TWA: 10 ppm (vacated) TWA: 30 mg/m ³	TWA: 10 ppm TWA: 30 mg/m ³ STEL: 15 ppm STEL: 45 mg/m ³

Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Face protection shield. Tight sealing safety goggles.

Hand protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls

Do not allow into any sewer, on the ground or into any body of water.

General hygiene considerations

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical State:	Liquid
Appearance:	Clear
Color:	Colorless
Odor:	Slightly pungent
Odor Threshold:	No information available

pH:	
pH Range:	5.6-6.1
Salt Out Point:	No information available
Melting Point/Freezing Point:	-24 °C / -11 °F
Boiling Point/Boiling Range:	No information available
Flash Point:	No information available
Evaporation Rate (BuAc=1):	No information available
Flammability (solid, gas):	No information available
Flammability Limits in Air:	No information available
Vapor Pressure (mm Hg):	No information available
Vapor density (Air =1):	No information available
Specific Gravity (H ₂ O=1):	1.065
Water Solubility:	No information available
Solubility(ies):	No information available
Partition Coefficient (n-octanol/water):	No information available
Autoignition Temperature:	No information available
Decomposition Temperature:	No information available
Kinematic Viscosity:	No information available
Dynamic Viscosity:	No information available

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Molecular Weight:	N/A

10. Stability and reactivity

Reactivity	Contact with metals may evolve flammable hydrogen gas. Reacts with bases, strong oxidants, and amines which will generate a fire and explosion hazard.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods.
Incompatible Materials	Oxidizing agent. Strong bases. Strong oxidizing agents. Metals. Reducing agent. Amines. Halogens.
Hazardous decomposition products	Thermal decomposition can lead to release of irritating and toxic gases and vapors. Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Product Information	
Inhalation	Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and

increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.

Eye contact	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Corrosive to the eyes and may cause severe damage including blindness. Causes serious eye damage. May cause irreversible damage to eyes.
Skin contact	Specific test data for the substance or mixture is not available. Toxic in contact with skin. Causes severe burns. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing.

Numerical measures of toxicity

Acute Toxicity:

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	850.41 mg/kg
ATEmix (dermal)	491.50 mg/kg

Chemical name	Oral LD ₅₀ :	Dermal LD ₅₀ :	LC ₅₀ (Lethal Concentration):
Propionic acid 79-09-4	= 351 mg/kg (Rat)	= 3235 mg/kg (Rat)	> 19.7 mg/L (Rat) 1 h
Propanoic acid, ammonium salt 17496-08-1	= 2000 mg/kg (Rat)	> 200 mg/kg (Rabbit)	> 5.4 mg/L (Rat) 4 h
Citric acid 77-92-9	= 3 g/kg (Rat)	> 2000 mg/kg (Rat)	-
Polysorbate 80; Polyoxyethylene 20 sorbitan monooleate 9005-65-6	= 34500 µL/kg (Rat)	-	-
Water 7732-18-5	> 90 mL/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes severe burns.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.

STOT - repeated exposure No information available.

Target Organ Effects: Respiratory system, Eyes, Skin.

Aspiration hazard No information available.

Other Adverse Effects: No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
Propionic acid 79-09-4	45.8 mg/L (EC50 72 h - Desmodesmus subspicatus) 43 mg/L (EC50 96 h - Desmodesmus subspicatus)	1 mg/L (LC50 96 h static - Pimephales promelas) 73 - 99.7 mg/L (LC50 96 h static - Lepomis macrochirus) 51 mg/L (LC50 96 h static - Oncorhynchus mykiss)	-	-
Citric acid 77-92-9	-	1516 mg/L (LC50 96 h - Lepomis macrochirus)	-	-

Persistence and Degradability: No information available.

Bioaccumulation: There is no data for this product.

Chemical name	Partition Coefficient:
Propionic acid 79-09-4	0.25 - 0.33
Citric acid 77-92-9	-1.72

Mobility: No information available.

Other Adverse Effects: No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products

Should not be released into the environment. Dispose of in accordance with local, state, and national regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. Transport information

DOT

Description Not DOT Regulated

15. Regulatory information

International Inventories

Chemical name	TSCA	AICS	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS
Water 7732-18-5	Present ACTIVE	Present	Present	-	Present	-	Present	Present	Present	Present
Propionic acid 79-09-4	Present ACTIVE	Present	Present	-	Present	-	Present	Present	Present	Present
Propanoic acid, ammonium salt 17496-08-1	Present ACTIVE	Present	-	Present	Present	-	-	Present	Present	Present
Citric acid 77-92-9	Present ACTIVE	Present	Present	-	Present	-	Present	Present	Present	Present
Polysorbate 80; Polyoxyethylene 20 sorbitan monooleate 9005-65-6	Present ACTIVE	Present	Present	-	-	-	Present	Present	Present	Present

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

AICS - Australian Inventory of Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Propanoic acid, ammonium salt 17496-08-1	1.0

SARA 311/312 Hazard Categories

Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 and later calendar years will need to be consistent with updated hazard classifications.

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	SARA Extremely Hazardous Substances TPQ
Propionic acid 79-09-4	5000 lb	-	

Clean Water Act (CWA)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Propionic acid 79-09-4	5000 lb	-	-	X

OSHA - Process Safety Management - Highly Hazardous Chemicals

This product does not contain any substances regulated under Process Safety Management (29 CFR 1910.119).

Department of Homeland Security - Chemical Facility Anti-Terrorism Standards (CFATS)

This product does not contain any substances regulated under the Chemical Facility Anti-Terrorism Standards (6 CFR 27).

16. Other information

Prepared By: HSE Department
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Revision Note: Format change. Reviewed and Re-issued.

Disclaimer:

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet